

G 628 5983

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



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SERIAL NO.



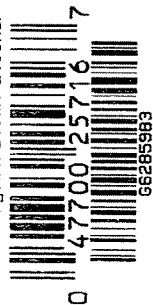
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

-- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



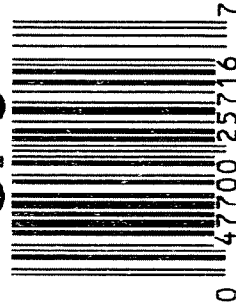
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6285983

UPC



46 FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66285983

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		8-13-03	RTL
600	PROOF		8-13-03	A
607	CHECK HEADSPACE		8-13-03	Ac
610	DIS-ASSEMBLE GUN		8-13-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	INSPECTED RK		
615	ROLLMARK CALIBER		8-15-03	SB
617	DRILL AND TAP SIGHT HOLES		8-14-03	TRW
620	APPLY COATINGS (BARREL ACTION)		9-4	TA
	(BOLT)		9-4	TA
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		9-8	RL
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-8	RTL
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-8	RL
	D) OIL FIRING PIN ASSEMBLY		9-11-03	RTL
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		9-12-03	RTL

OP #	OPERATION NAME	57197	READINGS			DATE	INITIAL		
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>7.9</u>	<u>7.9</u>	<u>6.5</u>	9/12/03	DA		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>2.9</u>	<u>2.9</u>	<u>2.9</u>	9/12/03	DA		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.024</u>	<u>.024</u>	9/12/03	DA		
	J) ASSEMBLE STOCK					9-11-03	RTL		
	K) ASSEMBLE SWIVEL STUDS					9-11-03	RTL		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					9-11-03	RTL		
	M) IRON SIGHT ALIGNMENT					9-11-03	RTL		
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					9-11-03	RTL		
640	GALLERY TEST AND TARGET		PASS	FAIL		9-11-03	A		
	MALFUNCTION		CORRECTION			9-11-03	A		
	MALFUNCTION		CORRECTION			9-11-03	A		
	MALFUNCTION		CORRECTION			9-11-03	A		
	MALFUNCTION		CORRECTION			9-11-03	A		
645	INSPECT FOR LIVE AMMO					9-11-03	A		
655	FINAL INSPECTION A) HEADSPACE					9-12-03	RTL		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.55</u>	<u>2.45</u>	<u>2.72</u>	<u>2.46</u>	<u>2.47</u>	9/12/03	DA
	C) FUNCTION					9-12-03	RTL		
660	PACK					9/22/03	DA		

BARBER - M24 0157198
 AVERAGE PULL FORCE BETWEEN
 INITIAL & CYCLE TESTS
 2.50 LBS (plus or minus 0.50 LBS)
 3.00 LBS (plus or minus 0.75 LBS)
 4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE 9-9-03

TESTER TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.28	2.29		2.33	
PULL #2	2.20	2.33		2.38	
PULL #3	2.63	2.42		2.45	
PULL #4	2.30	2.37		2.10	
PULL #5	2.56	2.40		2.46	
TOTAL	11.97	11.81		11.72	
AVERAGE	2.39	2.36		2.34	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.42	3.41		
PULL #2	3.08	3.40		
PULL #3	3.37	3.33		
PULL #4	3.30	3.36		
PULL #5	3.29	3.35		
TOTAL	16.46	16.85		
AVERAGE	3.29	3.37		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX-SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.21	4.32		4.24
PULL #2	4.31	4.14		4.38
PULL #3	4.32	4.19		4.40
PULL #4	4.27	4.15		4.18
PULL #5	4.33	4.04		4.34
TOTAL	21.44	20.84		21.54
AVERAGE	4.28	4.16		4.30

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6285983.__0
FILE DATE AND TIME: 09/11/2003 06:59

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

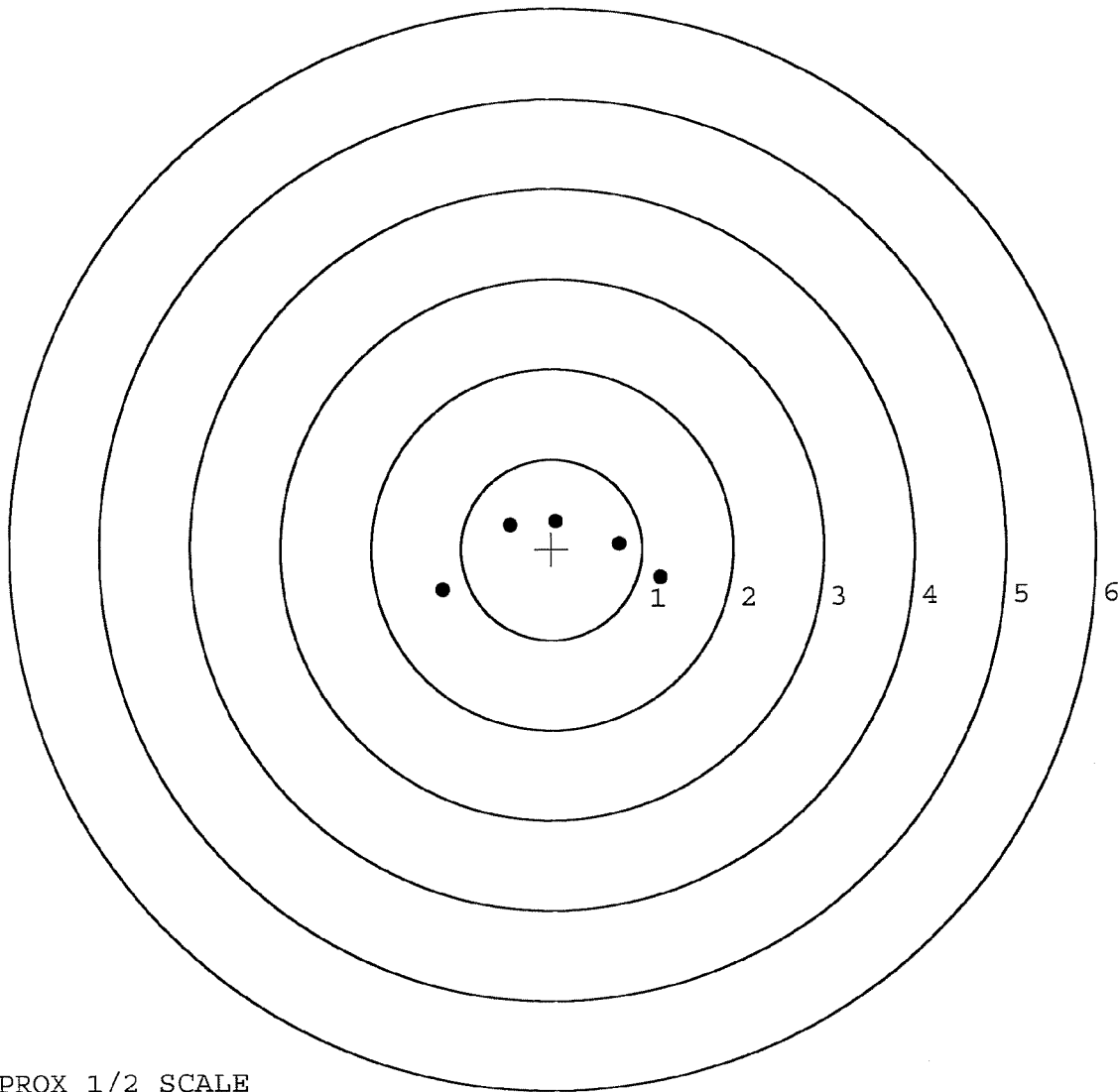
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

mean 849

SERIAL NUMBER: G6285983. __0
 TARGET NUMBER: 1
 FILE DATE: 09/11/2003
 FILE TIME: 06:59

POINT#	X	Y
1:	1.196	-0.329
2:	0.752	0.051
3:	0.047	0.307
4:	-0.459	0.268
5:	-1.211	-0.443

X CENTROID: 0.065
 Y CENTROID: -0.029
 POA TO CENTROID: 0.071
 HORZ SPREAD: 2.407
 VERT SPREAD: 0.750
 GROUP SPREAD: 2.410
 MIN RADIUS: 0.337
 MAX RADIUS: 1.341
 MEAN RADIUS: 0.828
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 3
 # in 3 IN DIAMETER: 5

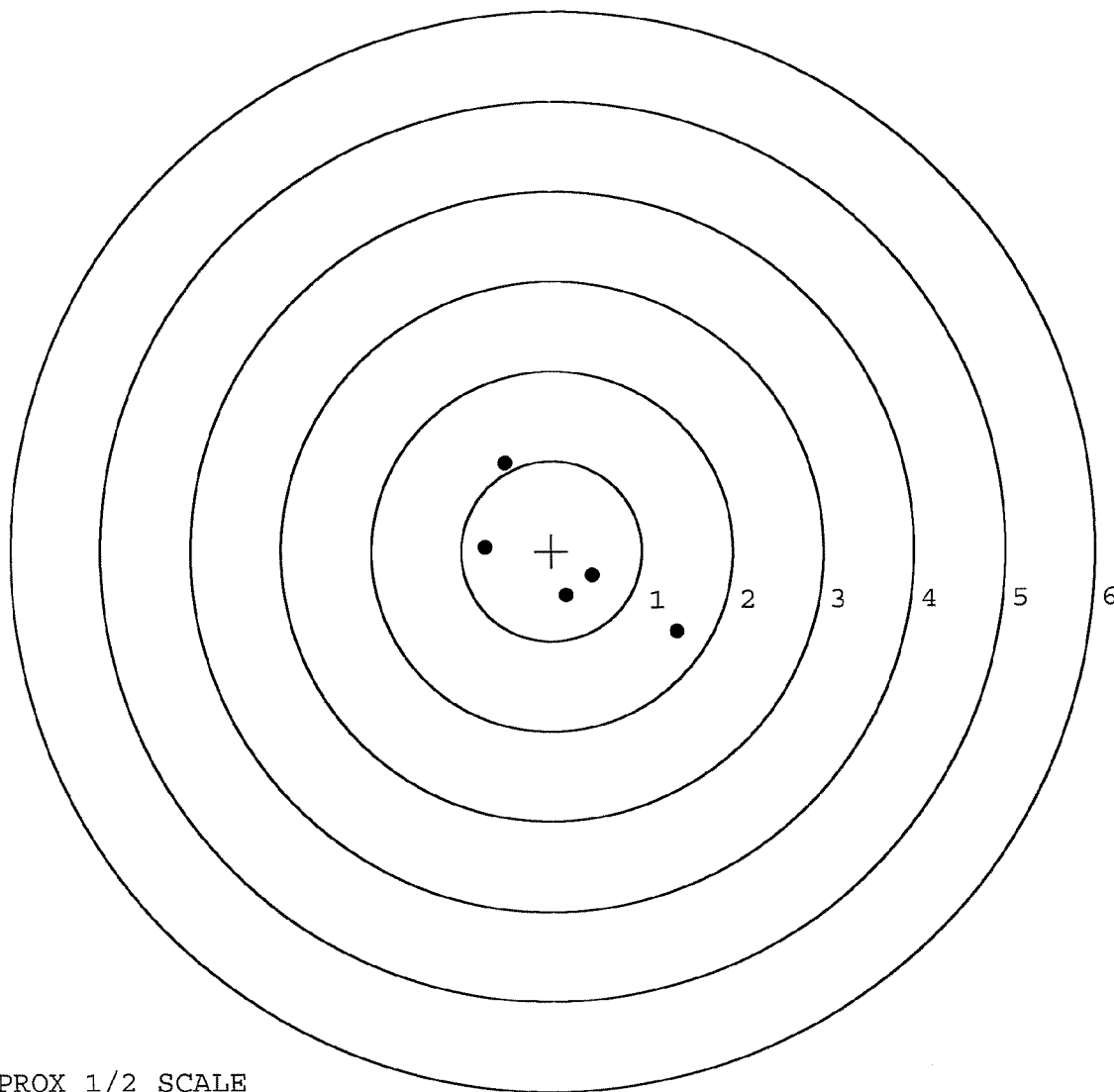


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6285983. __0
 TARGET NUMBER: 2
 FILE DATE: 09/11/2003
 FILE TIME: 06:59

POINT#	X	Y
1:	1.385	-0.912
2:	-0.512	0.974
3:	-0.735	0.053
4:	0.448	-0.275
5:	0.163	-0.498

X CENTROID: 0.150
 Y CENTROID: -0.132
 POA TO CENTROID: 0.199
 HORZ SPREAD: 2.120
 VERT SPREAD: 1.886
 GROUP SPREAD: 2.675
 MIN RADIUS: 0.331
 MAX RADIUS: 1.461
 MEAN RADIUS: 0.870
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 3
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE