

G6285985

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. **66285985**
Order No. **25716**

Made in Illinois, NY Reg. U.S. Pat & tm. Off. Marica Registrada Marica Deposada.

07EX

5716 66285985

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



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BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

28 FORM

proof of purchase



owner registration sticker



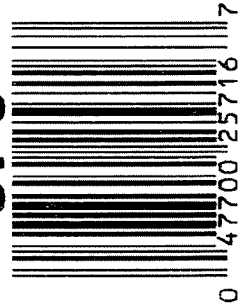
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6285985

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6285985

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-12-03	RTL
600	PROOF		8-12-03	Ac
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	8-12-03	Ac
610	DIS-ASSEMBLE GUN		11-12-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RL</u>		
615	ROLLMARK CALIBER		8-15-03	SB
617	DRILL AND TAP SIGHT HOLES		8-13-03	TRW
620	APPLY COATINGS (BARREL ACTION)		9-19	TA
	(BOLT)		9-19	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-25-03	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-25-03	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-25-03	RW
	D) OIL FIRING PIN ASSEMBLY		9-25-03	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP #	OPERATION	57206	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>6.25</u> <u>6.25</u> <u>7.0</u>	9-30-03	RTL
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>2.75</u> <u>2.25</u> <u>2.25</u>	9-30-03	RTL
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.022</u> <u>.022</u> <u>.021</u>	9-30-03	RTL
	J) ASSEMBLE STOCK			9-25-03	RW
	K) ASSEMBLE SWIVEL STUDS			10-1-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			9-25-03	RW
	M) IRON SIGHT ALIGNMENT			9-25-03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			9-25-03	RW
640	GALLERY TEST AND TARGET		PASS FAIL	9-29-03	RTL
	MALFUNCTION		CORRECTION	9-29-03	RTL
	MALFUNCTION		CORRECTION	9-29-03	RTL
	MALFUNCTION		CORRECTION	9-29-03	RTL
	MALFUNCTION		CORRECTION	9-29-03	RTL
645	INSPECT FOR LIVE AMMO			9-29-03	RTL
655	FINAL INSPECTION A) HEADSPACE			10-1-03	RTL
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.54</u> <u>2.63</u> <u>2.64</u> <u>2.61</u> <u>2.60</u>	9-30-03	DA
	C) FUNCTION			10-1-03	RTL
660	PACK			10/1/03	DA

INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

DATE 9-9-03

TESTER TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.68	2.73		2.55	
PULL #2	2.46	2.35		2.49	
PULL #3	2.66	2.77		2.48	
PULL #4	2.60	2.42		2.41	
PULL #5	2.61	2.31		2.34	
TOTAL	13.01	12.58		12.27	
AVERAGE	2.60	2.51		2.45	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.16	3.11		
PULL #2	3.07	3.04		
PULL #3	3.00	3.11		
PULL #4	3.02	3.07		
PULL #5	3.08	3.08		
TOTAL	15.33	15.41		
AVERAGE	3.06	3.08		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX-SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.22	4.25		4.10
PULL #2	4.23	4.39		4.21
PULL #3	4.10	4.04		4.27
PULL #4	4.23	4.20		3.97
PULL #5	4.22	4.19		4.17
TOTAL	21.00	21.07		20.72
AVERAGE	4.20	4.21		4.14

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6285985.__0
FILE DATE AND TIME: 09/29/2003 06:47

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

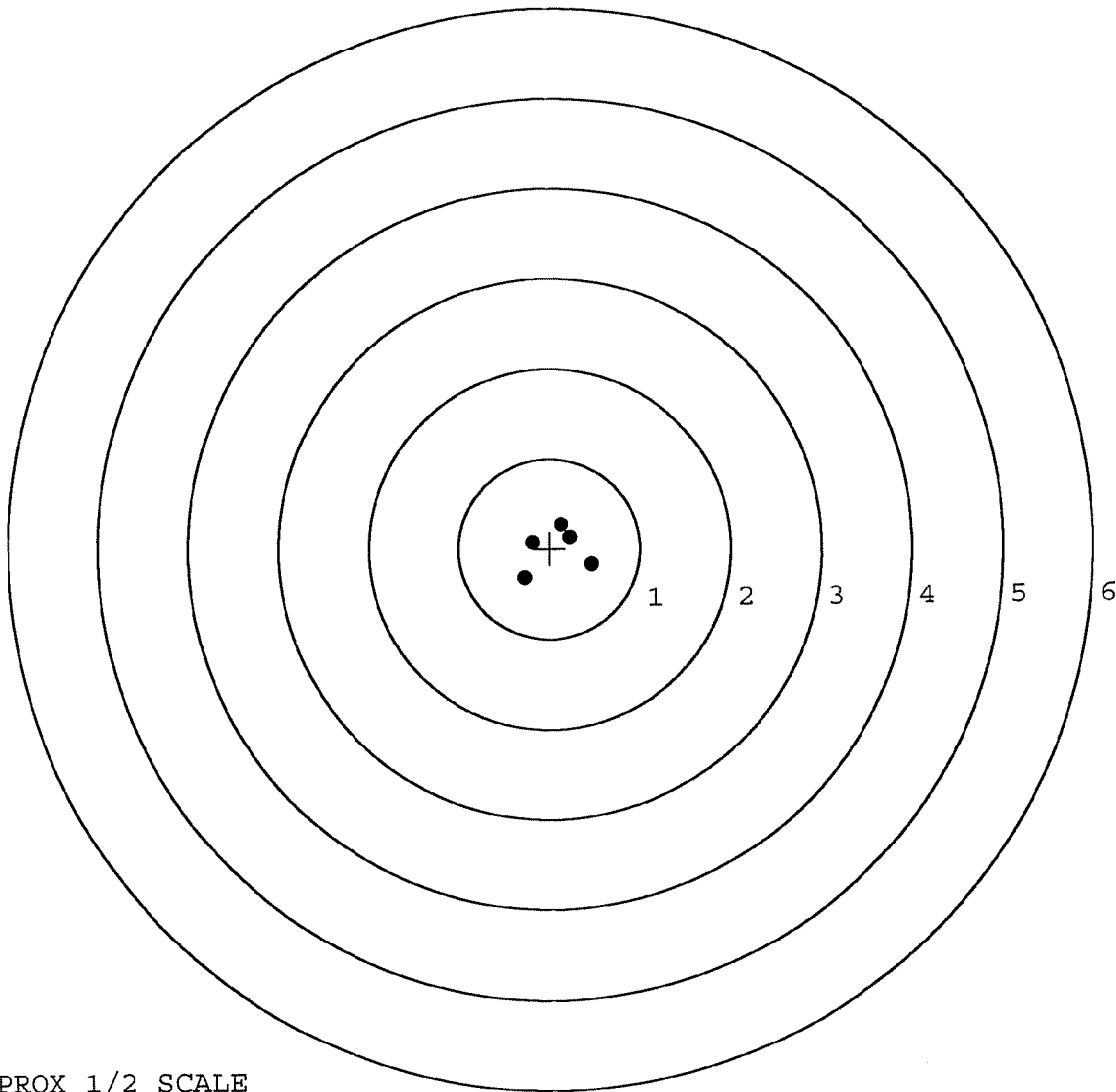
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

mean 7285

SERIAL NUMBER: G6285985. __0
 TARGET NUMBER: 1
 FILE DATE: 09/29/2003
 FILE TIME: 06:47

POINT#	X	Y
1:	0.468	-0.180
2:	0.236	0.127
3:	0.137	0.269
4:	-0.188	0.071
5:	-0.274	-0.331

X CENTROID: 0.076
 Y CENTROID: -0.009
 POA TO CENTROID: 0.076
 HORZ SPREAD: 0.742
 VERT SPREAD: 0.600
 GROUP SPREAD: 0.757
 MIN RADIUS: 0.210
 MAX RADIUS: 0.476
 MEAN RADIUS: 0.335
 # IN 1 IN DIAMETER: 5
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 5

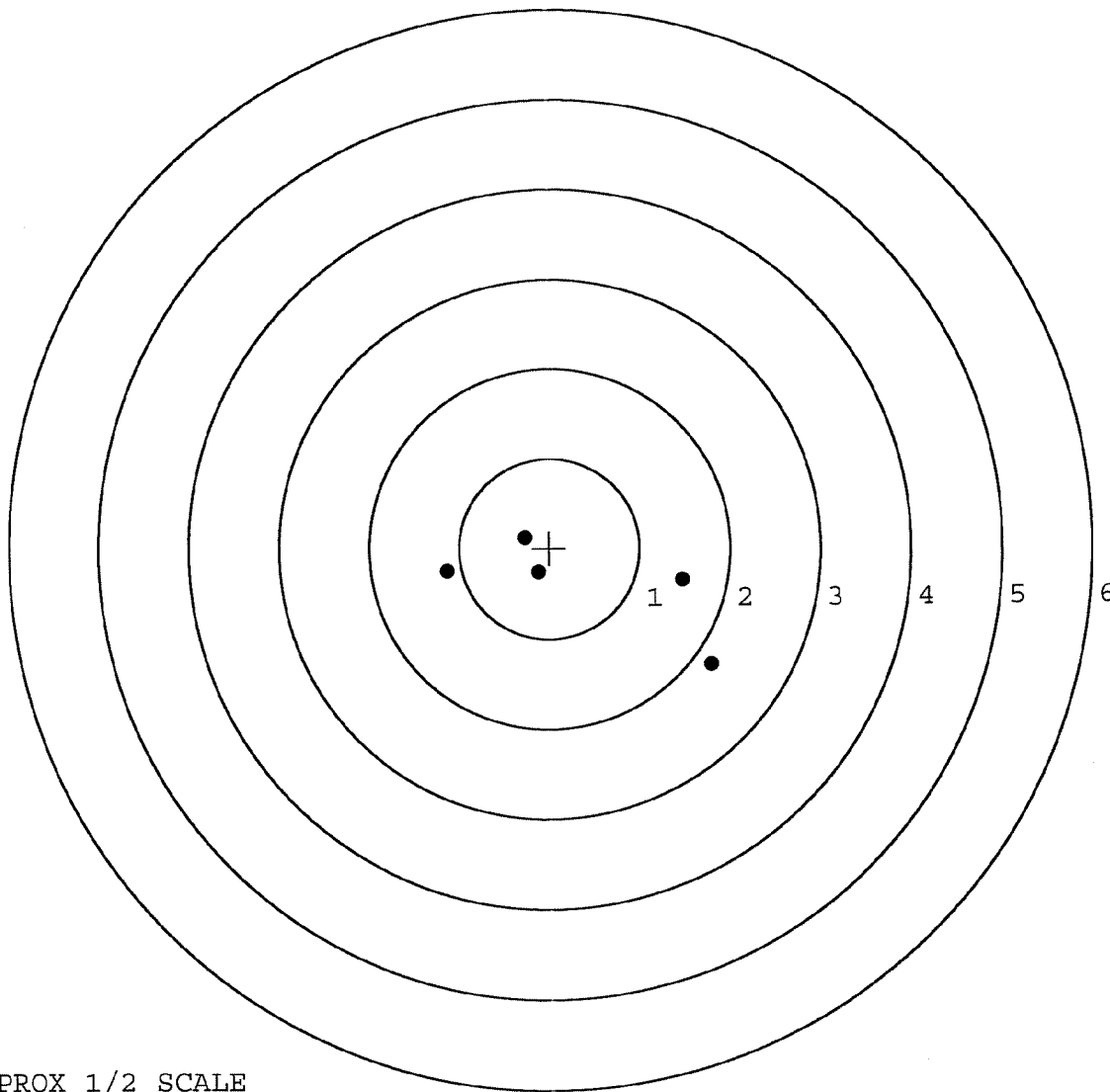


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6285985. __0
 TARGET NUMBER: 2
 FILE DATE: 09/29/2003
 FILE TIME: 06:47

POINT#	X	Y
1:	-0.120	-0.268
2:	-0.273	0.114
3:	-1.139	-0.248
4:	1.782	-1.298
5:	1.473	-0.366

X CENTROID: 0.345
 Y CENTROID: -0.413
 POA TO CENTROID: 0.538
 HORZ SPREAD: 2.921
 VERT SPREAD: 1.412
 GROUP SPREAD: 3.104
 MIN RADIUS: 0.487
 MAX RADIUS: 1.688
 MEAN RADIUS: 1.122
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 2
 # in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE