

6288126

VERY IMPORTANT
Instruction Book
attached to assure
safe use of this
weapon.

Remington

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. **66288126**
Order No. **25716**

46

Made in Illinois, U.S. Pat. & Reg. Off. Trade Registered Mark Deposited.

28AX

5716 66288126

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

UPC



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UPC



SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FC 14

proof of purchase



owner registration sticker



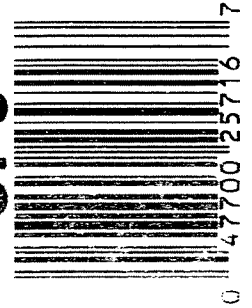
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6288126

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6288126

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-3-03	RL
600	PROOF		1-3-03	RL
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	1-6-03	RL
610	DIS-ASSEMBLE GUN		1-7-03	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	JAN 16 2003 OPERATOR <i>BR</i>		
615	ROLLMARK CALIBER		1/16/03	AS
617	DRILL AND TAP SIGHT HOLES		1-7-03	TRW
620	APPLY COATINGS (BARREL ACTION)		2-27	TA
	(BOLT)		2-27	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-12-03	RTL
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-12-03	RTL
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-12-03	RTL
	D) OIL FIRING PIN ASSEMBLY		3-12-03	RTL
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		3-22-03	TRW

OP #	OPERATION NAME		READINGS			DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>8.5</u>	<u>8.5</u>	<u>9.0</u>	3-22-03	TRW
CONT.							
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.0</u>	<u>3.5</u>	<u>3.0</u>	3-22-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY					3-24-03	RTL
	I) FIRING PIN INDENT	.020 MIN	<u>.021⁵</u>	<u>.023⁵</u>	<u>.023</u>	3-22-03	TRW
	J) ASSEMBLE STOCK					3-12-03	RTL
	K) ASSEMBLE SWIVEL STUDS					3-24-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					3-24-03	RTL
	M) IRON SIGHT ALIGNMENT					3-24-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					3-24-03	RTL
640	GALLERY TEST AND TARGET		PASS FAIL			3-13-03	A
	MALFUNCTION		CORRECTION			3-13-03	A
	MALFUNCTION		CORRECTION			3-13-03	A
	MALFUNCTION		CORRECTION			3-13-03	A
	MALFUNCTION		CORRECTION			3-13-03	A
645	INSPECT FOR LIVE AMMO					3-13-03	A
655	FINAL INSPECTION A) HEADSPACE					3-24-03	RTL
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.72</u>	<u>2.58</u>	<u>2.54</u> <u>2.57</u> <u>2.55</u>	3-22-03	TRW
	C) FUNCTION					3-24-03	RTL
660	PACK						

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.53	2.59		2.68	MIN. SETTING
PULL #2	2.38	2.56		2.73	NO AVG. OF 5
PULL #3	2.52	2.47		2.70	READINGS ACCEPT
PULL #4	2.65	2.61		2.69	ABLE LESS THAN
PULL #5	2.67	2.62		2.60	
TOTAL	12.75	12.85		13.40	
AVG.	2.55	2.57		2.68	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.09	3.07		
PULL #2	3.13	3.16		
PULL #3	3.15	3.05		
PULL #4	3.14	3.15		
PULL #5	3.10	3.13		
TOTAL	15.61	15.56		
AVG.	3.12	3.11		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# TARGET & ACCU
PULL #1	4.10	4.38		4.28
PULL #2	4.30	4.40		4.16
PULL #3	4.26	4.33		4.15
PULL #4	4.30	4.15		4.31
PULL #5	4.30	4.33	1.1	4.24
TOTAL	21.26	21.59		21.14
AVG.	4.25	4.31		4.22

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288126. __0
FILE DATE AND TIME: 03/14/2003 11:58

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

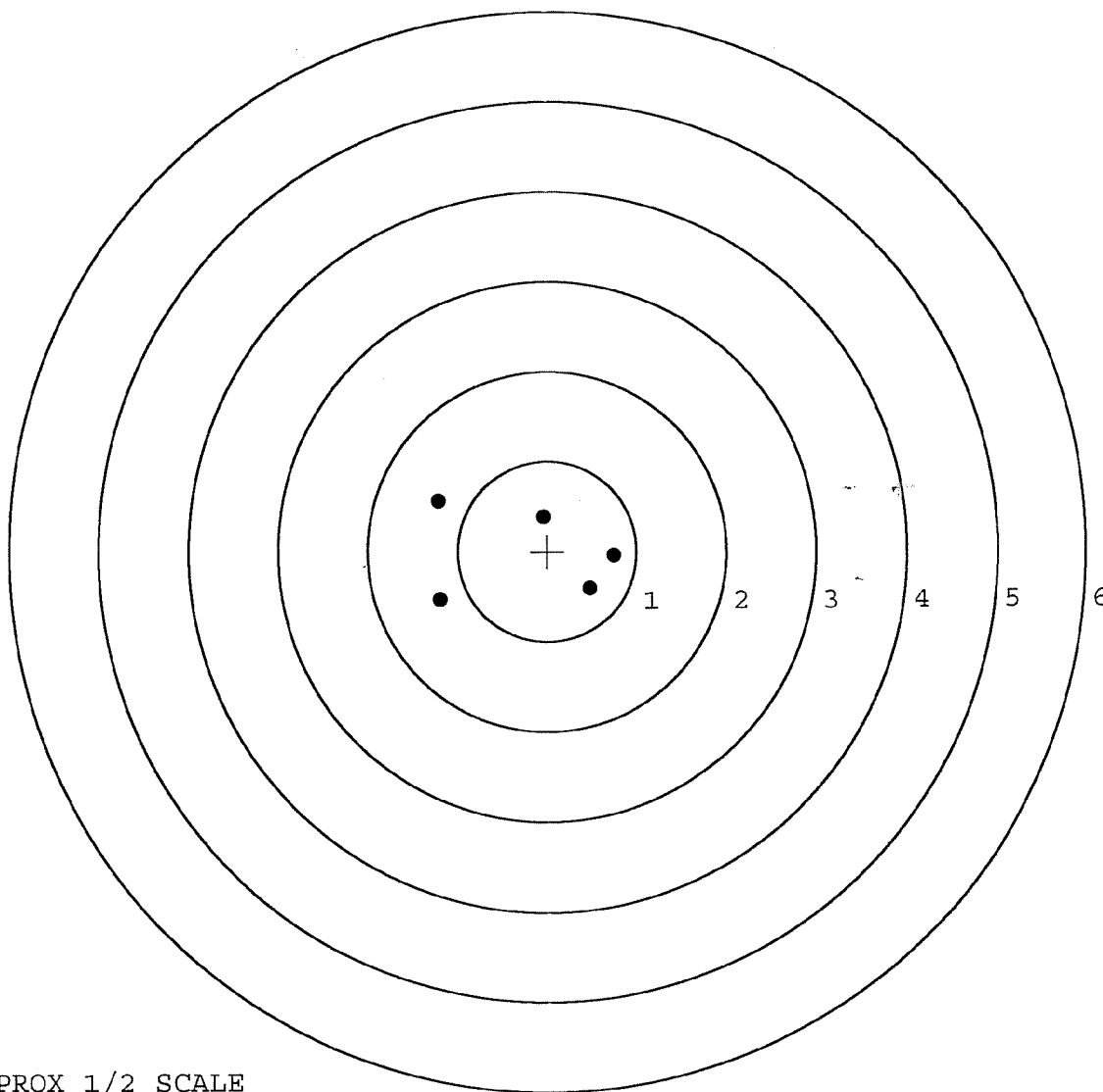
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean .9995

SERIAL NUMBER: G6288126. __0
 TARGET NUMBER: 1
 FILE DATE: 03/14/2003
 FILE TIME: 11:58

POINT#	X	Y
1:	0.477	-0.419
2:	0.743	-0.053
3:	-0.043	0.381
4:	-1.208	0.560
5:	-1.200	-0.537

X CENTROID: -0.246
 Y CENTROID: -0.014
 POA TO CENTROID: 0.247
 HORZ SPREAD: 1.951
 VERT SPREAD: 1.097
 GROUP SPREAD: 2.045
 MIN RADIUS: 0.444
 MAX RADIUS: 1.120
 MEAN RADIUS: 0.894
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 3
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288126. 0

TARGET NUMBER: 2

FILE DATE: 03/14/2003

FILE TIME: 11:58

POINT#	X	Y
1:	0.289	-0.813
2:	-0.101	-0.123
3:	-1.181	0.023
4:	0.621	1.044
5:	1.716	0.962

X CENTROID: 0.269

Y CENTROID: 0.219

POA TO CENTROID: 0.346

HORZ SPREAD: 2.897

VERT SPREAD: 1.857

GROUP SPREAD: 3.045

MIN RADIUS: 0.503

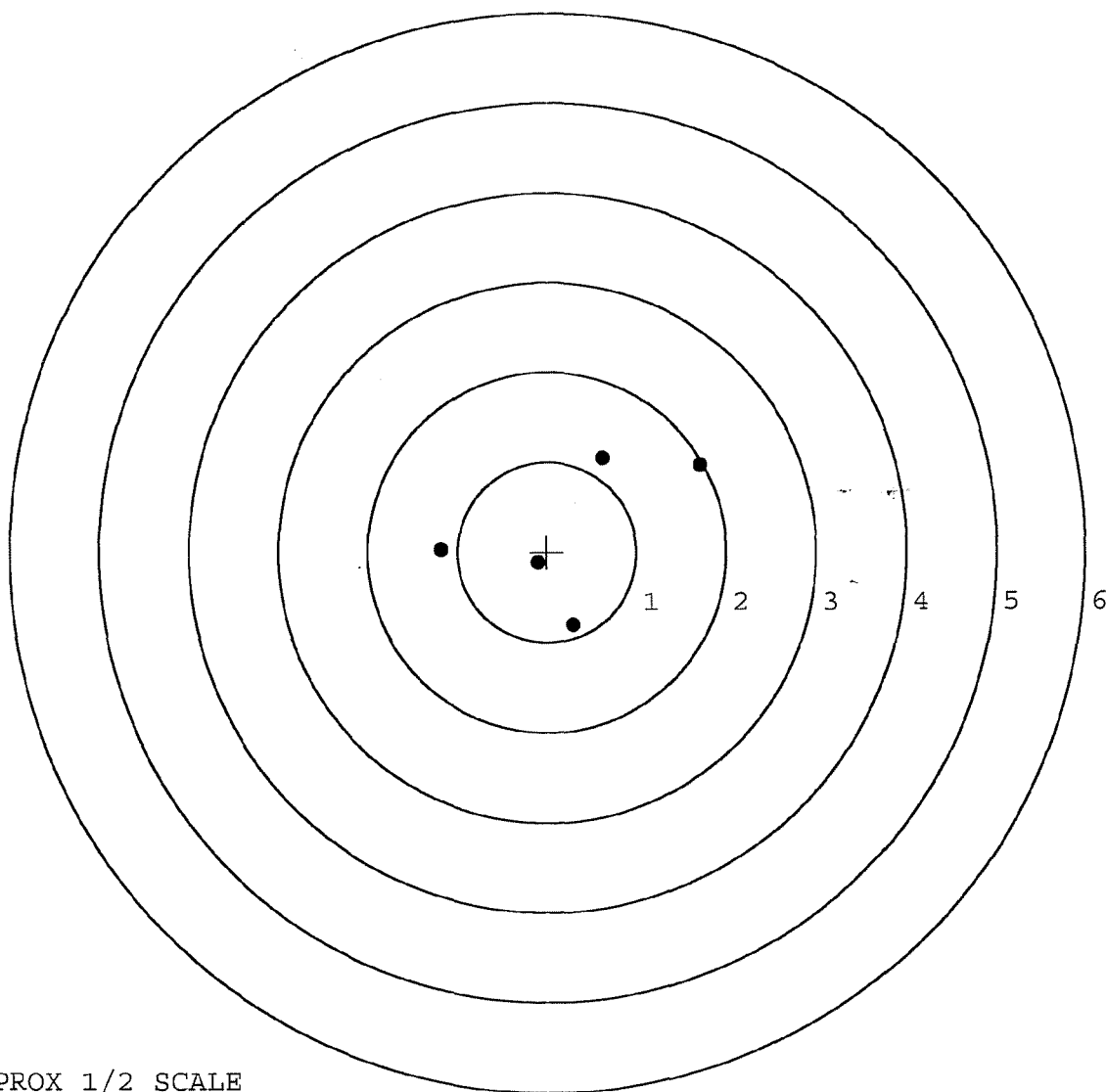
MAX RADIUS: 1.627

MEAN RADIUS: 1.105

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 2

in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE