

G 6285127

Repairman:

Status:

Closed 8/8/2006 2:58:36 PM

Customer:

Received From

Return To:

Received From

ARROW CARGO

1701 N.W. 63 AVE BLDG #712

PO Box:

City: Miami

ተገልጽገል

State: FL Zip Code: 33126

Country: US

State: FL Zip Code: 33126

Country: US

FFL:

Problems

Estimate

History / Status

Shipping / Billing

Contact Information

Phone: NA

Fax:

Email:

Comments:

- Received Condition

☐ Fair

Condition
Notes:

CSR
Notes:

Accessories Received

Code	Desc	Qty
A007	With Stud	3
A010	Hard Case	1
A017	Scope Base	1
A026	Scope	1
A055	Deployment Kit	1
A057	Fit and Rear Sgt Base	1
D000	SCOPE CASE	1

Repair Search

Refresh

Close

naqletj

8/14/2006

1:12 PM

CAPS

NUM	DATE	DESCRIPTION	AMOUNT	CHECK NO.	BANK	MEMO
1	1/1/78	...	...	...	...	...
2	1/2/78	...	...	...	...	...
3	1/3/78	...	...	...	...	...
4	1/4/78	...	...	...	...	...
5	1/5/78	...	...	...	...	...
6	1/6/78	...	...	...	...	...
7	1/7/78	...	...	...	...	...
8	1/8/78	...	...	...	...	...
9	1/9/78	...	...	...	...	...
10	1/10/78	...	...	...	...	...
11	1/11/78	...	...	...	...	...
12	1/12/78	...	...	...	...	...
13	1/13/78	...	...	...	...	...
14	1/14/78	...	...	...	...	...
15	1/15/78	...	...	...	...	...
16	1/16/78	...	...	...	...	...
17	1/17/78	...	...	...	...	...
18	1/18/78	...	...	...	...	...
19	1/19/78	...	...	...	...	...
20	1/20/78	...	...	...	...	...
21	1/21/78	...	...	...	...	...
22	1/22/78	...	...	...	...	...
23	1/23/78	...	...	...	...	...
24	1/24/78	...	...	...	...	...
25	1/25/78	...	...	...	...	...
26	1/26/78	...	...	...	...	...
27	1/27/78	...	...	...	...	...
28	1/28/78	...	...	...	...	...
29	1/29/78	...	...	...	...	...
30	1/30/78	...	...	...	...	...
31	1/31/78	...	...	...	...	...
32	2/1/78	...	...	...	...	...
33	2/2/78	...	...	...	...	...
34	2/3/78	...	...	...	...	...
35	2/4/78	...	...	...	...	...
36	2/5/78	...	...	...	...	...
37	2/6/78	...	...	...	...	...
38	2/7/78	...	...	...	...	...
39	2/8/78	...	...	...	...	...
40	2/9/78	...	...	...	...	...
41	2/10/78	...	...	...	...	...
42	2/11/78	...	...	...	...	...
43	2/12/78	...	...	...	...	...
44	2/13/78	...	...	...	...	...
45	2/14/78	...	...	...	...	...
46	2/15/78	...	...	...	...	...
47	2/16/78	...	...	...	...	...
48	2/17/78	...	...	...	...	...
49	2/18/78	...	...	...	...	...
50	2/19/78	...	...	...	...	...
51	2/20/78	...	...	...	...	...
52	2/21/78	...	...	...	...	...
53	2/22/78	...	...	...	...	...
54	2/23/78	...	...	...	...	...
55	2/24/78	...	...	...	...	...
56	2/25/78	...	...	...	...	...
57	2/26/78	...	...	...	...	...
58	2/27/78	...	...	...	...	...
59	2/28/78	...	...	...	...	...
60	2/29/78	...	...	...	...	...
61	2/30/78	...	...	...	...	...
62	3/1/78	...	...	...	...	...
63	3/2/78	...	...	...	...	...
64	3/3/78	...	...	...	...	...
65	3/4/78	...	...	...	...	...
66	3/5/78	...	...	...	...	...
67	3/6/78	...	...	...	...	...
68	3/7/78	...	...	...	...	...
69	3/8/78	...	...	...	...	...
70	3/9/78	...	...	...	...	...

INS

SECRET

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288127.__1
FILE DATE AND TIME: 09/25/2006 23:39

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.079
The Average Y Centroid of the Five Target Set:	-0.129
The Average Point of Impact of the Five Target Set:	0.151
The Average Mean Radius of the Five Target Set:	0.761
The Distance from POA to Centroid Target #1:	0.368
The Distance from Centroid Target #2 to Centroid Target #1:	0.311
The Distance from Centroid Target #3 to Centroid Target #1:	0.457
The Distance from Centroid Target #4 to Centroid Target #1:	0.255
The Distance from Centroid Target #5 to Centroid Target #1:	0.448

SERIAL NUMBER: G6288127. __1

TARGET NUMBER: 1

FILE DATE: 09/25/2006

FILE TIME: 23:39

POINT#	X	Y
1:	-0.438	0.307
2:	-0.730	-0.070
3:	-1.397	-0.531
4:	-0.661	-1.128
5:	-0.109	-0.499
6:	0.276	-0.516
7:	0.378	-0.395
8:	0.514	-0.227
9:	0.750	0.074
10:	1.081	-0.681

X CENTROID: -0.034

Y CENTROID: -0.367

POA TO CENTROID: 0.368

HORZ SPREAD: 2.478

VERT SPREAD: 1.435

GROUP SPREAD: 2.483

MIN RADIUS: 0.152

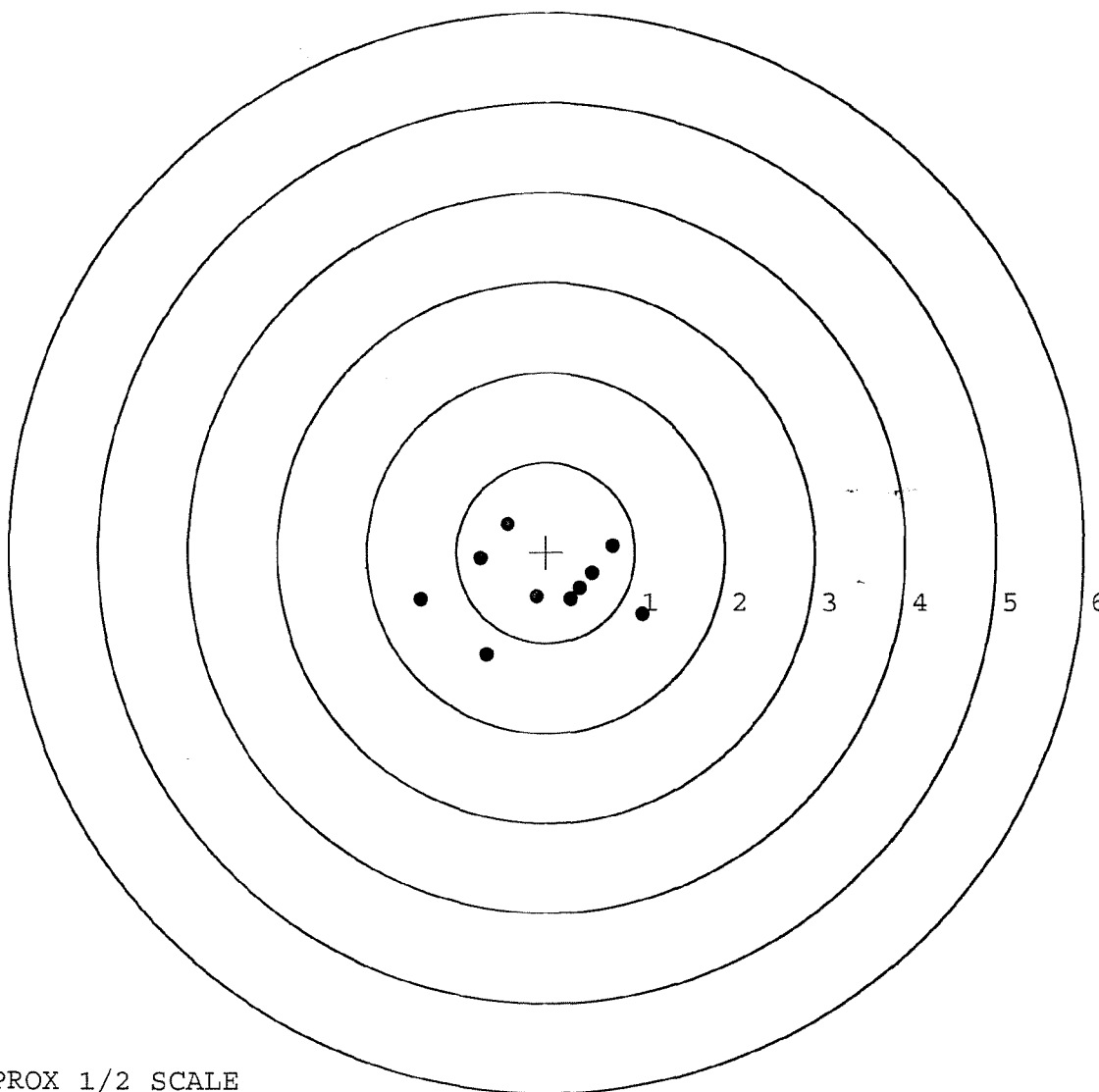
MAX RADIUS: 1.373

MEAN RADIUS: 0.743

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10



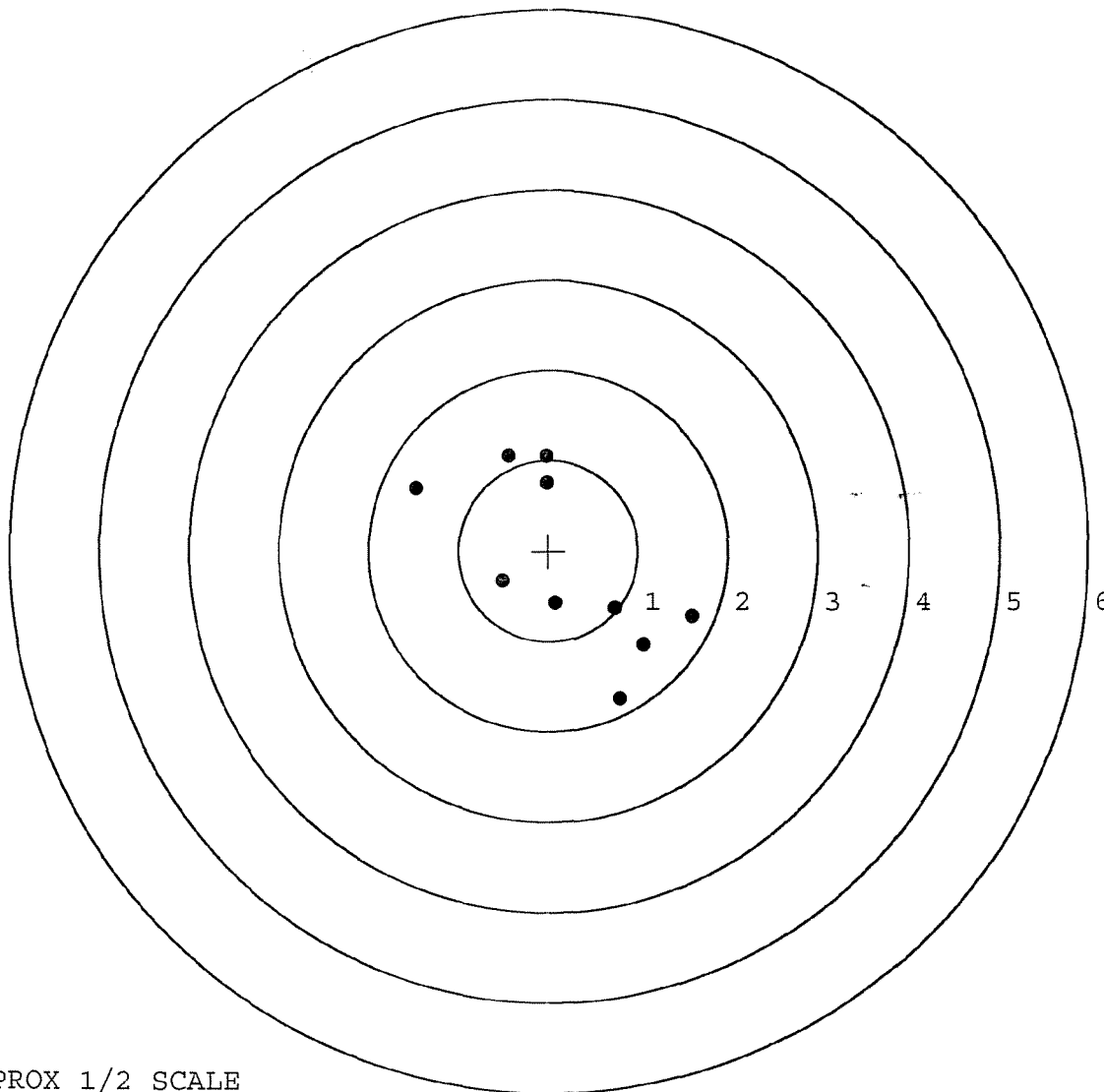
TARGET APPROX 1/2 SCALE

BARBER - M24 0157242

SERIAL NUMBER: G6288127. 1
 TARGET NUMBER: 2
 FILE DATE: 09/25/2006
 FILE TIME: 23:39

POINT#	X	Y
1:	-1.474	0.687
2:	-0.449	1.051
3:	-0.024	0.753
4:	-0.032	1.042
5:	-0.517	-0.332
6:	0.074	-0.575
7:	0.740	-0.633
8:	1.064	-1.034
9:	0.804	-1.635
10:	1.600	-0.718

X CENTROID: 0.179
 Y CENTROID: -0.139
 POA TO CENTROID: 0.227
 HORZ SPREAD: 3.074
 VERT SPREAD: 2.686
 GROUP SPREAD: 3.380
 MIN RADIUS: 0.448
 MAX RADIUS: 1.848
 MEAN RADIUS: 1.164
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 7



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288127. 1

TARGET NUMBER: 3

FILE DATE: 09/25/2006

FILE TIME: 23:39

X CENTROID: -0.291

Y CENTROID: 0.011

POA TO CENTROID: 0.291

HORZ SPREAD: 1.776

VERT SPREAD: 1.465

GROUP SPREAD: 1.816

MIN RADIUS: 0.073

MAX RADIUS: 1.082

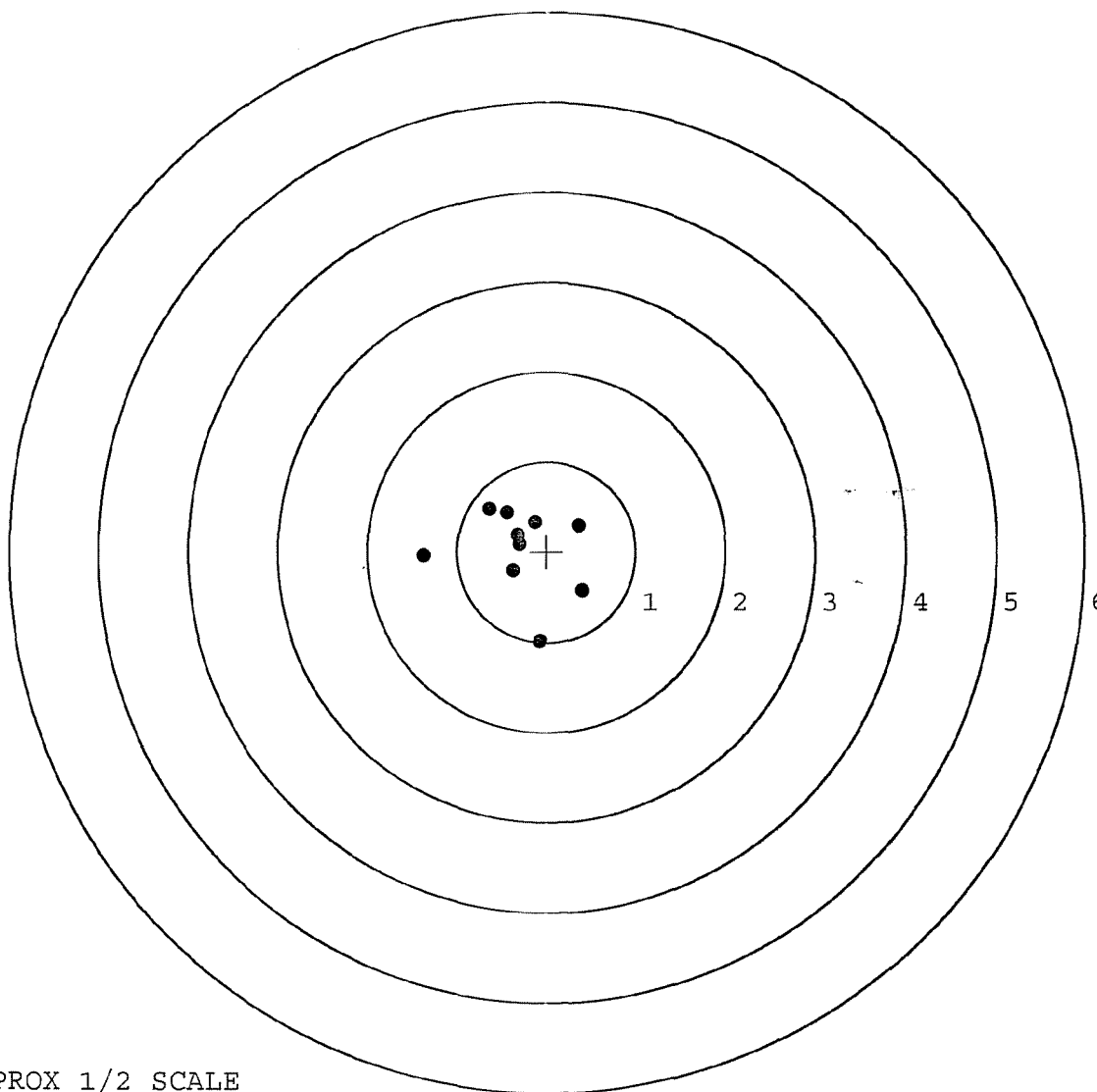
MEAN RADIUS: 0.551

IN 1 IN DIAMETER: 5

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10

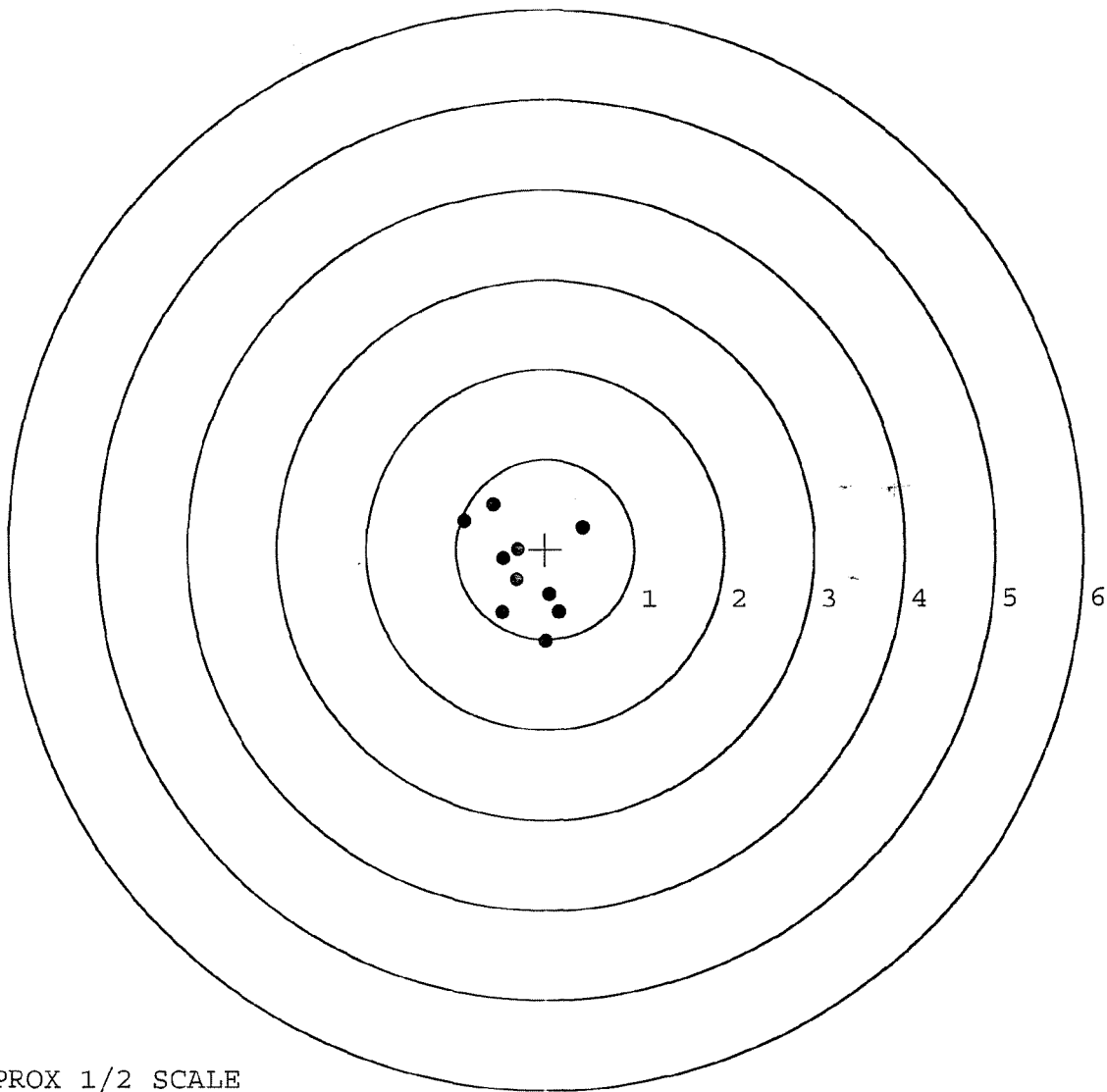
POINT#	X	Y
1:	-1.371	-0.051
2:	-0.646	0.474
3:	-0.448	0.434
4:	-0.138	0.326
5:	-0.300	0.084
6:	-0.376	-0.211
7:	0.405	-0.431
8:	-0.075	-0.991
9:	0.360	0.292
10:	-0.320	0.185



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288127. __1
 TARGET NUMBER: 4
 FILE DATE: 09/25/2006
 FILE TIME: 23:39

	POINT#	X	Y
	1:	-0.589	0.506
	2:	-0.913	0.325
	3:	-0.477	-0.104
	4:	-0.326	-0.337
X CENTROID:	5:	-0.308	0.003
Y CENTROID:	6:	-0.490	-0.700
POA TO CENTROID:	7:	0.044	-0.505
HORZ SPREAD:	8:	0.153	-0.705
VERT SPREAD:	9:	0.003	-1.031
GROUP SPREAD:	10:	0.416	0.247
MIN RADIUS:			
MAX RADIUS:			
MEAN RADIUS:			
# IN 1 IN DIAMETER:			
# IN 2 IN DIAMETER:			
# in 3 IN DIAMETER:			



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288127. 1

TARGET NUMBER: 5

FILE DATE: 09/25/2006

FILE TIME: 23:39

X CENTROID: -0.002

Y CENTROID: 0.081

POA TO CENTROID: 0.081

HORZ SPREAD: 1.303

VERT SPREAD: 2.302

GROUP SPREAD: 2.303

MIN RADIUS: 0.143

MAX RADIUS: 1.262

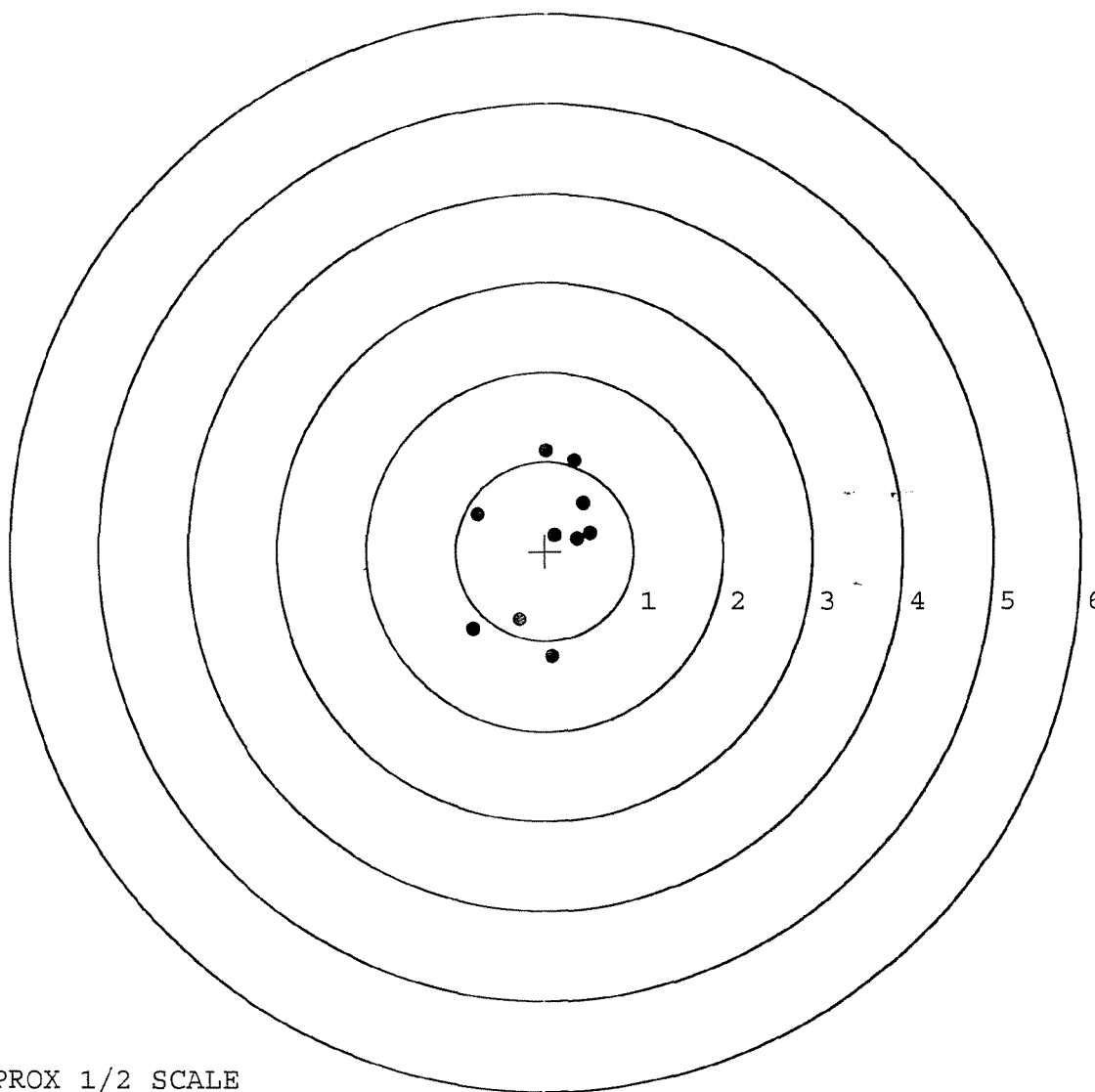
MEAN RADIUS: 0.792

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.012	1.123
2:	0.332	1.014
3:	0.432	0.541
4:	0.360	0.143
5:	0.502	0.208
6:	0.082	-1.179
7:	-0.287	-0.770
8:	-0.801	-0.870
9:	-0.754	0.417
10:	0.102	0.178



TARGET APPROX 1/2 SCALE

BARBER - M24 0157246AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

DATE

9-8-06

TESTER

R.P.

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.48	2.49		2.28	
PULL #2	2.48	2.52		2.28	
PULL #3	2.53	2.47		2.28	
PULL #4	2.38	2.62		2.51	
PULL #5	2.42	2.64		2.41	
TOTAL	12.29	12.74		11.76	
AVERAGE	2.45	2.54		2.35	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	311	318		
PULL #2	319	327		
PULL #3	293	299		
PULL #4	297	302		
PULL #5	320	307		
TOTAL	15.40	15.53		
AVERAGE	308	310		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.15	4.17		4.27
PULL #2	3.98	4.33		4.30
PULL #3	4.00	4.29		3.86
PULL #4	4.02	4.21		4.42
PULL #5	4.23	4.17		4.35
TOTAL	20.38	21.17		21.20
AVERAGE	4.07	4.23		4.24

INSPECTION CHECKLIST - REPAIRS

CONTRACT #: DAAE-20-02-C-0149

R & E NUMBER	115385		
SERIAL NUMBER	G6288127		
LOG-IN DATE	8-8-06		
OPERATION #	OPERATION NAME	DATE	INITIAL
500	DIS-ASSEMBLE GUN	9-9-06	RTZ
505	RE-BARREL	9-9-06	RTZ
420	ASSEMBLE	9-11-06	RTZ
440	PROOF	MAGNA-FLUX INSPECTED SEP 15 2006	TRW
460	CHECK HEADSPACE	9-11-06	TRW
470	DIS-ASSEMBLE GUN	9-12-06	RTZ
480	MAGNAFLUX	9-15-06	APD
510	DRILL AND TAP	9-15-06	TRW
500	ROLLMARK CALIBER	9-20-06	CW
520	GOFF BLAST BBL / REC	9-21-06	LB
530 & 540	APPLY COATINGS	9-22-06	RTZ
560	FINAL ASSEMBLY	9-23-06	RTZ
640	FUNCTION TEST AND	PASS FAIL	9-25-06 TRW
650	TARGET	PASS FAIL	9-25-06 TRW
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	9-25-06 BD
670	FINAL INSPECTION		9-29-06 RTZ
	A) HEADSPACE	PASS FAIL	9-29-06 RTZ
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	280 2.71 2.88 2.85 2.86 RTZ
680	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	7.0 6.75 7.0 RTZ
	G) SAFETY OFF FORCE	2 LBS MIN	3.5 3.0 3.5 RTZ
	I) FIRING PIN INDENT	.020	0.29 0.30 0.29 RTZ
690	PACK		9-29-06 BA

F006 REV 5/2006

BARREL ASSEMBLY

BARREL

RECEIVER

FRONT SIGHT BASE

REAR SIGHT BASE

SCREWS

FINISH

SCOPE ASSEMBLY

SCOPE

SCOPE RINGS

MOUNTING SCREWS

MOUNTING BASE

SCREWS

FINISH

CLARITY

STOCK ASSEMBLY

STOCK

SLING SWIVEL STUDS

BUTT PATE

LOCK NUTS

BARREL CLEARANCE

COLOR / FINISH

SYSTEM CASE

SCOPE CASE

IRON SIGHTS

DEPLOYMENT KIT

TRIGGER ASSEMBLY

SAFETY OPERATION

RE-SET TO FACTORY
SPECS

COMMENTS: _____

F006 REV 5/2006

VERY IMPORTANT: This instruction is enclosed to assist in the safe use of the firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO. 66288127
ORDER NO. 25716

Made in Illinois, Inc. Reg. U.S. Pat. & tm. Off. Marca Registrada. Marque Déposée.

07EX

5716 66288127

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



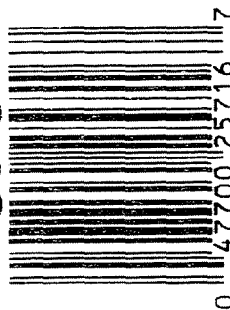
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6288127

UPC



28 FORM

LOAD 10

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6288127

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		8-7-03	RL
600	PROOF		8-8-03	AL
607	CHECK HEADSPACE	MAGNAFLUX	8-8-03	AL
610	DIS-ASSEMBLE GUN	INSPECTED	8-8-03	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <i>RL</i>		
615	ROLLMARK CALIBER		8-12-03	SB
617	DRILL AND TAP SIGHT HOLES		8-11-03	TRW
620	APPLY COATINGS (BARREL ACTION)		8-26	TA
	(BOLT)		8-26	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-28-03	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-28-03	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-28-03	RW
	D) OIL FIRING PIN ASSEMBLY		8-28-03	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.0</u> <u>6.0</u> <u>6.0</u>	9-30-03	RTL
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.50</u> <u>2.50</u> <u>2.50</u>	9-30-03	RTL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	9-30-03	RTL
	J) ASSEMBLE STOCK		8-28-03	RW
	K) ASSEMBLE SWIVEL STUDS		10-1-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-24-03	RW
	M) IRON SIGHT ALIGNMENT		9-24-03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-24-03	RW
640	GALLERY TEST AND TARGET	PASS FAIL	9-26-03	A
	MALFUNCTION	CORRECTION	9-26-03	A
	MALFUNCTION	CORRECTION	9-26-03	A
	MALFUNCTION	CORRECTION	9-26-03	A
	MALFUNCTION	CORRECTION	9-26-03	A
645	INSPECT FOR LIVE AMMO		9-26-03	K
655	FINAL INSPECTION A) HEADSPACE		10-1-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.18</u> <u>2.17</u> <u>2.17</u> <u>2.17</u> <u>2.16</u>	9-30-03	WA
	C) FUNCTION		10-1-03	RTL
660	PACK		10-3-03	WA

BARBER - M24 0157254
 AVERAGE PULL FORCE BETWEEN
 INITIAL & CYCLE TESTS
 2.50 LBS (plus or minus 0.50 LBS)
 3.00 LBS (plus or minus 0.75 LBS)
 4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE

8-15-03

TESTER

TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.51	2.81		2.73	
PULL #2	2.46	2.85		2.17	
PULL #3	2.54	2.86		2.63	
PULL #4	2.39	2.78		2.59	
PULL #5	2.32	2.63		2.64	
TOTAL	12.22	13.93		12.76	
AVERAGE	2.44	2.78		2.55	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.47	3.10		
PULL #2	3.45	3.22		
PULL #3	3.44	3.24		
PULL #4	3.29	3.36		
PULL #5	3.38	3.35		
TOTAL	17.03	16.27		
AVERAGE	3.40	3.25		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.16	4.12		4.35
PULL #2	4.43	4.22		4.32
PULL #3	4.22	4.40		4.47
PULL #4	4.09	4.38		4.46
PULL #5	4.18	4.40		4.29
TOTAL	21.08	21.52		21.89
AVERAGE	4.21	4.30		4.37

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288127. __0
FILE DATE AND TIME: 09/26/2003 04:40

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

mean .669

SERIAL NUMBER: G6288127. 0

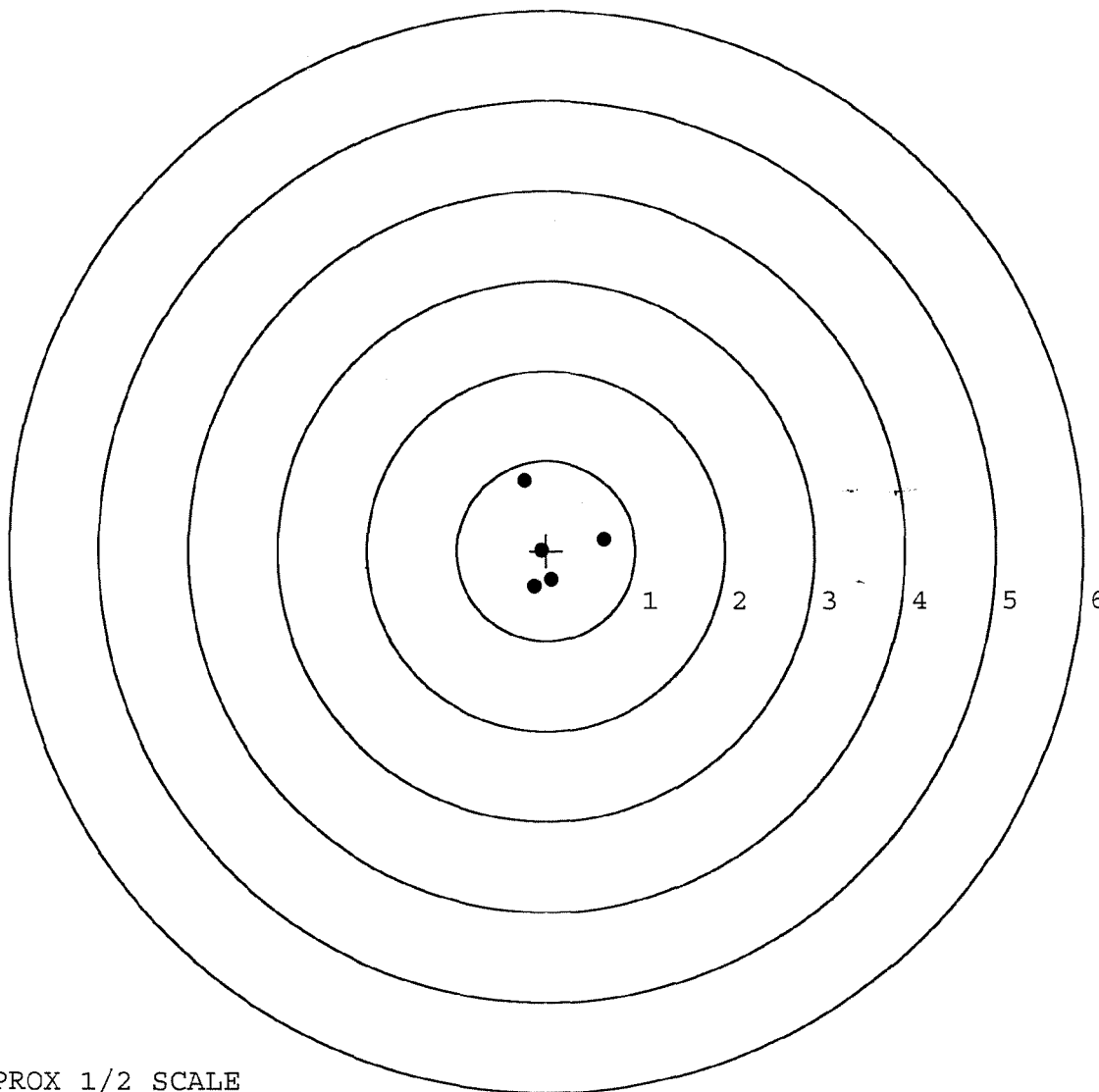
TARGET NUMBER: 1

FILE DATE: 09/26/2003

FILE TIME: 04:40

POINT#	X	Y
1:	0.651	0.132
2:	0.057	-0.322
3:	-0.134	-0.397
4:	-0.058	-0.003
5:	-0.253	0.776

X CENTROID: 0.053
Y CENTROID: 0.037
POA TO CENTROID: 0.064
HORZ SPREAD: 0.904
VERT SPREAD: 1.173
GROUP SPREAD: 1.179
MIN RADIUS: 0.118
MAX RADIUS: 0.800
MEAN RADIUS: 0.471
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5

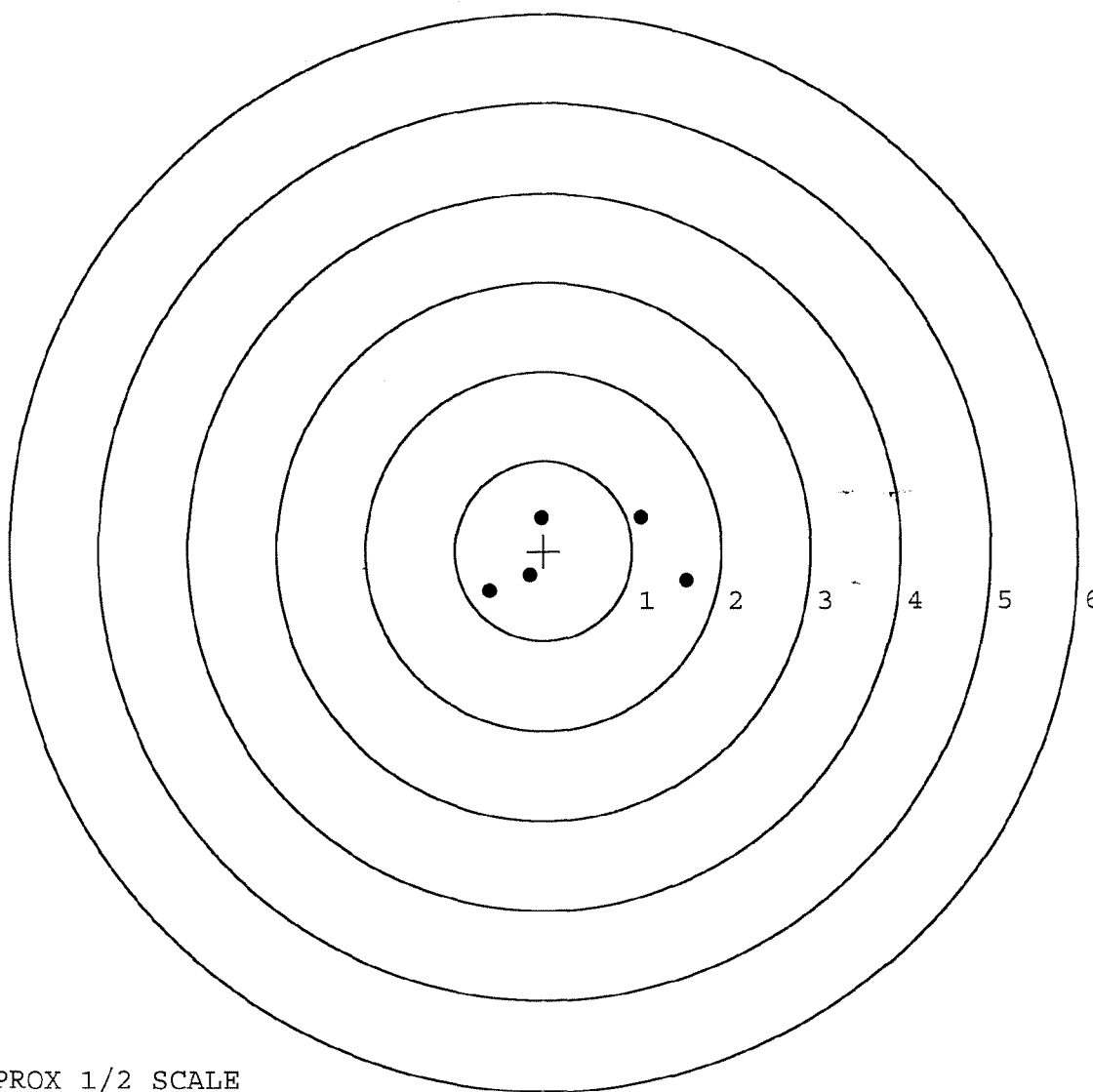


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288127. __0
 TARGET NUMBER: 2
 FILE DATE: 09/26/2003
 FILE TIME: 04:40

POINT#	X	Y
1:	1.609	-0.331
2:	1.097	0.375
3:	-0.028	0.370
4:	-0.156	-0.278
5:	-0.608	-0.452

X CENTROID: 0.383
 Y CENTROID: -0.063
 POA TO CENTROID: 0.388
 HORZ SPREAD: 2.217
 VERT SPREAD: 0.827
 GROUP SPREAD: 2.220
 MIN RADIUS: 0.580
 MAX RADIUS: 1.255
 MEAN RADIUS: 0.867
 # IN 1 IN DIAMETER: 0
 # IN 2 IN DIAMETER: 3
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE