

66288128

VERY IMPORTANT:
Instructions: Buyer
must inspect to assure
Seller title of this
item.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. **J**
66288128

Order No. **25716**

46

Made in Illinois, U.S. Pat. & Reg. Off. Marca Registrada. Marque Deposee.

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31AX

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

UPC



0 47700 25716 7

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M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

UPC



0 47700 25716 7

SERIAL NO.



66288128

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



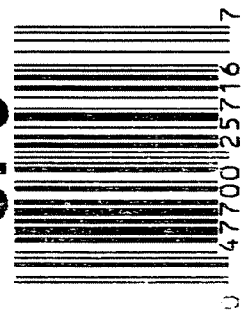
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6288128

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6288128

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-3-03	RL
600	PROOF		1-6-03	RL
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	1-6-03	RL
610	DIS-ASSEMBLE GUN		1-7-03	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	JAN 18 2003 OPERATOR <i>RL</i>		
615	ROLLMARK CALIBER		1/16/03	AB
617	DRILL AND TAP SIGHT HOLES		1-7-03	TRLW
620	APPLY COATINGS (BARREL ACTION)		2-27	TA
	(BOLT)		2-27	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-13-03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-13-03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-13-03	DA
	D) OIL FIRING PIN ASSEMBLY		3-13-03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		3-25-03	RL

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.0</u> <u>7.0</u> <u>6.5</u>	3-20-03	DA
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.0</u> <u>2.25</u> <u>2.0</u>	3-20-03	DA
	H) TRIGGER PULL TEST AND RETAINABILITY		3-25-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.026</u> <u>.025</u> <u>.025</u>	3-20-03	DA
	J) ASSEMBLE STOCK		3-13-02	RTL
	K) ASSEMBLE SWIVEL STUDS		3-25-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		3-25-03	RTL
	M) IRON SIGHT ALIGNMENT		3-25-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		3-25-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	3-14-03	A
	MALFUNCTION	CORRECTION	3-14-03	A
	MALFUNCTION	CORRECTION	3-14-03	A
	MALFUNCTION	CORRECTION	3-14-03	A
	MALFUNCTION	CORRECTION	3-14-03	A
645	INSPECT FOR LIVE AMMO		3-14-03	A
655	FINAL INSPECTION A) HEADSPACE		3-25-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.89</u> <u>2.84</u> <u>2.88</u> <u>2.79</u> <u>2.93</u>	3-25-03	RTL
	C) FUNCTION		3-25-03	RTL
660	PACK		3-25-03	DA

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.59	2.57		2.40	MIN. SETTING
PULL #2	2.43	2.62		2.49	NO AVG. OF 5
PULL #3	2.32	2.61		2.42	READINGS ACCEPT
PULL #4	2.35	2.52		2.39	ABLE LESS THAN
PULL #5	2.38	2.55		2.42	
TOTAL	12.07	12.87		12.12	
AVG.	2.41	2.57		2.42	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.18	3.21		
PULL #2	3.28	3.28		
PULL #3	3.07	3.10		
PULL #4	3.08	3.12		
PULL #5	3.02	3.10		
TOTAL	15.63	15.81		
AVG.	3.12	3.16		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# TARGET & ACCU
PULL #1	4.18	4.33		4.06
PULL #2	4.08	4.30		4.17
PULL #3	4.11	4.38		4.13
PULL #4	4.25	4.21		4.30
PULL #5	4.45	4.33		4.16
TOTAL	21.07	21.55		20.82
AVG.	4.21	4.31		4.16

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288128.__0
FILE DATE AND TIME: 03/15/2003 11:31

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

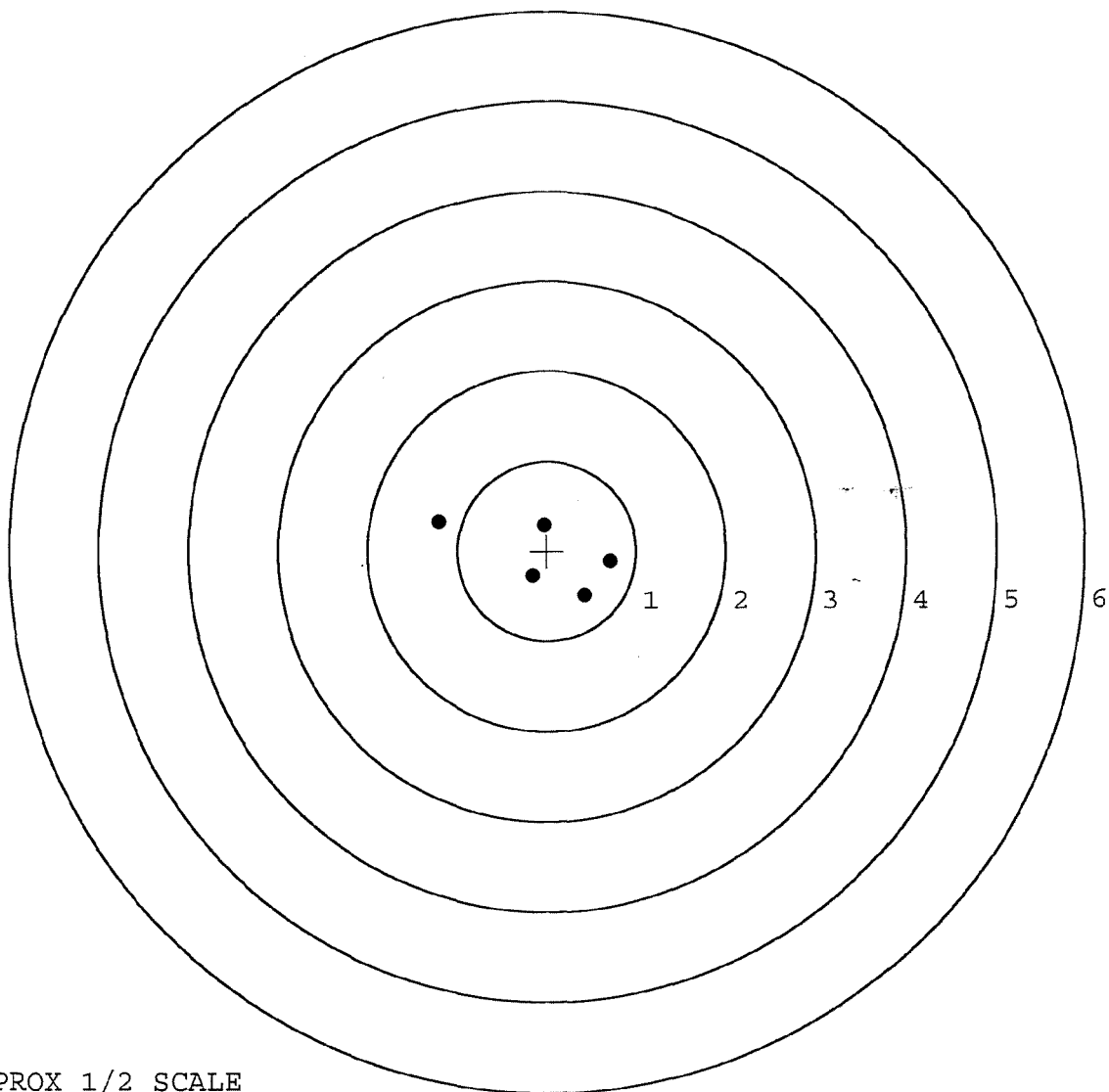
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN 7565

SERIAL NUMBER: G6288128. __0
 TARGET NUMBER: 1
 FILE DATE: 03/15/2003
 FILE TIME: 11:31

POINT#	X	Y
1:	0.423	-0.494
2:	0.711	-0.116
3:	-0.038	0.292
4:	-0.162	-0.284
5:	-1.212	0.320

X CENTROID: -0.056
 Y CENTROID: -0.056
 POA TO CENTROID: 0.079
 HORZ SPREAD: 1.923
 VERT SPREAD: 0.814
 GROUP SPREAD: 1.972
 MIN RADIUS: 0.251
 MAX RADIUS: 1.216
 MEAN RADIUS: 0.647
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 5

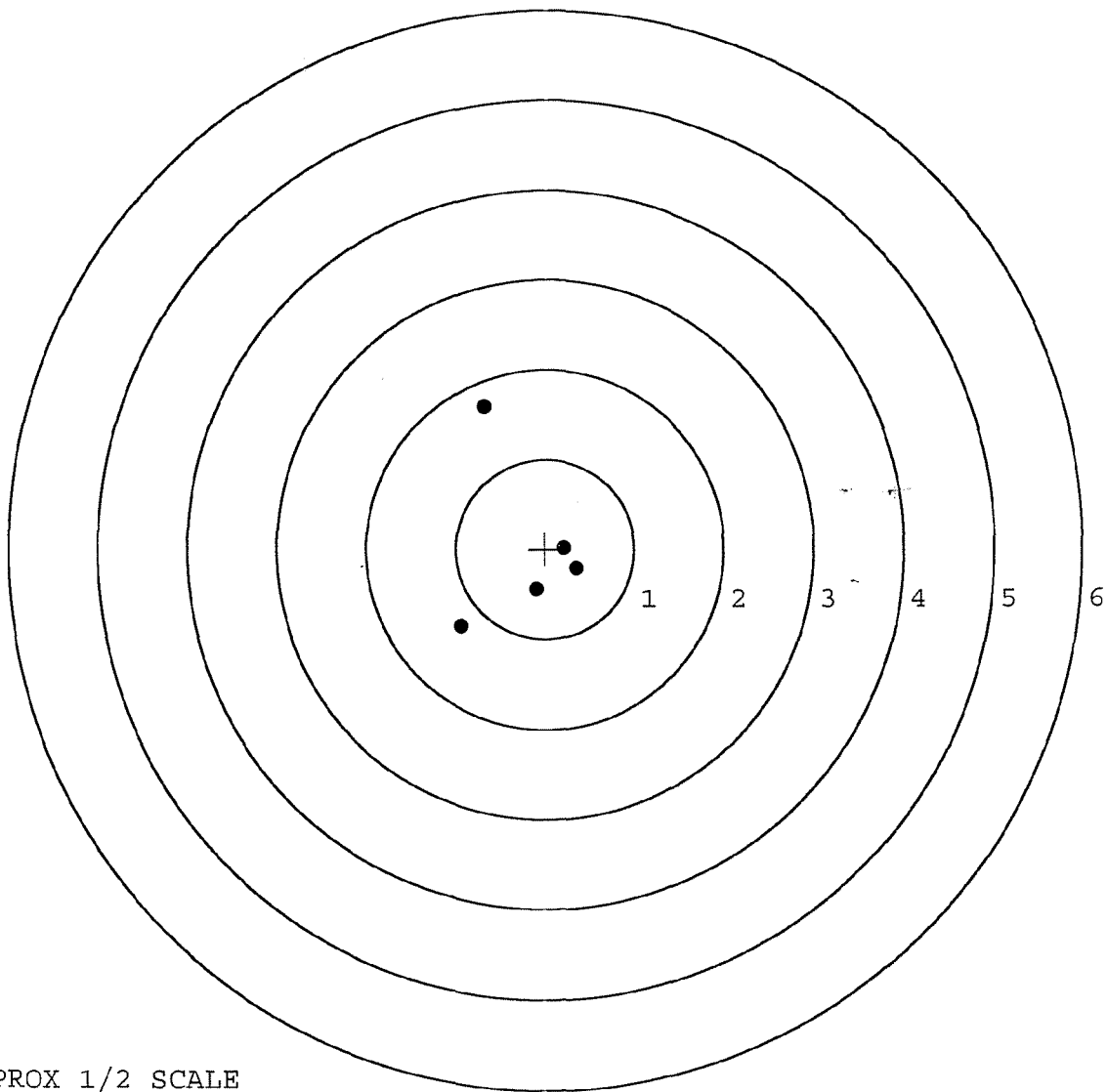


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288128. __0
 TARGET NUMBER: 2
 FILE DATE: 03/15/2003
 FILE TIME: 11:31

POINT#	X	Y
1:	-0.943	-0.863
2:	-0.105	-0.454
3:	0.352	-0.220
4:	0.207	0.013
5:	-0.693	1.590

X CENTROID: -0.236
 Y CENTROID: 0.013
 POA TO CENTROID: 0.237
 HORZ SPREAD: 1.295
 VERT SPREAD: 2.453
 GROUP SPREAD: 2.466
 MIN RADIUS: 0.443
 MAX RADIUS: 1.642
 MEAN RADIUS: 0.866
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 3
 # in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE