

G 6288131

**VERY IMPORTANT**  
Instruction Book  
enclosed to assure  
safe use of this  
weapon.

**Remington®**

**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)**  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO

SERIAL NO.  
**66288131**

ORDER NO.  
**25716**

28

Made in Union, N.Y. Reg. U.S. Pat. & Tm. Off. Patent Registered. Marque Deposee.

**07EX**

**5716 66288131**

**ORDER 25716**  
M/24 7.62 NATO S.W.S. (COMPLETE SYST

**UPC**



**ORDER 25716**  
M/24 7.62 NATO S.W.S. (COMPLETE SYST

**UPC**



SERIAL NO.



**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)**  
**BOLT ACTION CENTERFIRE RIFLE**  
**24" BARREL 7.62 NATO**

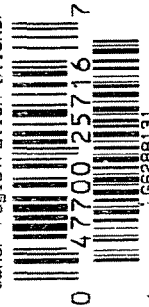
- INSTRUCTION BOOK 3518

28 FORM

proof of purchase



owner registration sticker



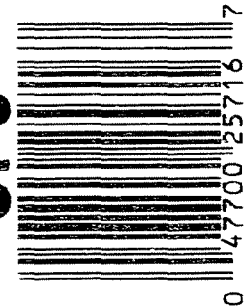
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

**G6288131**

**UPC**



## INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6288131

| OP #      | OPERATION NAME                                                                                                                         | READINGS             | DATE     | INITIAL |
|-----------|----------------------------------------------------------------------------------------------------------------------------------------|----------------------|----------|---------|
| 575 & 580 | ASSEMBLE ACTION AND STOCK                                                                                                              |                      | 11-12-03 | RTL     |
| 600       | PROOF                                                                                                                                  |                      | 8-12-03  | AC      |
| 607       | CHECK HEADSPACE                                                                                                                        | MAGNA-FLUX INSPECTED | 8-12-03  | AC      |
| 610       | DIS-ASSEMBLE GUN                                                                                                                       |                      | 11-12-03 | RTL     |
| 612       | MAGNAFLUX BBL ACTION<br>MAGNAFLUX BOLT                                                                                                 | OPERATOR <i>RL</i>   |          |         |
| 615       | ROLLMARK CALIBER                                                                                                                       |                      | 8-15-03  | SB      |
| 617       | DRILL AND TAP<br>SIGHT HOLES                                                                                                           |                      | 8-13-03  | TRW     |
| 620       | APPLY COATINGS<br>(BARREL ACTION)                                                                                                      |                      |          |         |
|           | (BOLT)                                                                                                                                 |                      |          |         |
| 625       | FINAL ASSEMBLY                                                                                                                         |                      |          |         |
|           | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                                                                                                    |                      | 10-2-03  | RW      |
|           | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD                                                                         |                      | 10-2-03  | RW      |
|           | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                                                                                                 |                      | 10-2-03  | RW      |
|           | D) OIL FIRING PIN ASSEMBLY                                                                                                             |                      | 10-2-03  | RW      |
|           | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE <span style="border: 1px solid black; padding: 2px;">2.50 LBS +/- .5 LBS</span> |                      | 10-3-03  | TRW     |

| OP #  | OPERATION NAME                                                           | READINGS                                                    | DATE    | INITIAL |
|-------|--------------------------------------------------------------------------|-------------------------------------------------------------|---------|---------|
| 625   | F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | <u>7.5</u> <u>7.5</u> <u>8.0</u>                            | 10-3-03 | TRW     |
| CONT. |                                                                          |                                                             |         |         |
|       | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                               | <u>2.5</u> <u>2.5</u> <u>2.5</u>                            | 10-3-03 | TRW     |
|       | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                |                                                             |         |         |
|       | I) FIRING PIN INDENT <span>.020 MIN</span>                               | <u>.022</u> <u>.0215</u> <u>.0215</u>                       | 10-3-03 | TRW     |
|       | J) ASSEMBLE STOCK                                                        |                                                             | 10-2-03 | RW      |
|       | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             | 10-3-03 | RW      |
|       | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             | 10-2-03 | RW      |
|       | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             | 10-2-03 | RW      |
|       | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                                                             | 10-2-03 | RW      |
| 640   | GALLERY TEST AND<br>TARGET                                               | PASS FAIL                                                   | 10-3-03 | TRW     |
|       | MALFUNCTION                                                              | CORRECTION                                                  | 10-3-03 | TRW     |
|       | MALFUNCTION                                                              | CORRECTION                                                  | 10-3-03 | TRW     |
|       | MALFUNCTION                                                              | CORRECTION                                                  | 10-3-03 | TRW     |
|       | MALFUNCTION                                                              | CORRECTION                                                  | 10-3-03 | TRW     |
| 645   | INSPECT FOR LIVE AMMO                                                    |                                                             | 10-3-03 | TRW     |
| 655   | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | 10-3-03 | RW      |
|       | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | <u>2.47</u> <u>2.50</u> <u>2.49</u> <u>2.51</u> <u>2.55</u> | 10/3/03 | RW      |
|       | C) FUNCTION                                                              |                                                             | 10-3-03 | RW      |
| 660   | PACK                                                                     |                                                             | 10-4-03 | DA      |

INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

DATE 9-13-03

TESTER TRW

|         | 2.50 LBS<br>INITIAL | 2.50 LBS AFTER<br>50 CYCLES | FINAL TEST & TO RESET<br>2.50 LBS |       | COMMENTS |
|---------|---------------------|-----------------------------|-----------------------------------|-------|----------|
| PULL #1 | 2.53                | 2.50                        |                                   | 2.49  |          |
| PULL #2 | 2.43                | 2.41                        |                                   | 2.40  |          |
| PULL #3 | 2.33                | 2.46                        |                                   | 2.50  |          |
| PULL #4 | 2.43                | 2.39                        |                                   | 2.42  |          |
| PULL #5 | 2.28                | 2.39                        |                                   | 2.39  |          |
| TOTAL   | 12.00               | 12.15                       |                                   | 12.20 |          |
| AVERAGE | 2.40                | 2.43                        |                                   | 2.44  |          |

|         | 3.00 LBS<br>INITIAL | 3.00 LBS AFTER<br>20 CYCLES |  | COMMENTS |
|---------|---------------------|-----------------------------|--|----------|
| PULL #1 | 3.46                | 3.44                        |  |          |
| PULL #2 | 3.48                | 3.46                        |  |          |
| PULL #3 | 3.44                | 3.47                        |  |          |
| PULL #4 | 3.43                | 3.48                        |  |          |
| PULL #5 | 3.44                | 3.43                        |  |          |
| TOTAL   | 17.25               | 17.28                       |  |          |
| AVERAGE | 3.45                | 3.45                        |  |          |

|         | 4.00 LBS<br>INITIAL | 4.00 LBS AFTER<br>20 CYCLES | MAX. SETTING GREATER<br>THAN 4 LBS | RESET TO 4 LBS FOR<br>TARGET & ACCURACY |
|---------|---------------------|-----------------------------|------------------------------------|-----------------------------------------|
| PULL #1 | 4.30                | 4.19                        |                                    | 4.45                                    |
| PULL #2 | 4.21                | 3.94                        |                                    | 4.29                                    |
| PULL #3 | 4.25                | 4.04                        |                                    | 4.34                                    |
| PULL #4 | 4.27                | 4.03                        |                                    | 4.38                                    |
| PULL #5 | 4.30                | 4.04                        |                                    | 4.39                                    |
| TOTAL   | 21.33               | 20.24                       |                                    | 21.85                                   |
| AVERAGE | 4.26                | 4.04                        |                                    | 4.37                                    |

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288131.\_\_0  
FILE DATE AND TIME: 10/03/2003 06:27

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA  
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

mean .6195

SERIAL NUMBER: G6288131. 0

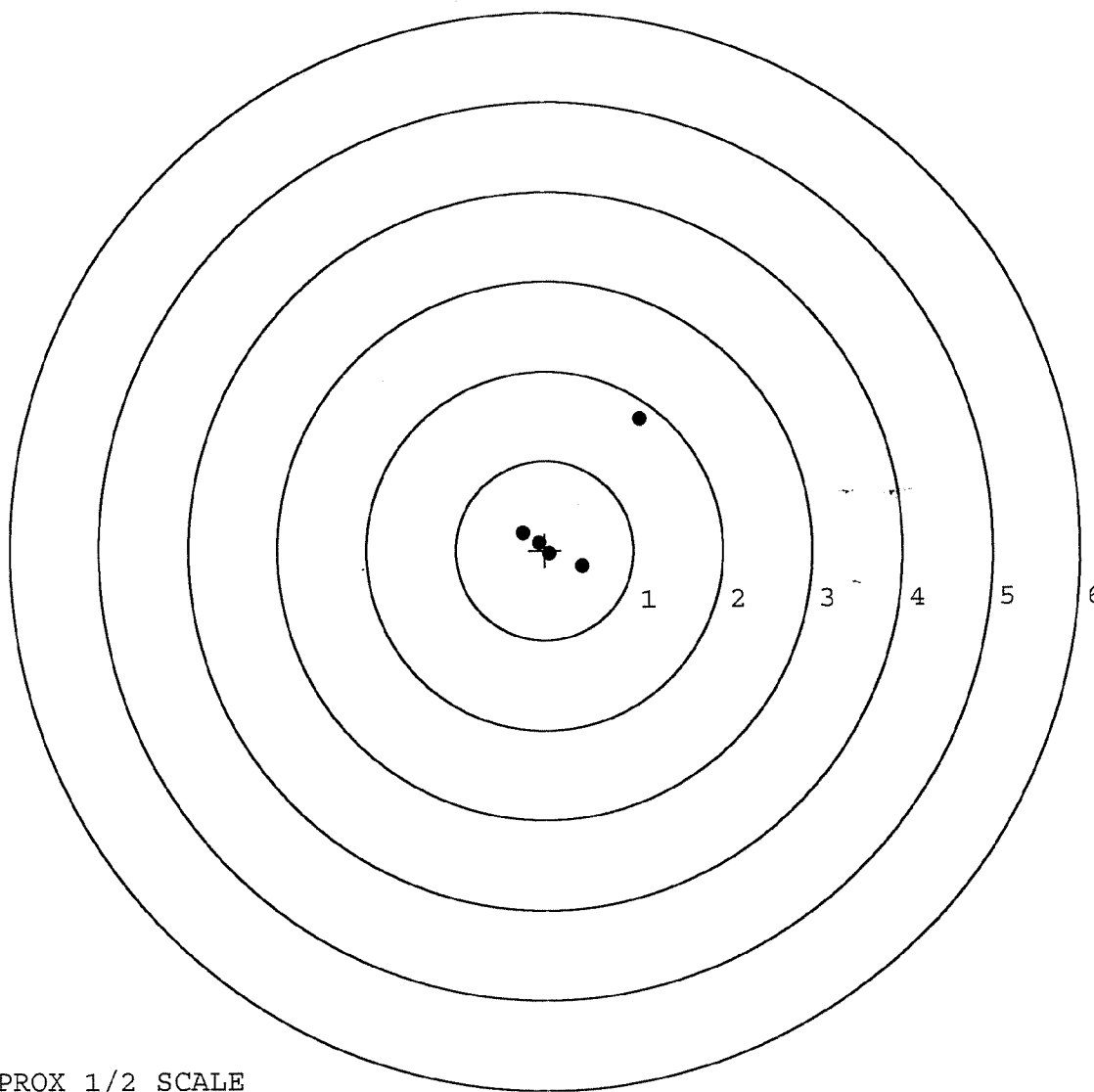
TARGET NUMBER: 1

FILE DATE: 10/03/2003

FILE TIME: 06:27

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.426  | -0.183 |
| 2:     | 0.053  | -0.044 |
| 3:     | -0.068 | 0.084  |
| 4:     | -0.250 | 0.200  |
| 5:     | 1.078  | 1.466  |

X CENTROID: 0.248  
Y CENTROID: 0.305  
POA TO CENTROID: 0.393  
HORZ SPREAD: 1.328  
VERT SPREAD: 1.649  
GROUP SPREAD: 1.835  
MIN RADIUS: 0.385  
MAX RADIUS: 1.428  
MEAN RADIUS: 0.648  
# IN 1 IN DIAMETER: 2  
# IN 2 IN DIAMETER: 4  
# in 3 IN DIAMETER: 5

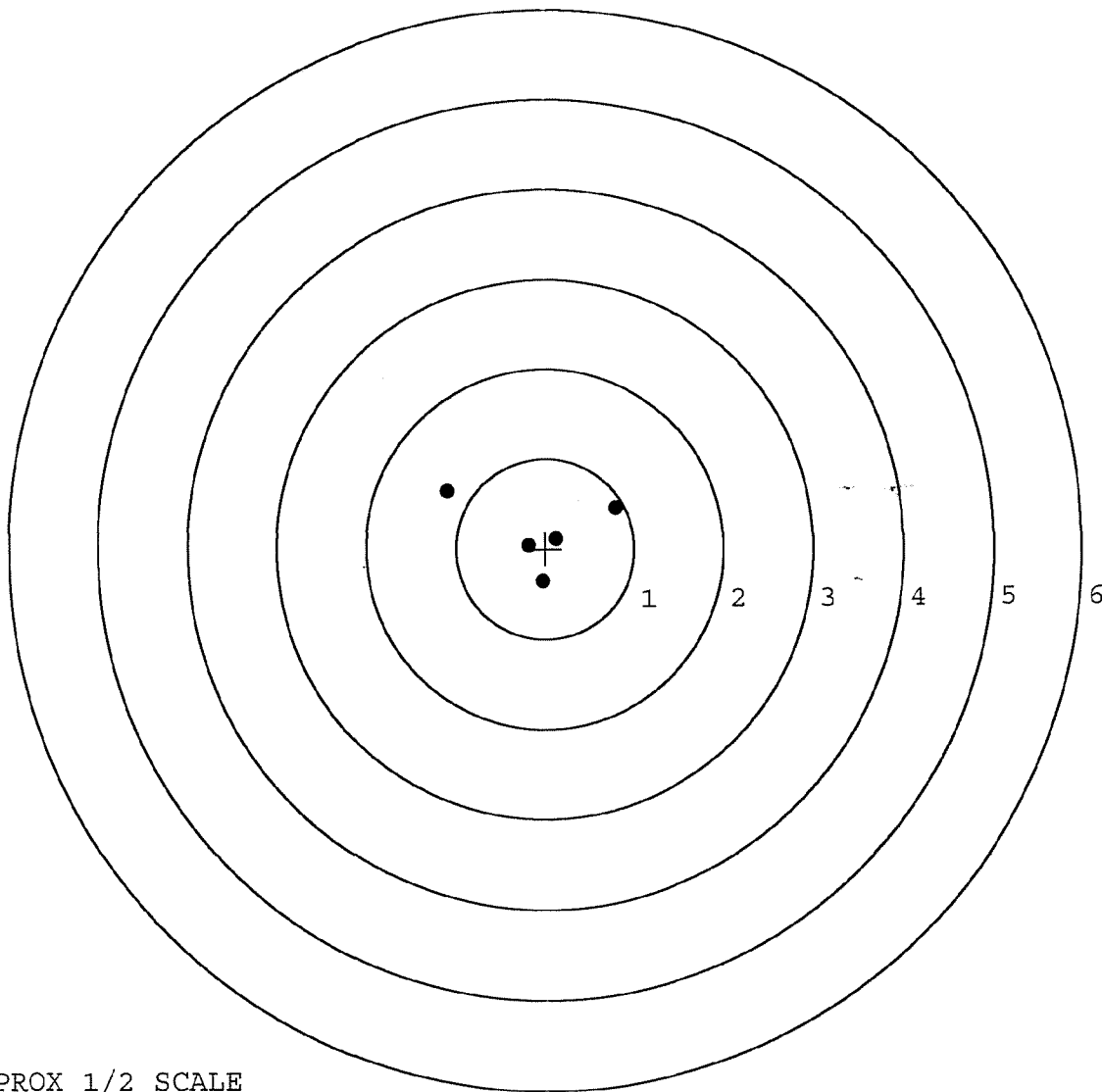


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288131. \_\_ 0  
 TARGET NUMBER: 2  
 FILE DATE: 10/03/2003  
 FILE TIME: 06:27

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.792  | 0.451  |
| 2:     | -1.087 | 0.640  |
| 3:     | 0.126  | 0.110  |
| 4:     | -0.191 | 0.034  |
| 5:     | -0.029 | -0.362 |

X CENTROID: -0.078  
 Y CENTROID: 0.175  
 POA TO CENTROID: 0.191  
 HORZ SPREAD: 1.879  
 VERT SPREAD: 1.002  
 GROUP SPREAD: 1.888  
 MIN RADIUS: 0.181  
 MAX RADIUS: 1.111  
 MEAN RADIUS: 0.591  
 # IN 1 IN DIAMETER: 2  
 # IN 2 IN DIAMETER: 4  
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE