

G 6288/33

VERY IMPORTANT: INSTRUCTIONS FOR USE OF THIS PRODUCT ARE CONTAINED IN THE REMINGTON-UMC SAFETY INSTRUCTIONS BOOKLET. READ IT CAREFULLY.

Remington®

M/24 .300 WIN MAG (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL .300 WIN MAG

SERIAL NO. J
G6288133

ORDER NO.
25736

46

Made in Illinois, U.S.A. Pat. & tm. Off. Marca Registrada. Marque Déposée.

5736 G6288133

20LX

ORDER 25736

M/24 .300 WIN MAG (RIFLE ONLY)

UPC



ORDER 25736

M/24 .300 WIN MAG (RIFLE ONLY)

UPC



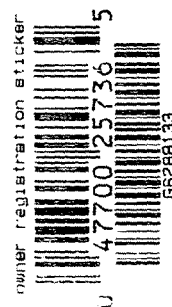
SERIAL NO.



M/24 .300 WIN MAG (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL .300 WIN MAG

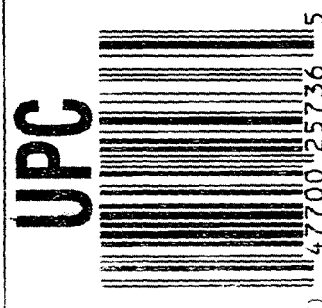
- INSTRUCTION BOOK 3518

46 FORM 200348



ORDER NO.	25736
BARREL LENGTH	24"
CAPACITY	5

G6288133



INSPECTION CHECKLIST-NEW GUNS

300 WIN

GUN SERIAL # 66288133

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1/16/03	RW
600	PROOF		1/16/03	RW
607	CHECK HEADSPACE	MAGNA - 31.1 INSPECTED	1/16/03	RW
610	DIS-ASSEMBLE GUN		1/16/03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	JAN 17 2003 OPERATOR JRS		
615	ROLLMARK CALIBER		1/16/03	RW
617	DRILL AND TAP SIGHT HOLES		1-20-03	TRW
620	APPLY COATINGS (BARREL ACTION)		2-12	TA
	(BOLT)		2-12	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2/14/03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2/14/03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2/14/03	DA
	D) OIL FIRING PIN ASSEMBLY		2/14/03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	8.5 9.5 9	2-19-03	RW
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	3 3 3	2-19-03	RW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN			
	J) ASSEMBLE STOCK		2/18/03	RTL
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640	GALLERY TEST AND TARGET	PASS FAIL	2-18-03	TRW
	MALFUNCTION	CORRECTION	2-18-03	TRW
	MALFUNCTION	CORRECTION	2-18-03	TRW
	MALFUNCTION	CORRECTION	2-18-03	TRW
	MALFUNCTION	CORRECTION	2-18-03	TRW
645	INSPECT FOR LIVE AMMO		2-18-03	TRW
655	FINAL INSPECTION A) HEADSPACE		2-19-03	RW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.78 2.91 2.45 2.77 2.77	2-19-03	RW
	C) FUNCTION		2-19-03	RW
660	PACK			

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.52	2.50		2.48	MIN. SETTING, NO AVG. OF 5. READINGS ACCEPT- ABLE LESS THAN 2
PULL #2	2.49	2.44		2.36	
PULL #3	2.44	2.53		2.28	
PULL #4	2.55	2.50		2.47	
PULL #5	2.48	2.45		2.50	
TOTAL	12.48	12.42		11.99	
AVG.	2.49	2.48		2.39	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.13	3.10		
PULL #2	3.20	3.04		
PULL #3	3.10	3.05		
PULL #4	3.08	3.19		
PULL #5	3.09	3.11		
TOTAL	15.60	15.49		
AVG.	3.12	3.09		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCUR.
PULL #1	4.33	4.37		4.40
PULL #2	4.13	4.44		4.17
PULL #3	4.11	4.34		4.05
PULL #4	4.31	4.46		4.36
PULL #5	4.16	4.38		4.31
TOTAL	21.04	21.99		21.29
AVG.	4.20	4.39		4.25

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288133.___0
FILE DATE AND TIME: 02/19/2003 11:45

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.088
The Average Y Centroid of the Five Target Set:	-0.033
The Average Point of Impact of the Five Target Set:	0.094
The Average Mean Radius of the Five Target Set:	1.039
The Distance from POA to Centroid Target #1:	0.368
The Distance from Centroid Target #2 to Centroid Target #1:	0.328
The Distance from Centroid Target #3 to Centroid Target #1:	0.325
The Distance from Centroid Target #4 to Centroid Target #1:	0.685
The Distance from Centroid Target #5 to Centroid Target #1:	0.456

BARBER - M24 0157313

SERIAL NUMBER: G6288133. __0

TARGET NUMBER: 1

FILE DATE: 02/19/2003

FILE TIME: 11:45

POINT#	X	Y
1:	1.191	-2.581
2:	0.940	-1.650
3:	0.677	-1.413
4:	1.959	-0.218
5:	-0.082	0.463
6:	-0.263	-0.007
7:	-0.932	-0.637
8:	-0.764	1.791
9:	0.571	1.845
10:	0.384	2.379

X CENTROID: 0.368

Y CENTROID: -0.003

POA TO CENTROID: 0.368

HORZ SPREAD: 2.891

VERT SPREAD: 4.960

GROUP SPREAD: 5.025

MIN RADIUS: 0.631

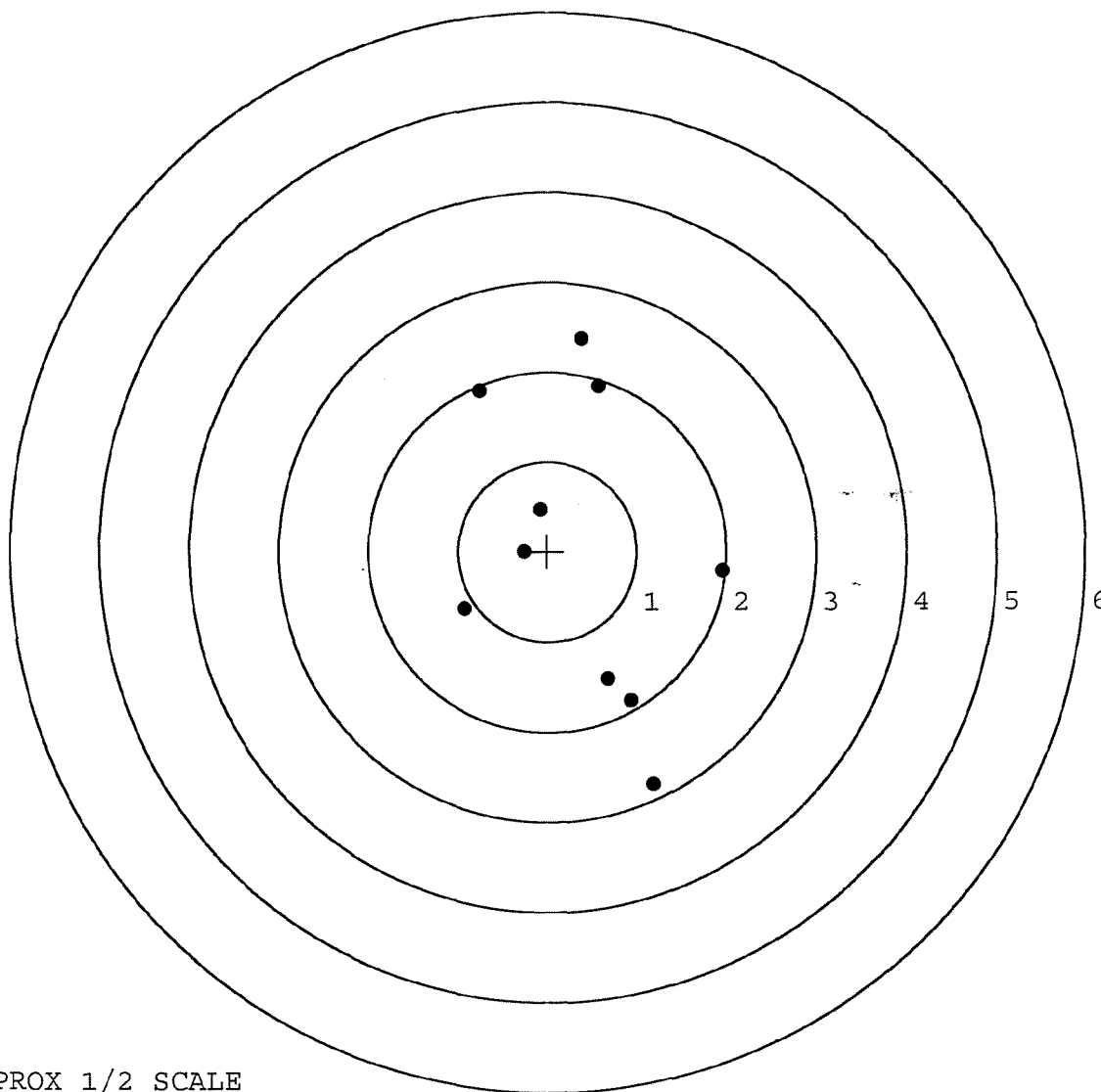
MAX RADIUS: 2.706

MEAN RADIUS: 1.659

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 2

in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE

BARBER - M24 0157314

SERIAL NUMBER: G6288133. 0

TARGET NUMBER: 2

FILE DATE: 02/19/2003

FILE TIME: 11:45

POINT#	X	Y
1:	1.546	0.647
2:	1.814	0.810
3:	0.290	0.750
4:	0.578	0.336
5:	-0.484	0.600
6:	-1.041	0.450
7:	0.264	-0.368
8:	-0.240	-0.282
9:	0.254	-0.044
10:	-0.064	0.261

X CENTROID: 0.292

Y CENTROID: 0.316

POA TO CENTROID: 0.430

HORZ SPREAD: 2.855

VERT SPREAD: 1.178

GROUP SPREAD: 2.878

MIN RADIUS: 0.287

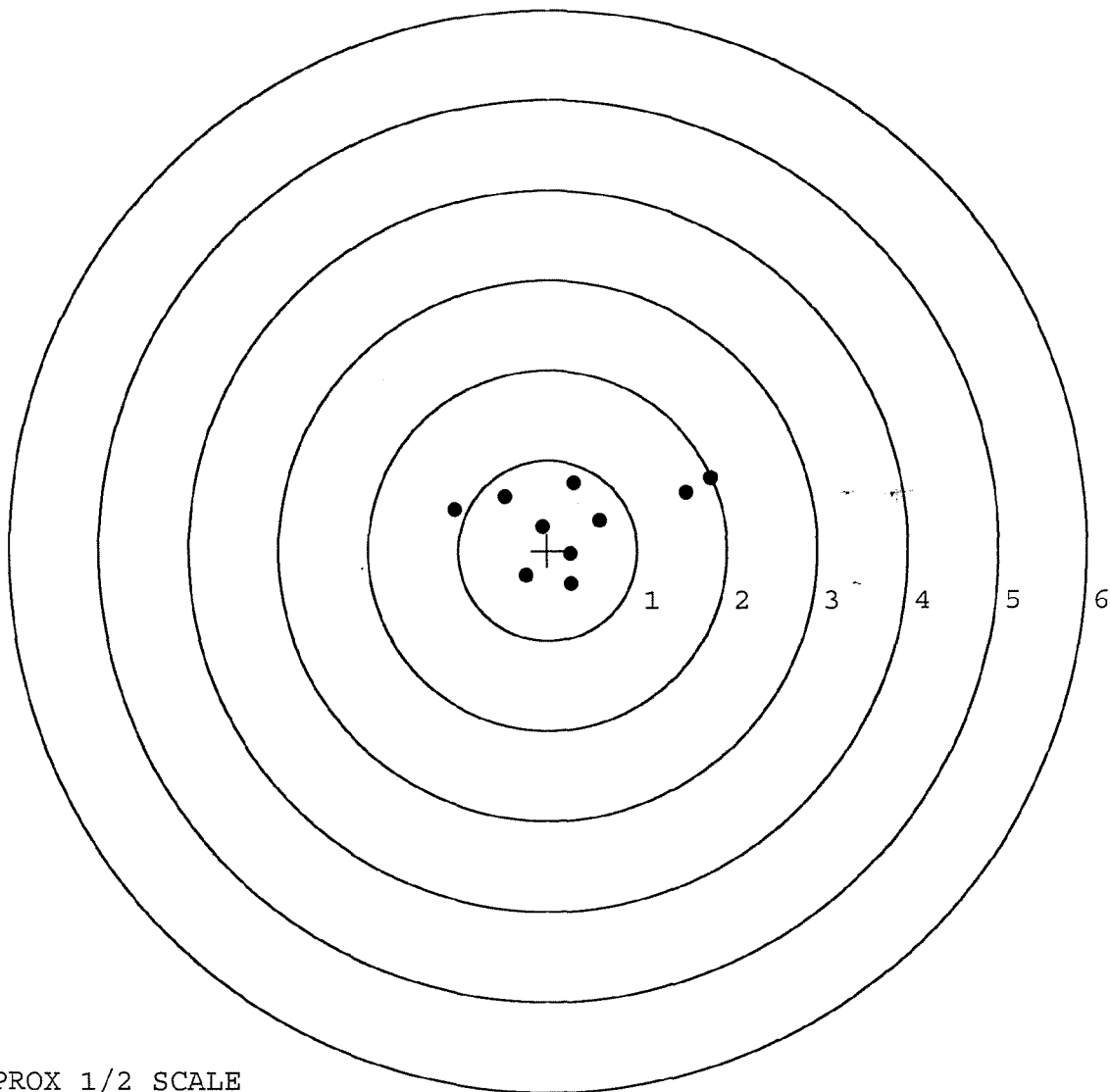
MAX RADIUS: 1.600

MEAN RADIUS: 0.799

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE

BARBER - M24 0157315

SERIAL NUMBER: G6288133. __0

TARGET NUMBER: 3

FILE DATE: 02/19/2003

FILE TIME: 11:45

POINT#	X	Y
1:	1.337	-2.406
2:	0.757	-0.461
3:	-0.328	-0.692
4:	-1.569	0.464
5:	-0.439	0.776
6:	0.123	0.915
7:	0.419	0.662
8:	0.277	0.433
9:	0.070	0.388
10:	-0.188	0.305

X CENTROID: 0.046

Y CENTROID: 0.038

POA TO CENTROID: 0.060

HORZ SPREAD: 2.906

VERT SPREAD: 3.321

GROUP SPREAD: 4.084

MIN RADIUS: 0.350

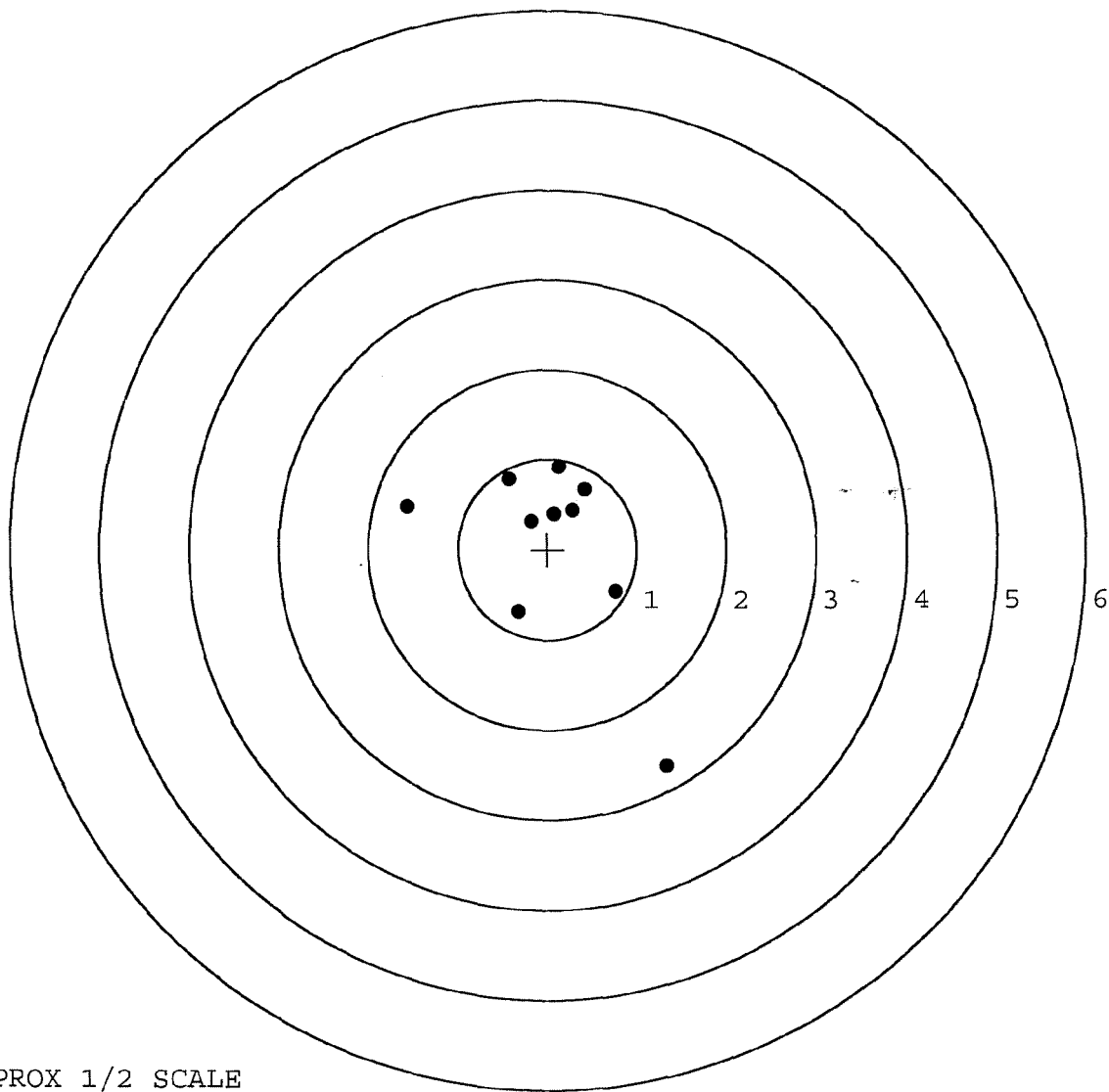
MAX RADIUS: 2.764

MEAN RADIUS: 0.978

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 8



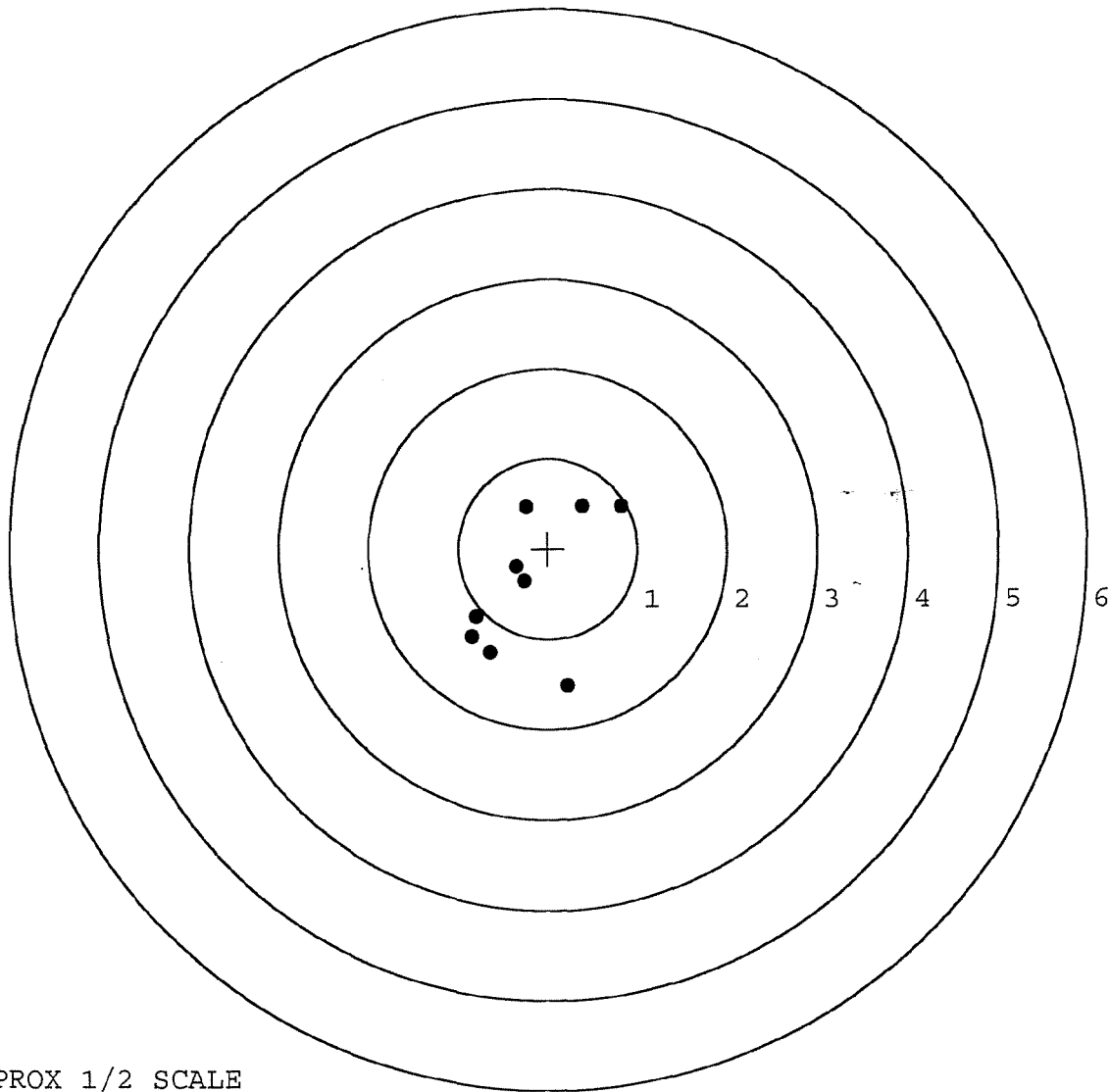
TARGET APPROX 1/2 SCALE

BARBER - M24 0157316

SERIAL NUMBER: G6288133. __0
 TARGET NUMBER: 4
 FILE DATE: 02/19/2003
 FILE TIME: 11:45

POINT#	X	Y
1:	0.226	-1.514
2:	-0.643	-1.153
3:	-0.852	-0.974
4:	-0.803	-0.760
5:	-0.359	-0.204
6:	-0.252	0.462
7:	0.386	0.476
8:	0.817	0.478
9:	-0.269	-0.362

X CENTROID: -0.194
 Y CENTROID: -0.395
 POA TO CENTROID: 0.440
 HORZ SPREAD: 1.669
 VERT SPREAD: 1.992
 GROUP SPREAD: 2.212
 MIN RADIUS: 0.081
 MAX RADIUS: 1.336
 MEAN RADIUS: 0.804
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 6
 # in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288133. __0

TARGET NUMBER: 5

FILE DATE: 02/19/2003

FILE TIME: 11:45

X CENTROID: -0.072

Y CENTROID: -0.122

POA TO CENTROID: 0.141

HORZ SPREAD: 2.366

VERT SPREAD: 2.361

GROUP SPREAD: 2.649

MIN RADIUS: 0.118

MAX RADIUS: 1.399

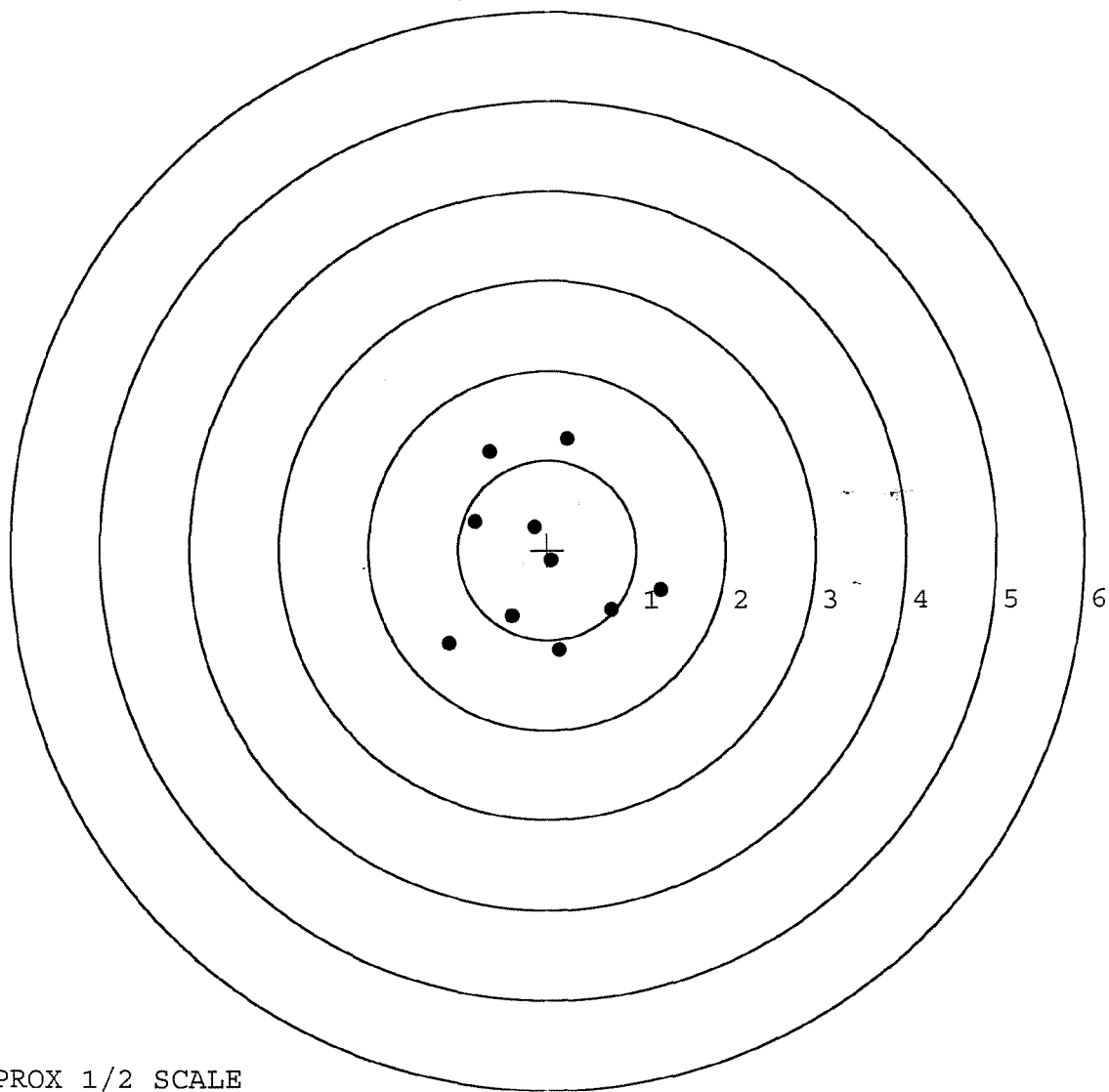
MEAN RADIUS: 0.954

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	1.267	-0.449
2:	0.717	-0.666
3:	0.137	-1.115
4:	-0.404	-0.736
5:	-1.099	-1.049
6:	0.046	-0.119
7:	-0.149	0.254
8:	-0.813	0.318
9:	-0.643	1.098
10:	0.223	1.246



TARGET APPROX 1/2 SCALE