

6-6288135

**VERY IMPORTANT:**  
 Instruction Book  
 enclosed to assist  
 in use of this  
 weapon.

**Remington®**

**M/24 .300 WIN MAG (RIFLE ONLY)**  
**BOLT ACTION CENTERFIRE RIFLE**  
**24" BARREL .300 WIN MAG**

Serial No. **J**  
**66288135**

Order No. **25736**

46

Made in Illinois, U.S. Pat. & Inv. Off. Marca Registrada Marque Deposee.

**20LX**

5736 66288135

**ORDER 25736**

M/24 .300 WIN MAG (RIFLE ONLY)

**UPC**



**ORDER 25736**

M/24 .300 WIN MAG (RIFLE ONLY)

**UPC**



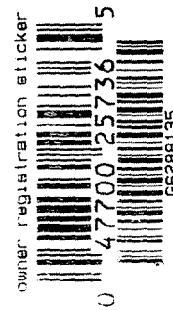
SERIAL NO.



**M/24 .300 WIN MAG (RIFLE ONLY)**  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL .300 WIN MAG

- INSTRUCTION BOOK 3518

46 FORM 200348



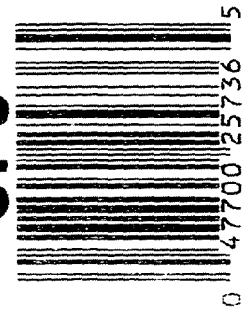
ORDER NO. **25736**

BARREL LENGTH **24"**

CAPACITY **5**

**G6288135**

**UPC**



GUN SERIAL # 06288135

| OP #         | OPERATION NAME                                                 | READINGS                | DATE    | INITIAL |
|--------------|----------------------------------------------------------------|-------------------------|---------|---------|
| 575 &<br>580 | ASSEMBLE ACTION<br>AND STOCK                                   |                         | 1/16/03 | RW      |
| 600          | PROOF                                                          |                         | 1/16/03 | RW      |
| 607          | CHECK HEADSPACE                                                | MAGNA-FLUX<br>INSPECTED | 1/16/03 | RW      |
| 610          | DIS-ASSEMBLE GUN                                               | JAN 17 2003             | 1/16/03 | RW      |
| 612          | MAGNAFLUX BBL ACTION<br>MAGNAFLUX BOLT                         | OPERATOR <u>DRS</u>     |         |         |
| 615          | ROLLMARK CALIBER                                               |                         | 1/16/03 | RW      |
| 617          | DRILL AND TAP<br>SIGHT HOLES                                   |                         | 1-20-03 | TRW     |
| 620          | APPLY COATINGS<br>(BARREL ACTION)                              |                         | 2-12    | TA      |
|              | (BOLT)                                                         |                         | 2-12    | TA      |
| 625          | FINAL ASSEMBLY                                                 |                         |         |         |
|              | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                            |                         | 2-14-03 | RA      |
|              | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD |                         | 2-14-03 | RA      |
|              | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                         |                         | 2-14-03 | RA      |
|              | D) OIL FIRING PIN ASSEMBLY                                     |                         | 2-14-03 | RA      |
|              | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE         | 2.50 LBS +/- .5 LBS     |         |         |

| OP #  | OPERATION                                                                | READINGS                                                    | DATE           | INITIAL    |
|-------|--------------------------------------------------------------------------|-------------------------------------------------------------|----------------|------------|
| 625   | F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | <u>7.5</u> <u>8.5</u> <u>8</u>                              | <u>2-19-03</u> | <u>RW</u>  |
| CONT. | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                               | <u>3</u> <u>2</u> <u>3</u>                                  | <u>2-19-03</u> | <u>RW</u>  |
|       | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                |                                                             |                |            |
|       | I) FIRING PIN INDENT <span>.020 MIN</span>                               | <u>      </u> <u>      </u> <u>      </u>                   |                |            |
|       | J) ASSEMBLE STOCK                                                        |                                                             | <u>2/17/03</u> | <u>RTL</u> |
|       | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             |                |            |
|       | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             |                |            |
|       | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             |                |            |
|       | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                                                             |                |            |
| 640   | GALLERY TEST AND<br>TARGET                                               | PASS FAIL                                                   | <u>2-19-03</u> | <u>TRW</u> |
|       | MALFUNCTION                                                              | CORRECTION                                                  | <u>2-19-03</u> | <u>TRW</u> |
|       | MALFUNCTION                                                              | CORRECTION                                                  | <u>2-19-03</u> | <u>TRW</u> |
|       | MALFUNCTION                                                              | CORRECTION                                                  | <u>2-19-03</u> | <u>TRW</u> |
|       | MALFUNCTION                                                              | CORRECTION                                                  | <u>2-19-03</u> | <u>TRW</u> |
| 645   | INSPECT FOR LIVE AMMO                                                    |                                                             | <u>2-19-03</u> | <u>TRW</u> |
| 655   | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | <u>2-19-03</u> | <u>RW</u>  |
|       | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | <u>2.55</u> <u>2.34</u> <u>2.16</u> <u>2.23</u> <u>2.30</u> | <u>2-19-03</u> | <u>RW</u>  |
|       | C) FUNCTION                                                              |                                                             | <u>2-19-03</u> | <u>RW</u>  |
| 660   | PACK                                                                     |                                                             | <u>2/20/03</u> | <u>RA</u>  |

AVERAGE PULL FORCE BETWEEN

SERIAL NO.

BARBER - M24 0157332

2.50# ± .50#

DATE 2-17-03

3.00# ± .75#

TESTER

TRW

4.00# ± 1.00#

|         | 2.50#<br>INITIAL | 2.50# AFTER<br>50 CYCLES | FINAL TEST &<br>TO RESET 2.50# |       | COMMENTS         |
|---------|------------------|--------------------------|--------------------------------|-------|------------------|
| PULL #1 | 2.35             | 2.30                     |                                | 2.25  | MIN. SETTING,    |
| PULL #2 | 2.52             | 2.37                     |                                | 2.33  | NO AVG. OF 5     |
| PULL #3 | 2.39             | 2.48                     |                                | 2.27  | READINGS ACCEPT- |
| PULL #4 | 2.40             | 2.46                     |                                | 2.24  | ABLE LESS THAN 2 |
| PULL #5 | 2.39             | 2.45                     |                                | 2.25  |                  |
| TOTAL   | 12.05            | 12.06                    |                                | 11.34 |                  |
| AVG.    | 2.41             | 2.41                     |                                | 2.26  |                  |

|         | 3.00#<br>INITIAL | 3.00# AFTER<br>20 CYCLES |  | COMMENTS |
|---------|------------------|--------------------------|--|----------|
| PULL #1 | 3.23             | 3.11                     |  |          |
| PULL #2 | 3.24             | 3.12                     |  |          |
| PULL #3 | 3.05             | 3.14                     |  |          |
| PULL #4 | 3.25             | 3.13                     |  |          |
| PULL #5 | 3.11             | 3.17                     |  |          |
| TOTAL   | 15.88            | 15.71                    |  |          |
| AVG.    | 3.17             | 3.14                     |  |          |

|         | 4.00#<br>INITIAL | 4.00# AFTER<br>20 CYCLES | MAX SETTING<br>GREATER THAN 4# | RESET TO 4# FC<br>TARGET & ACCUR |
|---------|------------------|--------------------------|--------------------------------|----------------------------------|
| PULL #1 | 4.31             | 4.21                     |                                | 4.34                             |
| PULL #2 | 4.29             | 4.41                     |                                | 4.39                             |
| PULL #3 | 4.11             | 4.38                     |                                | 4.31                             |
| PULL #4 | 4.36             | 4.43                     |                                | 4.36                             |
| PULL #5 | 4.32             | 4.36                     |                                | 4.35                             |
| TOTAL   | 21.39            | 21.79                    |                                | 21.75                            |
| AVG.    | 4.27             | 4.35                     |                                | 4.35                             |

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288135.\_\_\_0  
FILE DATE AND TIME: 02/20/2003 11:43

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

|                                                             |        |
|-------------------------------------------------------------|--------|
| The Average X Centroid of the Five Target Set:              | 0.002  |
| The Average Y Centroid of the Five Target Set:              | -0.129 |
| The Average Point of Impact of the Five Target Set:         | 0.129  |
| The Average Mean Radius of the Five Target Set:             | 0.972  |
| The Distance from POA to Centroid Target #1:                | 0.753  |
| The Distance from Centroid Target #2 to Centroid Target #1: | 0.813  |
| The Distance from Centroid Target #3 to Centroid Target #1: | 0.821  |
| The Distance from Centroid Target #4 to Centroid Target #1: | 0.820  |
| The Distance from Centroid Target #5 to Centroid Target #1: | 0.780  |

SERIAL NUMBER: G6288135. 0

TARGET NUMBER: 1

FILE DATE: 02/20/2003

FILE TIME: 11:43

X CENTROID: -0.366

Y CENTROID: -0.658

POA TO CENTROID: 0.753

HORZ SPREAD: 3.034

VERT SPREAD: 5.191

GROUP SPREAD: 5.192

MIN RADIUS: 0.348

MAX RADIUS: 3.095

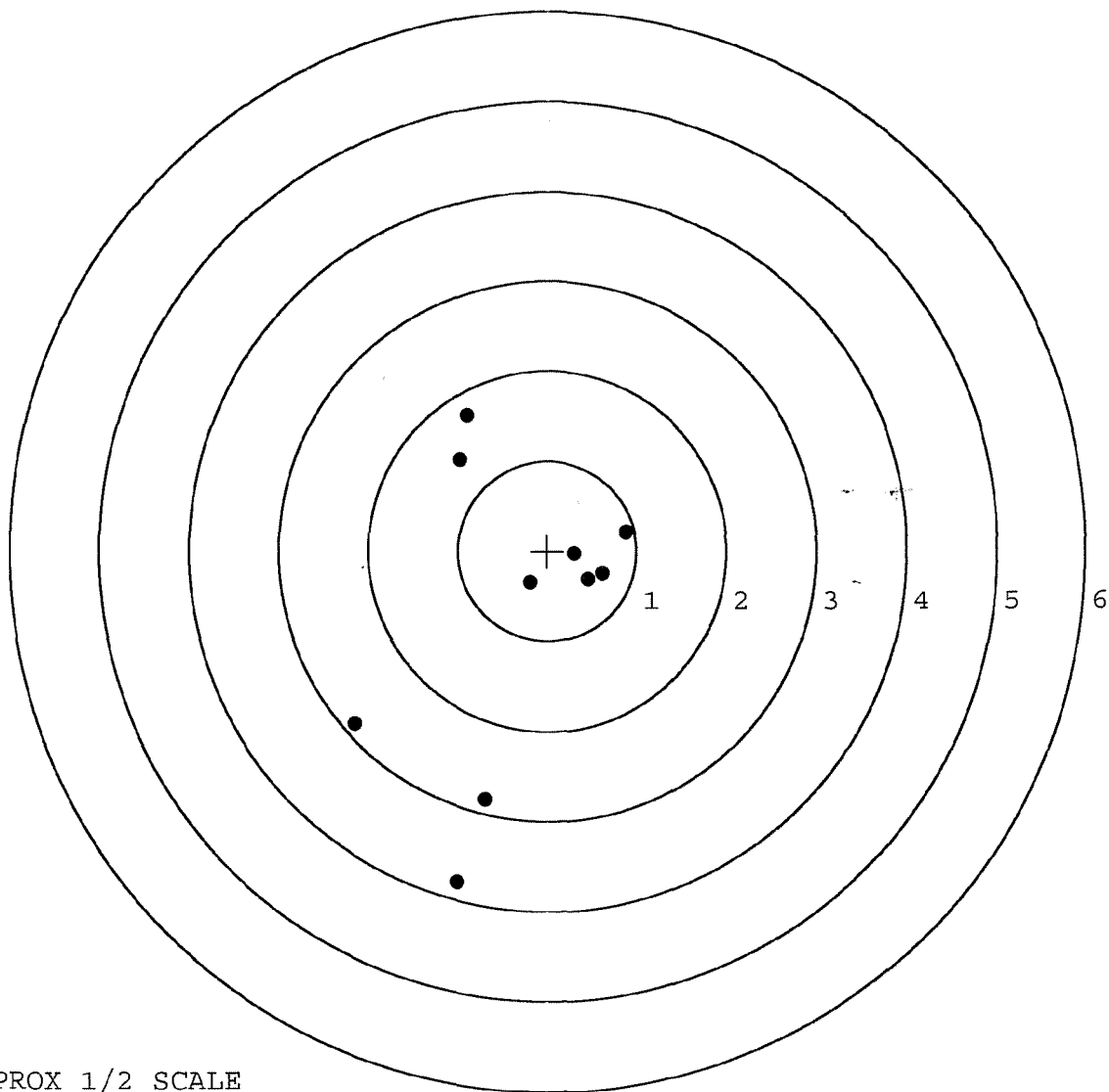
MEAN RADIUS: 1.617

# IN 1 IN DIAMETER: 1

# IN 2 IN DIAMETER: 3

# in 3 IN DIAMETER: 4

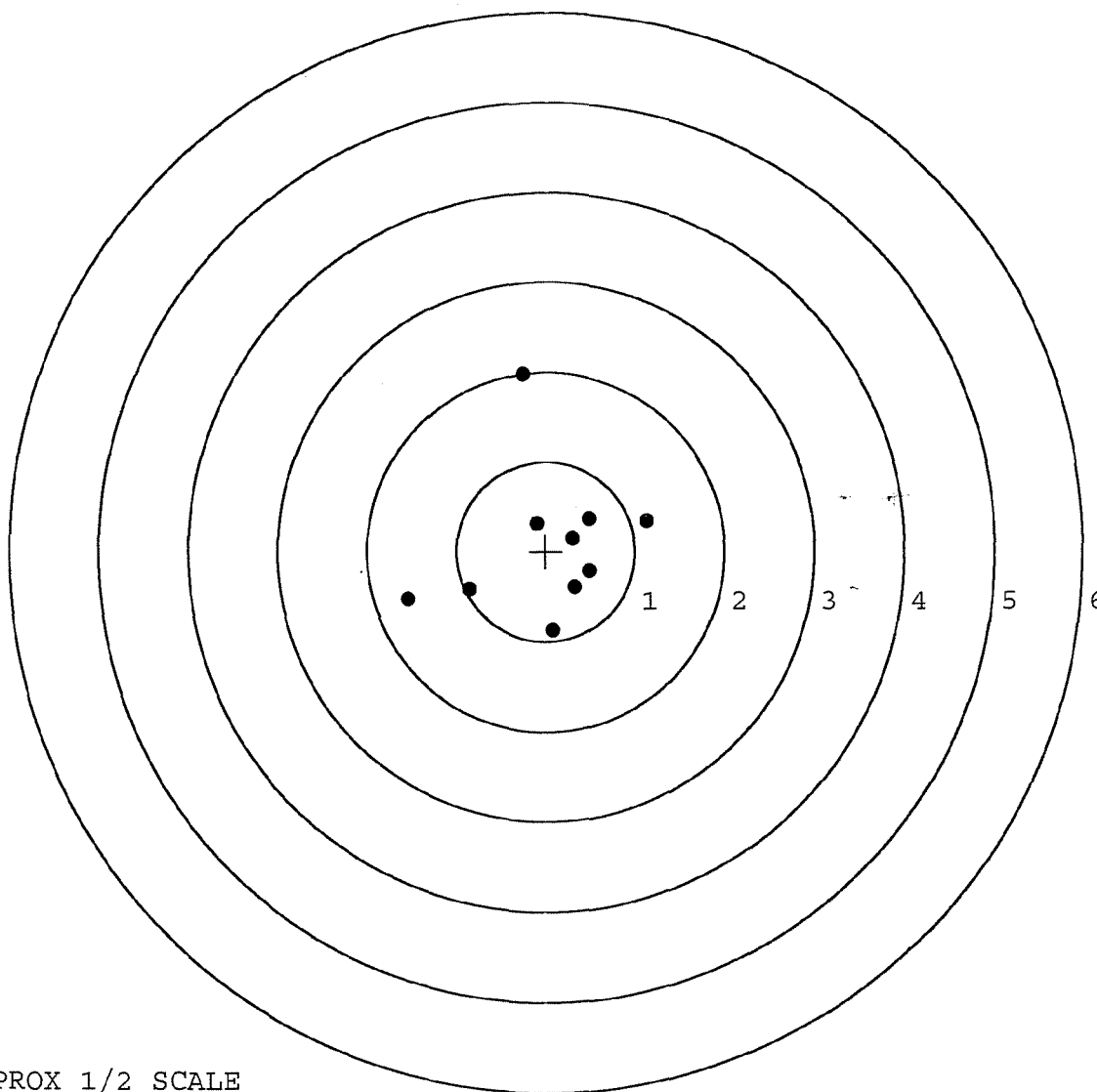
| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.617  | -0.249 |
| 2:     | 0.457  | -0.316 |
| 3:     | 0.303  | -0.031 |
| 4:     | 0.884  | 0.219  |
| 5:     | -0.195 | -0.354 |
| 6:     | -0.694 | -2.762 |
| 7:     | -1.005 | -3.686 |
| 8:     | -2.150 | -1.919 |
| 9:     | -0.974 | 1.018  |
| 10:    | -0.905 | 1.505  |



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288135.\_\_\_\_0  
TARGET NUMBER: 2  
FILE DATE: 02/20/2003  
FILE TIME: 11:43

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.082  | -0.884 |
| 2:     | -0.854 | -0.433 |
| 3:     | -1.545 | -0.541 |
| 4:     | -0.271 | 1.977  |
| 5:     | -0.110 | 0.310  |
| 6:     | 0.486  | 0.373  |
| 7:     | 1.132  | 0.343  |
| 8:     | 0.299  | 0.142  |
| 9:     | 0.488  | -0.219 |
| 10:    | 0.321  | -0.403 |



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288135. 0

TARGET NUMBER: 3

FILE DATE: 02/20/2003

FILE TIME: 11:43

X CENTROID: 0.102

Y CENTROID: 0.017

POA TO CENTROID: 0.104

HORZ SPREAD: 3.048

VERT SPREAD: 2.113

GROUP SPREAD: 3.181

MIN RADIUS: 0.102

MAX RADIUS: 1.753

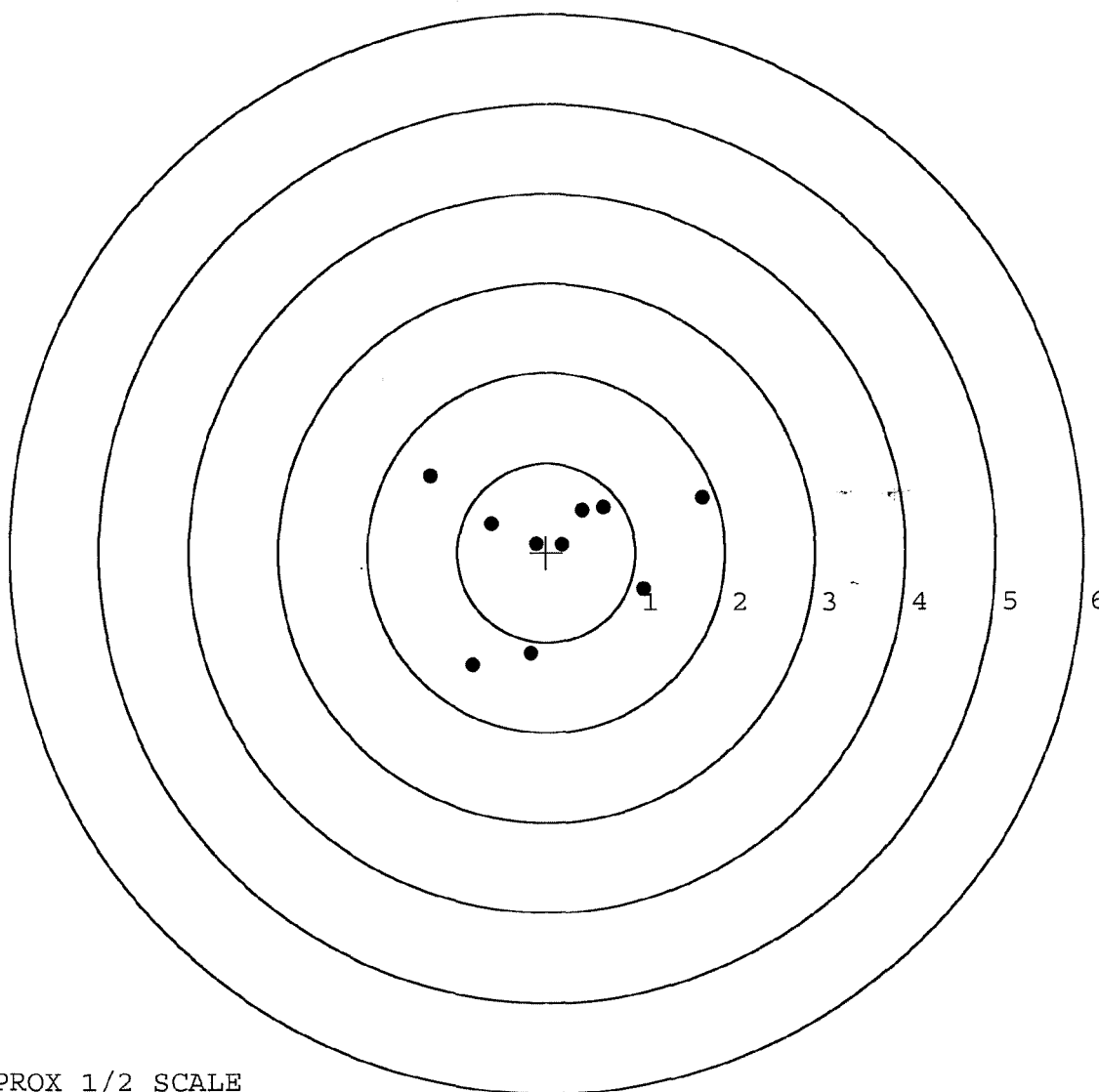
MEAN RADIUS: 0.962

# IN 1 IN DIAMETER: 2

# IN 2 IN DIAMETER: 5

# in 3 IN DIAMETER: 7

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 1.093  | -0.411 |
| 2:     | 1.750  | 0.616  |
| 3:     | 0.638  | 0.513  |
| 4:     | 0.403  | 0.480  |
| 5:     | 0.175  | 0.088  |
| 6:     | -0.119 | 0.097  |
| 7:     | -0.622 | 0.322  |
| 8:     | -1.298 | 0.855  |
| 9:     | -0.821 | -1.258 |
| 10:    | -0.178 | -1.130 |



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288135. \_\_0

TARGET NUMBER: 4

FILE DATE: 02/20/2003

FILE TIME: 11:43

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.741  | -0.698 |
| 2:     | 0.983  | 0.001  |
| 3:     | 0.453  | 0.119  |
| 4:     | 0.508  | -0.151 |
| 5:     | -0.350 | -1.272 |
| 6:     | 0.531  | 1.326  |
| 7:     | -0.114 | -0.092 |
| 8:     | -0.376 | -0.086 |
| 9:     | -0.183 | 0.339  |
| 10:    | -0.565 | 0.205  |

X CENTROID: 0.163

Y CENTROID: -0.031

POA TO CENTROID: 0.166

HORZ SPREAD: 1.548

VERT SPREAD: 2.598

GROUP SPREAD: 2.743

MIN RADIUS: 0.283

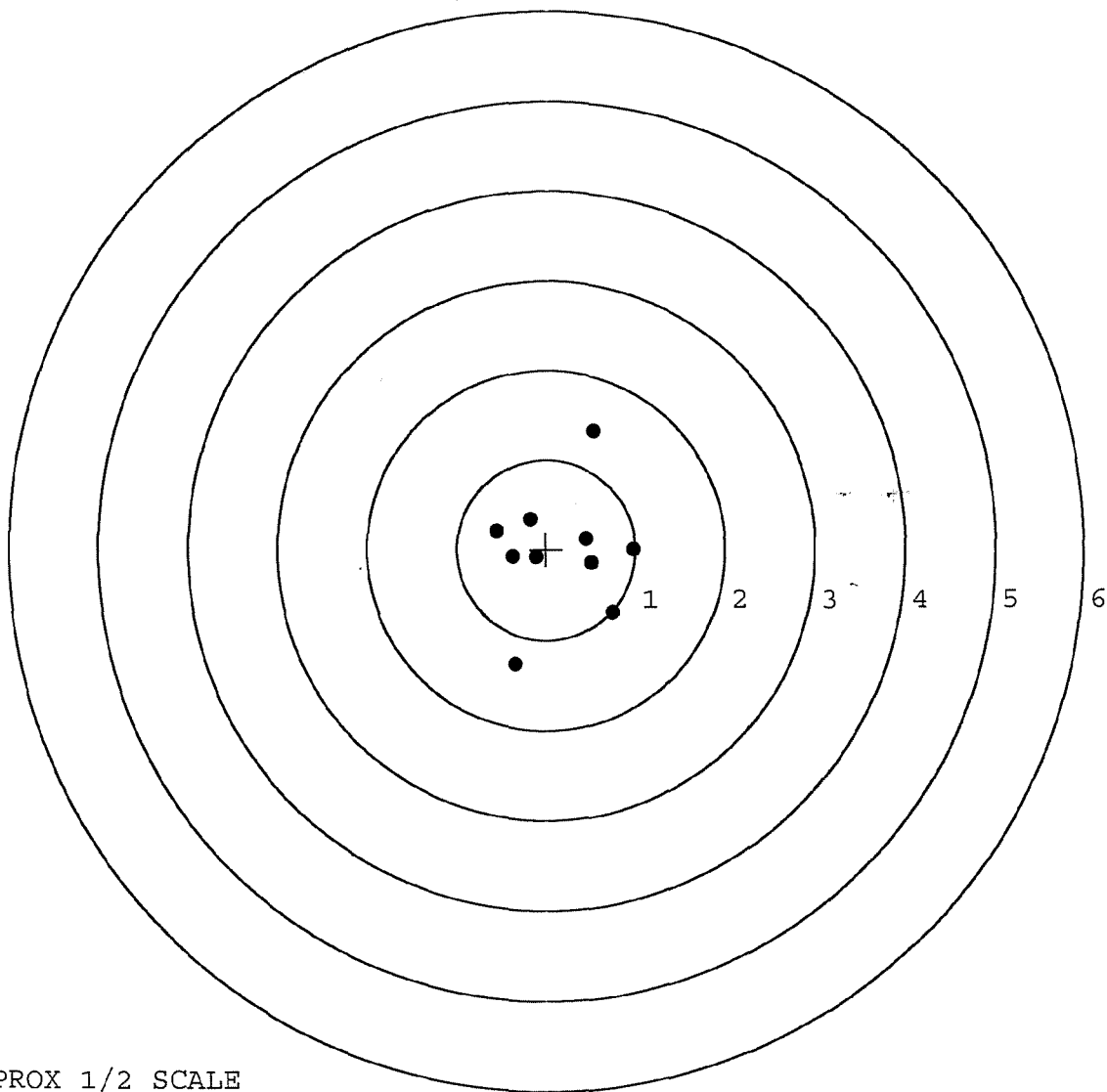
MAX RADIUS: 1.406

MEAN RADIUS: 0.724

# IN 1 IN DIAMETER: 3

# IN 2 IN DIAMETER: 8

# in 3 IN DIAMETER: 10



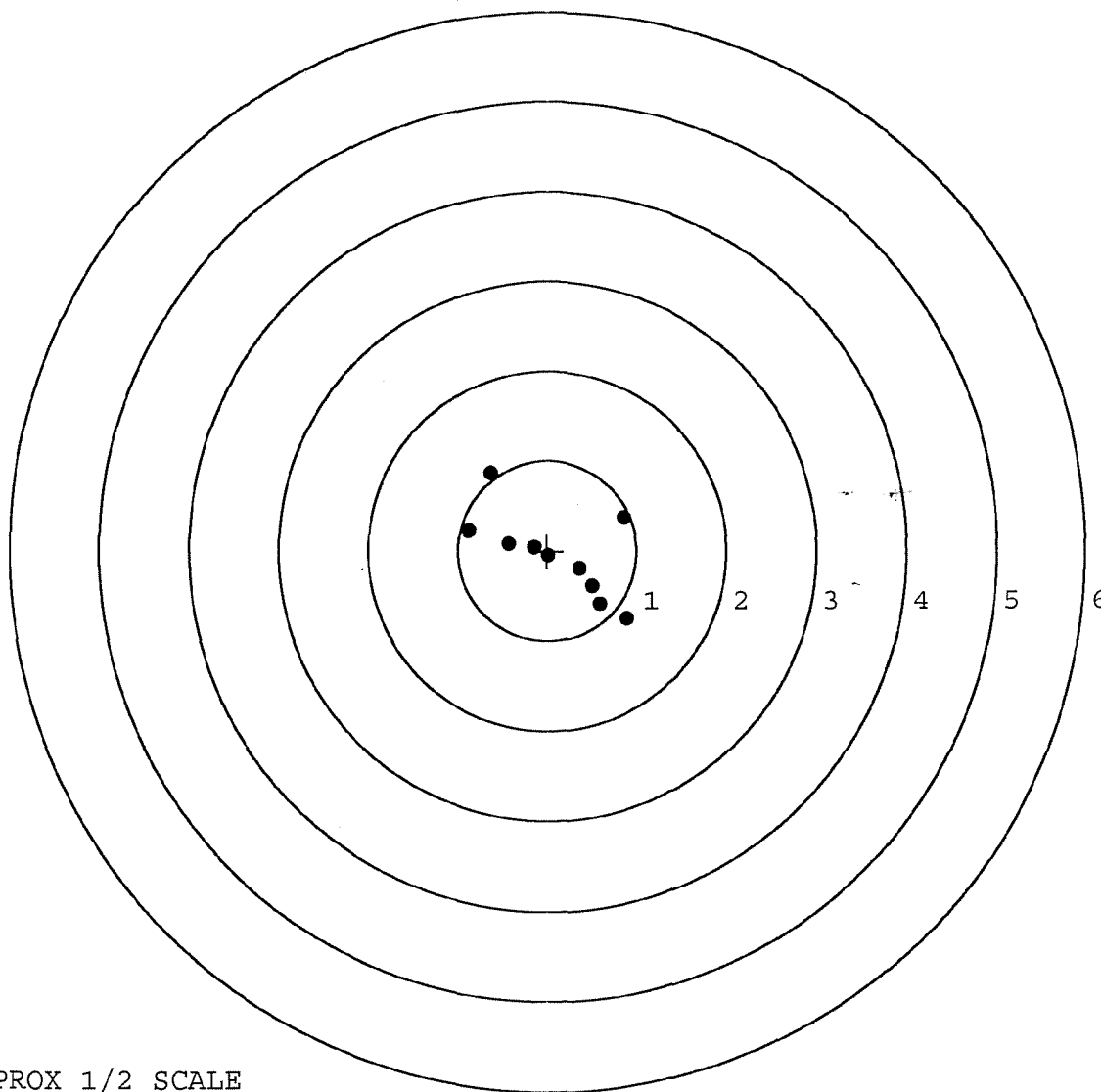
TARGET APPROX 1/2 SCALE

**BARBER - M24 0157338**

SERIAL NUMBER: G6288135. \_\_0  
 TARGET NUMBER: 5  
 FILE DATE: 02/20/2003  
 FILE TIME: 11:43

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.888  | -0.757 |
| 2:     | 0.592  | -0.589 |
| 3:     | 0.504  | -0.389 |
| 4:     | 0.360  | -0.200 |
| 5:     | 0.855  | 0.376  |
| 6:     | -0.638 | 0.865  |
| 7:     | -0.882 | 0.227  |
| 8:     | -0.437 | 0.084  |
| 9:     | -0.153 | 0.043  |
| 10:    | 0.007  | -0.059 |

X CENTROID: 0.110  
 Y CENTROID: -0.040  
 POA TO CENTROID: 0.117  
 HORZ SPREAD: 1.770  
 VERT SPREAD: 1.622  
 GROUP SPREAD: 2.227  
 MIN RADIUS: 0.104  
 MAX RADIUS: 1.174  
 MEAN RADIUS: 0.661  
 # IN 1 IN DIAMETER: 3  
 # IN 2 IN DIAMETER: 7  
 # in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE