

G 6288138

Remington
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
 BOLT ACTION CENTERFIRE RIFLE
 24" BARREL 7.62 NATO

VERY IMPORTANT
 Instructions - Booklet
 Enclosed to assist
 safe use of this
 firearm

SERIAL NO.
66288138

ORDER NO.
25716

46

Made in Union, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

20AX

5716 66288138

ORDER 25716
 M/24 7.62 NATO S.W.S. (COMPLETE SYST)

UPC



ORDER 25716
 M/24 7.62 NATO S.W.S. (COMPLETE SYST)

UPC



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BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

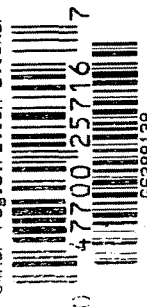
— INSTRUCTION BOOK 3518

46 FC-31

proof of purchase



owner registration sticker



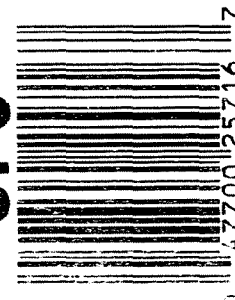
ORDER NO. **25716**

BARREL LENGTH 24"

CAPACITY 6

G6288138

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66288138

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-8-03	RW
600	PROOF		1-8-03	RW
607	CHECK HEADSPACE	MAGNA - FLUX	1-8-03	RW
610	DIS-ASSEMBLE GUN	INSPECTED	1-8-03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	JAN 15 2003 OPERATOR <i>RL</i>		
615	ROLLMARK CALIBER		1/16/03	AB
617	DRILL AND TAP SIGHT HOLES		1-29-03	TRW
620	APPLY COATINGS (BARREL ACTION)		2-27	TA
	(BOLT)		2-27	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-14-03	RTL
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-14-03	RTL
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-14-03	RTL
	D) OIL FIRING PIN ASSEMBLY		3-14-03	RTL
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		3-18-03	RTL

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>10.00</u> <u>10.00</u> <u>10.00</u>	3-17-03	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.25</u> <u>3.50</u> <u>3.50</u>	3-17-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.021</u> <u>.0215</u>	3-17-03	TRW
	J) ASSEMBLE STOCK		3-14-03	RTL
	K) ASSEMBLE SWIVEL STUDS		3-18-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		3-18-03	RTL
	M) IRON SIGHT ALIGNMENT		3-18-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		3-18-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	3-15-03	TRW
	MALFUNCTION	CORRECTION	3-15-03	TRW
	MALFUNCTION	CORRECTION	3-15-03	TRW
	MALFUNCTION	CORRECTION	3-15-03	TRW
	MALFUNCTION	CORRECTION	3-15-03	TRW
645	INSPECT FOR LIVE AMMO		3-15-03	TRW
655	FINAL INSPECTION A) HEADSPACE		3-18-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.50</u> <u>2.79</u> <u>2.45</u> <u>2.78</u> <u>2.82</u>	3-17-03	TRW
	C) FUNCTION		3-18-03	RTL
660	PACK		3-18-03	OA

AVERAGE PULL FORCE BETWEEN
BARBER - M24 0157362 TESTS

SERIAL NO.

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

DATE 1-10-03

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.38	2.24		2.32	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.40	2.26		2.31	
PULL #3	2.41	2.25		2.41	
PULL #4	2.50	2.30		2.38	
PULL #5	2.41	2.27		2.33	
TOTAL	12.10	11.32		11.75	
AVG.	2.42	2.26		2.35	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.26	3.28		
PULL #2	3.18	3.23		
PULL #3	3.32	3.17		
PULL #4	3.19	3.19		
PULL #5	3.23	3.20		
TOTAL	16.18	16.07		
AVG.	3.23	3.21		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# TARGET & ACC
PULL #1	4.04	4.13		4.10
PULL #2	4.37	4.06		4.18
PULL #3	4.21	4.19		4.17
PULL #4	4.36	4.14		4.22
PULL #5	4.18	4.15		4.19
TOTAL	21.16	20.67		20.86
AVG.	4.23	4.13		4.17

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288138.__0
FILE DATE AND TIME: 03/16/2003 11:34

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN .854

SERIAL NUMBER: G6288138. 0

TARGET NUMBER: 1

FILE DATE: 03/16/2003

FILE TIME: 11:34

POINT#	X	Y
1:	0.630	-1.302
2:	0.156	-1.312
3:	-0.253	0.096
4:	-0.439	0.228
5:	0.447	0.367

X CENTROID: 0.108

Y CENTROID: -0.385

POA TO CENTROID: 0.400

HORZ SPREAD: 1.069

VERT SPREAD: 1.679

GROUP SPREAD: 1.866

MIN RADIUS: 0.601

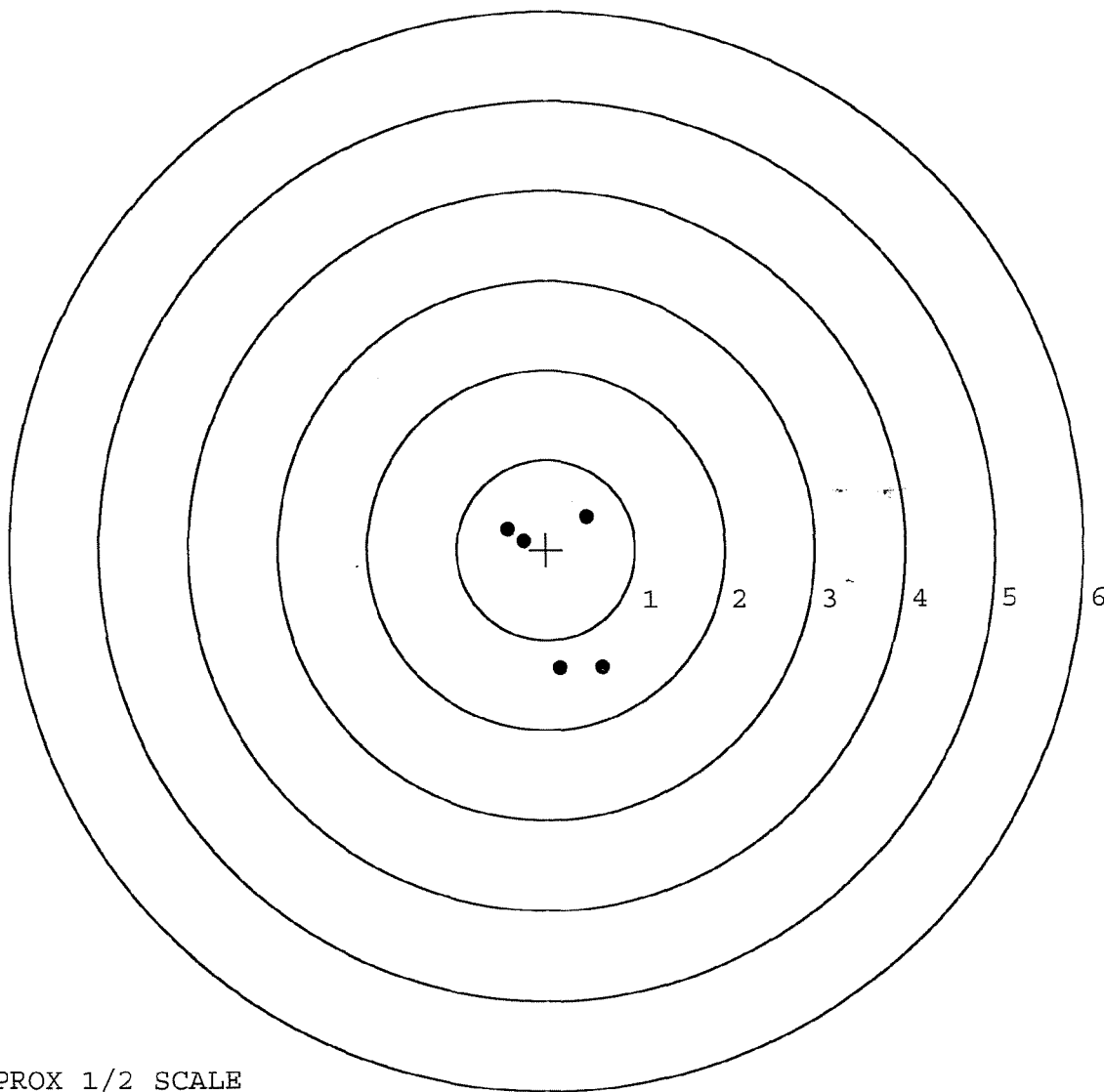
MAX RADIUS: 1.055

MEAN RADIUS: 0.846

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288138. 0

TARGET NUMBER: 2

FILE DATE: 03/16/2003

FILE TIME: 11:34

POINT#	X	Y
1:	1.244	-0.321
2:	0.514	-0.175
3:	-0.525	-0.286
4:	0.121	0.389
5:	-1.303	-0.720

X CENTROID: 0.010

Y CENTROID: -0.223

POA TO CENTROID: 0.223

HORZ SPREAD: 2.547

VERT SPREAD: 1.109

GROUP SPREAD: 2.578

MIN RADIUS: 0.506

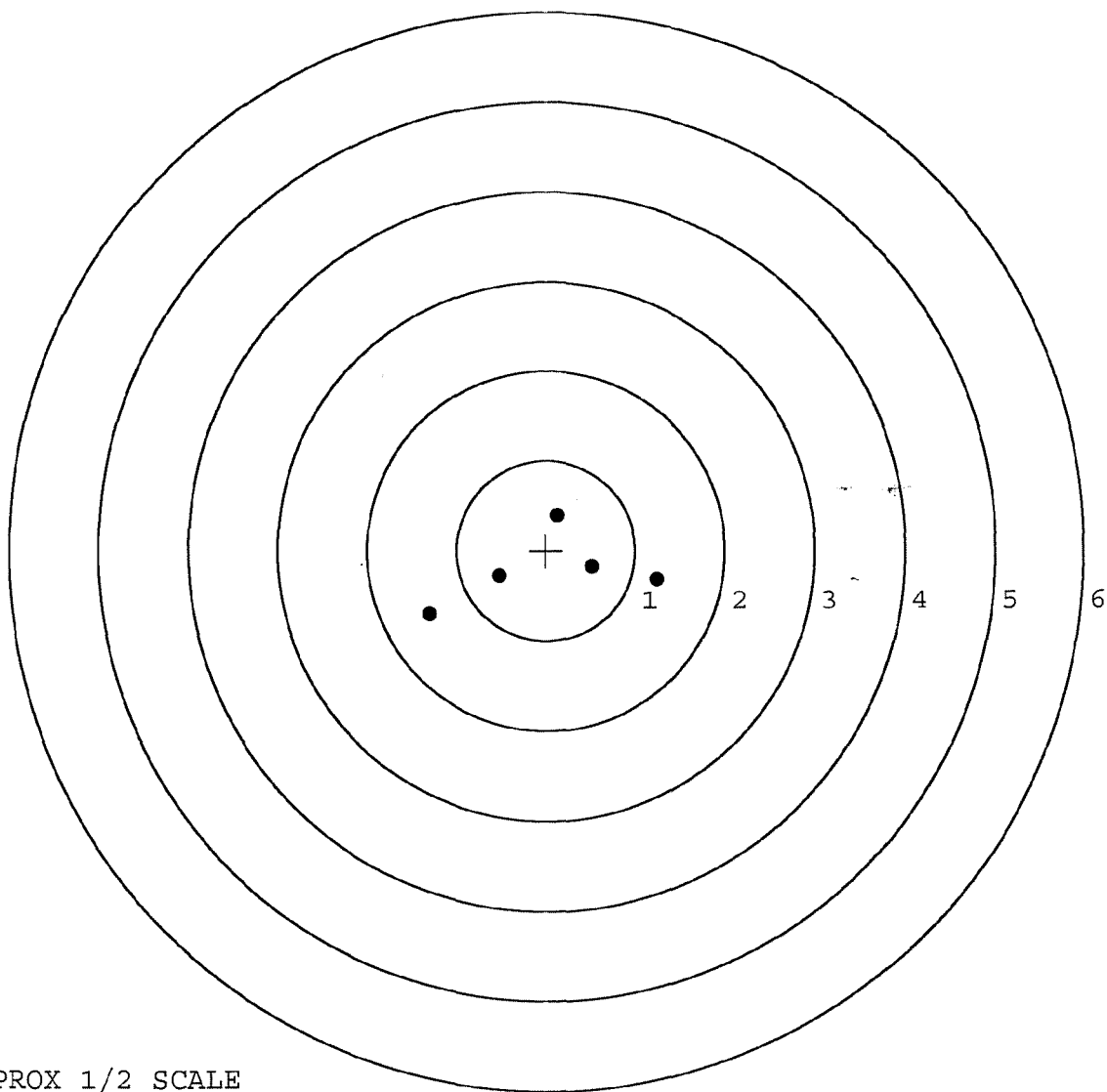
MAX RADIUS: 1.404

MEAN RADIUS: 0.862

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE