

G 6288148

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada. Marque Déposée.



5716 G6288148

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



0 47700 25716 7

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M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



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SERIAL NO.



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M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

28 FORM

proof of purchase



owner registration sticker



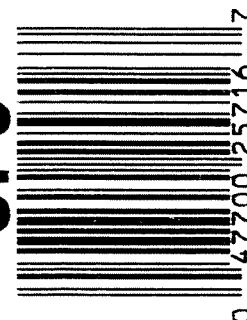
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6288148

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6288148

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		8-7-03	RL
600	PROOF		8-8-03	AC
607	CHECK HEADSPACE	MAGNA-FLUX (INSPECTED)	8-8-03	AC
610	DIS-ASSEMBLE GUN		8-8-03	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <i>RL</i>		
615	ROLLMARK CALIBER		8-12-03	SB
617	DRILL AND TAP SIGHT HOLES		8-11-03	TRW
620	APPLY COATINGS (BARREL ACTION)		8-26	TA
	(BOLT)		8-26	TA
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		8/28/03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8/28/03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8/28/03	DA
	D) OIL FIRING PIN ASSEMBLY		8/28/03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		10-1-03	TRW

OP #	OPERATION NAME	57452	READINGS			DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>7.5</u>	<u>8.0</u>	<u>7.5</u>	10-1-03	TRW
CONT.							
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.0</u>	<u>2.75</u>	<u>3.0</u>	10-1-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY						
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.0235</u>	<u>.0235</u>	10-1-03	TRW
	J) ASSEMBLE STOCK					9-10-03	RW
	K) ASSEMBLE SWIVEL STUDS					10-1-03	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					9-17-03	RW
	M) IRON SIGHT ALIGNMENT					9-17-03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					9-17-03	RW
640	GALLERY TEST AND TARGET		PASS	FAIL		9-23-03	TRW
	MALFUNCTION		CORRECTION			9-23-03	TRW
	MALFUNCTION		CORRECTION			9-23-03	TRW
	MALFUNCTION		CORRECTION			9-23-03	TRW
	MALFUNCTION		CORRECTION			9-23-03	TRW
645	INSPECT FOR LIVE AMMO					9-23-03	TRW
655	FINAL INSPECTION A) HEADSPACE					10-1-03	RW
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.70</u>	<u>2.68</u>	<u>2.69</u> <u>2.68</u> <u>2.71</u>	10-1-03	TRW
	C) FUNCTION					10-1-03	RW
660	PACK					10/6/03	OP

INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
 3.00 LBS (plus or minus 0.75 LBS)
 4.00 LBS (plus or minus 1.00 LBS)

DATE 8-12-03

TESTER TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.65	2.69		2.48	
PULL #2	2.60	2.70		2.47	
PULL #3	2.47	2.73		2.41	
PULL #4	2.51	2.68		2.44	
PULL #5	2.50	2.70		2.40	
TOTAL	12.73	13.50		12.20	
AVERAGE	2.54	2.70		2.44	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.41	3.17		
PULL #2	3.40	3.26		
PULL #3	3.41	3.24		
PULL #4	3.49	3.10		
PULL #5	3.20	3.23		
TOTAL	16.91	16.00		
AVERAGE	3.38	3.20		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.15	4.23		4.01
PULL #2	4.12	3.95		4.05
PULL #3	4.01	4.22		3.95
PULL #4	4.19	4.15		4.06
PULL #5	4.15	4.22		4.10
TOTAL	20.62	20.77		20.17
AVERAGE	4.12	4.15		4.03

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288148.___0
FILE DATE AND TIME: 09/23/2003 09:09

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

mean 7335

SERIAL NUMBER: G6288148. __0

TARGET NUMBER: 1

FILE DATE: 09/23/2003

FILE TIME: 09:09

POINT#	X	Y
1:	0.661	-0.699
2:	-0.011	-0.409
3:	0.176	-0.188
4:	0.081	0.956
5:	-0.702	0.885

X CENTROID: 0.041

Y CENTROID: 0.109

POA TO CENTROID: 0.116

HORZ SPREAD: 1.363

VERT SPREAD: 1.655

GROUP SPREAD: 2.090

MIN RADIUS: 0.326

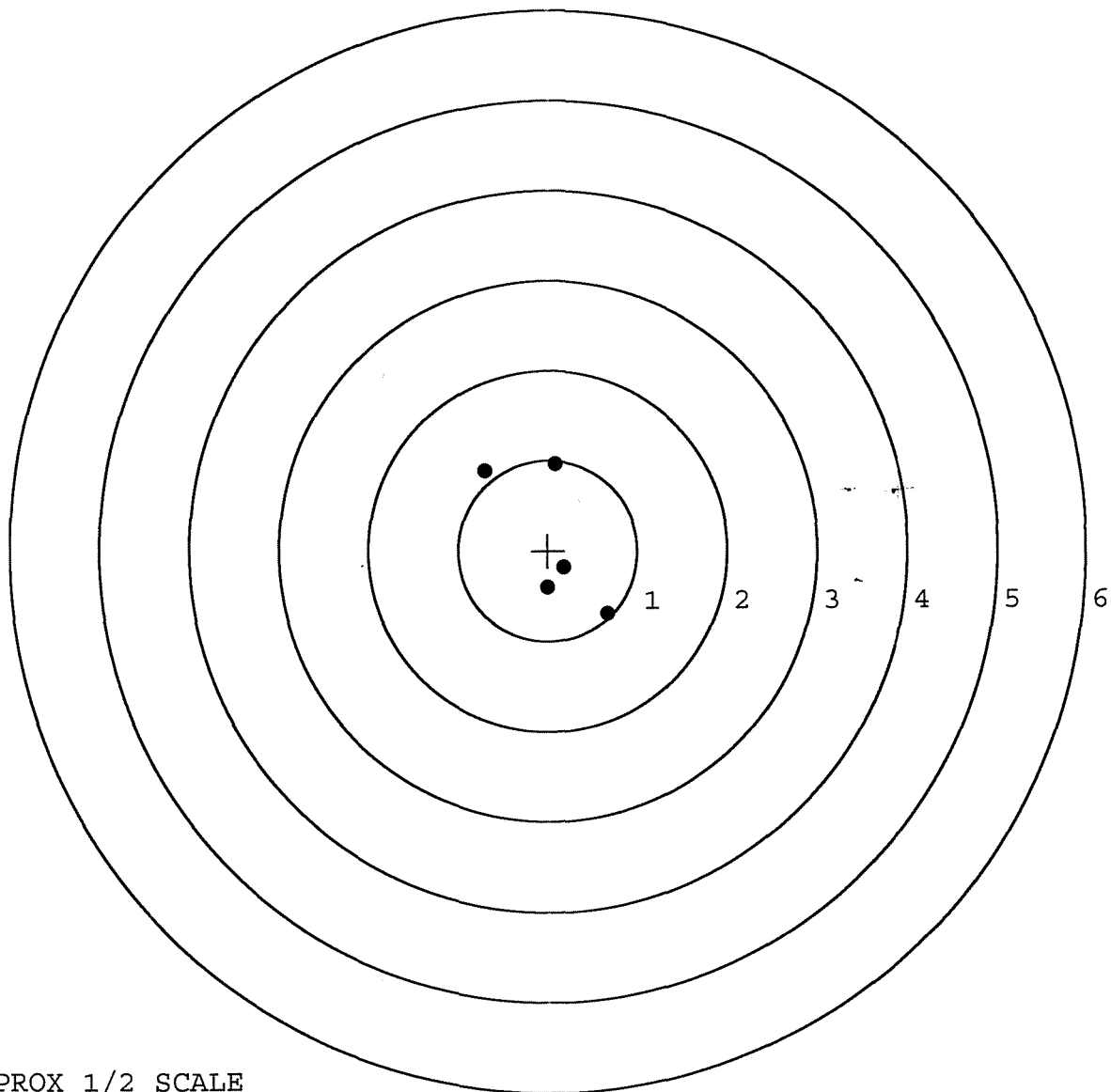
MAX RADIUS: 1.074

MEAN RADIUS: 0.758

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288148. __0

TARGET NUMBER: 2

FILE DATE: 09/23/2003

FILE TIME: 09:09

POINT#	X	Y
1:	0.301	-0.212
2:	-0.194	-0.557
3:	-0.394	0.060
4:	-0.605	0.358
5:	0.451	1.413

X CENTROID: -0.088

Y CENTROID: 0.212

POA TO CENTROID: 0.230

HORZ SPREAD: 1.056

VERT SPREAD: 1.970

GROUP SPREAD: 2.073

MIN RADIUS: 0.342

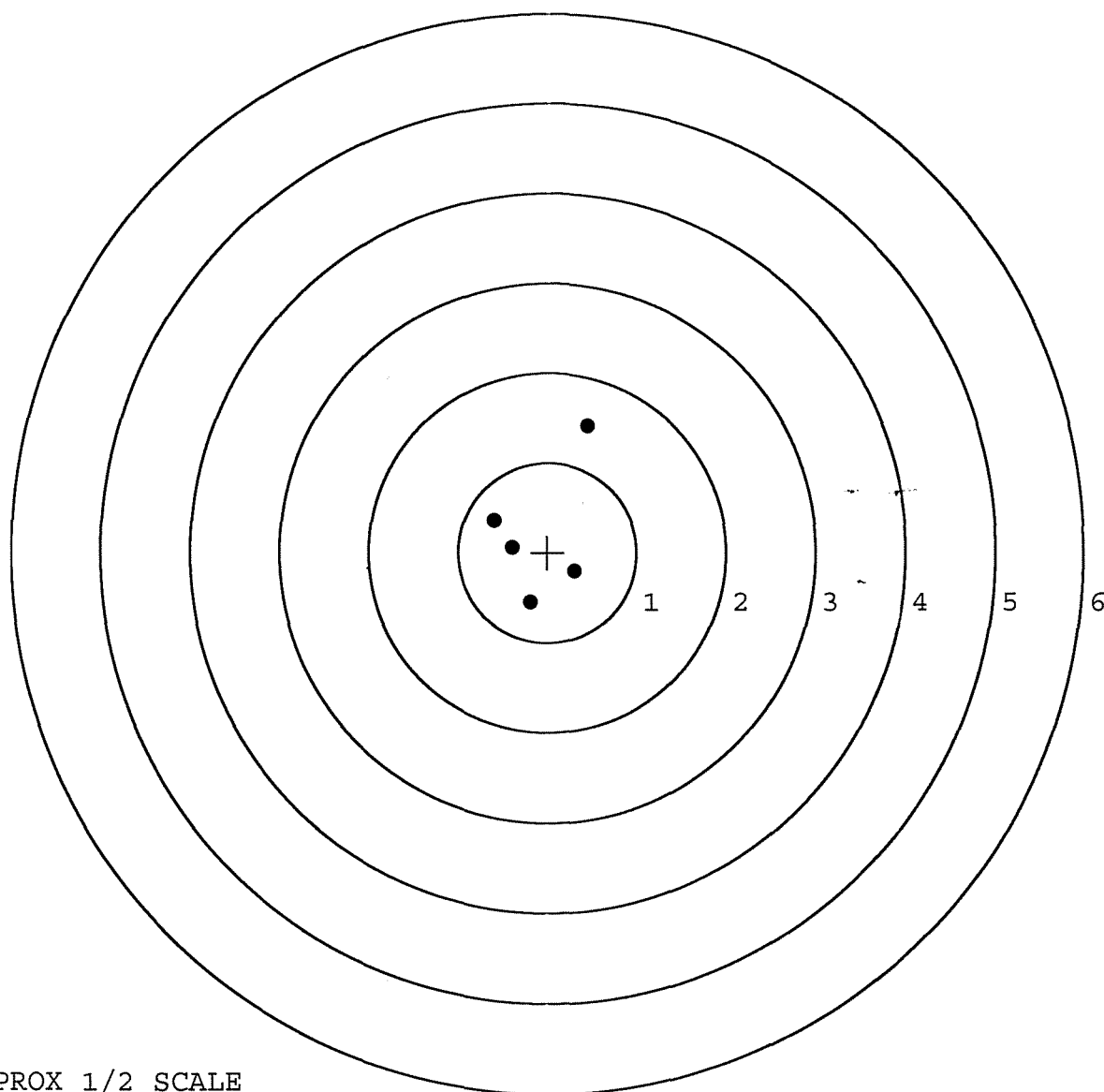
MAX RADIUS: 1.316

MEAN RADIUS: 0.709

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE