

G6288150

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
weapon.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO.
66288150

ORDER NO.
25716

46

Made in Illinois, U.S.A. Pat. & Reg. Off. Marca Registrada. Marque Deposee.

02EX



5716 66288150

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYS1

UPC



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M/24 7.62 NATO S.W.S. (COMPLETE SYS1

UPC



SERIAL NO.



M24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

— INSTRUCTION BOOK 3518

46 FORM

proof of purchase



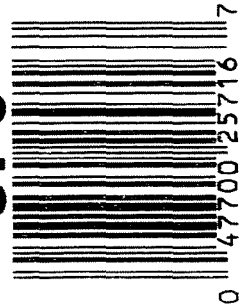
owner registration sticker



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

G6288150

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G628 8150

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-12-03	RTL
600	PROOF		8-12-03	AC
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	8-12-03	AC
610	DIS-ASSEMBLE GUN		11-12-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RL</u>		
615	ROLLMARK CALIBER		8-15-03	SB
617	DRILL AND TAP SIGHT HOLES		8-13-03	TRW
620	APPLY COATINGS (BARREL ACTION)		9-18	TA
	(BOLT)		9-18	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-19-03	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-19-03	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-19-03	RW
	D) OIL FIRING PIN ASSEMBLY		9-19-03	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP # OPERATION NAME			READINGS			DATE	INITIAL		
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	6.25	5.5	5.0	9-23-03	TRW		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	2.0	2.0	2.0	9-23-03	TRW		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	.025	.023	.024	9-24-03	RJL		
	J) ASSEMBLE STOCK					9-19-03	RW		
	K) ASSEMBLE SWIVEL STUDS					9-24-03	RJL		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					9-19-03	RW		
	M) IRON SIGHT ALIGNMENT					9-19-03	RW		
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					9-19-03	RW		
640	GALLERY TEST AND TARGET		PASS	FAIL		9-22-03	TRW		
	MALFUNCTION		CORRECTION			9-22-03	TRW		
	MALFUNCTION		CORRECTION			9-22-03	TRW		
	MALFUNCTION		CORRECTION			9-22-03	TRW		
	MALFUNCTION		CORRECTION			9-22-03	TRW		
645	INSPECT FOR LIVE AMMO					9-22-03	TRW		
655	FINAL INSPECTION A) HEADSPACE					9-24-03	RJL		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.53	2.24	2.30	2.62	2.24	9/24/03	JA
	C) FUNCTION					9-25-03	RJL		
660	PACK					9-26-03	JA		

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288150.__0
FILE DATE AND TIME: 09/23/2003 08:35

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

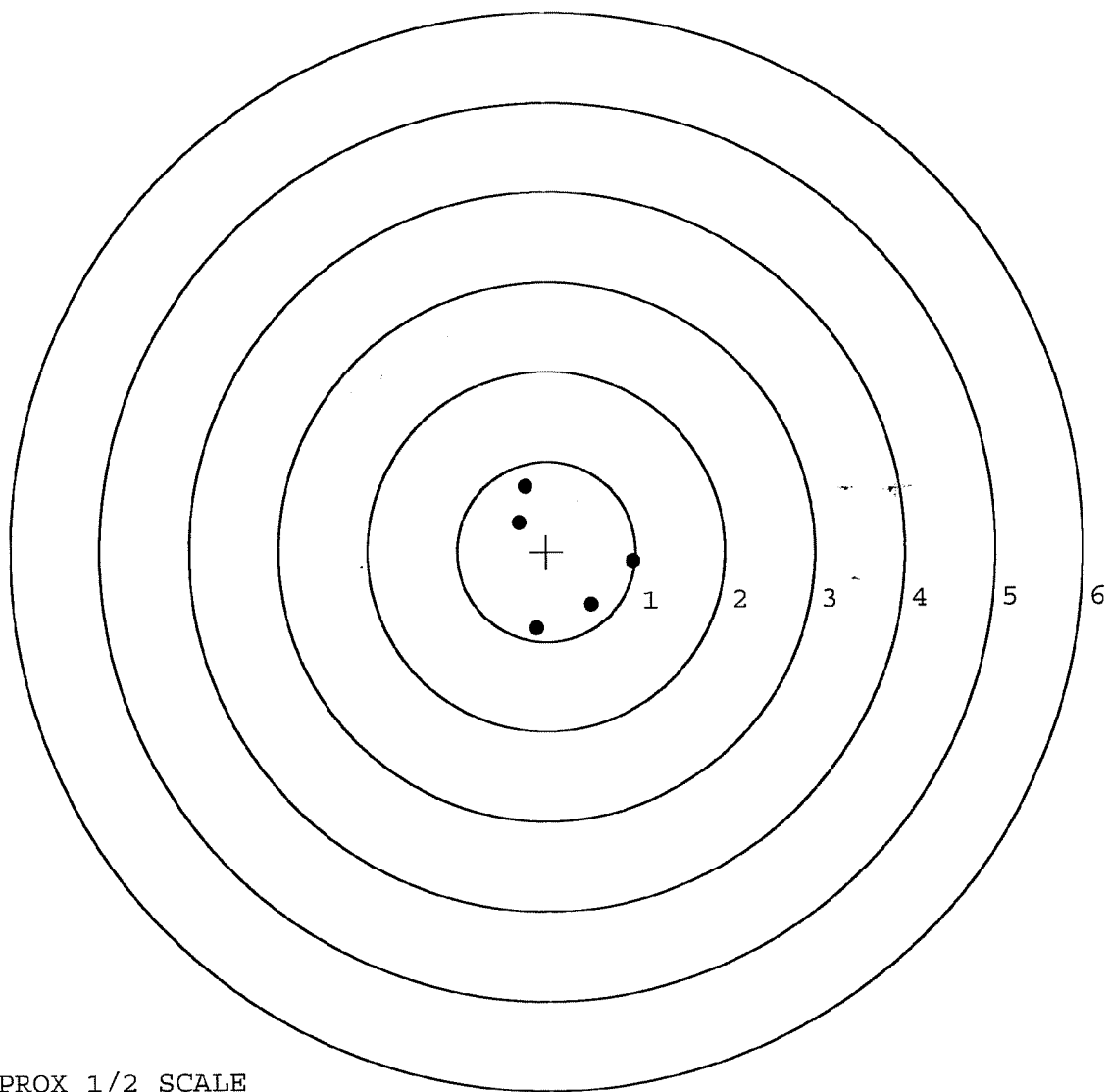
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WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

mean .7675

SERIAL NUMBER: G6288150. __0
 TARGET NUMBER: 1
 FILE DATE: 09/23/2003
 FILE TIME: 08:35

POINT#	X	Y
1:	0.969	-0.115
2:	0.496	-0.597
3:	-0.126	-0.854
4:	-0.309	0.321
5:	-0.236	0.722

X CENTROID: 0.159
 Y CENTROID: -0.105
 POA TO CENTROID: 0.190
 HORZ SPREAD: 1.278
 VERT SPREAD: 1.576
 GROUP SPREAD: 1.580
 MIN RADIUS: 0.597
 MAX RADIUS: 0.916
 MEAN RADIUS: 0.751
 # IN 1 IN DIAMETER: 0
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288150. 0

TARGET NUMBER: 2

FILE DATE: 09/23/2003

FILE TIME: 08:35

POINT#	X	Y
1:	1.184	-0.664
2:	0.270	-0.946
3:	-0.056	0.228
4:	-0.283	0.032
5:	-0.838	0.408

X CENTROID: 0.055

Y CENTROID: -0.188

POA TO CENTROID: 0.196

HORZ SPREAD: 2.022

VERT SPREAD: 1.354

GROUP SPREAD: 2.289

MIN RADIUS: 0.404

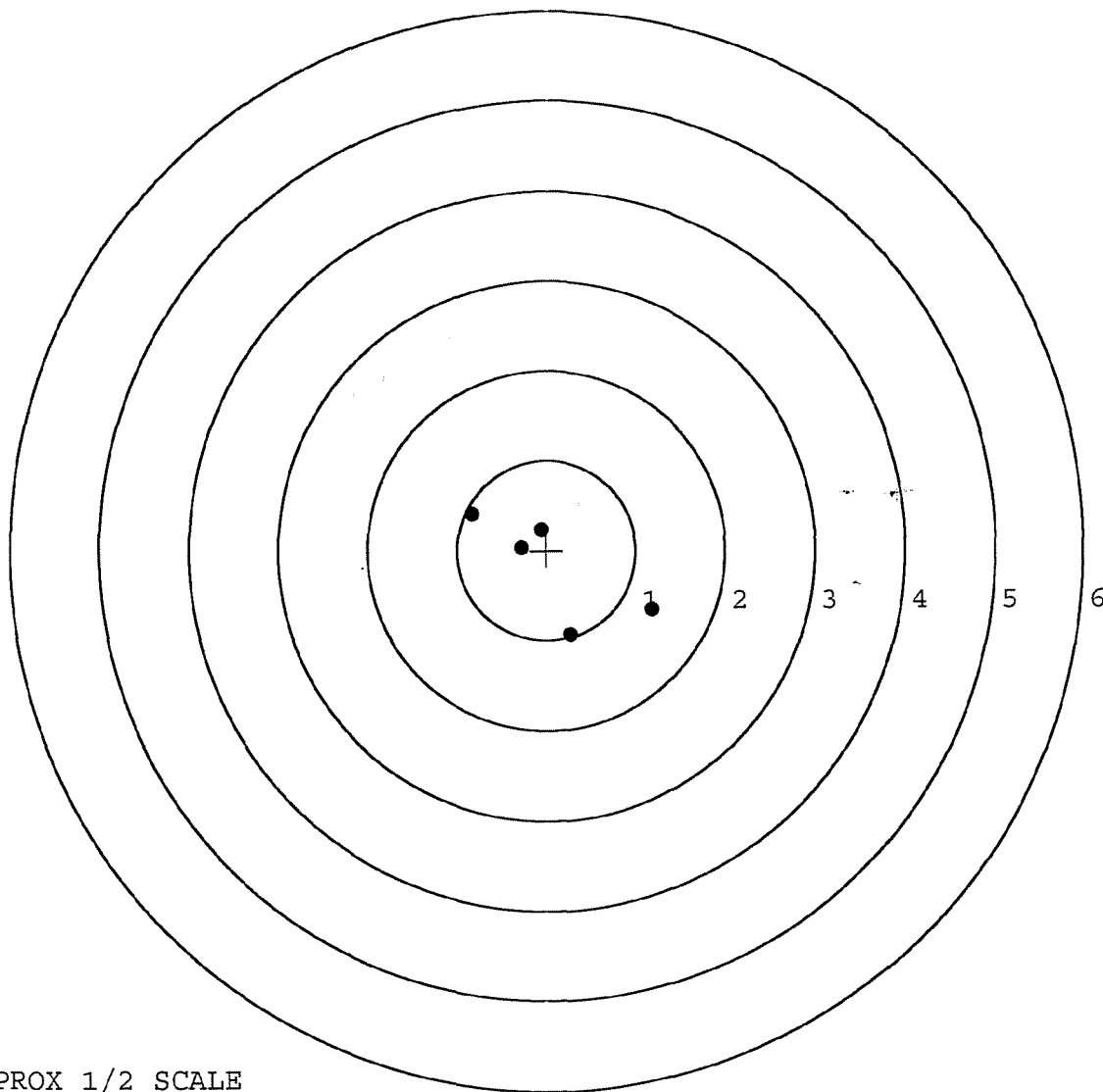
MAX RADIUS: 1.225

MEAN RADIUS: 0.784

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

DATE 9-19-03

TESTER TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.47	2.84		2.61	
PULL #2	2.51	2.55		2.67	
PULL #3	2.56	2.50		2.54	
PULL #4	2.51	2.55		2.66	
PULL #5	2.70	2.64		2.56	
TOTAL	12.75	13.08		13.04	
AVERAGE	2.55	2.61		2.60	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.20	3.14		
PULL #2	3.12	3.22		
PULL #3	3.20	3.18		
PULL #4	3.07	3.14		
PULL #5	3.10	3.12		
TOTAL	15.69	15.80		
AVERAGE	3.13	3.16		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.18	4.02		4.43
PULL #2	4.17	4.20		4.45
PULL #3	4.08	4.05		4.21
PULL #4	4.03	3.84		4.06
PULL #5	3.94	3.91		4.08
TOTAL	20.40	20.02		21.23
AVERAGE	4.08	4.00		4.24