

BARBER - M24 0157517

G 6288156

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 ~~0157517~~ M2400157556

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



dealer registration sticker



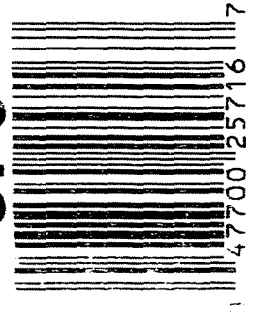
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6288156

UPC



VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illion. NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. J
66288156

ORDER NO.
25716

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M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

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M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

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SERIAL NO.



66288156

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66288156

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-8-03	RW
600	PROOF		1-8-03	RW
607	CHECK HEADSPACE	MAGNA-FLUX	1-8-03	RW
610	DIS-ASSEMBLE GUN	INSPECTED	1-8-03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	JAN 15 2003 OPERATOR <u>RK</u>		
615	ROLLMARK CALIBER		1/16/03	AB
617	DRILL AND TAP SIGHT HOLES		1-29-03	TRW
620	APPLY COATINGS (BARREL ACTION)		3/11	HP
	(BOLT)			
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-15-03	RTK
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-15-03	RTL
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-15-03	RTL
	D) OIL FIRING PIN ASSEMBLY		3-15-03	RTL
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		3-19-03	RTL

OP #	OPERATOR NAME	521	READINGS			DATE	INITIAL		
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>6.0</u>	<u>6.0</u>	<u>5.5</u>	3-19-03	RA		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>2.5</u>	<u>2.9</u>	<u>2.4</u>	3-19-03	RA		
	H) TRIGGER PULL TEST AND RETAINABILITY					3-19-03	RTL		
	I) FIRING PIN INDENT	.020 MIN	<u>.022</u>	<u>.023</u>	<u>.023</u>	3-19-03	RA		
	J) ASSEMBLE STOCK					3-15-03	RTL		
	K) ASSEMBLE SWIVEL STUDS					3-19-03	RTL		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					3-19-03	RTL		
	M) IRON SIGHT ALIGNMENT					3-19-03	RTL		
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					3-19-03	RTL		
640	GALLERY TEST AND TARGET		PASS	FAIL		3-17-03	TRW		
	MALFUNCTION		CORRECTION			3-17-03	TRW		
	MALFUNCTION		CORRECTION			3-17-03	TRW		
	MALFUNCTION		CORRECTION			3-17-03	TRW		
	MALFUNCTION		CORRECTION			3-17-03	TRW		
645	INSPECT FOR LIVE AMMO					3-17-03	TRW		
655	FINAL INSPECTION A) HEADSPACE					3-19-03	RTL		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.76</u>	<u>2.45</u>	<u>2.68</u>	<u>2.68</u>	<u>2.69</u>	3-19-03	RA
	C) FUNCTION					3-19-03	RTL		
660	PACK					3-19-03	RA		

AVERAGE PULL FORCE BETWEEN
BARBER - M24 0157522 TESTS

SERIAL NO. _____

2.50# ± .50#
 3.00# ± .75#
 4.00# ± 1.00#

DATE 1-07-03

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.39	2.58		2.43	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.38	2.19		2.35	
PULL #3	2.60	2.44		2.38	
PULL #4	2.56	2.38		2.45	
PULL #5	2.55	2.37		2.50	
TOTAL	12.48	11.96		12.11	
AVG.	2.49	2.39		2.42	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.21	3.34		
PULL #2	3.19	3.28		
PULL #3	3.27	3.17		
PULL #4	3.42	3.49		
PULL #5	3.44	3.31		
TOTAL	16.53	16.59		
AVG.	3.30	3.31		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.31	4.37		4.37
PULL #2	4.47	4.49		4.29
PULL #3	4.36	4.39		4.02
PULL #4	4.46	4.48		4.35
PULL #5	4.28	4.21		4.34
TOTAL	21.88	21.94		21.37
AVG.	4.37	4.38		4.27

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288156.___0
FILE DATE AND TIME: 03/18/2003 11:17

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

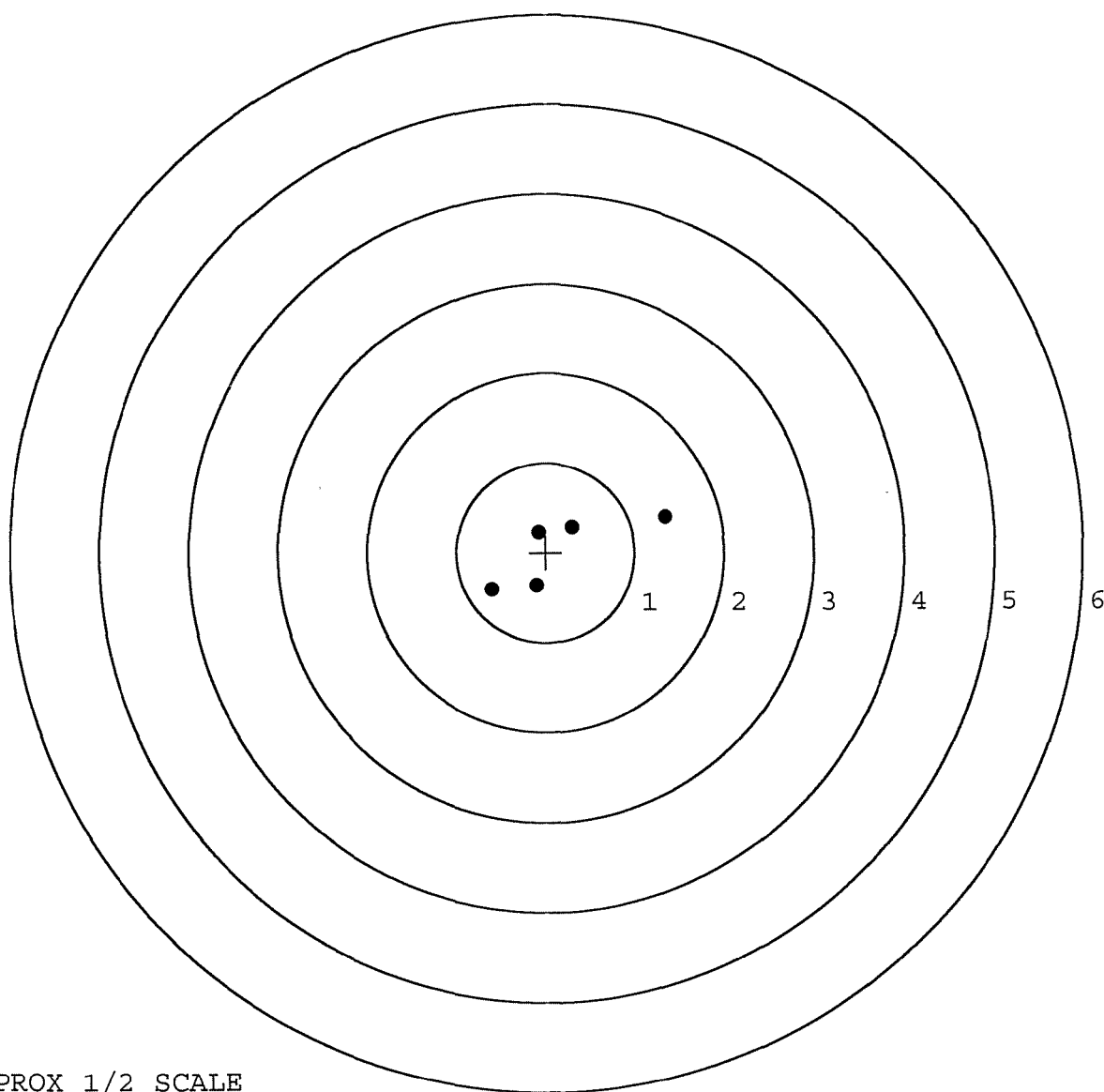
AVE. MEAN .7805

BARBER - M24 0157524

SERIAL NUMBER: G6288156. __0
TARGET NUMBER: 1
FILE DATE: 03/18/2003
FILE TIME: 11:17

POINT#	X	Y
1:	1.345	0.395
2:	0.296	0.285
3:	-0.083	0.224
4:	-0.111	-0.372
5:	-0.610	-0.411

X CENTROID: 0.167
Y CENTROID: 0.024
POA TO CENTROID: 0.169
HORZ SPREAD: 1.955
VERT SPREAD: 0.806
GROUP SPREAD: 2.115
MIN RADIUS: 0.291
MAX RADIUS: 1.235
MEAN RADIUS: 0.644
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



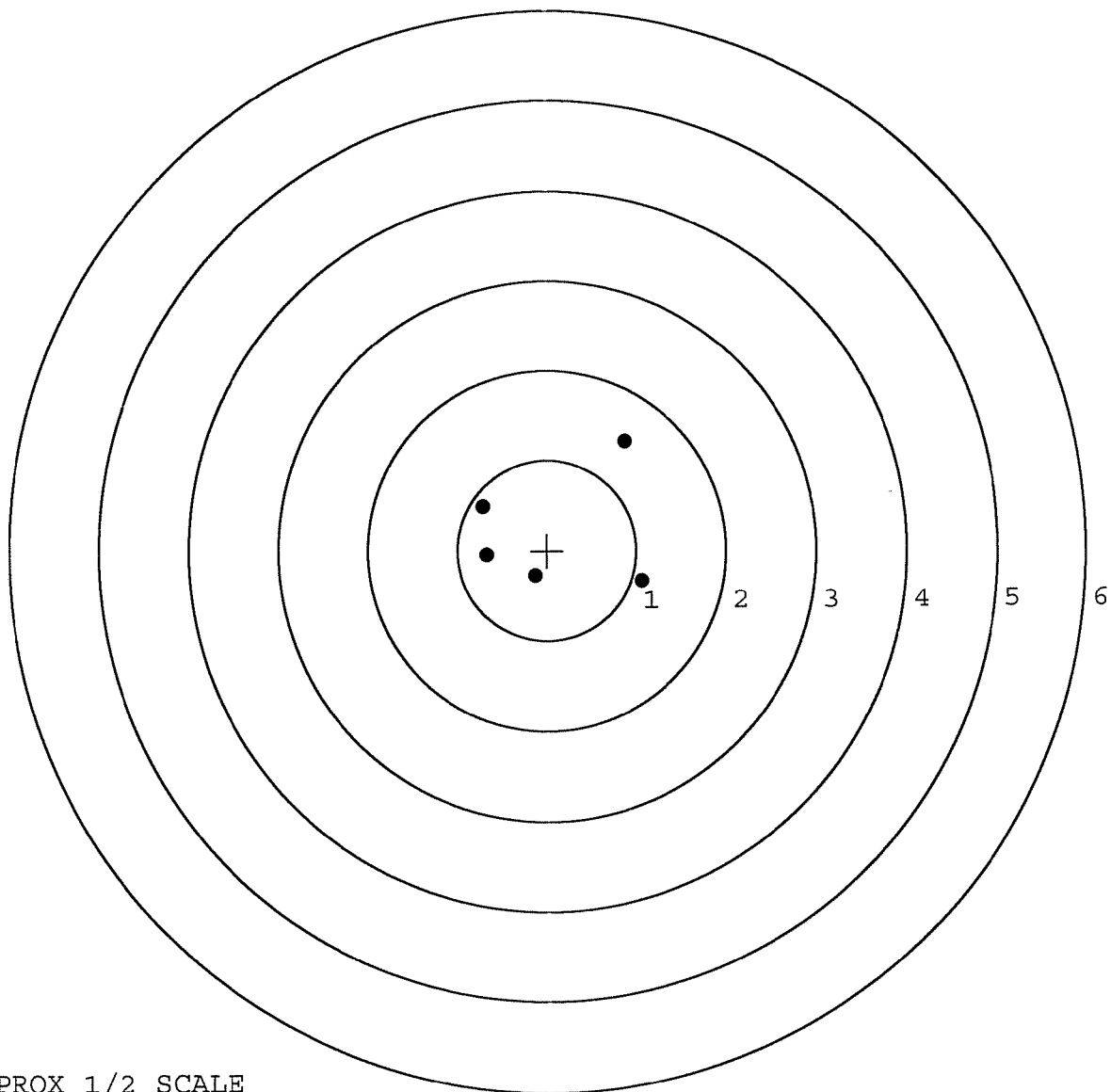
TARGET APPROX 1/2 SCALE

BARBER - M24 0157525

SERIAL NUMBER: G6288156. __0
TARGET NUMBER: 2
FILE DATE: 03/18/2003
FILE TIME: 11:17

POINT#	X	Y
1:	1.066	-0.343
2:	-0.139	-0.280
3:	-0.677	-0.053
4:	-0.716	0.488
5:	0.876	1.204

X CENTROID: 0.082
Y CENTROID: 0.203
POA TO CENTROID: 0.219
HORZ SPREAD: 1.782
VERT SPREAD: 1.547
GROUP SPREAD: 1.998
MIN RADIUS: 0.531
MAX RADIUS: 1.278
MEAN RADIUS: 0.917
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE