

66288157

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



gunner registration sticker



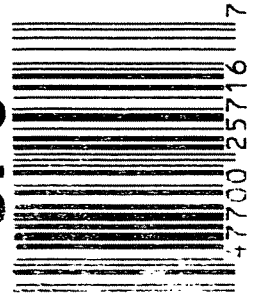
ORDER NO. **25716**

BARREL LENGTH 24"

CAPACITY 6

G6288157

UPC



46 FORM

Remington®

**M/24 7.62 NATO S.W.S. (COMPLETE SYST
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO**

Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marqu



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ORDER

25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



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M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



0 47700 25716 7

SERIAL NO.



66288157

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 06288157

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-8-03	RW
600	PROOF		1-8-03	RW
607	CHECK HEADSPACE	MAGNA - FLUX	1-8-03	RW
610	DIS-ASSEMBLE GUN	INSPECTED	1-8-03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	JAN 15 2003 OPERATOR <i>RZ</i>		
615	ROLLMARK CALIBER		1/16/03	JB
617	DRILL AND TAP SIGHT HOLES		1-29-03	TRW
620	APPLY COATINGS (BARREL ACTION)		3-6	TA
	(BOLT)		3-6	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-18-03	<i>[Signature]</i>
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-18-03	<i>[Signature]</i>
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-18-03	<i>[Signature]</i>
	D) OIL FIRING PIN ASSEMBLY		3-18-03	<i>[Signature]</i>
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		4-2-03	TRW

OP #	NAME	BARBER M24 M57530	READINGS			DATE	INITIAL		
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>7.5</u>	<u>7.5</u>	<u>7.5</u>	4-2-03	TRW		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.5</u>	<u>2.75</u>	<u>2.75</u>	4-2-03	TRW		
	H) TRIGGER PULL TEST AND RETAINABILITY					4-2-03	RTL		
	I) FIRING PIN INDENT	.020 MIN	<u>.0215</u>	<u>.024</u>	<u>.023</u>	4-2-03	TRW		
	J) ASSEMBLE STOCK					3-21-03	RW		
	K) ASSEMBLE SWIVEL STUDS					04-17-03	RTL		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					04-17-03	RTL		
	M) IRON SIGHT ALIGNMENT					04-17-03	RTL		
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					04-17-03	RTL		
640	GALLERY TEST AND TARGET		PASS	FAIL		3-24-03	TRW		
	MALFUNCTION		CORRECTION			3-24-03	TRW		
	MALFUNCTION		CORRECTION			3-24-03	TRW		
	MALFUNCTION		CORRECTION			3-24-03	TRW		
	MALFUNCTION		CORRECTION			3-24-03	TRW		
645	INSPECT FOR LIVE AMMO					3-24-03	TRW		
655	FINAL INSPECTION A) HEADSPACE					04-17-03	RTL		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.48</u>	<u>2.27</u>	<u>2.33</u>	<u>2.35</u>	<u>2.30</u>	4-2-03	TRW
	C) FUNCTION					04-17-03	RTL		
660	PACK					4-17-03	RTA		

2.50# ± .50#
 3.00# ± .75#
 4.00# ± 1.00#

DATE 12-19-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.31	2.31		2.62	MIN. SETTING,
PULL #2	2.22	2.28		2.71	NO AVG. OF 5
PULL #3	2.19	2.38		2.63	READINGS ACCEPT
PULL #4	2.21	2.33		2.58	ABLE LESS THAN
PULL #5	2.19	2.39		2.45	
TOTAL	11.12	11.69		12.99	
AVG.	2.22	2.33		2.59	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.04	3.30		
PULL #2	3.15	3.36		
PULL #3	3.17	3.39		
PULL #4	3.27	3.31		
PULL #5	3.28	3.25		
TOTAL	15.91	16.61		
AVG.	3.18	3.32		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# TARGET & ACCU
PULL #1	4.22	4.08		4.30
PULL #2	4.12	4.09		4.34
PULL #3	4.18	4.11		4.37
PULL #4	4.15	4.08		4.36
PULL #5	4.18	4.09		4.35
TOTAL	20.85	20.45		21.72
AVG.	4.17	4.07		4.34

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288157.____0

FILE DATE AND TIME: 03/25/2003 14:36

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean 704

SERIAL NUMBER: G6288157. __0

TARGET NUMBER: 1

FILE DATE: 03/25/2003

FILE TIME: 14:36

POINT#	X	Y
1:	1.409	0.506
2:	0.200	0.137
3:	0.182	-0.194
4:	-0.298	0.116
5:	-1.079	-0.967

X CENTROID: 0.083

Y CENTROID: -0.080

POA TO CENTROID: 0.115

HORZ SPREAD: 2.488

VERT SPREAD: 1.473

GROUP SPREAD: 2.891

MIN RADIUS: 0.151

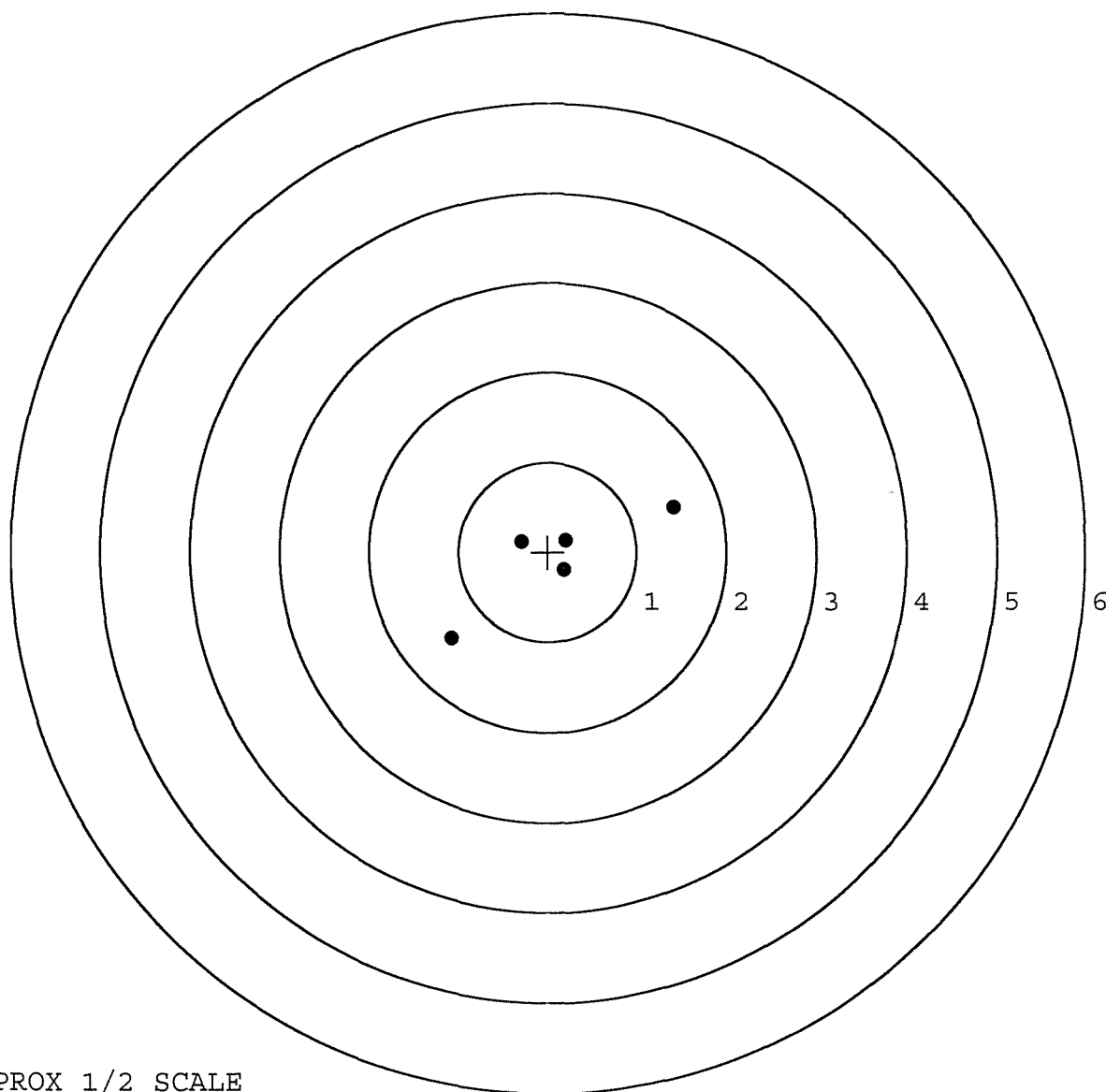
MAX RADIUS: 1.461

MEAN RADIUS: 0.748

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 5

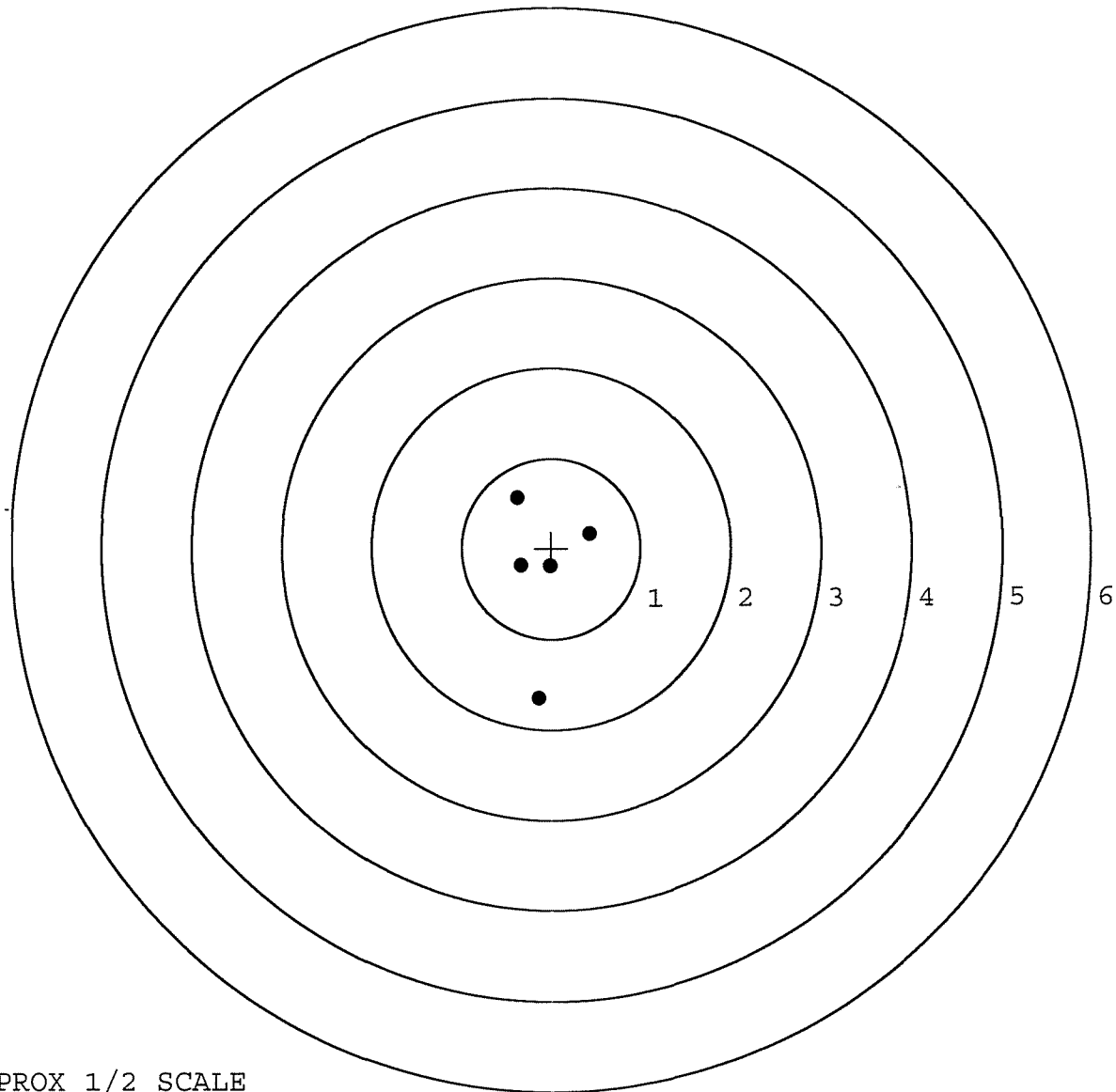


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288157. __0
 TARGET NUMBER: 2
 FILE DATE: 03/25/2003
 FILE TIME: 14:36

POINT#	X	Y
1:	-0.141	-1.654
2:	-0.014	-0.202
3:	-0.345	-0.199
4:	0.427	0.164
5:	-0.376	0.562

X CENTROID: -0.090
 Y CENTROID: -0.266
 POA TO CENTROID: 0.281
 HORZ SPREAD: 0.803
 VERT SPREAD: 2.216
 GROUP SPREAD: 2.228
 MIN RADIUS: 0.099
 MAX RADIUS: 1.389
 MEAN RADIUS: 0.660
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE