

G 6288159

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



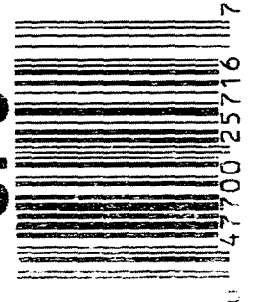
ORDER NO. **25716**

BARREL LENGTH 24"

CAPACITY 6

G6288159

UPC



46 FORM

Remington
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

VERY IMPORTANT
 Instruction Book
 enclosed to assure
 satisfaction of this
 purchase

SERIAL NO. **66288159**
 ORDER NO. **25716**

46

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Remington-Union Square, N.Y. 10017

20AX

5716 66288159

ORDER 25716
 M/24 7.62 NATO S.W.S. (COMPLETE SYST)
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SERIAL NO.



66288159

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 06288159

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-8-03	RW
600	PROOF		1-8-03	RW
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	1-8-03	RW
610	DIS-ASSEMBLE GUN		1-8-03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	JAN 13 2003 OPERATOR <i>RY</i>		
615	ROLLMARK CALIBER		1/16/03	BS
617	DRILL AND TAP SIGHT HOLES		1-29-03	TRW
620	APPLY COATINGS (BARREL ACTION)		3/11	HP
	(BOLT)			
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-14-03	A
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-14-03	A
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-14-03	A
	D) OIL FIRING PIN ASSEMBLY		3-14-03	A
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		3-19-03	RTL

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.0</u> <u>6.0</u> <u>6.0</u>	3-19-03	DA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.0</u> <u>2.0</u> <u>2.0</u>	3-19-03	DA
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.021</u> <u>.022</u> <u>.022</u>	3-19-03	DA
	J) ASSEMBLE STOCK		3-14-03	RL
	K) ASSEMBLE SWIVEL STUDS		3-19-03	RL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		3-14-03	RL
	M) IRON SIGHT ALIGNMENT		3-14-03	RL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		3-14-03	RL
640	GALLERY TEST AND TARGET	PASS FAIL	3-17-03	TRW
	MALFUNCTION	CORRECTION	3-17-03	TRW
	MALFUNCTION	CORRECTION	3-17-03	TRW
	MALFUNCTION	CORRECTION	3-17-03	TRW
	MALFUNCTION	CORRECTION	3-17-03	TRW
645	INSPECT FOR LIVE AMMO		3-17-03	TRW
655	FINAL INSPECTION A) HEADSPACE		3-19-03	RL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.76</u> <u>2.68</u> <u>2.56</u> <u>2.61</u> <u>2.64</u>	3-19-03	DA
	C) FUNCTION		3-19-03	RL
660	PACK		3-19-03	DA

DATE 1-08-03

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.48	2.47		2.44	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN
PULL #2	2.41	2.50		2.41	
PULL #3	2.53	2.42		2.46	
PULL #4	2.41	2.35		2.44	
PULL #5	2.34	2.42		2.49	
TOTAL	12.17	12.16		12.24	
AVG.	2.43	2.43		2.44	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.29	3.35		
PULL #2	3.25	3.21		
PULL #3	3.21	3.23		
PULL #4	3.01	3.20		
PULL #5	3.19	3.21		
TOTAL	15.95	16.20		
AVG.	3.19	3.24		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.42	4.34		4.42
PULL #2	4.30	4.19		4.43
PULL #3	4.29	4.18		4.39
PULL #4	4.26	4.19		4.33
PULL #5	4.27	4.18		4.32
TOTAL	21.54	21.08		21.89
AVG.	4.30	4.21		4.37

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288159.___0
FILE DATE AND TIME: 03/18/2003 11:21

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

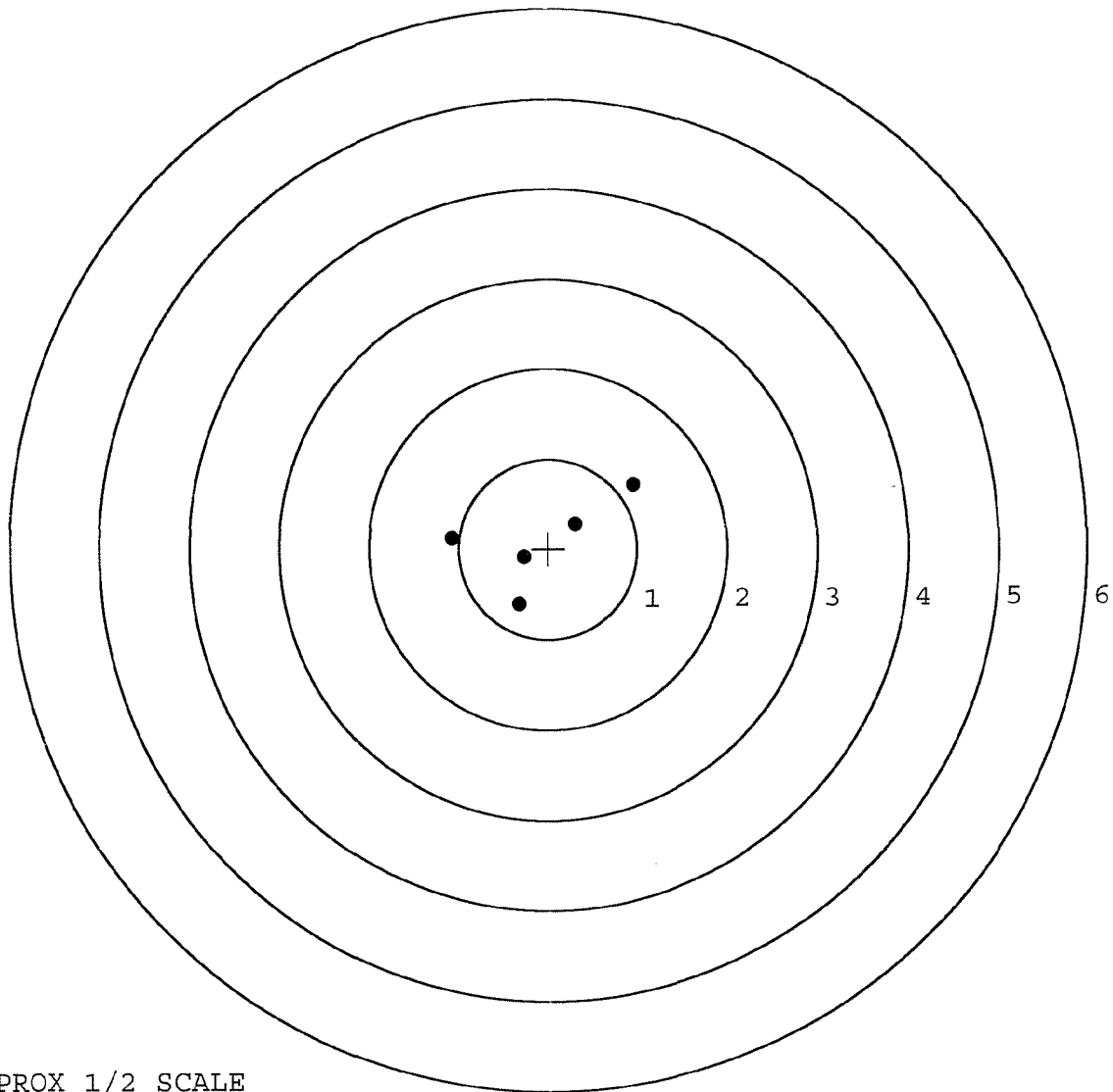
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. MEAN .652

SERIAL NUMBER: G6288159. __0
 TARGET NUMBER: 1
 FILE DATE: 03/18/2003
 FILE TIME: 11:21

POINT#	X	Y
1:	0.960	0.715
2:	0.312	0.279
3:	-1.078	0.126
4:	-0.279	-0.099
5:	-0.328	-0.616

X CENTROID: -0.083
 Y CENTROID: 0.081
 POA TO CENTROID: 0.116
 HORZ SPREAD: 2.038
 VERT SPREAD: 1.331
 GROUP SPREAD: 2.121
 MIN RADIUS: 0.266
 MAX RADIUS: 1.220
 MEAN RADIUS: 0.733
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

BARBER - M24 0157552

SERIAL NUMBER: G6288159. __ 0

TARGET NUMBER: 2

FILE DATE: 03/18/2003

FILE TIME: 11:21

POINT#	X	Y
1:	0.801	-0.324
2:	0.502	-0.204
3:	0.200	-0.110
4:	-0.501	-0.302
5:	-0.765	0.236

X CENTROID: 0.047

Y CENTROID: -0.141

POA TO CENTROID: 0.149

HORZ SPREAD: 1.566

VERT SPREAD: 0.560

GROUP SPREAD: 1.663

MIN RADIUS: 0.156

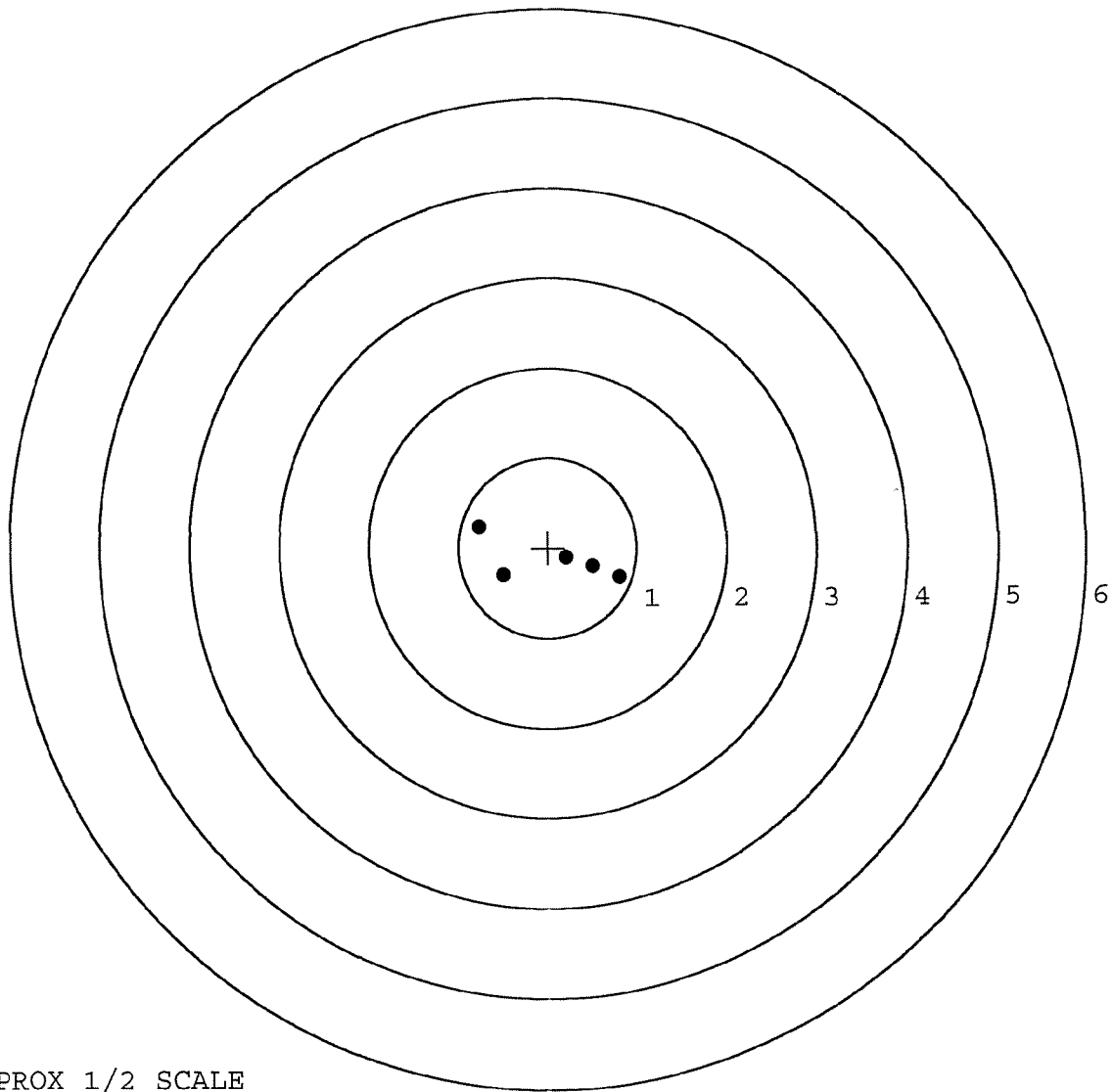
MAX RADIUS: 0.896

MEAN RADIUS: 0.571

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE