

G 6288171

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



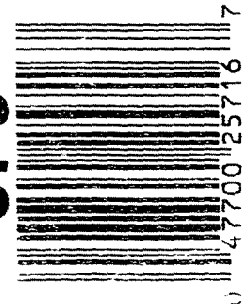
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6288171

UPC



46 FORM

VERY IMPORTANT  
INSTRUCTIONS - BOOK  
CONCEALING EVIDENCE  
DO NOT DESTROY  
THIS

**Remington**

**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)**  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO

Made in Union, NY Reg. U.S. Pat. & Int. Off. Marca Registrada. Marque Déposée.

|            |       |
|------------|-------|
| SERIAL NO. | J     |
| 66288171   |       |
| ORDER NO.  | 25716 |
| 46         |       |

20AX

5716 66288171

**ORDER 25716**  
M/24 7.62 NATO S.W.S. (COMPLETE SYSTI  
**UPC**



**ORDER 25716**  
M/24 7.62 NATO S.W.S. (COMPLETE SYSTI  
**UPC**



SERIAL NO.



## INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6288171

| OP #      | OPERATION NAME                                                                                                                         | READINGS                                                 | DATE    | INITIAL |
|-----------|----------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------|---------|---------|
| 575 & 580 | ASSEMBLE ACTION AND STOCK                                                                                                              |                                                          | 1-03-03 | RL      |
| 600       | PROOF                                                                                                                                  |                                                          | 1-06-03 | RL      |
| 607       | CHECK HEADSPACE                                                                                                                        | MAGNA-FLUX INSPECTED                                     | 1-06-03 | RL      |
| 610       | DIS-ASSEMBLE GUN                                                                                                                       |                                                          | 1-7-03  | RL      |
| 612       | MAGNAFLUX BBL ACTION<br>MAGNAFLUX BOLT                                                                                                 | JAN 16 2003<br>OPERATOR <u>RL</u> <b>MARRED RECEIVER</b> |         |         |
| 615       | ROLLMARK CALIBER                                                                                                                       |                                                          | 1/16/03 | RL      |
| 617       | DRILL AND TAP<br>SIGHT HOLES                                                                                                           |                                                          | 1-7-03  | TRW     |
| 620       | APPLY COATINGS<br>(BARREL ACTION)                                                                                                      |                                                          | 2-27    | TA      |
|           | (BOLT)                                                                                                                                 |                                                          | 2-27    | TA      |
| 625       | FINAL ASSEMBLY                                                                                                                         |                                                          |         |         |
|           | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                                                                                                    |                                                          | 3-12-03 | RL      |
|           | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD                                                                         |                                                          | 3-12-03 | RL      |
|           | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                                                                                                 |                                                          | 3-12-03 | RL      |
|           | D) OIL FIRING PIN ASSEMBLY                                                                                                             |                                                          | 3-12-03 | RL      |
|           | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE <span style="border: 1px solid black; padding: 2px;">2.50 LBS +/- .5 LBS</span> |                                                          | 3-17-03 | RL      |

| OP #  | DESCRIPTION                                                              | READINGS                                                    | DATE    | INITIAL |
|-------|--------------------------------------------------------------------------|-------------------------------------------------------------|---------|---------|
| 625   | F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | <u>7.75</u> <u>7.75</u> <u>8.0</u>                          | 3-14-03 | TRW     |
| CONT. |                                                                          |                                                             |         |         |
|       | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                               | <u>2.75</u> <u>3.0</u> <u>2.25</u>                          | 3-14-03 | TRW     |
|       | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                |                                                             |         |         |
|       | I) FIRING PIN INDENT <span>.020 MIN</span>                               | <u>.023</u> <u>.022</u> <u>.023</u>                         | 3-14-03 | TRW     |
|       | J) ASSEMBLE STOCK                                                        |                                                             | 3-12-03 | RTL     |
|       | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             | 3-17-03 | RTL     |
|       | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             | 3-17-03 | RTL     |
|       | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             | 3-17-03 | RTL     |
|       | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                                                             | 3-17-03 | RTL     |
| 640   | GALLERY TEST AND<br>TARGET                                               | PASS FAIL                                                   | 3-18-03 | A       |
|       | MALFUNCTION                                                              | CORRECTION                                                  | 3-18-03 | A       |
|       | MALFUNCTION                                                              | CORRECTION                                                  | 3-18-3  | A       |
|       | MALFUNCTION                                                              | CORRECTION                                                  | 3-18-3  | A       |
|       | MALFUNCTION                                                              | CORRECTION                                                  | 3-18-3  | A       |
| 645   | INSPECT FOR LIVE AMMO                                                    |                                                             | 3-18-3  | A       |
| 655   | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | 3-17-03 | RTL     |
|       | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | <u>2.55</u> <u>2.47</u> <u>2.75</u> <u>2.72</u> <u>2.60</u> | 3-14-03 | TRW     |
|       | C) FUNCTION                                                              |                                                             | 3-17-03 | RTL     |
| 660   | PACK                                                                     |                                                             | 3-17-03 | OFF     |

|         | 2.50#<br>INITIAL | 2.50# AFTER<br>50 CYCLES | FINAL TEST &<br>TO RESET 2.50# |       | COMMENTS        |
|---------|------------------|--------------------------|--------------------------------|-------|-----------------|
| PULL #1 | 2.64             | 2.60                     |                                | 2.47  | MIN. SETTING    |
| PULL #2 | 2.26             | 2.49                     |                                | 2.49  | NO AVG. OF 5    |
| PULL #3 | 2.47             | 2.43                     |                                | 2.54  | READINGS ACCEPT |
| PULL #4 | 2.38             | 2.44                     |                                | 2.53  | ABLE LESS THAN  |
| PULL #5 | 2.30             | 2.45                     |                                | 2.54  |                 |
| TOTAL   | 12.05            | 12.41                    |                                | 12.57 |                 |
| AVG.    | 2.41             | 2.48                     |                                | 2.51  |                 |

|         | 3.00#<br>INITIAL | 3.00# AFTER<br>20 CYCLES |  | COMMENTS |
|---------|------------------|--------------------------|--|----------|
| PULL #1 | 3.16             | 3.10                     |  |          |
| PULL #2 | 3.12             | 3.03                     |  |          |
| PULL #3 | 3.16             | 2.99                     |  |          |
| PULL #4 | 3.26             | 3.02                     |  |          |
| PULL #5 | 3.27             | 2.99                     |  |          |
| TOTAL   | 15.97            | 15.13                    |  |          |
| AVG.    | 3.19             | 3.02                     |  |          |

|         | 4.00#<br>INITIAL | 4.00# AFTER<br>20 CYCLES | MAX SETTING<br>GREATER THAN 4# | RESET TO 4#<br>TARGET & ACCU |
|---------|------------------|--------------------------|--------------------------------|------------------------------|
| PULL #1 | 4.05             | 4.28                     |                                | 4.17                         |
| PULL #2 | 4.08             | 4.31                     |                                | 4.25                         |
| PULL #3 | 4.11             | 4.20                     |                                | 4.29                         |
| PULL #4 | 4.14             | 4.28                     |                                | 4.30                         |
| PULL #5 | 4.19             | 4.26                     |                                | 4.21                         |
| TOTAL   | 20.57            | 21.33                    |                                | 21.22                        |
| AVG.    | 4.11             | 4.26                     |                                | 4.24                         |

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288171.\_\_\_\_0  
FILE DATE AND TIME: 03/14/2003 12:11

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA  
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN .601

SERIAL NUMBER: G6288171. 0

TARGET NUMBER: 1

FILE DATE: 03/14/2003

FILE TIME: 12:11

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 1.131  | -0.486 |
| 2:     | 0.651  | 0.467  |
| 3:     | 0.255  | 0.711  |
| 4:     | -0.329 | -0.106 |
| 5:     | -0.275 | -0.216 |

X CENTROID: 0.287

Y CENTROID: 0.074

POA TO CENTROID: 0.296

HORZ SPREAD: 1.460

VERT SPREAD: 1.197

GROUP SPREAD: 1.509

MIN RADIUS: 0.536

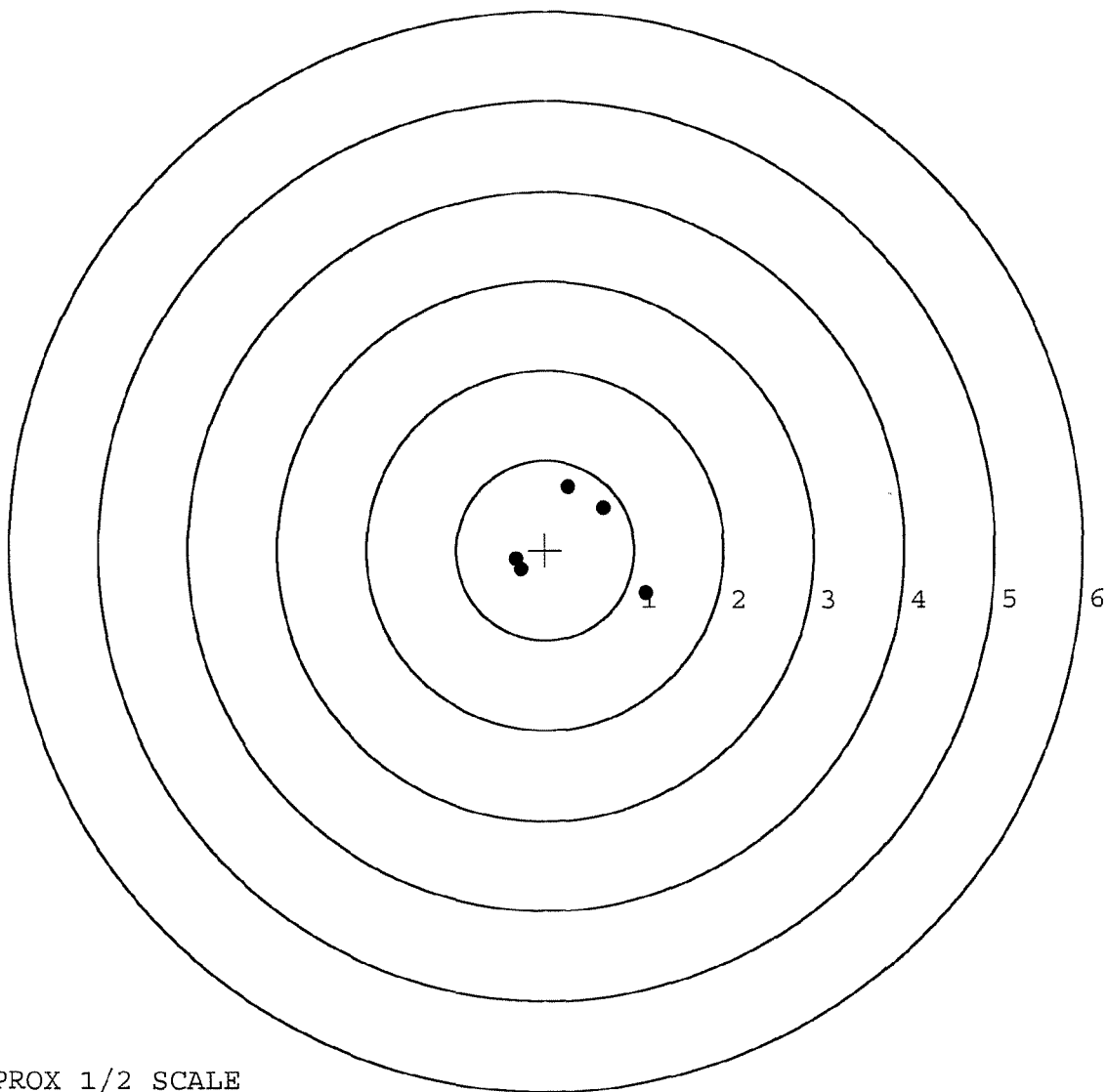
MAX RADIUS: 1.013

MEAN RADIUS: 0.692

# IN 1 IN DIAMETER: 0

# IN 2 IN DIAMETER: 4

# in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288171. 0

TARGET NUMBER: 2

FILE DATE: 03/14/2003

FILE TIME: 12:11

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | -0.019 | -0.033 |
| 2:     | -0.243 | 0.015  |
| 3:     | -0.310 | -0.141 |
| 4:     | -0.528 | 0.705  |
| 5:     | 0.952  | -0.556 |

X CENTROID: -0.030

Y CENTROID: -0.002

POA TO CENTROID: 0.030

HORZ SPREAD: 1.480

VERT SPREAD: 1.261

GROUP SPREAD: 1.944

MIN RADIUS: 0.033

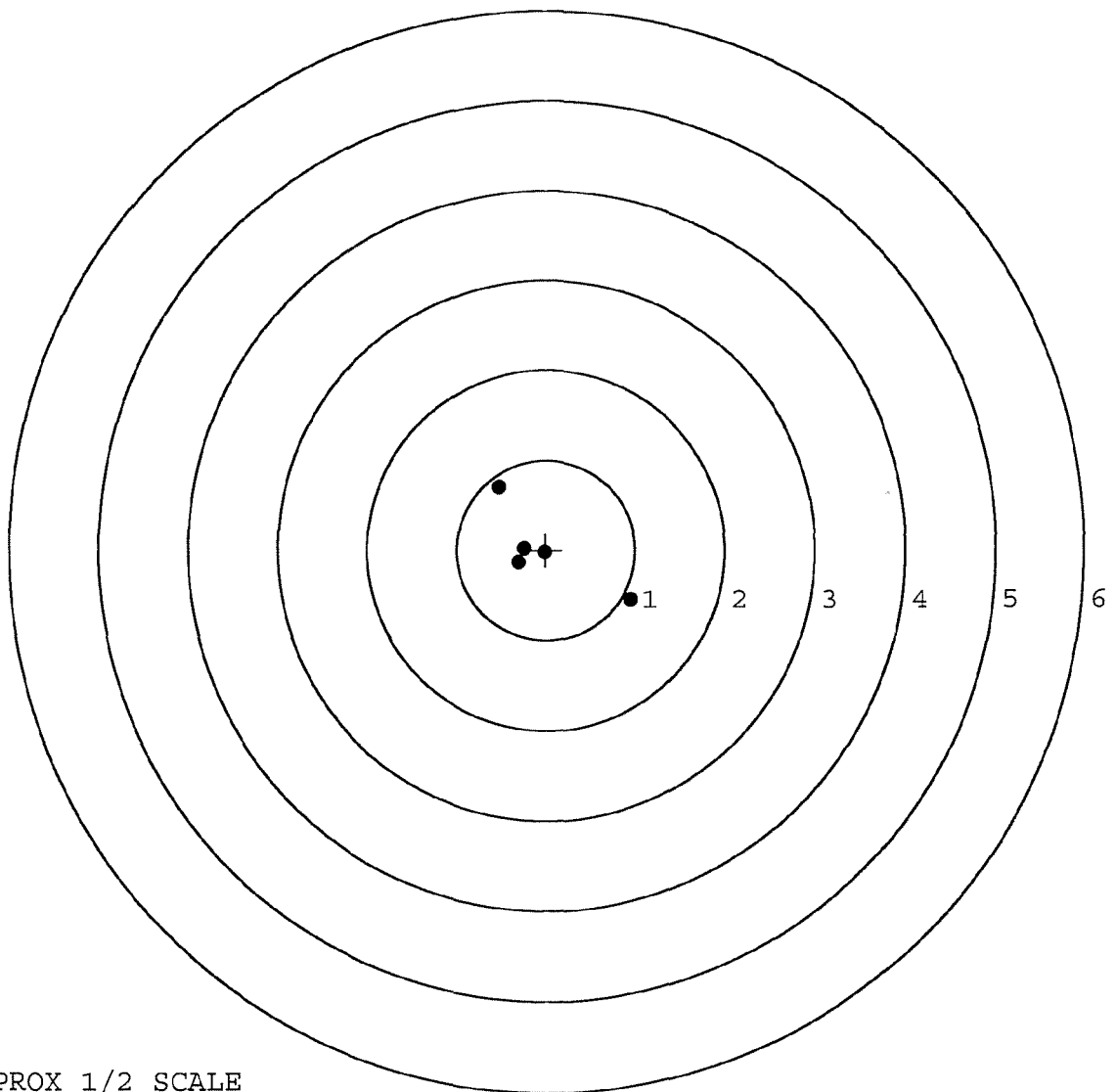
MAX RADIUS: 1.127

MEAN RADIUS: 0.510

# IN 1 IN DIAMETER: 3

# IN 2 IN DIAMETER: 4

# in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE