

66288182

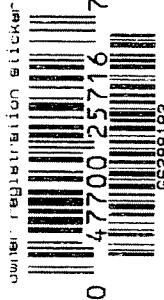
**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)**  
**BOLT ACTION CENTERFIRE RIFLE**  
**24" BARREL 7.62 NATO**

- INSTRUCTION BOOK 3518

DD FORM

proof of purchase

owner registration sticker



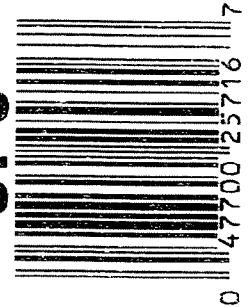
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

**G6288182**

**UPC**



VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

**Remington®**

**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)**  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO

SERIAL NO. **66288182**  
ORDER NO. **25716**

DD

Made in Union, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada por que Deposee

**09XX**

5716 66288182

**ORDER 25716**  
M/24 7.62 NATO S.W.S. (COMPLETE SYST

**UPC**



**ORDER 25716**  
M/24 7.62 NATO S.W.S. (COMPLETE SYST

**UPC**



SERIAL NO.



## INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 628 8182

| OP #      | OPERATION NAME                                                                                                                         | READINGS                                       | DATE     | INITIAL |
|-----------|----------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------|----------|---------|
| 575 & 580 | ASSEMBLE ACTION AND STOCK                                                                                                              |                                                | 11-6-03  | RTL     |
| 600       | PROOF                                                                                                                                  |                                                | 11-6-03  | AC      |
| 607       | CHECK HEADSPACE                                                                                                                        |                                                | 11-6-03  | AC      |
| 610       | DIS-ASSEMBLE GUN                                                                                                                       |                                                | 11-6-03  | RTL     |
| 612       | MAGNAFLUX BBL ACTION<br>MAGNAFLUX BOLT                                                                                                 | INSPECTED<br>NOV 07 2003<br>OPERATOR <u>BS</u> | 11-7-03  |         |
| 615       | ROLLMARK CALIBER                                                                                                                       |                                                | 11-10-03 | JB      |
| 617       | DRILL AND TAP<br>SIGHT HOLES                                                                                                           |                                                | 11-7-03  | TRLW    |
| 620       | APPLY COATINGS<br>(BARREL ACTION)                                                                                                      |                                                |          |         |
|           | (BOLT)                                                                                                                                 |                                                |          |         |
| 625       | FINAL ASSEMBLY<br>A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                                                                                  |                                                | 11-19-03 | RA      |
|           | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD                                                                         |                                                | 11-19-03 | RA      |
|           | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                                                                                                 |                                                | 11-19-03 | RA      |
|           | D) OIL FIRING PIN ASSEMBLY                                                                                                             |                                                | 11-19-03 | RA      |
|           | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE <span style="border: 1px solid black; padding: 2px;">2.50 LBS +/- .5 LBS</span> |                                                |          |         |

| OP #  | OPERATION NAME                                                           | READINGS                                               | DATE     | INITIAL |
|-------|--------------------------------------------------------------------------|--------------------------------------------------------|----------|---------|
| 625   | F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | <u>6.5</u> <u>6.72</u> <u>6.70</u>                     | 12-6-03  | RL      |
| CONT. | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                               | <u>2.00</u> <u>2.75</u> <u>2.75</u>                    | 12-6-03  | RL      |
|       | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                |                                                        | 12-6-03  | RL      |
|       | I) FIRING PIN INDENT <span>.020 MIN</span>                               | <u>.022</u> <u>.021</u> <u>.022</u>                    | 12-6-03  | RL      |
|       | J) ASSEMBLE STOCK                                                        |                                                        | 11-19-03 | RL      |
|       | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                        | 12-6-03  | RL      |
|       | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                        | 11-19-03 | RL      |
|       | M) IRON SIGHT<br>ALIGNMENT                                               |                                                        | 11-19-03 | RL      |
|       | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                                                        | 11-19-03 | RL      |
| 640   | GALLERY TEST AND<br>TARGET                                               | PASS FAIL                                              | 12-5-03  | A       |
|       | MALFUNCTION                                                              | CORRECTION                                             | 12-5-03  | A       |
|       | MALFUNCTION                                                              | CORRECTION                                             | 12-5-03  | A       |
|       | MALFUNCTION                                                              | CORRECTION                                             | 12-5-03  | A       |
|       | MALFUNCTION                                                              | CORRECTION                                             | 12-5-03  | A       |
| 645   | INSPECT FOR LIVE AMMO                                                    |                                                        | 12-5-03  | A       |
| 655   | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                        | 12-6-03  | RL      |
|       | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | <u>220</u> <u>219</u> <u>222</u> <u>220</u> <u>219</u> | 12-6-03  | RL      |
|       | C) FUNCTION                                                              |                                                        | 12-6-03  | RL      |
| 660   | PACK                                                                     |                                                        | 12/6/03  | RA      |

2.50 LBS (plus or minus 0.50 LBS)

DATE 11-18-03

3.00 LBS (plus or minus 0.75 LBS)

TESTER TRW

4.00 LBS (plus or minus 1.00 LBS)

|         | 2.50 LBS<br>INITIAL | 2.50 LBS AFTER<br>50 CYCLES | FINAL TEST & TO RESET<br>2.50 LBS |       | COMMENTS |
|---------|---------------------|-----------------------------|-----------------------------------|-------|----------|
| PULL #1 | 2.69                | 2.37                        |                                   | 2.17  |          |
| PULL #2 | 2.53                | 2.25                        |                                   | 2.18  |          |
| PULL #3 | 2.65                | 2.22                        |                                   | 2.39  |          |
| PULL #4 | 2.64                | 2.17                        |                                   | 2.16  |          |
| PULL #5 | 2.95                | 2.11                        |                                   | 2.22  |          |
| TOTAL   | 13.46               | 11.12                       |                                   | 11.12 |          |
| AVERAGE | 2.69                | 2.22                        |                                   | 2.22  |          |

|         | 3.00 LBS<br>INITIAL | 3.00 LBS AFTER<br>20 CYCLES |  | COMMENTS |
|---------|---------------------|-----------------------------|--|----------|
| PULL #1 | 3.29                | 3.09                        |  |          |
| PULL #2 | 3.07                | 3.11                        |  |          |
| PULL #3 | 3.27                | 3.08                        |  |          |
| PULL #4 | 3.23                | 3.14                        |  |          |
| PULL #5 | 3.20                | 3.05                        |  |          |
| TOTAL   | 16.06               | 15.47                       |  |          |
| AVERAGE | 3.21                | 3.09                        |  |          |

|         | 4.00 LBS<br>INITIAL | 4.00 LBS AFTER<br>20 CYCLES | MAX-SETTING GREATER<br>THAN 4 LBS | RESET TO 4 LBS FOR<br>TARGET & ACCURACY |
|---------|---------------------|-----------------------------|-----------------------------------|-----------------------------------------|
| PULL #1 | 4.27                | 4.34                        |                                   | 4.17                                    |
| PULL #2 | 4.33                | 4.03                        |                                   | 4.03                                    |
| PULL #3 | 4.12                | 4.31                        |                                   | 4.13                                    |
| PULL #4 | 4.19                | 4.30                        |                                   | 4.16                                    |
| PULL #5 | 4.20                | 4.30                        |                                   | 4.06                                    |
| TOTAL   | 21.11               | 21.28                       |                                   | 20.55                                   |
| AVERAGE | 4.22                | 4.25                        |                                   | 4.11                                    |

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288182.\_\_0  
FILE DATE AND TIME: 12/05/2003 10:45

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

|                                                             |        |
|-------------------------------------------------------------|--------|
| The Average X Centroid of the Five Target Set:              | -0.056 |
| The Average Y Centroid of the Five Target Set:              | -0.003 |
| The Average Point of Impact of the Five Target Set:         | 0.056  |
| The Average Mean Radius of the Five Target Set:             | 0.772  |
| The Distance from POA to Centroid Target #1:                | 0.340  |
| The Distance from Centroid Target #2 to Centroid Target #1: | 0.555  |
| The Distance from Centroid Target #3 to Centroid Target #1: | 0.476  |
| The Distance from Centroid Target #4 to Centroid Target #1: | 0.408  |
| The Distance from Centroid Target #5 to Centroid Target #1: | 0.600  |

SERIAL NUMBER: G6288182. 0

TARGET NUMBER: 1

FILE DATE: 12/05/2003

FILE TIME: 10:45

X CENTROID: 0.305

Y CENTROID: 0.149

POA TO CENTROID: 0.340

HORZ SPREAD: 1.797

VERT SPREAD: 3.207

GROUP SPREAD: 3.208

MIN RADIUS: 0.240

MAX RADIUS: 1.710

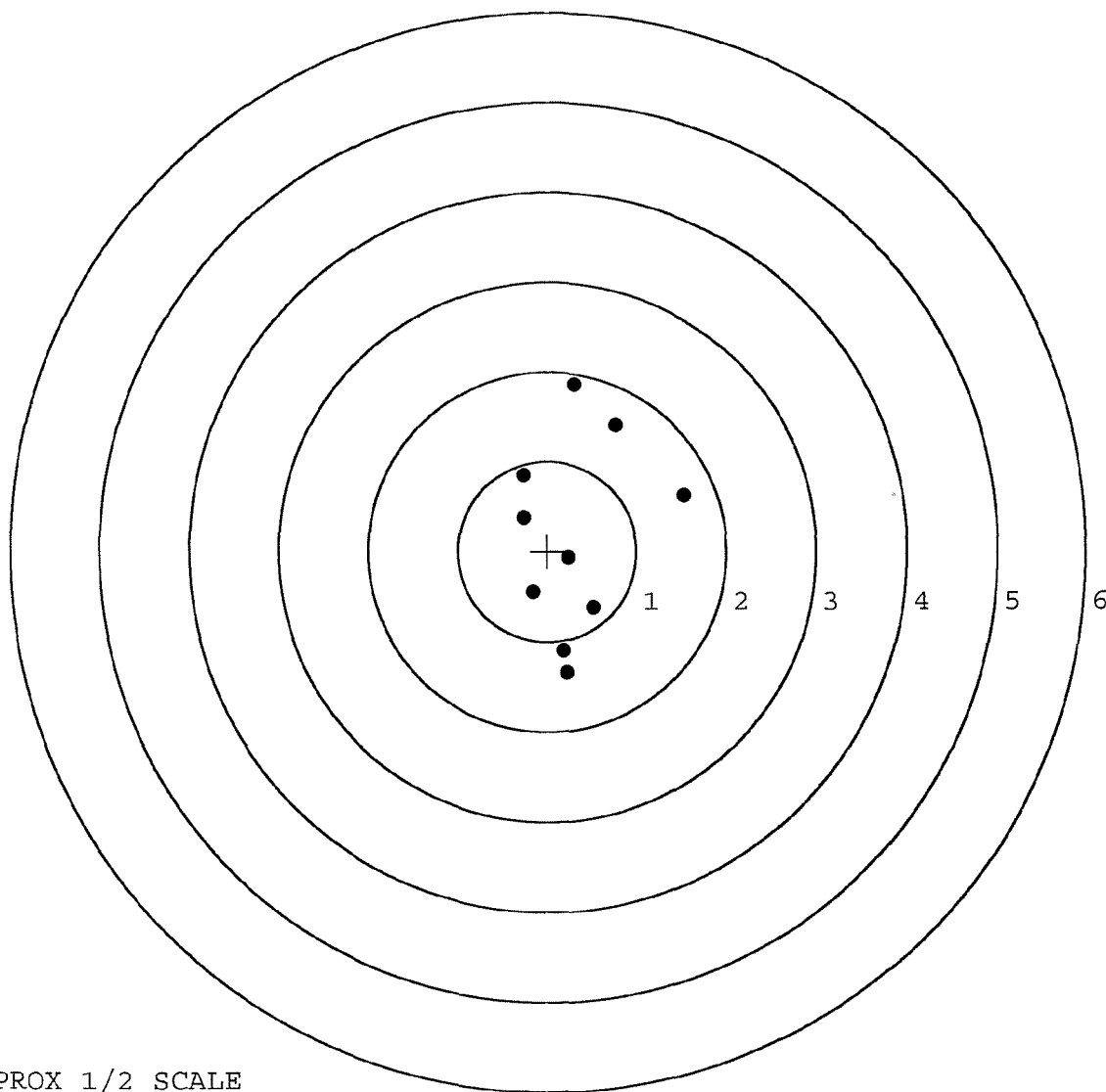
MEAN RADIUS: 1.044

# IN 1 IN DIAMETER: 1

# IN 2 IN DIAMETER: 5

# in 3 IN DIAMETER: 9

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.302  | 1.859  |
| 2:     | 0.762  | 1.405  |
| 3:     | -0.268 | 0.846  |
| 4:     | -0.268 | 0.370  |
| 5:     | 1.529  | 0.624  |
| 6:     | 0.235  | -0.080 |
| 7:     | -0.166 | -0.459 |
| 8:     | 0.519  | -0.622 |
| 9:     | 0.181  | -1.103 |
| 10:    | 0.224  | -1.348 |



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288182. 0

TARGET NUMBER: 2

FILE DATE: 12/05/2003

FILE TIME: 10:45

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.040  | 0.523  |
| 2:     | 0.340  | 0.366  |
| 3:     | 0.997  | 0.212  |
| 4:     | -0.197 | -0.159 |
| 5:     | -0.149 | -0.494 |
| 6:     | -1.707 | 0.616  |
| 7:     | -1.022 | -0.460 |
| 8:     | -1.561 | -1.313 |
| 9:     | 1.067  | -0.531 |
| 10:    | 1.542  | -1.410 |

X CENTROID: -0.065

Y CENTROID: -0.265

POA TO CENTROID: 0.273

HORZ SPREAD: 3.249

VERT SPREAD: 2.026

GROUP SPREAD: 3.829

MIN RADIUS: 0.169

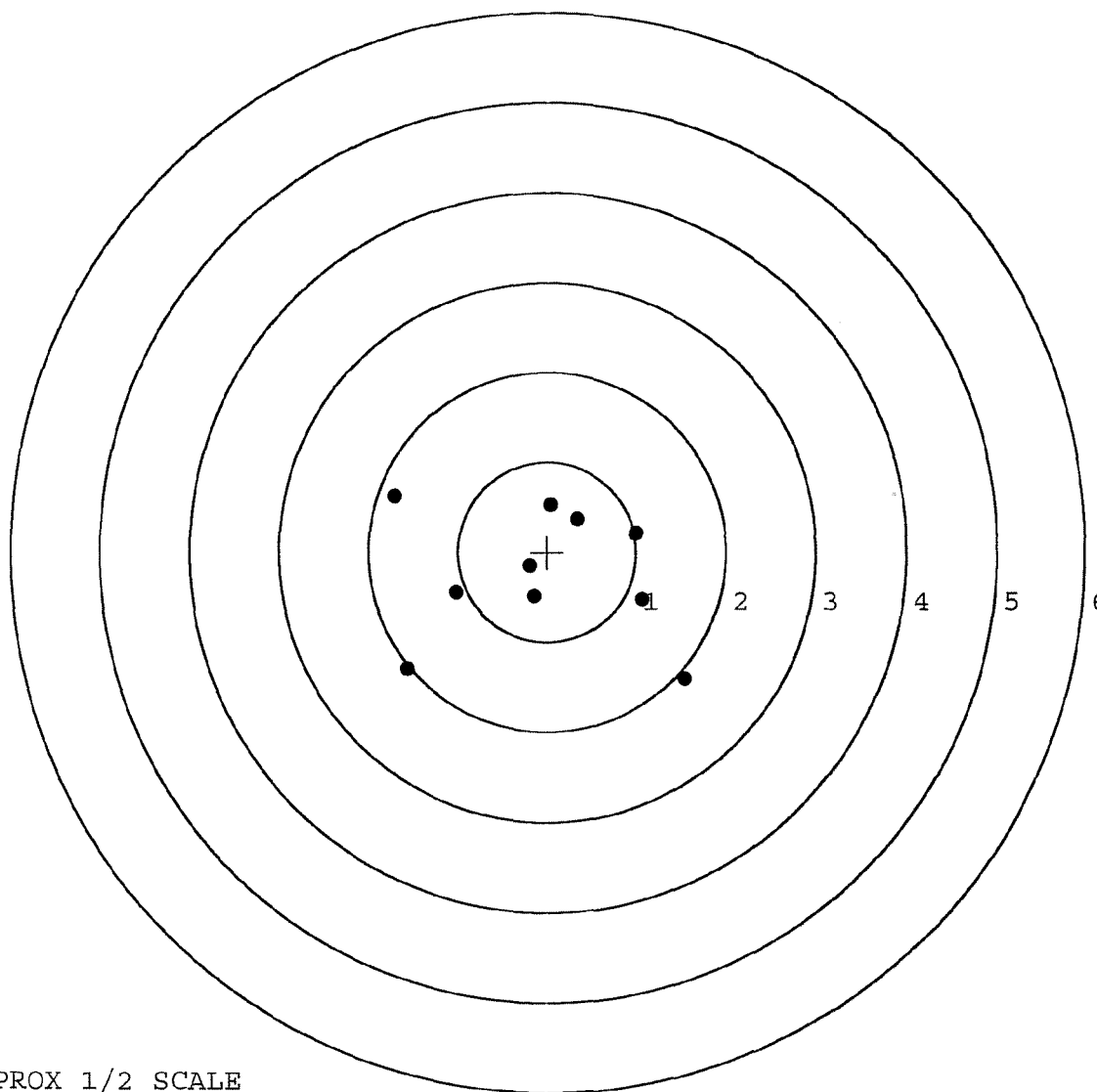
MAX RADIUS: 1.973

MEAN RADIUS: 1.092

# IN 1 IN DIAMETER: 2

# IN 2 IN DIAMETER: 5

# in 3 IN DIAMETER: 7



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288182. 0

TARGET NUMBER: 3

FILE DATE: 12/05/2003

FILE TIME: 10:45

X CENTROID: -0.154

Y CENTROID: 0.022

POA TO CENTROID: 0.155

HORZ SPREAD: 1.283

VERT SPREAD: 2.020

GROUP SPREAD: 2.064

MIN RADIUS: 0.194

MAX RADIUS: 1.338

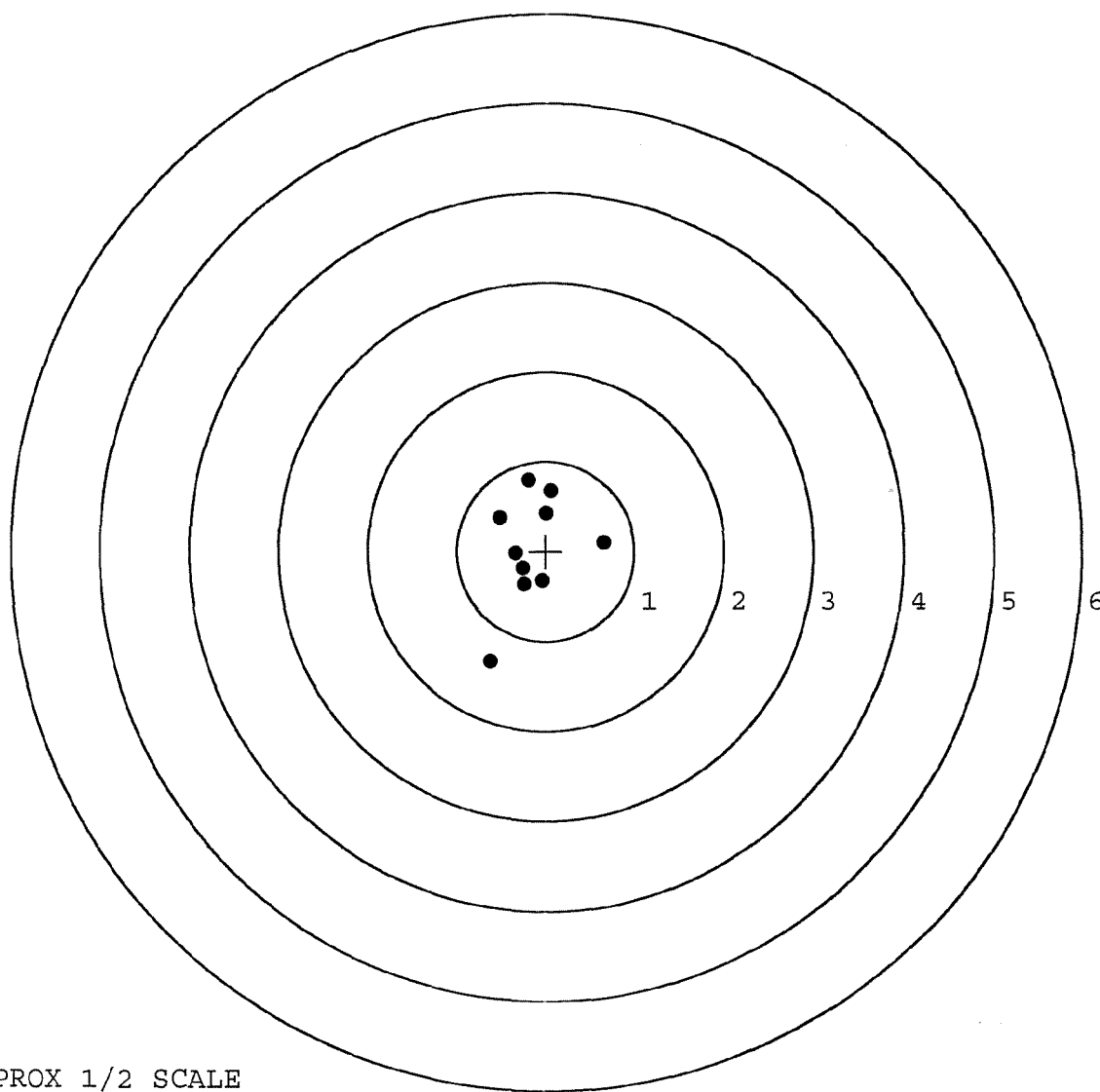
MEAN RADIUS: 0.575

# IN 1 IN DIAMETER: 5

# IN 2 IN DIAMETER: 9

# in 3 IN DIAMETER: 10

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | -0.199 | 0.789  |
| 2:     | 0.057  | 0.672  |
| 3:     | -0.001 | 0.425  |
| 4:     | -0.526 | 0.372  |
| 5:     | -0.342 | -0.025 |
| 6:     | -0.262 | -0.190 |
| 7:     | -0.250 | -0.369 |
| 8:     | -0.046 | -0.329 |
| 9:     | -0.625 | -1.231 |
| 10:    | 0.658  | 0.103  |



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288182. 0

TARGET NUMBER: 4

FILE DATE: 12/05/2003

FILE TIME: 10:45

X CENTROID: -0.076

Y CENTROID: 0.004

POA TO CENTROID: 0.076

HORZ SPREAD: 0.640

VERT SPREAD: 0.844

GROUP SPREAD: 0.961

MIN RADIUS: 0.174

MAX RADIUS: 0.597

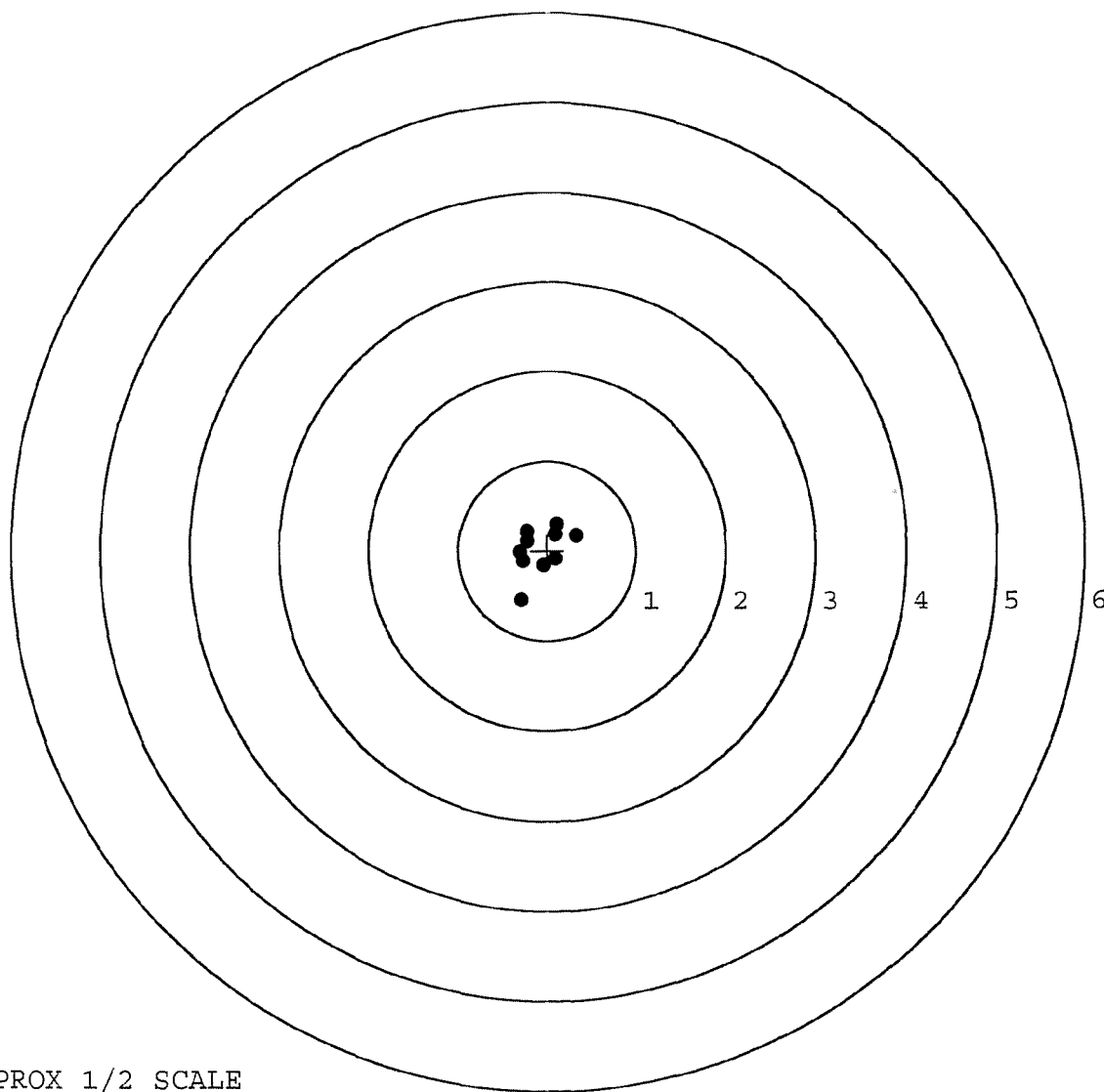
MEAN RADIUS: 0.291

# IN 1 IN DIAMETER: 9

# IN 2 IN DIAMETER: 10

# in 3 IN DIAMETER: 10

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.110  | 0.295  |
| 2:     | -0.229 | 0.216  |
| 3:     | -0.310 | -0.017 |
| 4:     | -0.299 | -0.549 |
| 5:     | -0.042 | -0.166 |
| 6:     | 0.330  | 0.178  |
| 7:     | 0.092  | -0.088 |
| 8:     | -0.274 | -0.115 |
| 9:     | 0.092  | 0.181  |
| 10:    | -0.231 | 0.109  |



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288182. \_\_0

TARGET NUMBER: 5

FILE DATE: 12/05/2003

FILE TIME: 10:45

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | -0.419 | 1.194  |
| 2:     | -0.553 | 1.007  |
| 3:     | -0.731 | 0.713  |
| 4:     | -1.225 | 0.726  |
| 5:     | -0.115 | 0.164  |
| 6:     | 0.266  | -0.127 |
| 7:     | -0.019 | -0.087 |
| 8:     | 0.055  | -0.287 |
| 9:     | -0.671 | -1.065 |
| 10:    | 0.510  | -1.470 |

X CENTROID: -0.290

Y CENTROID: 0.077

POA TO CENTROID: 0.300

HORZ SPREAD: 1.735

VERT SPREAD: 2.664

GROUP SPREAD: 2.821

MIN RADIUS: 0.196

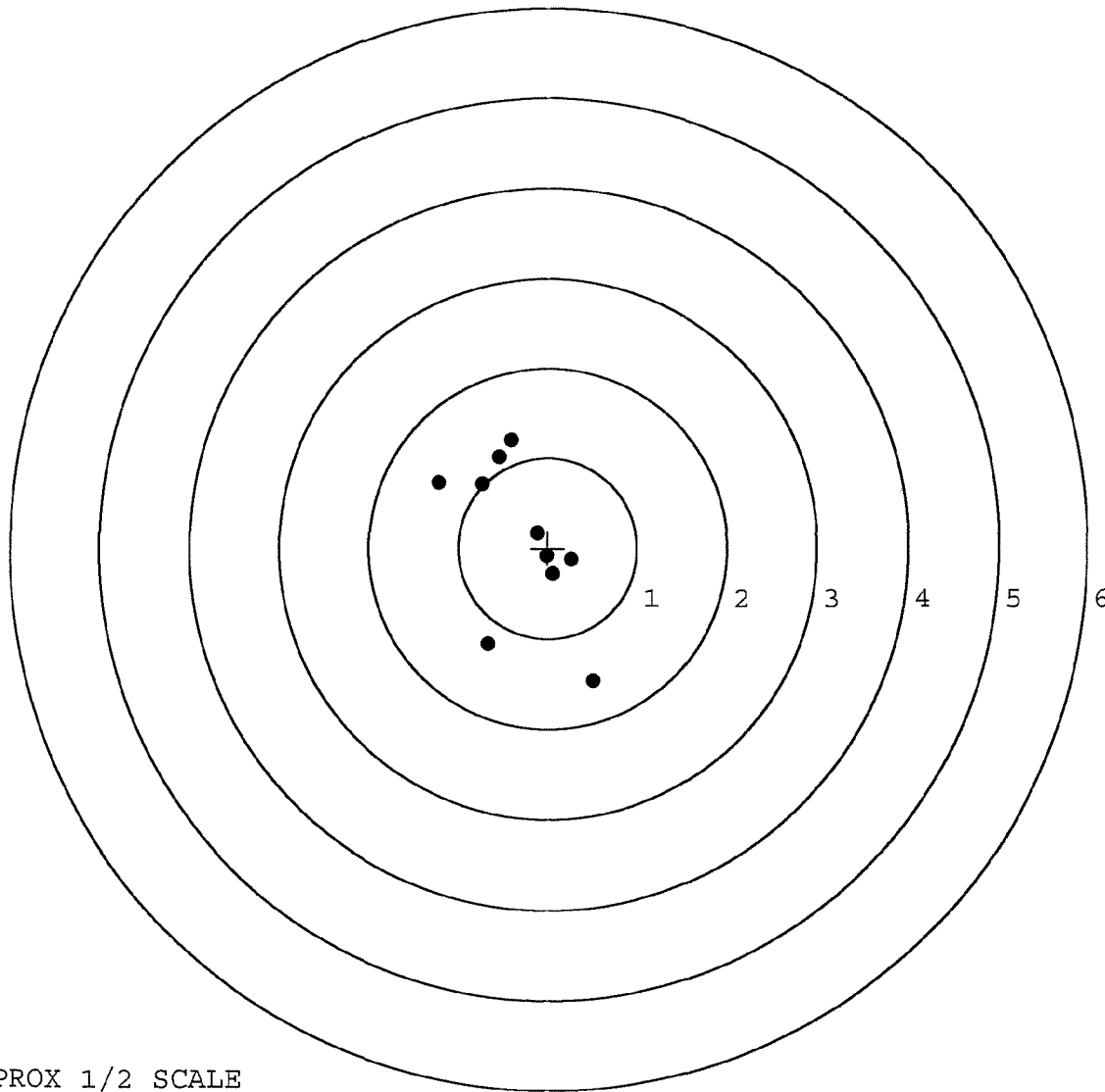
MAX RADIUS: 1.742

MEAN RADIUS: 0.855

# IN 1 IN DIAMETER: 2

# IN 2 IN DIAMETER: 6

# in 3 IN DIAMETER: 9



PPROX 1/2 SCALE