

6288185

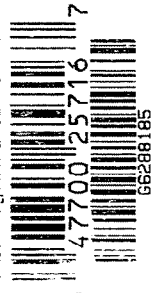
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



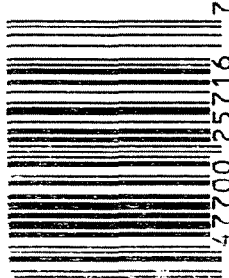
owner registration sticker



|               |       |
|---------------|-------|
| ORDER NO.     | 25716 |
| BARREL LENGTH | 24"   |
| CAPACITY      | 6     |

G6288185

UPC



46 FORM

**VERY IMPORTANT**  
 INSTRUCTIONS BOOK  
 ATTACHED TO ASSURE  
 SAFE USE OF THIS  
 RIFLE

**Remington**

**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)**  
 BOLT ACTION CENTERFIRE RIFLE  
 24" BARREL 7.62 NATO

Serial No. **66288185**  
 Order No. **25716**

46

Made in Union, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada Torque Deposee.

**20AX**

5716 66288185

**ORDER 25716**  
 M/24 7.62 NATO S.W.S. (COMPLETE SYSTI  
**UPC**



**ORDER 25716**  
 M/24 7.62 NATO S.W.S. (COMPLETE SYSTI  
**UPC**



SERIAL NO.  

 66288185

## INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66288185

| OP #      | OPERATION NAME                                                                                                                         | READINGS                          | DATE    | INITIAL |
|-----------|----------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------|---------|---------|
| 575 & 580 | ASSEMBLE ACTION AND STOCK                                                                                                              |                                   | 1-8-03  | RW      |
| 600       | PROOF                                                                                                                                  |                                   | 1-8-03  | RW      |
| 607       | CHECK HEADSPACE                                                                                                                        | MAGNA - FLUX                      | 1-8-03  | RW      |
| 610       | DIS-ASSEMBLE GUN                                                                                                                       | INSPECTED                         | 1-8-03  | RW      |
| 612       | MAGNAFLUX BBL ACTION<br>MAGNAFLUX BOLT                                                                                                 | JAN 13 2004<br>OPERATOR <i>PR</i> |         |         |
| 615       | ROLLMARK CALIBER                                                                                                                       |                                   | 1/16/03 | B       |
| 617       | DRILL AND TAP<br>SIGHT HOLES                                                                                                           |                                   | 1-29-03 | TRW     |
| 620       | APPLY COATINGS<br>(BARREL ACTION)                                                                                                      |                                   | 2-27    | TA      |
|           | (BOLT)                                                                                                                                 |                                   | 2-27    | TA      |
| 625       | FINAL ASSEMBLY<br>A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                                                                                  |                                   | 3-12-03 | AC      |
|           | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD                                                                         |                                   | 3-12-03 | AC      |
|           | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                                                                                                 |                                   | 3-12-03 | AC      |
|           | D) OIL FIRING PIN ASSEMBLY                                                                                                             |                                   |         |         |
|           | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE <span style="border: 1px solid black; padding: 2px;">2.50 LBS +/- .5 LBS</span> |                                   |         |         |

| OP #  | OPERATION NAME                                                           | READINGS                                                    | DATE    | INITIAL |
|-------|--------------------------------------------------------------------------|-------------------------------------------------------------|---------|---------|
| 625   | F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | <u>8.0</u> <u>7.5</u> <u>7.5</u>                            | 3-14-03 | TRW     |
| CONT. |                                                                          |                                                             |         |         |
|       | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                               | <u>3.0</u> <u>2.75</u> <u>2.75</u>                          | 3-14-03 | TRW     |
|       | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                |                                                             |         |         |
|       | I) FIRING PIN INDENT <span>.020 MIN</span>                               | <u>.025</u> <u>.021</u> <u>.020</u>                         | 3-14-03 | TRW     |
|       | J) ASSEMBLE STOCK                                                        |                                                             | 3-12-03 | RW      |
|       | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             | 3-17-03 | RTL     |
|       | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             | 3-12-03 | RW      |
|       | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             | 3-12-03 | RW      |
|       | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                                                             | 3-12-03 | RW      |
| 640   | GALLERY TEST AND<br>TARGET                                               | PASS FAIL                                                   | 3-13-03 | TRW     |
|       | MALFUNCTION                                                              | CORRECTION                                                  | 3-13-03 | TRW     |
|       | MALFUNCTION                                                              | CORRECTION                                                  | 3-13-03 | TRW     |
|       | MALFUNCTION                                                              | CORRECTION                                                  | 3-13-03 | TRW     |
|       | MALFUNCTION                                                              | CORRECTION                                                  | 3-13-03 | TRW     |
| 645   | INSPECT FOR LIVE AMMO                                                    |                                                             | 3-13-03 | TRW     |
| 655   | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | 3-17-03 | RTL     |
|       | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | <u>2.64</u> <u>2.65</u> <u>2.65</u> <u>2.70</u> <u>2.46</u> | 3-14-03 | TRW     |
|       | C) FUNCTION                                                              |                                                             | 3-17-03 | RTL     |
| 660   | PACK                                                                     |                                                             | 3-17-03 | RTA     |

|         | 2.50#<br>INITIAL | 2.50# AFTER<br>50 CYCLES | FINAL TEST &<br>TO RESET 2.50# |       | COMMENTS        |
|---------|------------------|--------------------------|--------------------------------|-------|-----------------|
| PULL #1 | 2.63             | 2.27                     |                                | 2.51  | MIN. SETTING,   |
| PULL #2 | 2.67             | 2.69                     |                                | 2.55  | NO AVG. OF 5    |
| PULL #3 | 2.68             | 2.13                     |                                | 2.44  | READINGS ACCEPT |
| PULL #4 | 2.71             | 2.71                     |                                | 2.45  | ABLE LESS THAN  |
| PULL #5 | 2.63             | 2.55                     |                                | 2.47  |                 |
| TOTAL   | 13.31            | 12.35                    |                                | 12.42 |                 |
| AVG.    | 2.66             | 2.47                     |                                | 2.48  |                 |

|         | 3.00#<br>INITIAL | 3.00# AFTER<br>20 CYCLES |  | COMMENTS |
|---------|------------------|--------------------------|--|----------|
| PULL #1 | 3.36             | 3.23                     |  |          |
| PULL #2 | 3.27             | 3.12                     |  |          |
| PULL #3 | 3.20             | 3.18                     |  |          |
| PULL #4 | 3.16             | 2.98                     |  |          |
| PULL #5 | 3.24             | 3.12                     |  |          |
| TOTAL   | 16.23            | 15.63                    |  |          |
| AVG.    | 3.24             | 3.12                     |  |          |

|         | 4.00#<br>INITIAL | 4.00# AFTER<br>20 CYCLES | MAX SETTING<br>GREATER THAN 4# | RESET TO 4# &<br>TARGET & ACCU |
|---------|------------------|--------------------------|--------------------------------|--------------------------------|
| PULL #1 | 4.12             | 4.04                     |                                | 4.02                           |
| PULL #2 | 4.05             | 4.15                     |                                | 4.08                           |
| PULL #3 | 4.07             | 3.96                     |                                | 4.03                           |
| PULL #4 | 4.05             | 4.00                     |                                | 4.06                           |
| PULL #5 | 3.97             | 3.99                     |                                | 4.10                           |
| TOTAL   | 20.26            | 20.14                    |                                | 20.29                          |
| AVG.    | 4.05             | 4.02                     |                                | 4.05                           |

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288185.\_\_0  
FILE DATE AND TIME: 03/14/2003 12:20

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

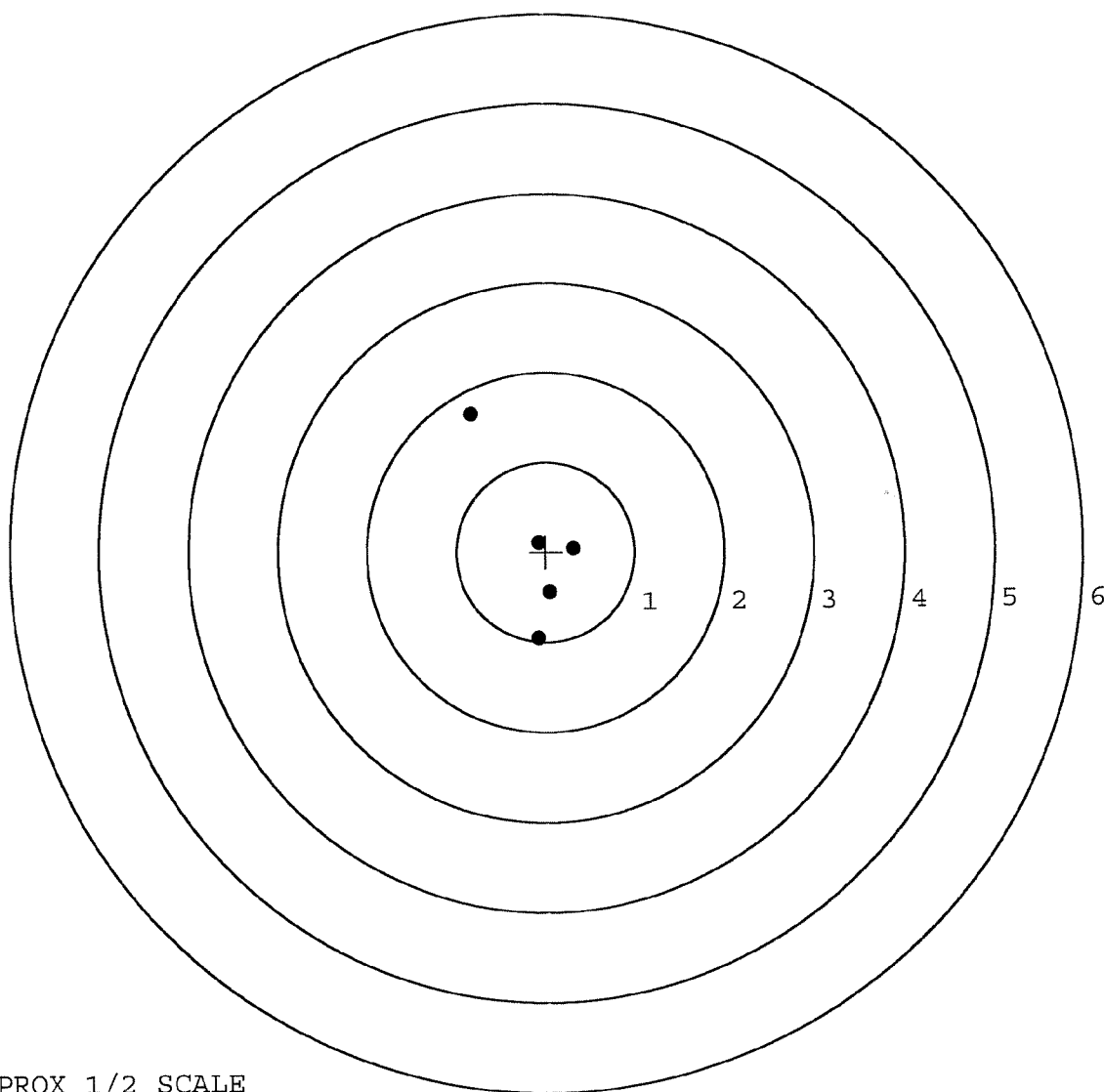
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA  
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN .623

SERIAL NUMBER: G6288185. \_\_0  
 TARGET NUMBER: 1  
 FILE DATE: 03/14/2003  
 FILE TIME: 12:20

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | -0.089 | -0.961 |
| 2:     | 0.042  | -0.451 |
| 3:     | 0.308  | 0.038  |
| 4:     | -0.086 | 0.101  |
| 5:     | -0.831 | 1.536  |

X CENTROID: -0.131  
 Y CENTROID: 0.053  
 POA TO CENTROID: 0.141  
 HORZ SPREAD: 1.139  
 VERT SPREAD: 2.497  
 GROUP SPREAD: 2.605  
 MIN RADIUS: 0.066  
 MAX RADIUS: 1.640  
 MEAN RADIUS: 0.739  
 # IN 1 IN DIAMETER: 2  
 # IN 2 IN DIAMETER: 3  
 # in 3 IN DIAMETER: 4



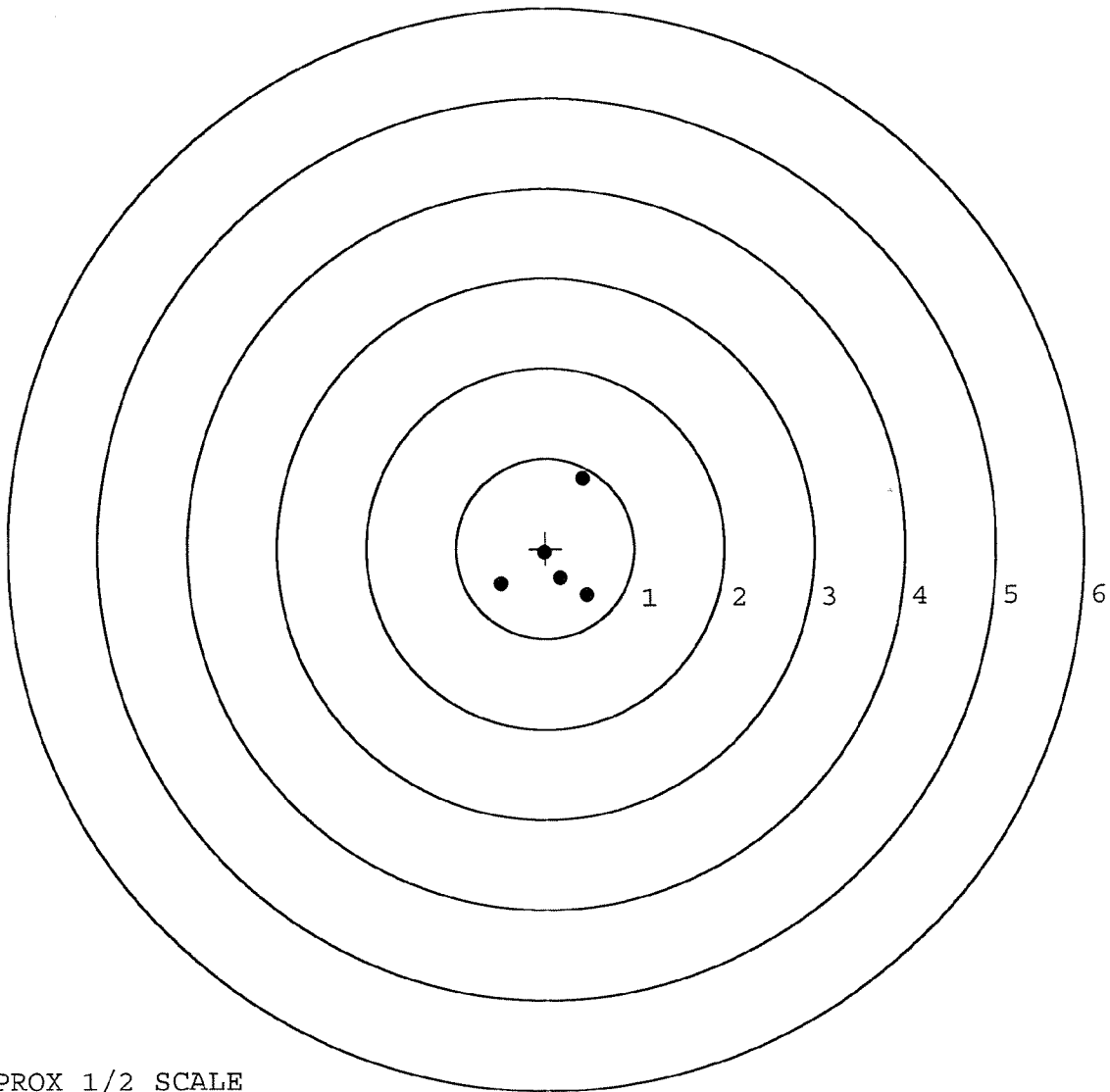
TARGET APPROX 1/2 SCALE



SERIAL NUMBER: G6288185. 0  
 TARGET NUMBER: 2  
 FILE DATE: 03/14/2003  
 FILE TIME: 12:20

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.466  | -0.522 |
| 2:     | 0.164  | -0.338 |
| 3:     | -0.019 | -0.048 |
| 4:     | -0.503 | -0.396 |
| 5:     | 0.421  | 0.775  |

X CENTROID: 0.106  
 Y CENTROID: -0.106  
 POA TO CENTROID: 0.150  
 HORZ SPREAD: 0.969  
 VERT SPREAD: 1.297  
 GROUP SPREAD: 1.492  
 MIN RADIUS: 0.138  
 MAX RADIUS: 0.935  
 MEAN RADIUS: 0.507  
 # IN 1 IN DIAMETER: 2  
 # IN 2 IN DIAMETER: 5  
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE