

G-6288188

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

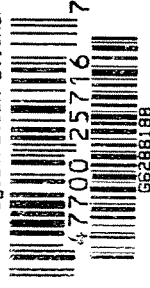
- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



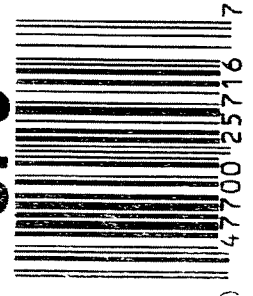
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6288188

UPC



VERY IMPORTANT
 INSTRUCTIONS BOOK
 ENCLOSED TO BE USED
 WITH THIS RIFLE
 (READ)

Remington

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
 BOLT ACTION CENTERFIRE RIFLE
 24" BARREL 7.62 NATO

Serial No. **66288188**
 Order No. **25716**
 46

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

28AX

5716 66288188

ORDER 25716
 M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

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ORDER 25716
 M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

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SERIAL NO.



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66288188

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-8-03	RW
600	PROOF		1-8-03	RW
607	CHECK HEADSPACE	MAGNA-FLUX	1-8-03	RW
610	DIS-ASSEMBLE GUN	INSPECTED	1-8-03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	JAN 13 2003 OPERATOR <u>RL</u>		
615	ROLLMARK CALIBER		1/16/03	JB
617	DRILL AND TAP SIGHT HOLES		1-29-03	TRW
620	APPLY COATINGS (BARREL ACTION)		2-27	TA
	(BOLT)		2-27	TA
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		3-13-03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-13-03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-13-03	DA
	D) OIL FIRING PIN ASSEMBLY		3-13-03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.0</u> <u>7.0</u> <u>7.5</u>	3-20-03	WA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.0</u> <u>3.0</u>	3-20-03	WA
	H) TRIGGER PULL TEST AND RETAINABILITY		3-20-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.020</u> <u>.021</u> <u>.020</u>	3-20-03	WA
	J) ASSEMBLE STOCK		3-13-03	RTL
	K) ASSEMBLE SWIVEL STUDS		3-20-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		3-20-03	RTL
	M) IRON SIGHT ALIGNMENT		3-20-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		3-20-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	3-14-03	A
	MALFUNCTION	CORRECTION	3-14-03	A
	MALFUNCTION	CORRECTION	3-14-03	A
	MALFUNCTION	CORRECTION	3-14-03	A
	MALFUNCTION	CORRECTION	3-14-03	A
645	INSPECT FOR LIVE AMMO		3-14-03	A
655	FINAL INSPECTION A) HEADSPACE		3-20-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.69</u> <u>2.69</u> <u>2.64</u> <u>2.50</u> <u>2.80</u>	3-20-03	WA
	C) FUNCTION		3-20-03	RTL
660	PACK		3-20-03	WA

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.53	2.69		2.60	MIN. SETTING
PULL #2	2.50	2.65		2.68	NO AVG. OF 5
PULL #3	2.41	2.55		2.53	READINGS ACCEPT
PULL #4	2.57	2.59		2.57	ABLE LESS THAN
PULL #5	2.54	2.63		2.68	
TOTAL	12.55	13.11		13.06	
AVG.	2.51	2.62		2.61	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.22	3.36		
PULL #2	3.20	3.39		
PULL #3	3.31	3.33		
PULL #4	3.29	3.31		
PULL #5	3.31	3.38		
TOTAL	16.33	16.77		
AVG.	3.26	3.35		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# TARGET & ACCU
PULL #1	4.21	4.06		4.14
PULL #2	4.18	4.05		4.21
PULL #3	4.19	4.03		4.18
PULL #4	4.22	4.09		4.17
PULL #5	4.19	4.12	1.1	4.23
TOTAL	20.99	20.35		20.93
AVG.	4.19	4.07		4.18

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288188.____0
FILE DATE AND TIME: 03/15/2003 11:17

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

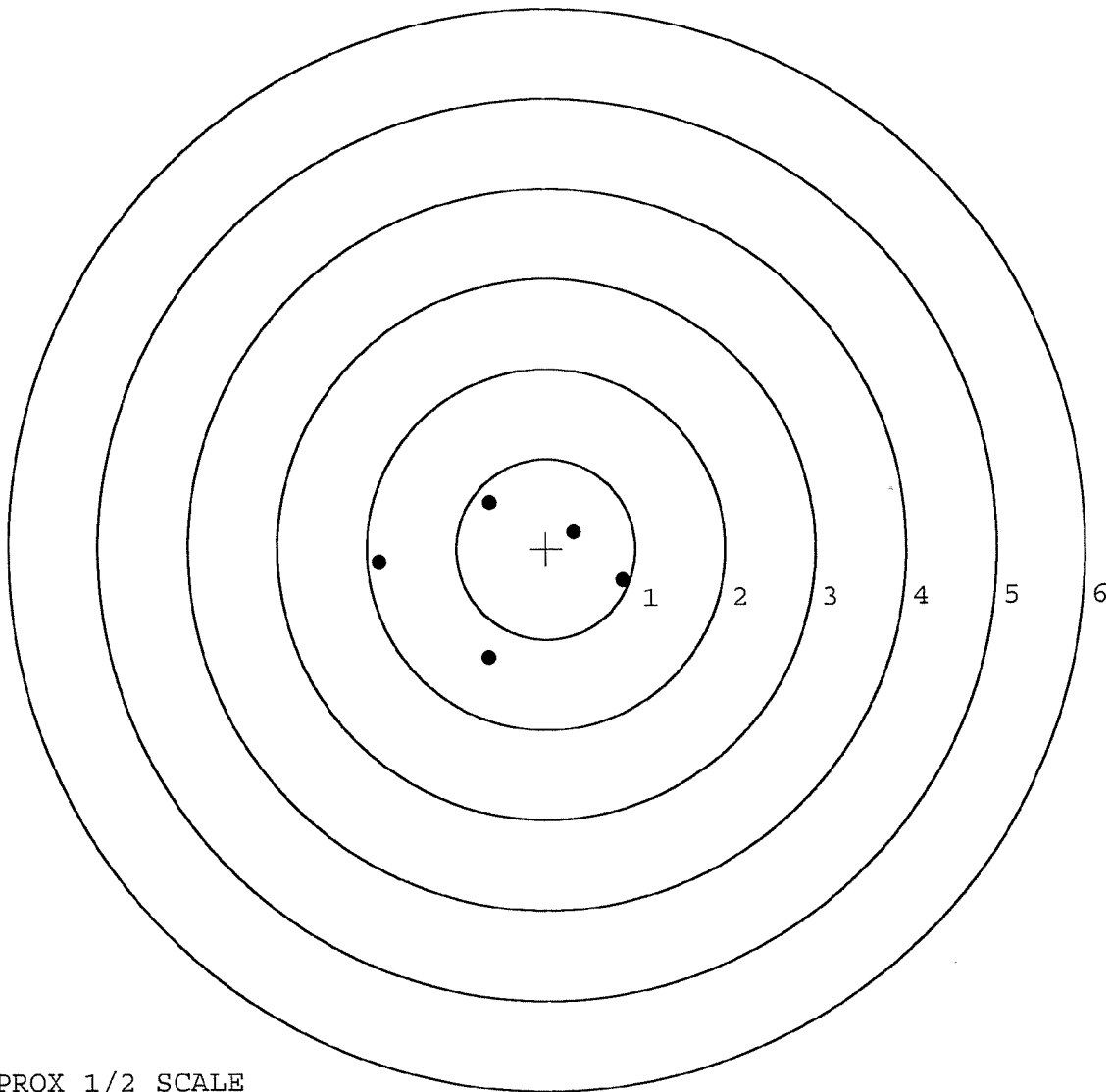
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean .7895

SERIAL NUMBER: G6288188. __0
 TARGET NUMBER: 1
 FILE DATE: 03/15/2003
 FILE TIME: 11:17

POINT#	X	Y
1:	0.860	-0.359
2:	0.308	0.185
3:	-0.632	0.518
4:	-1.865	-0.144
5:	-0.651	-1.201

X CENTROID: -0.396
 Y CENTROID: -0.200
 POA TO CENTROID: 0.444
 HORZ SPREAD: 2.725
 VERT SPREAD: 1.719
 GROUP SPREAD: 2.733
 MIN RADIUS: 0.756
 MAX RADIUS: 1.470
 MEAN RADIUS: 1.065
 # IN 1 IN DIAMETER: 0
 # IN 2 IN DIAMETER: 2
 # in 3 IN DIAMETER: 5

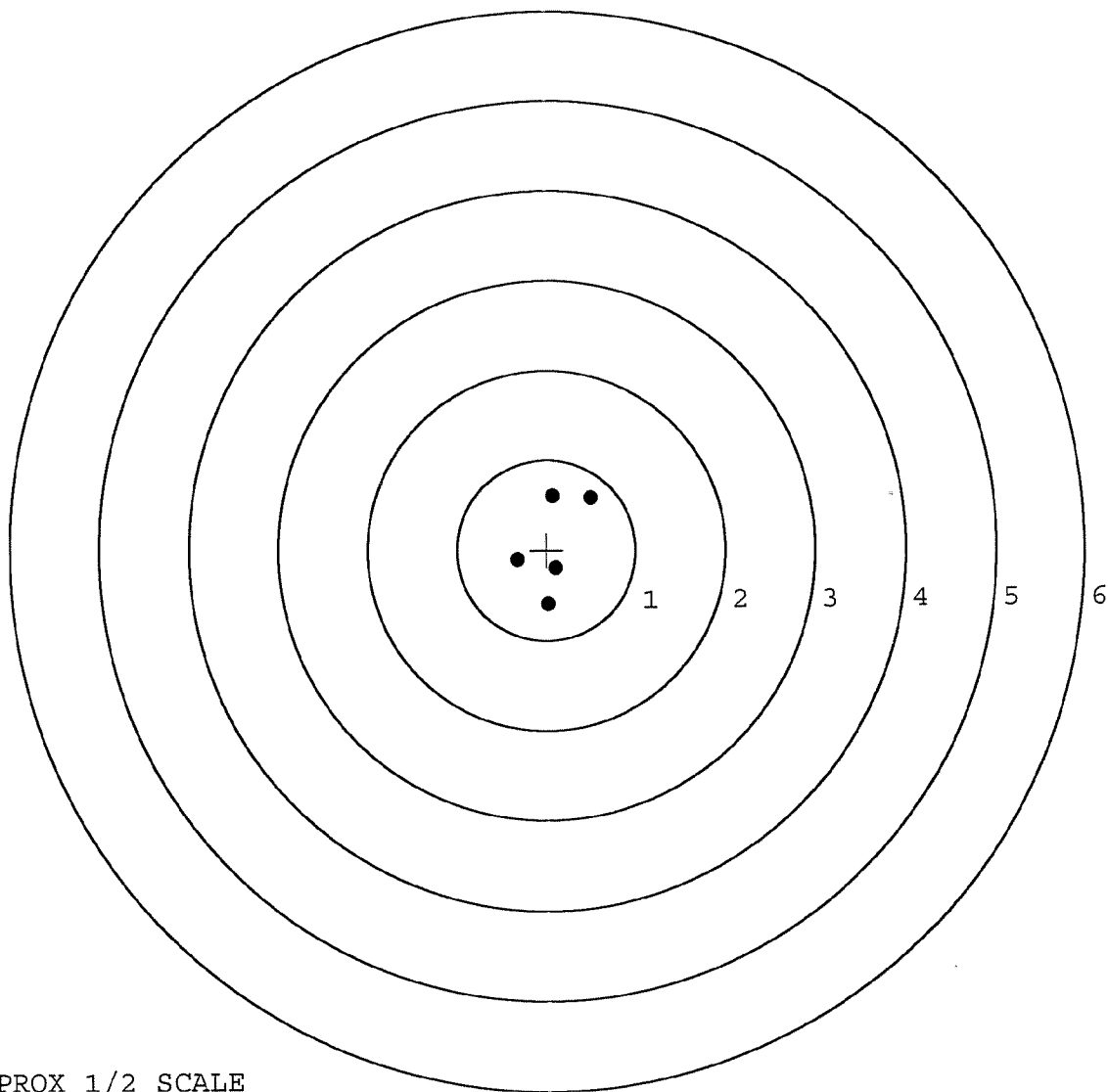


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288188. __ 0
 TARGET NUMBER: 2
 FILE DATE: 03/15/2003
 FILE TIME: 11:17

POINT#	X	Y
1:	0.102	-0.202
2:	-0.329	-0.109
3:	0.014	-0.602
4:	0.498	0.577
5:	0.072	0.599

X CENTROID: 0.071
 Y CENTROID: 0.053
 POA TO CENTROID: 0.089
 HORZ SPREAD: 0.827
 VERT SPREAD: 1.201
 GROUP SPREAD: 1.274
 MIN RADIUS: 0.256
 MAX RADIUS: 0.676
 MEAN RADIUS: 0.514
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE