

G6288193

VERY IMPORTANT - Instruction Book enclosed to assure safe use of this firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

SERIAL NO. **66288193**

ORDER NO. **25716**

28AX

Made in Illinois, NY Reg. U.S. Pat. & tm. Off. Marca Registrada. Marque Deposee.

5716 66288193



ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

UPC



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UPC



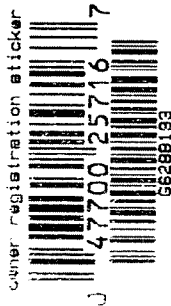
SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM



ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6288193



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6288193

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-3-03	RL
600	PROOF		1-6-03	RL
607	CHECK HEADSPACE		1-6-03	RL
610	DIS-ASSEMBLE GUN		1-7-03	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	MAGNA INSPI JAN 18 2003 OPERATOR <i>RL</i>		
615	ROLLMARK CALIBER		1/16/03	B
617	DRILL AND TAP SIGHT HOLES		1-7-03	TRW
620	APPLY COATINGS (BARREL ACTION)		2-27	TA
	(BOLT)		2-27	TH
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-13-03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-13-03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-13-03	DA
	D) OIL FIRING PIN ASSEMBLY		3-13-03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		3-20-03	RL

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.2</u> <u>8.5</u> <u>8.0</u>	3-20-03	DA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.0</u> <u>2.0</u> <u>2.5</u>	3-20-03	DA
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.020</u>	3-20-03	DA
	J) ASSEMBLE STOCK		3-13-02	RTL
	K) ASSEMBLE SWIVEL STUDS		3-20-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		3-20-03	RTL
	M) IRON SIGHT ALIGNMENT		3-20-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		3-20-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	3-14-03	TRW
	MALFUNCTION	CORRECTION	3-14-03	TRW
	MALFUNCTION	CORRECTION	3-14-03	TRW
	MALFUNCTION	CORRECTION	3-14-03	TRW
	MALFUNCTION	CORRECTION	3-14-03	TRW
645	INSPECT FOR LIVE AMMO		3-14-03	TRW
655	FINAL INSPECTION A) HEADSPACE		3-20-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.67</u> <u>2.66</u> <u>2.63</u> <u>2.64</u> <u>2.71</u>	3-20-03	DA
	C) FUNCTION		3-20-03	RTL
660	PACK		3-20-03	DA

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.35	2.18		2.24	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.28	2.48		2.15	
PULL #3	2.30	2.25		2.29	
PULL #4	2.45	2.26		2.28	
PULL #5	2.38	2.50		2.20	
TOTAL	11.76	11.67		11.16	
AVG.	2.35	2.33		2.23	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.11	3.09		
PULL #2	3.05	3.01		
PULL #3	2.99	2.98		
PULL #4	2.91	3.10		
PULL #5	3.22	3.07		
TOTAL	15.28	15.25		
AVG.	3.05	3.05		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# TARGET & ACCU
PULL #1	4.11	4.07		4.21
PULL #2	4.27	4.03		4.23
PULL #3	4.07	4.07		4.18
PULL #4	4.22	4.00		4.29
PULL #5	4.37	4.02		4.08
TOTAL	21.04	20.19		20.99
AVG.	4.20	4.03		4.19

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288193.__0

FILE DATE AND TIME: 03/15/2003 11:29

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

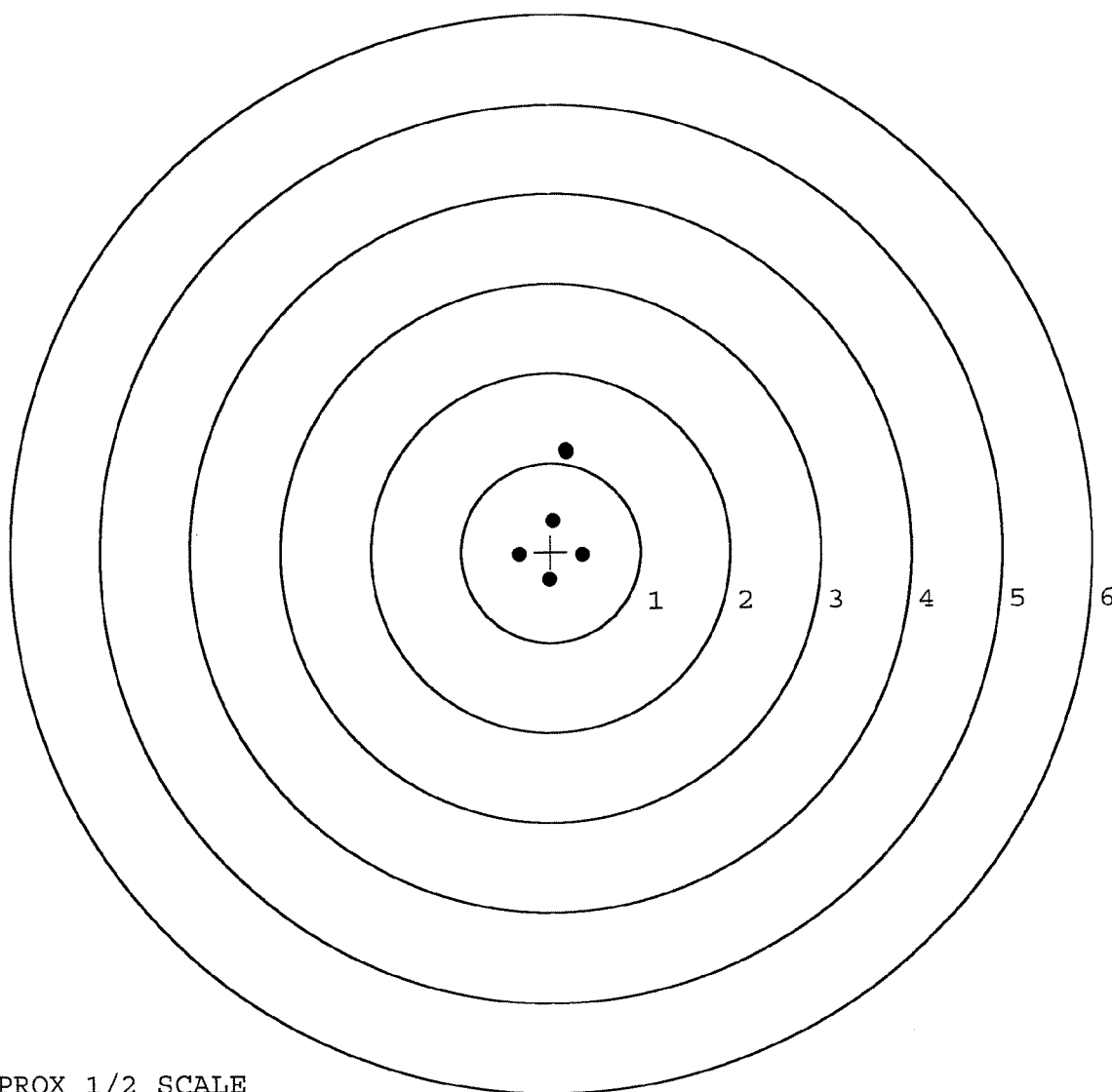
AVE. MEAN .5785

BARBER - M24 0157936

SERIAL NUMBER: G6288193. __0
 TARGET NUMBER: 1
 FILE DATE: 03/15/2003
 FILE TIME: 11:29

POINT#	X	Y
1:	0.356	-0.039
2:	-0.015	-0.313
3:	-0.353	-0.032
4:	0.032	0.350
5:	0.177	1.141
6:	0.180	1.139
7:	0.180	1.119

X CENTROID: 0.080
 Y CENTROID: 0.481
 POA TO CENTROID: 0.487
 HORZ SPREAD: 0.709
 VERT SPREAD: 1.454
 GROUP SPREAD: 1.467
 MIN RADIUS: 0.139
 MAX RADIUS: 0.799
 MEAN RADIUS: 0.597
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 7
 # in 3 IN DIAMETER: 7



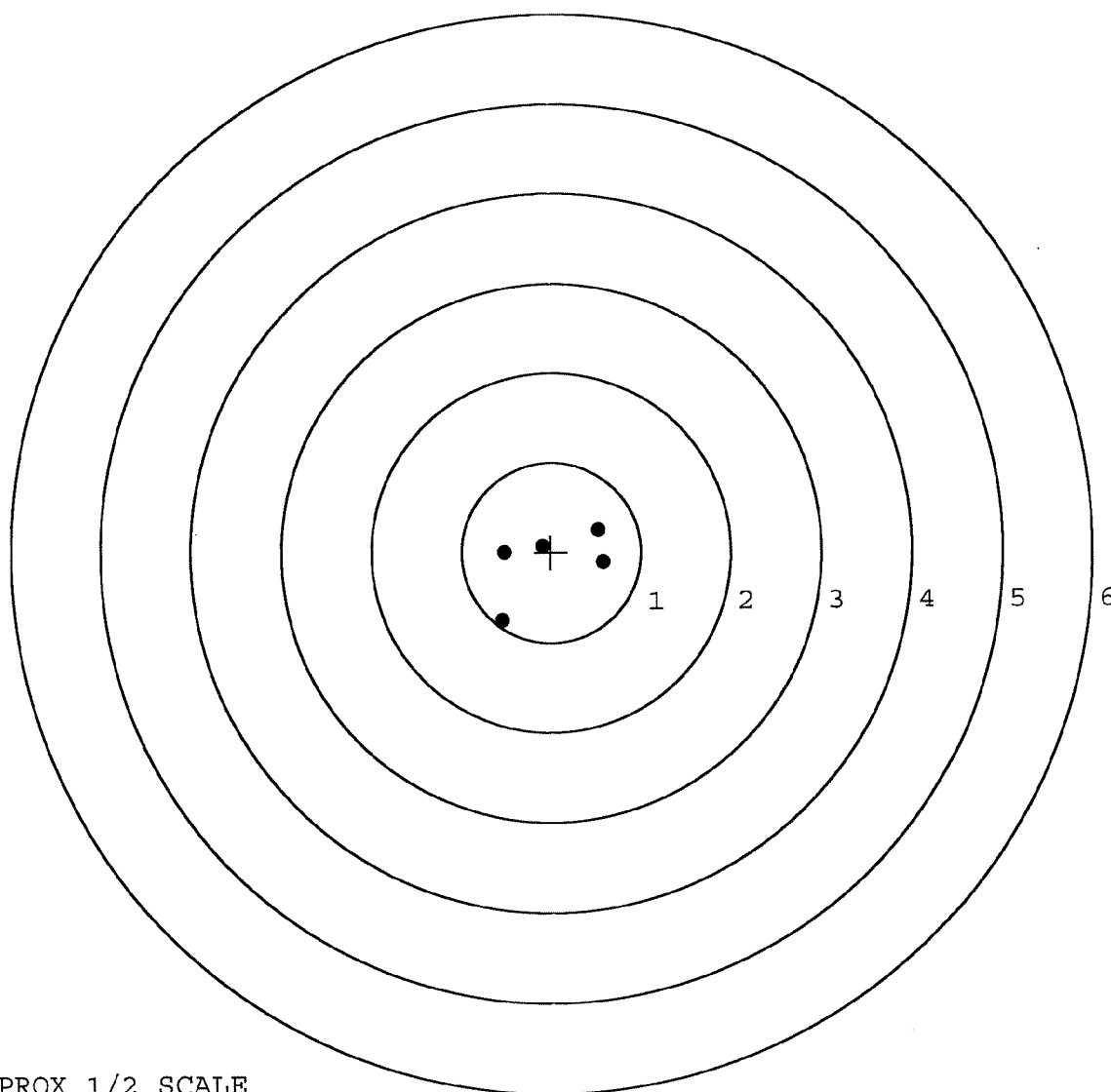
TARGET APPROX 1/2 SCALE

BARBER - M24 0157937

SERIAL NUMBER: G6288193. __0
 TARGET NUMBER: 2
 FILE DATE: 03/15/2003
 FILE TIME: 11:29

POINT#	X	Y
1:	0.583	-0.114
2:	0.529	0.242
3:	-0.098	0.062
4:	-0.524	-0.004
5:	-0.548	-0.756

X CENTROID: -0.012
 Y CENTROID: -0.114
 POA TO CENTROID: 0.115
 HORZ SPREAD: 1.131
 VERT SPREAD: 0.998
 GROUP SPREAD: 1.468
 MIN RADIUS: 0.196
 MAX RADIUS: 0.837
 MEAN RADIUS: 0.560
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE