

G 6288195

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
rifle.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

Serial No. **66288195**
Order No. **25716**

Made in Thom, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

02EX

5716 66288195

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



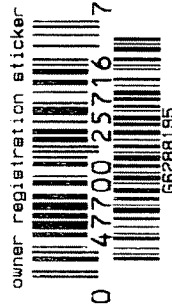
SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

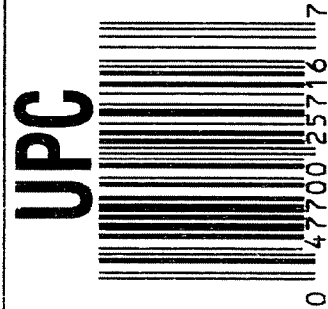
- INSTRUCTION BOOK 3518

46 FORM



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

G6288195



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6288195

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-8-03	RW
600	PROOF		1-8-03	RW
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	1-8-03	RW
610	DIS-ASSEMBLE GUN	JAN 15 2003	1-8-03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RK</u>		
615	ROLLMARK CALIBER		1/16/03	AB
617	DRILL AND TAP SIGHT HOLES		1-29-03	TRW
620	APPLY COATINGS (BARREL ACTION)	RESPRAYED 5-2-03 TA	3/11	HP
	(BOLT)			
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-22-03	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-22-03	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-22-03	RW
	D) OIL FIRING PIN ASSEMBLY		9-22-03	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.0</u> <u>7.0</u> <u>6.75</u>	9-24-03	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.0</u> <u>2.0</u> <u>2.0</u>	9-24-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.0215</u> <u>.0215</u> <u>.0225</u>	9-24-03	TRW
	J) ASSEMBLE STOCK		9-22-03	RW
	K) ASSEMBLE SWIVEL STUDS		9-25-03	RJL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-22-03	RW
	M) IRON SIGHT ALIGNMENT		9-22-03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-22-03	RW
640	GALLERY TEST AND TARGET	PASS FAIL	9-24-03	AC
	MALFUNCTION	CORRECTION	9-24-03	A
	MALFUNCTION	CORRECTION	9-24-03	A
	MALFUNCTION	CORRECTION	9-24-03	A
	MALFUNCTION	CORRECTION	9-24-03	A
645	INSPECT FOR LIVE AMMO		9-24-03	A
655	FINAL INSPECTION A) HEADSPACE		9-25-03	RJL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.65</u> <u>2.77</u> <u>2.69</u> <u>2.72</u> <u>2.89</u>	9-25-03	RJL
	C) FUNCTION		9-25-03	RJL
660	PACK		9/26/03	DA

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288195.___0

FILE DATE AND TIME: 09/24/2003 08:10

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

mean . 8885

BARBER - M24 0157956

SERIAL NUMBER: G6288195. __0

TARGET NUMBER: 1

FILE DATE: 09/24/2003

FILE TIME: 08:10

POINT#	X	Y
1:	0.995	-0.056
2:	0.012	-1.417
3:	-0.191	0.044
4:	-0.426	0.529
5:	-1.250	0.158

X CENTROID: -0.172

Y CENTROID: -0.148

POA TO CENTROID: 0.227

HORZ SPREAD: 2.245

VERT SPREAD: 1.946

GROUP SPREAD: 2.018

MIN RADIUS: 0.193

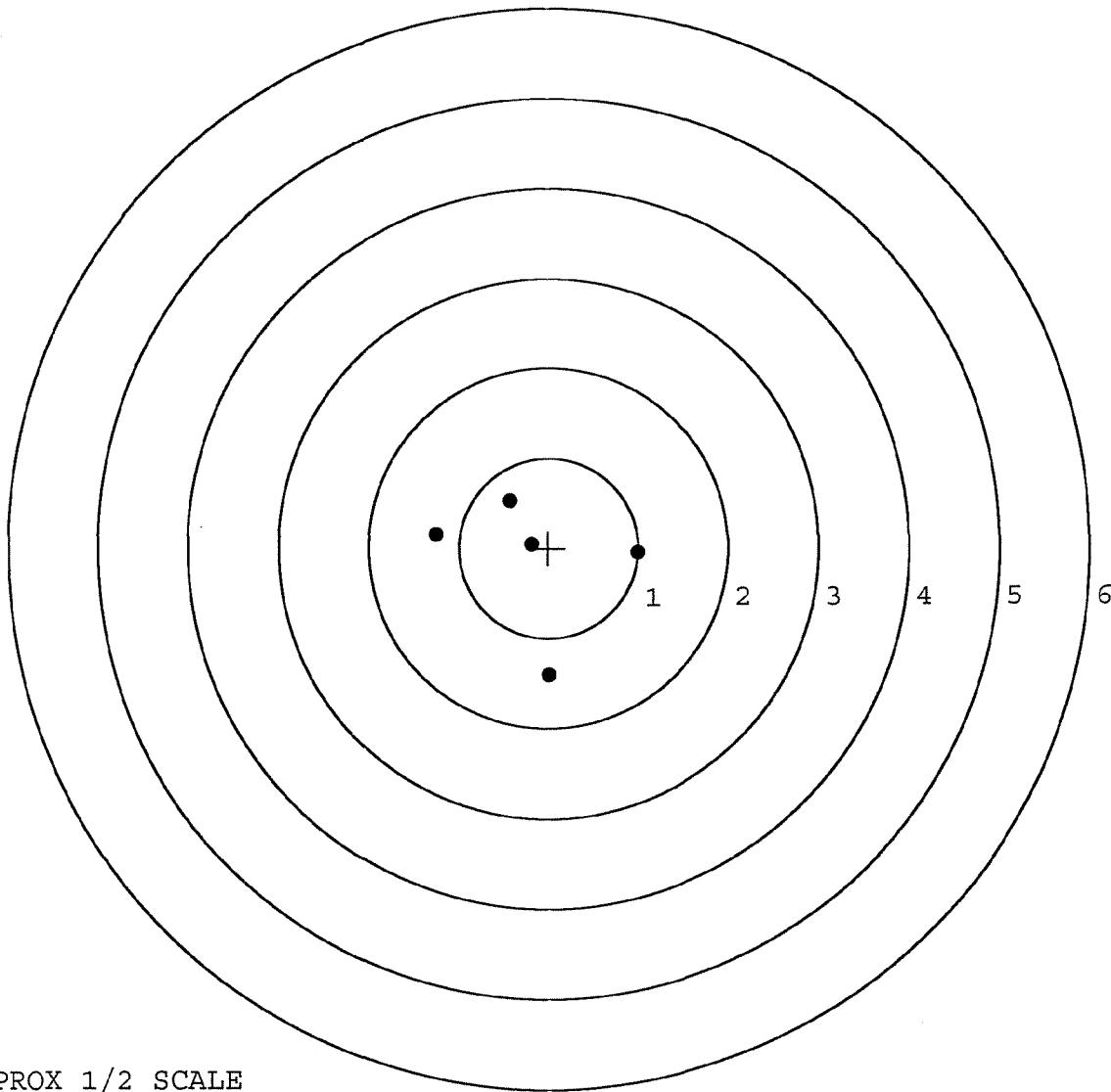
MAX RADIUS: 1.282

MEAN RADIUS: 0.898

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 2

in 3 IN DIAMETER: 5



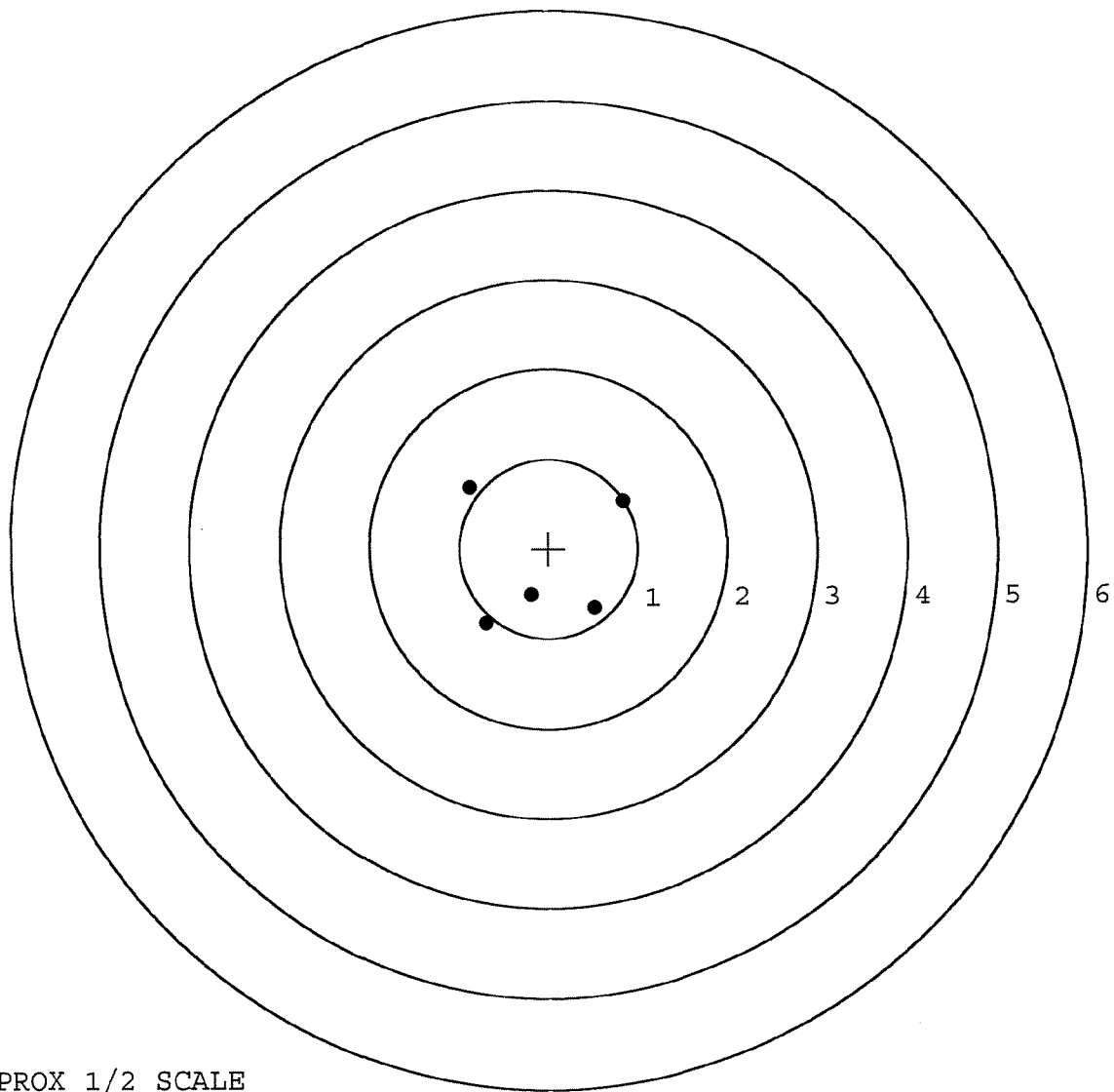
TARGET APPROX 1/2 SCALE

BARBER - M24 0157957

SERIAL NUMBER: G6288195. __0
 TARGET NUMBER: 2
 FILE DATE: 09/24/2003
 FILE TIME: 08:10

POINT#	X	Y
1:	0.518	-0.671
2:	0.834	0.528
3:	-0.877	0.690
4:	-0.197	-0.520
5:	-0.704	-0.838

X CENTROID: -0.085
 Y CENTROID: -0.162
 POA TO CENTROID: 0.183
 HORZ SPREAD: 1.711
 VERT SPREAD: 1.528
 GROUP SPREAD: 1.949
 MIN RADIUS: 0.375
 MAX RADIUS: 1.163
 MEAN RADIUS: 0.879
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 3
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

DATE

9-22-03

3.00 LBS (plus or minus 0.75 LBS)

TESTER

TRW

4.00 LBS (plus or minus 1.00 LBS)

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.68	2.72		2.74	
PULL #2	2.76	2.50		2.49	
PULL #3	2.52	2.42		2.73	
PULL #4	2.73	2.55		2.77	
PULL #5	2.58	2.68		2.51	
TOTAL	13.27	12.87		13.24	
AVERAGE	2.65	2.57		2.64	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.47	3.46		
PULL #2	3.35	3.25		
PULL #3	3.26	3.28		
PULL #4	3.23	3.22		
PULL #5	3.38	3.10		
TOTAL	16.69	16.31		
AVERAGE	3.33	3.26		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.21	4.45		4.15
PULL #2	3.98	4.30		4.01
PULL #3	4.13	4.28		4.20
PULL #4	4.14	4.23		3.99
PULL #5	4.11	4.20		4.20
TOTAL	20.57	21.46		20.55
AVERAGE	4.11	4.29		4.11