

56288196

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO. **G6288196**
ORDER NO. **25716**

46

Made in Illinois, Inc. Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

02EX

5716 G6288196

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYS)

UPC



ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYS)

UPC



SERIAL NO.

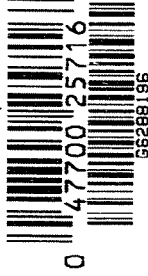


M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



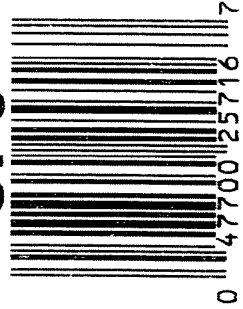
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6288196

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G628 8196

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-12-03	RTL
600	PROOF		8-12-03	AC
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	8-12-03	AC
610	DIS-ASSEMBLE GUN		11-12-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <i>RY</i>		
615	ROLLMARK CALIBER		8-15-03	SB
617	DRILL AND TAP SIGHT HOLES		8-13-03	TRL
620	APPLY COATINGS (BARREL ACTION)		9-19-03	TA
	(BOLT)		9-19-03	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-19-03	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-19-03	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-19-03	RW
	D) OIL FIRING PIN ASSEMBLY		9-19-03	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.5</u> <u>5.5</u> <u>5.5</u>	9-23-03	DA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.0</u> <u>2.0</u> <u>2.0</u>	9-23-03	DA
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.021</u> <u>.022</u>	9-23-03	DA
	J) ASSEMBLE STOCK		9-19-03	RLW
	K) ASSEMBLE SWIVEL STUDS		9-23-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-19-03	RLW
	M) IRON SIGHT ALIGNMENT		9-19-03	RLW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-19-03	RLW
640	GALLERY TEST AND TARGET	PASS FAIL	9-22-03	TRW
	MALFUNCTION	CORRECTION	9-22-03	TRW
	MALFUNCTION	CORRECTION	9-22-03	TRW
	MALFUNCTION	CORRECTION	9-22-03	TRW
	MALFUNCTION	CORRECTION	9-22-03	TRW
645	INSPECT FOR LIVE AMMO		9-22-03	TRW
655	FINAL INSPECTION A) HEADSPACE		9-23-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.33 <u>2.36</u> <u>2.47</u> <u>2.62</u> <u>2.61</u>	9-23-03	DA
	C) FUNCTION		9-23-03	RTL
660	PACK		9/24/03	DA

AVERAGE BULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE

9-19-03

TESTER

TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.53	2.42		2.72	
PULL #2	2.56	2.38		2.60	
PULL #3	2.43	2.41		2.87	
PULL #4	2.53	2.47		2.45	
PULL #5	2.48	2.50		2.59	
TOTAL	12.53	12.18		13.23	
AVERAGE	2.50	2.43		2.64	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.07	3.34		
PULL #2	3.33	3.27		
PULL #3	3.37	3.16		
PULL #4	3.24	3.36		
PULL #5	3.30	3.48		
TOTAL	16.31	16.61		
AVERAGE	3.26	3.32		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.33	4.14		3.91
PULL #2	4.15	4.10		4.08
PULL #3	4.26	4.36		4.03
PULL #4	4.09	4.28		4.04
PULL #5	4.31	4.17		3.97
TOTAL	21.14	21.05		20.03
AVERAGE	4.22	4.21		4.00

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288196.____0
FILE DATE AND TIME: 09/22/2003 06:57

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

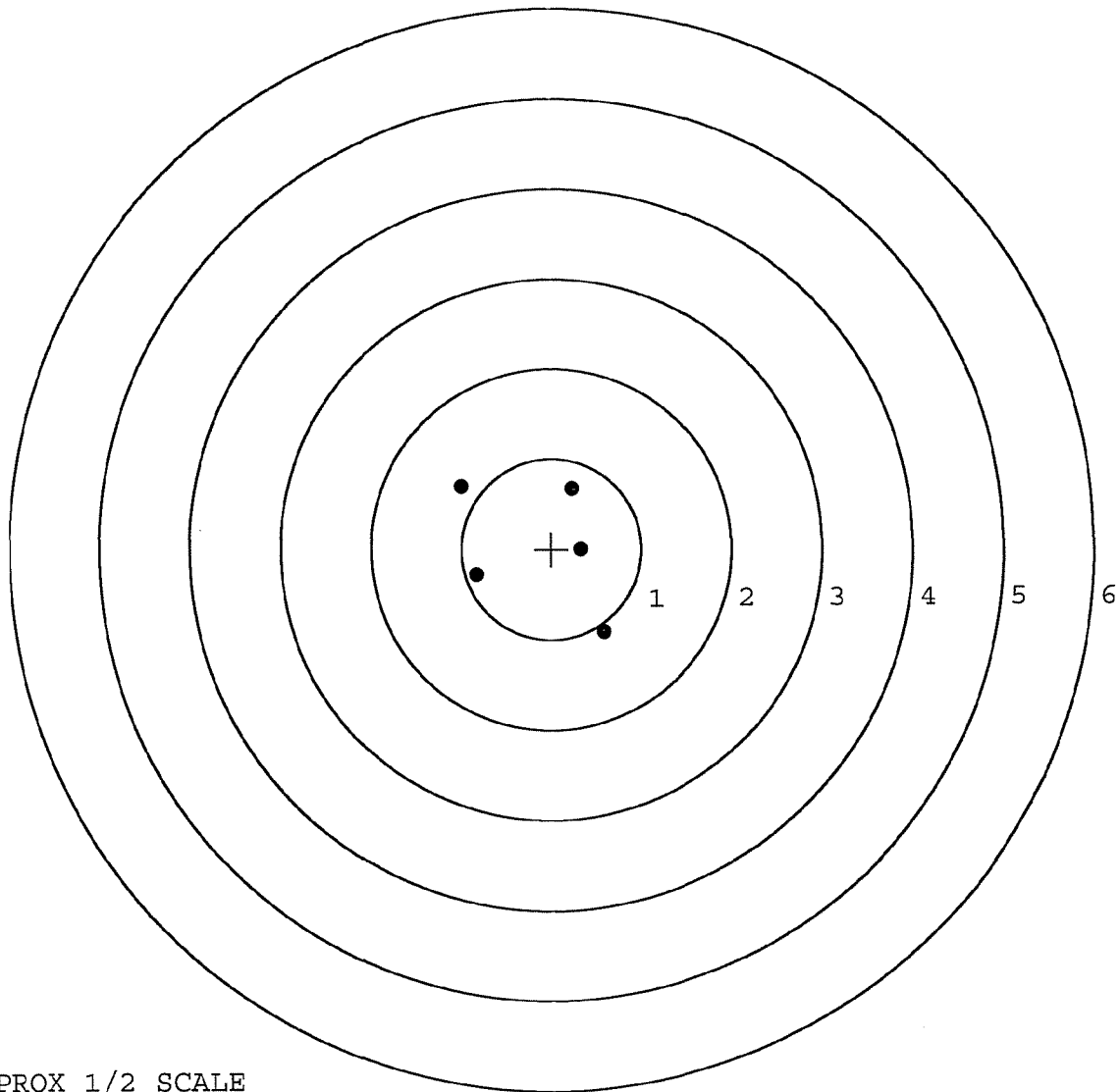
mean .8865

BARBER - M24 0157966

SERIAL NUMBER: G6288196. __0
 TARGET NUMBER: 1
 FILE DATE: 09/22/2003
 FILE TIME: 06:57

POINT#	X	Y
1:	0.593	-0.920
2:	0.332	-0.002
3:	0.235	0.668
4:	-0.997	0.694
5:	-0.834	-0.280

X CENTROID: -0.134
 Y CENTROID: 0.032
 POA TO CENTROID: 0.138
 HORZ SPREAD: 1.590
 VERT SPREAD: 1.614
 GROUP SPREAD: 2.266
 MIN RADIUS: 0.467
 MAX RADIUS: 1.198
 MEAN RADIUS: 0.851
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 3
 # in 3 IN DIAMETER: 5



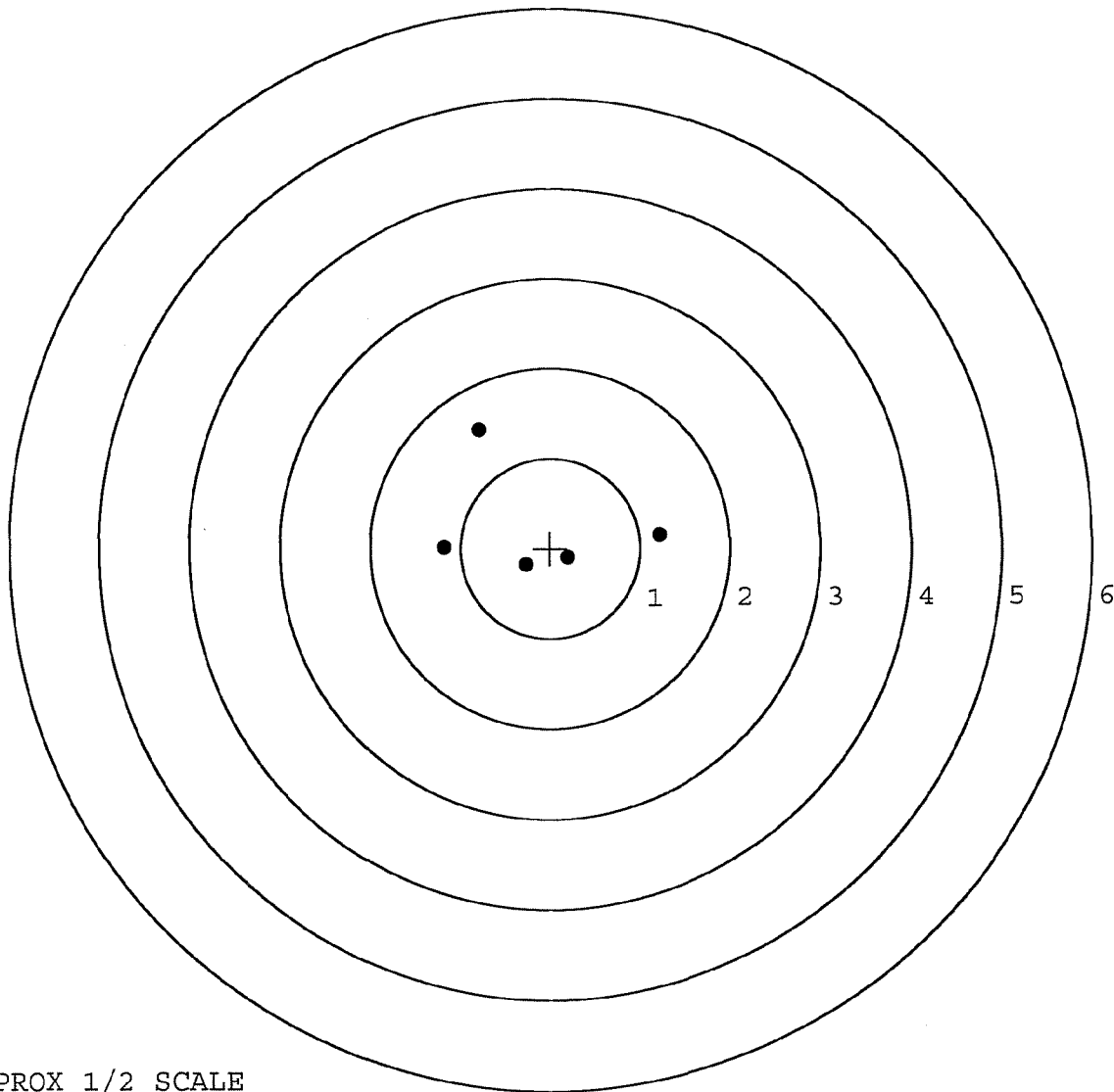
TARGET APPROX 1/2 SCALE

BARBER - M24 0157967

SERIAL NUMBER: G6288196. __0
TARGET NUMBER: 2
FILE DATE: 09/22/2003
FILE TIME: 06:57

POINT#	X	Y
1:	1.222	0.147
2:	0.197	-0.106
3:	-0.268	-0.185
4:	-1.182	0.019
5:	-0.790	1.316

X CENTROID: -0.164
Y CENTROID: 0.238
POA TO CENTROID: 0.289
HORZ SPREAD: 2.404
VERT SPREAD: 1.501
GROUP SPREAD: 2.407
MIN RADIUS: 0.436
MAX RADIUS: 1.389
MEAN RADIUS: 0.922
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 2
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE