

G6288197

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
rifle.

SERIAL NO.
66288197

ORDER NO.
25716

46

Made in Union, NY Reg. U.S. Pat. & Tm. Off. Trade Registered Mark Deane & Co.

02EX

5716 66288197

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



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M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



SERIAL NO.

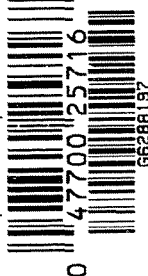


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24" BARREL 7.62 NATO

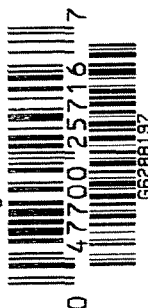
- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



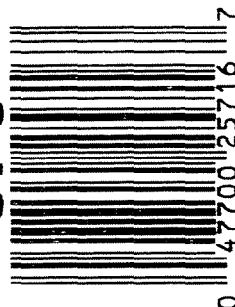
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6288197

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6288197

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		8-13-03	RTL
600	PROOF		8-13-03	AC
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	8-13-03	AC
610	DIS-ASSEMBLE GUN		8-14-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	RL		
615	ROLLMARK CALIBER		8-15-03	SB
617	DRILL AND TAP SIGHT HOLES		8-14-03	TRW
620	APPLY COATINGS (BARREL ACTION)		9-4	TA
	(BOLT)		9-4	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-9-03	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-9-03	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-9-03	RW
	D) OIL FIRING PIN ASSEMBLY		9-9-03	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		9-22-03	RTL

OP #	OPERATION NAME	BARBER M240 157972	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	9-13-03	DA
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>2.0</u> <u>2.0</u> <u>2.0</u>	9-13-03	DA
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.022</u> <u>.022</u> <u>.021</u>	9-13-03	DA
	J) ASSEMBLE STOCK			9-9-03	RLW
	K) ASSEMBLE SWIVEL STUDS			9-22-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			9-11-03	RLW
	M) IRON SIGHT ALIGNMENT			9-11-03	RLW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			9-11-03	RLW
640	GALLERY TEST AND TARGET		PASS FAIL	9-12-03	TRW
	MALFUNCTION		CORRECTION	9-12-03	TRW
	MALFUNCTION		CORRECTION	9-12-03	TRW
	MALFUNCTION		CORRECTION	9-12-03	TRW
	MALFUNCTION		CORRECTION	9-12-03	TRW
645	INSPECT FOR LIVE AMMO			9-12-03	TRW
655	FINAL INSPECTION A) HEADSPACE			9-22-03	RTL
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.69</u> <u>2.85</u> <u>2.72</u> <u>2.74</u> <u>2.66</u>	9-13-03	DA
	C) FUNCTION			9-22-03	RTL
660	PACK			9/23/03	DA

AVERAGE BULL FORCE BETWEEN
BARBER - M24 0157973
 INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE 9-8-03

TESTER TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.64	2.42		2.33	
PULL #2	2.58	2.48		2.32	
PULL #3	2.52	2.31		2.31	
PULL #4	2.14	2.30		2.29	
PULL #5	2.34	2.37		2.20	
TOTAL	12.22	11.88		11.45	
AVERAGE	2.44	2.37		2.29	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.30	3.24		
PULL #2	3.31	3.28		
PULL #3	3.27	3.38		
PULL #4	3.38	3.29		
PULL #5	3.28	3.28		
TOTAL	16.54	16.47		
AVERAGE	3.30	3.29		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.40	4.30		4.41
PULL #2	4.09	4.15		4.19
PULL #3	4.10	4.08		4.26
PULL #4	4.33	4.11		4.22
PULL #5	4.13	4.10		4.25
TOTAL	21.05	20.74		21.33
AVERAGE	4.21	4.14		4.26

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288197.___0
FILE DATE AND TIME: 09/12/2003 07:06

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

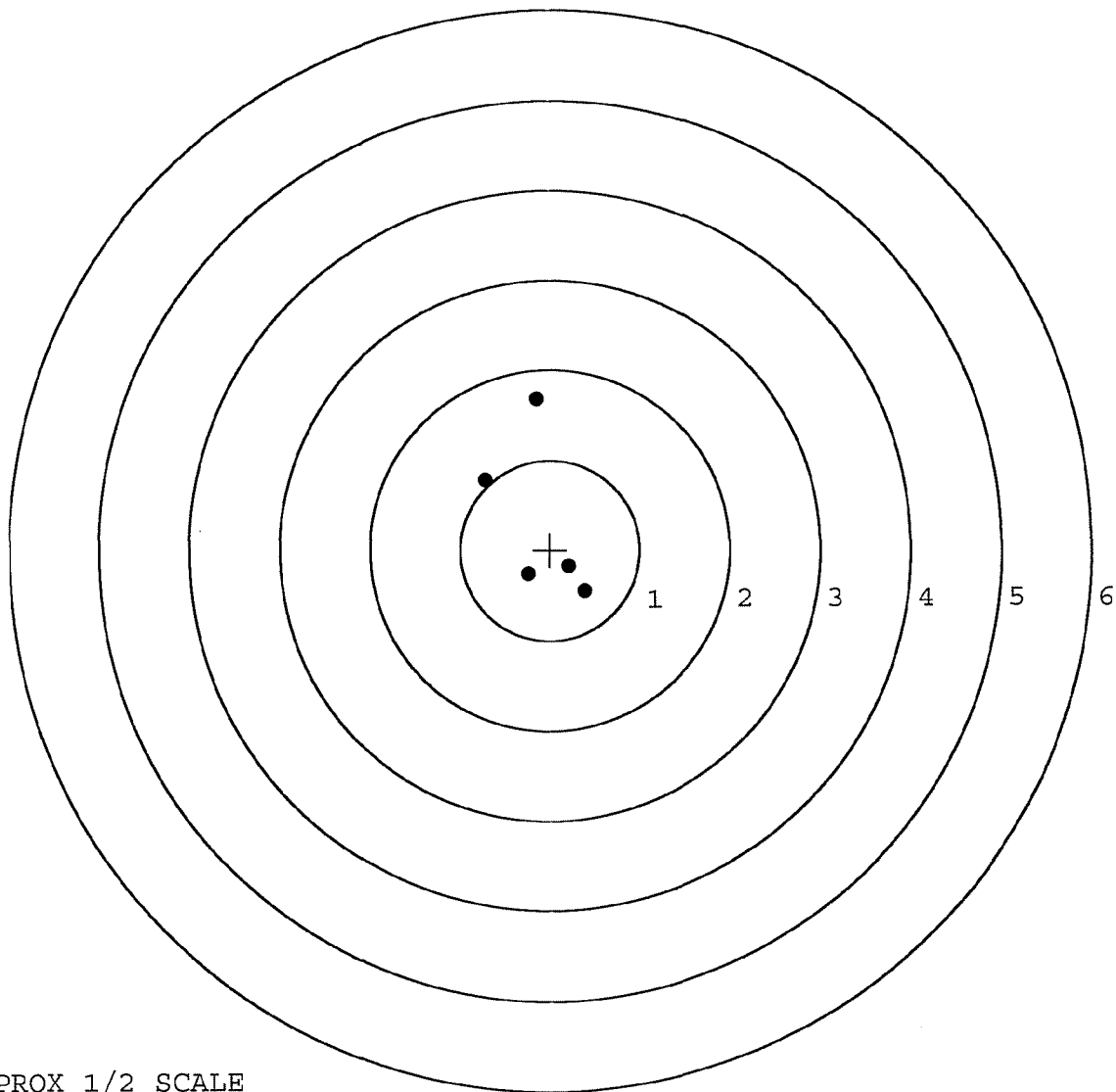
mean .779

BARBER - M24 0157975

SERIAL NUMBER: G6288197. __0
 TARGET NUMBER: 1
 FILE DATE: 09/12/2003
 FILE TIME: 07:06

POINT#	X	Y
1:	-0.141	1.675
2:	-0.722	0.782
3:	-0.242	-0.268
4:	0.211	-0.185
5:	0.387	-0.456

X CENTROID: -0.101
 Y CENTROID: 0.310
 POA TO CENTROID: 0.326
 HORZ SPREAD: 1.109
 VERT SPREAD: 2.131
 GROUP SPREAD: 2.195
 MIN RADIUS: 0.585
 MAX RADIUS: 1.366
 MEAN RADIUS: 0.847
 # IN 1 IN DIAMETER: 0
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 5



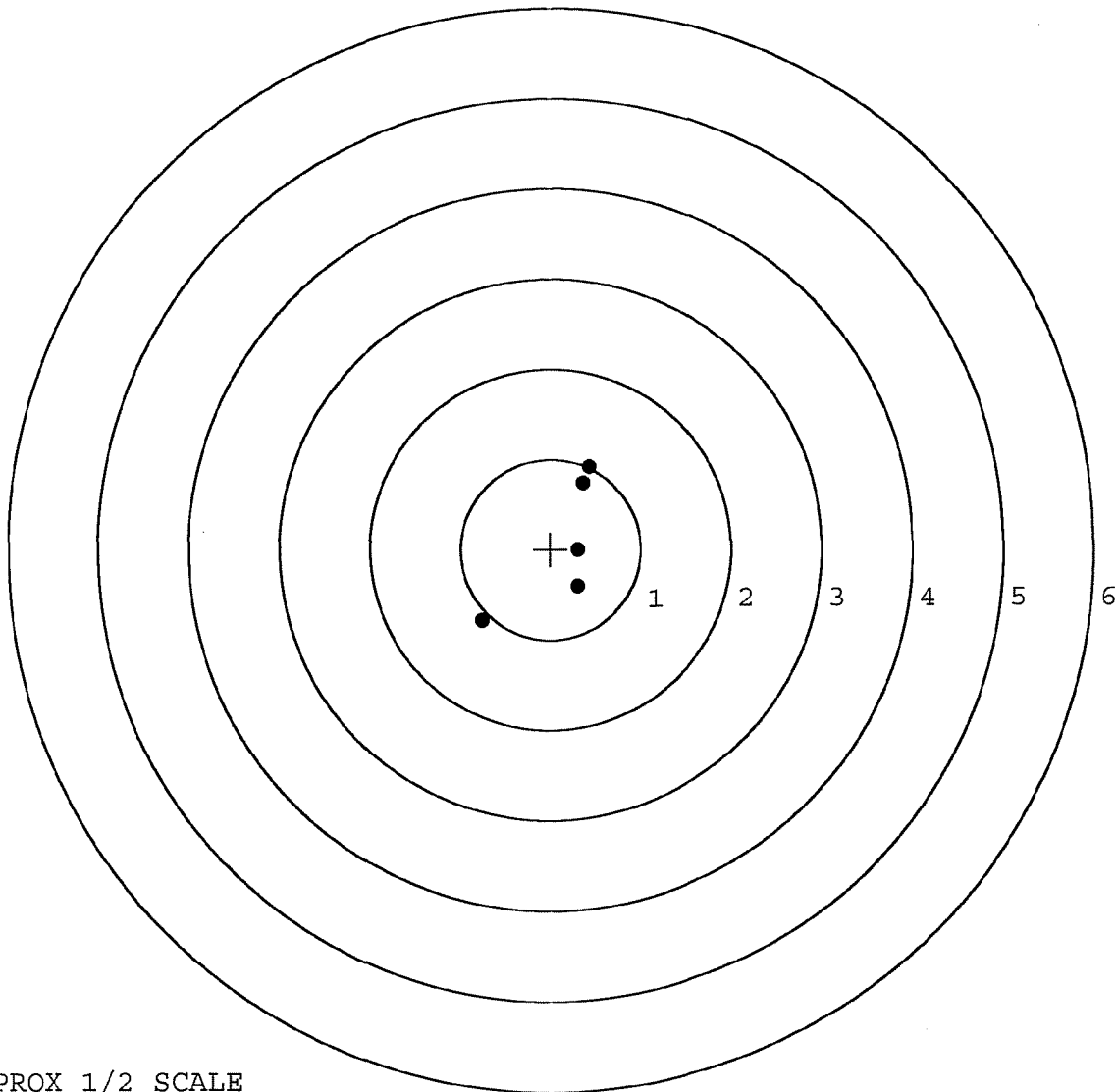
TARGET APPROX 1/2 SCALE

BARBER - M24 0157976

SERIAL NUMBER: G6288197. __0
TARGET NUMBER: 2
FILE DATE: 09/12/2003
FILE TIME: 07:06

POINT#	X	Y
1:	0.302	-0.415
2:	0.302	-0.007
3:	0.429	0.919
4:	-0.762	-0.789
5:	0.371	0.735

X CENTROID: 0.128
Y CENTROID: 0.089
POA TO CENTROID: 0.156
HORZ SPREAD: 1.191
VERT SPREAD: 1.708
GROUP SPREAD: 2.082
MIN RADIUS: 0.198
MAX RADIUS: 1.250
MEAN RADIUS: 0.711
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE