

G6288201

VERY IMPORTANT
Instruction
enclosed to
safe use
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DD

Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO.
G6288201

ORDER NO.
25716

17X



5716 66288201

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



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M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



SERIAL NO.



66288201

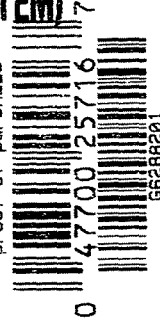
BARBER - M24 0158009

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

DD FORM

proof of purchase



owner registration sticker



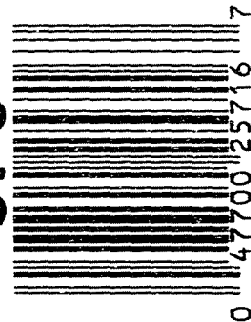
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6288201

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6288201

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-12-03	RTL
600	PROOF		11-12-03	RT
607	CHECK HEADSPACE		11-12-03	RT
610	DIS-ASSEMBLE GUN		11-13-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 14 2003 INSPECTED OPERATOR BS		
615	ROLLMARK CALIBER		11-14-03	LB
617	DRILL AND TAP SIGHT HOLES		11-13-03	TRW
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12/1/03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/1/03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/1/03	DA
	D) OIL FIRING PIN ASSEMBLY		12/1/03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		12/10/03	DA

OP #	DESCRIPTION	REQUIREMENTS	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	9 ⁰ 8 ²² 8 ²⁵	12-9-03	RL
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	3 ⁰ 3 ⁰ 3 ⁰	12-9-03	RL
	H) TRIGGER PULL TEST AND RETAINABILITY			12-9-03	RL
	I) FIRING PIN INDENT	.020 MIN	.023 .022 .023	12-9-03	RL
	J) ASSEMBLE STOCK			12-1-03	RL
	K) ASSEMBLE SWIVEL STUDS			12-10-03	RL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			12-1-03	RL
	M) IRON SIGHT ALIGNMENT			12-1-03	RL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			12-1-03	RL
640	GALLERY TEST AND TARGET		PASS FAIL	12-5-03	TRW
	MALFUNCTION		CORRECTION	12-5-03	TRW
	MALFUNCTION		CORRECTION	12-5-03	TRW
	MALFUNCTION		CORRECTION	12-5-03	TRW
	MALFUNCTION		CORRECTION	12-5-03	TRW
645	INSPECT FOR LIVE AMMO			12-5-03	TRW
655	FINAL INSPECTION A) HEADSPACE			12-10-03	RL
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	251 262 260 243 267	12-9-03	RL
	C) FUNCTION			12-10-03	RL
660	PACK			12/10/03	DA

AVERAGE BARBER-JM24 01580512
 INITIAL & CYCLE TESTS
 2.50 LBS (plus or minus 0.50 LBS)
 3.00 LBS (plus or minus 0.75 LBS)
 4.00 LBS (plus or minus 1.00 LBS)

DATE 11-5-03

TESTER TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.63	2.65		2.79	
PULL #2	2.73	2.86		2.73	
PULL #3	2.83	2.83		2.71	
PULL #4	2.80	2.80		2.82	
PULL #5	2.93	2.65		2.63	
TOTAL	13.92	13.79		13.68	
AVERAGE	2.78	2.75		2.73	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.44	3.37		
PULL #2	3.43	3.45		
PULL #3	3.44	3.33		
PULL #4	3.49	3.42		
PULL #5	3.45	3.38		
TOTAL	17.25	16.95		
AVERAGE	3.45	3.39		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.13	4.09		4.36
PULL #2	4.23	4.12		4.42
PULL #3	4.32	4.11		4.35
PULL #4	4.12	4.19		4.44
PULL #5	4.14	4.23		4.33
TOTAL	20.94	20.74		21.90
AVERAGE	4.18	4.14		4.38

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288201.___0

FILE DATE AND TIME: 12/05/2003 18:41

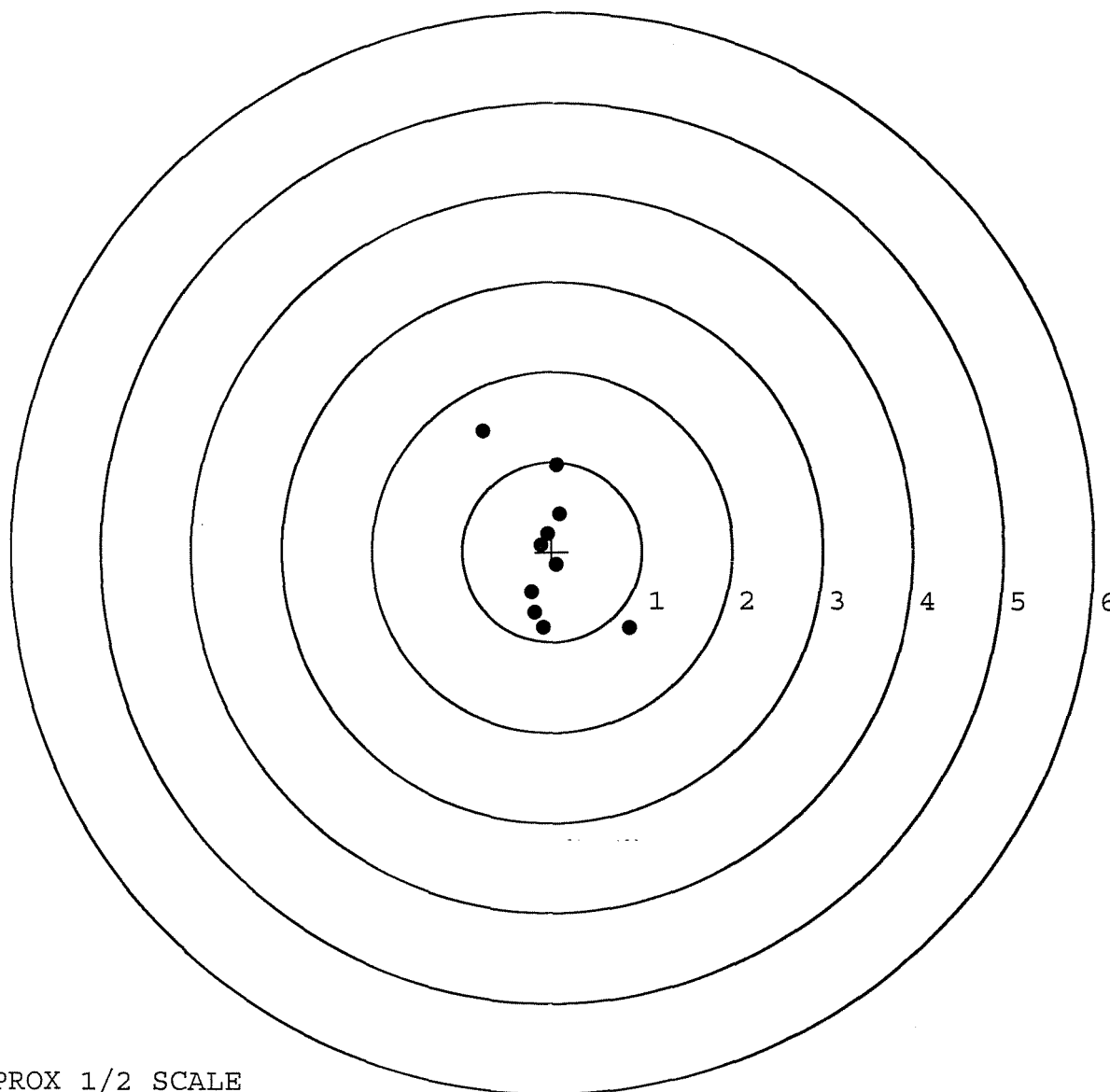
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.058
The Average Y Centroid of the Five Target Set:	0.076
The Average Point of Impact of the Five Target Set:	0.096
The Average Mean Radius of the Five Target Set:	0.785
The Distance from POA to Centroid Target #1:	0.041
The Distance from Centroid Target #2 to Centroid Target #1:	0.308
The Distance from Centroid Target #3 to Centroid Target #1:	0.142
The Distance from Centroid Target #4 to Centroid Target #1:	0.093
The Distance from Centroid Target #5 to Centroid Target #1:	0.186

SERIAL NUMBER: G6288201. 0
 TARGET NUMBER: 1
 FILE DATE: 12/05/2003
 FILE TIME: 18:41

X CENTROID: -0.041
 Y CENTROID: 0.003
 POA TO CENTROID: 0.041
 HORZ SPREAD: 1.638
 VERT SPREAD: 2.191
 GROUP SPREAD: 2.736
 MIN RADIUS: 0.111
 MAX RADIUS: 1.528
 MEAN RADIUS: 0.671
 # IN 1 IN DIAMETER: 5
 # IN 2 IN DIAMETER: 8
 # in 3 IN DIAMETER: 9

POINT#	X	Y
1:	0.864	-0.848
2:	0.053	0.968
3:	-0.774	1.343
4:	0.080	0.422
5:	-0.049	0.202
6:	-0.124	0.077
7:	0.048	-0.151
8:	-0.221	-0.458
9:	-0.191	-0.681
10:	-0.099	-0.848

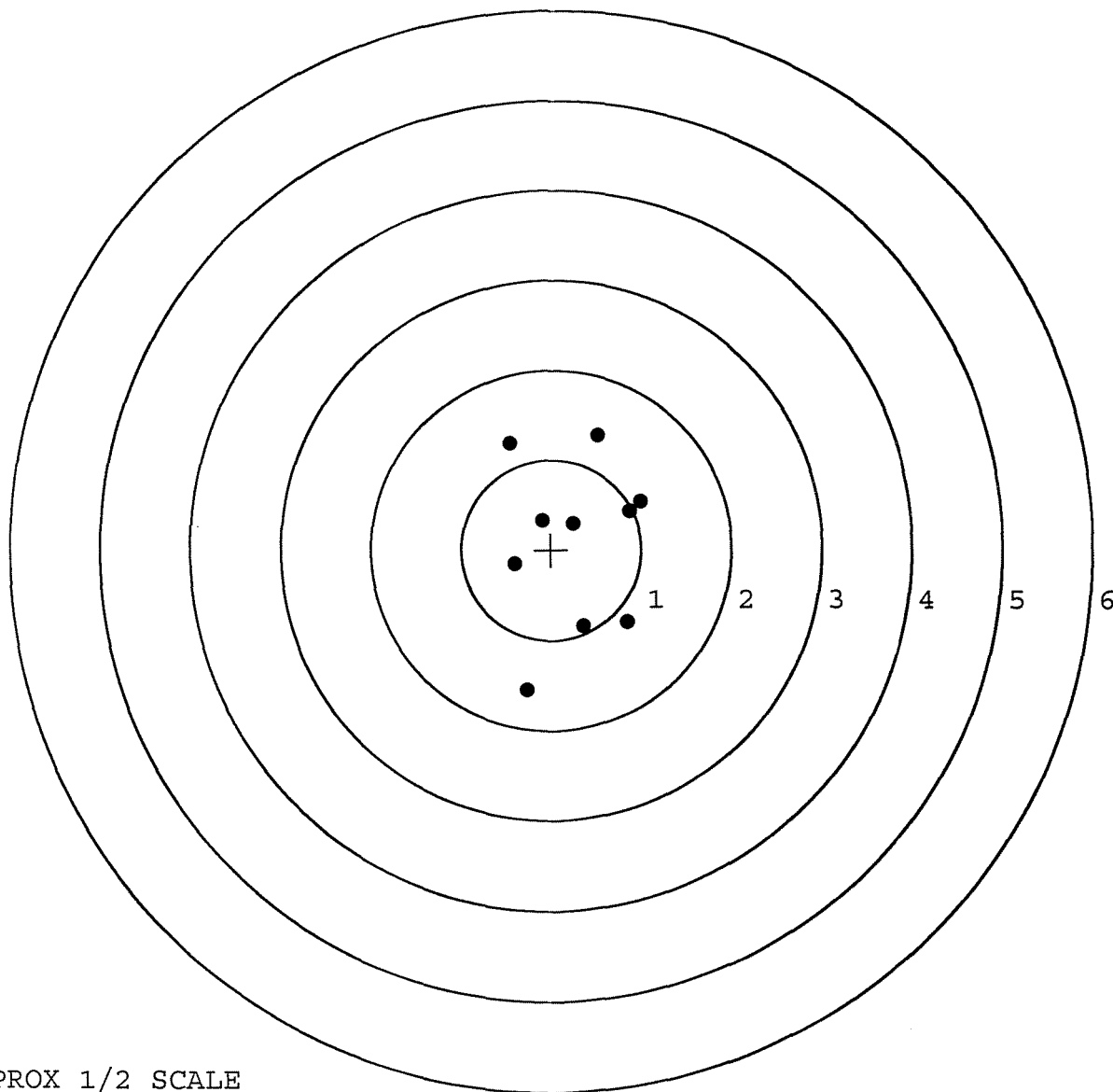


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288201. __0
 TARGET NUMBER: 2
 FILE DATE: 12/05/2003
 FILE TIME: 18:41

X CENTROID: 0.260
 Y CENTROID: 0.065
 POA TO CENTROID: 0.268
 HORZ SPREAD: 1.457
 VERT SPREAD: 2.828
 GROUP SPREAD: 2.933
 MIN RADIUS: 0.226
 MAX RADIUS: 1.705
 MEAN RADIUS: 0.919
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 6
 # in 3 IN DIAMETER: 9

POINT#	X	Y
1:	0.852	-0.803
2:	0.362	-0.852
3:	-0.262	-1.558
4:	0.992	0.534
5:	0.867	0.429
6:	0.244	0.290
7:	-0.101	0.324
8:	-0.401	-0.166
9:	0.514	1.270
10:	-0.465	1.181

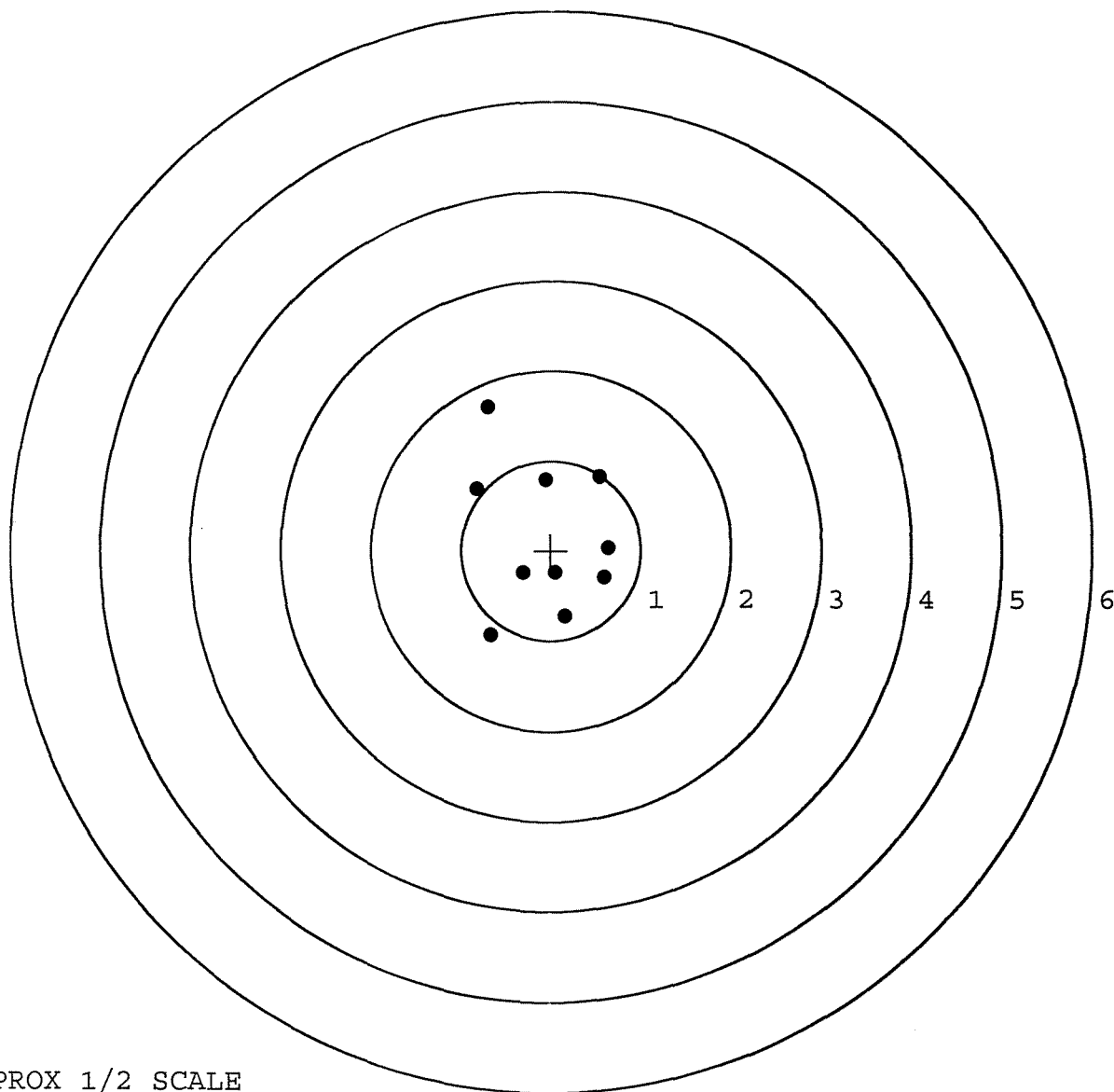


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288201. __0
 TARGET NUMBER: 3
 FILE DATE: 12/05/2003
 FILE TIME: 18:41

X CENTROID: -0.058
 Y CENTROID: 0.144
 POA TO CENTROID: 0.155
 HORZ SPREAD: 1.473
 VERT SPREAD: 2.537
 GROUP SPREAD: 2.537
 MIN RADIUS: 0.411
 MAX RADIUS: 1.589
 MEAN RADIUS: 0.862
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 8
 # in 3 IN DIAMETER: 9

POINT#	X	Y
1:	0.166	-0.738
2:	-0.669	-0.943
3:	0.051	-0.252
4:	-0.312	-0.250
5:	0.596	-0.303
6:	0.644	0.029
7:	0.541	0.825
8:	-0.061	0.788
9:	-0.829	0.691
10:	-0.707	1.594



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288201. 0

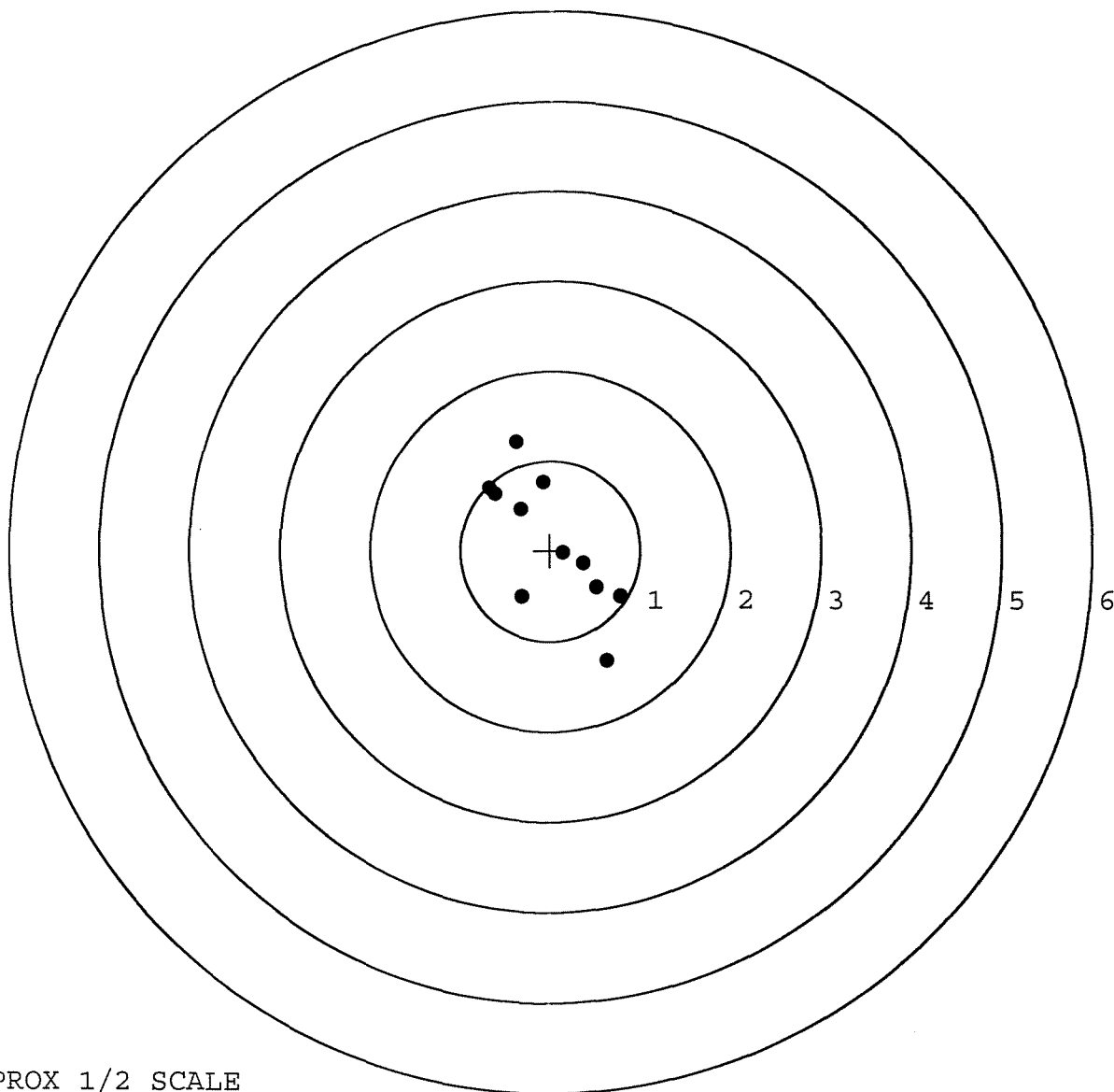
TARGET NUMBER: 4

FILE DATE: 12/05/2003

FILE TIME: 18:41

X CENTROID: 0.003
 Y CENTROID: 0.085
 POA TO CENTROID: 0.085
 HORZ SPREAD: 1.465
 VERT SPREAD: 2.425
 GROUP SPREAD: 2.630
 MIN RADIUS: 0.179
 MAX RADIUS: 1.445
 MEAN RADIUS: 0.778
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 9
 # in 3 IN DIAMETER: 11

POINT#	X	Y
1:	0.634	-1.215
2:	-0.316	-0.509
3:	-0.082	0.765
4:	-0.329	0.461
5:	-0.685	0.697
6:	-0.618	0.630
7:	-0.384	1.210
8:	0.140	-0.030
9:	0.373	-0.153
10:	0.516	-0.407
11:	0.780	-0.513

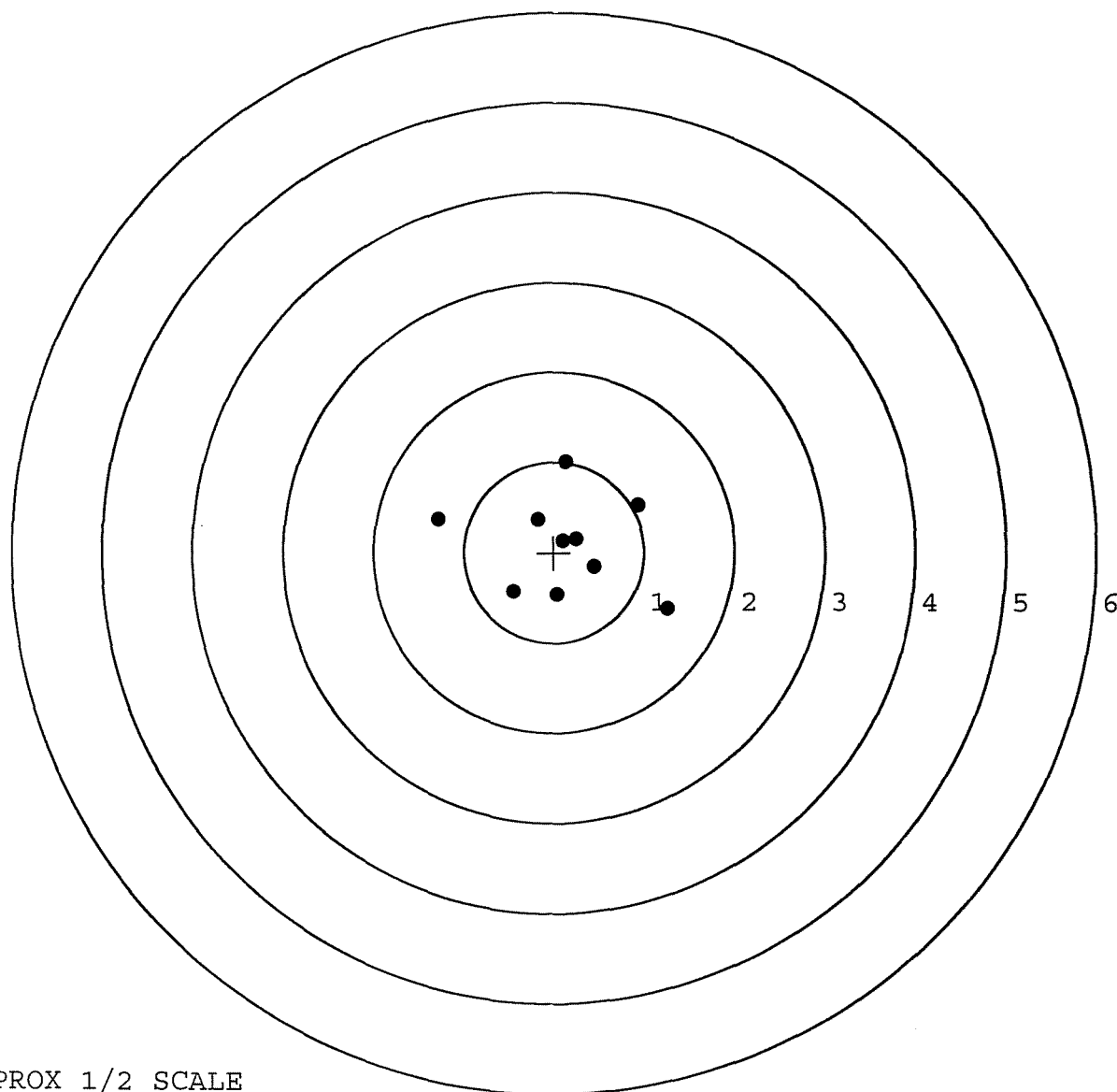


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288201. 0
 TARGET NUMBER: 5
 FILE DATE: 12/05/2003
 FILE TIME: 18:41

X CENTROID: 0.125
 Y CENTROID: 0.085
 POA TO CENTROID: 0.151
 HORZ SPREAD: 2.554
 VERT SPREAD: 1.634
 GROUP SPREAD: 2.742
 MIN RADIUS: 0.052
 MAX RADIUS: 1.444
 MEAN RADIUS: 0.697
 # IN 1 IN DIAMETER: 4
 # IN 2 IN DIAMETER: 8
 # in 3 IN DIAMETER: 10

POINT#	X	Y
1:	1.263	-0.629
2:	0.933	0.523
3:	0.450	-0.161
4:	0.250	0.152
5:	0.100	0.130
6:	0.041	-0.469
7:	-0.442	-0.434
8:	-0.185	0.363
9:	0.131	1.005
10:	-1.291	0.368



TARGET APPROX 1/2 SCALE