

56288203

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.
Made in Britain, NY

SERIAL NO.
66288203

ORDER NO.
25716

02EX

5716 66288203

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



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M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



46 FORM

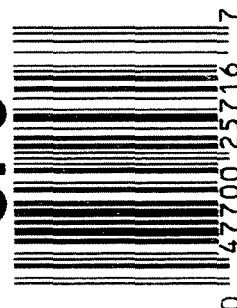
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6288203

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66288203

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		8-13-03	RTL
600	PROOF		8-13-03	AC
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	8-13-03	AC
610	DIS-ASSEMBLE GUN		8-14-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RK</u>		
615	ROLLMARK CALIBER		8-15-03	SB
617	DRILL AND TAP SIGHT HOLES		8-14-03	TRW
620	APPLY COATINGS (BARREL ACTION)		9-4	TA
	(BOLT)		9-4	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-5-03	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-5-03	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-5-03	RW
	D) OIL FIRING PIN ASSEMBLY		9-5-03	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		9-19-03	RTL

OP #	OPERATION NAME	58032	READINGS			DATE	INITIAL		
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>5.5</u>	<u>5.5</u>	<u>5.2</u>	9/12/03	DA		
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>2.0</u>	<u>2.0</u>	<u>2.0</u>	9/12/03	DA		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.022</u>	<u>.022</u>	<u>.022</u>	9/12/03	DA		
	J) ASSEMBLE STOCK					9-5-03	RW		
	K) ASSEMBLE SWIVEL STUDS					9-19-03	RTL		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					9-10-03	RW		
	M) IRON SIGHT ALIGNMENT					9-10-03	RW		
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					9-10-03	RW		
640	GALLERY TEST AND TARGET		PASS	FAIL		9-11-03	A		
	MALFUNCTION		CORRECTION			9-11-03	A		
	MALFUNCTION		CORRECTION			9-11-03	A		
	MALFUNCTION		CORRECTION			9-11-03	A		
	MALFUNCTION		CORRECTION			9-11-03	A		
645	INSPECT FOR LIVE AMMO					9-11-03	A		
655	FINAL INSPECTION A) HEADSPACE					9-19-03	RTL		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.57</u>	<u>2.44</u>	<u>2.48</u>	<u>2.49</u>	<u>2.29</u>	9/12/03	DA
	C) FUNCTION					9-19-03	RTL		
660	PACK					9/12/03	DA		

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE 9-4-03

TESTER TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.56	2.73		2.49	
PULL #2	2.57	2.63		2.82	
PULL #3	2.74	2.62		2.70	
PULL #4	2.64	2.64		2.60	
PULL #5	2.57	2.74		2.64	
TOTAL	13.08	13.36		13.25	
AVERAGE	2.61	2.67		2.65	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.11	3.23		
PULL #2	3.17	3.09		
PULL #3	3.04	3.12		
PULL #4	3.00	3.05		
PULL #5	2.99	3.04		
TOTAL	15.31	15.53		
AVERAGE	3.06	3.10		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX. SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.10	4.16		4.32
PULL #2	4.48	4.36		4.17
PULL #3	4.15	4.14		4.09
PULL #4	4.11	4.16		4.14
PULL #5	4.13	4.27		4.24
TOTAL	20.97	21.09		20.96
AVERAGE	4.19	4.21		4.19

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288203.__0
FILE DATE AND TIME: 09/11/2003 07:07

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

mean .7675

BARBER - M24 0158035

SERIAL NUMBER: G6288203. __0

TARGET NUMBER: 1

FILE DATE: 09/11/2003

FILE TIME: 07:07

POINT#	X	Y
1:	0.724	-1.090
2:	-0.906	-0.491
3:	-0.194	-0.183
4:	0.165	0.234
5:	0.225	1.170

X CENTROID: 0.003

Y CENTROID: -0.072

POA TO CENTROID: 0.072

HORZ SPREAD: 1.630

VERT SPREAD: 2.260

GROUP SPREAD: 2.314

MIN RADIUS: 0.226

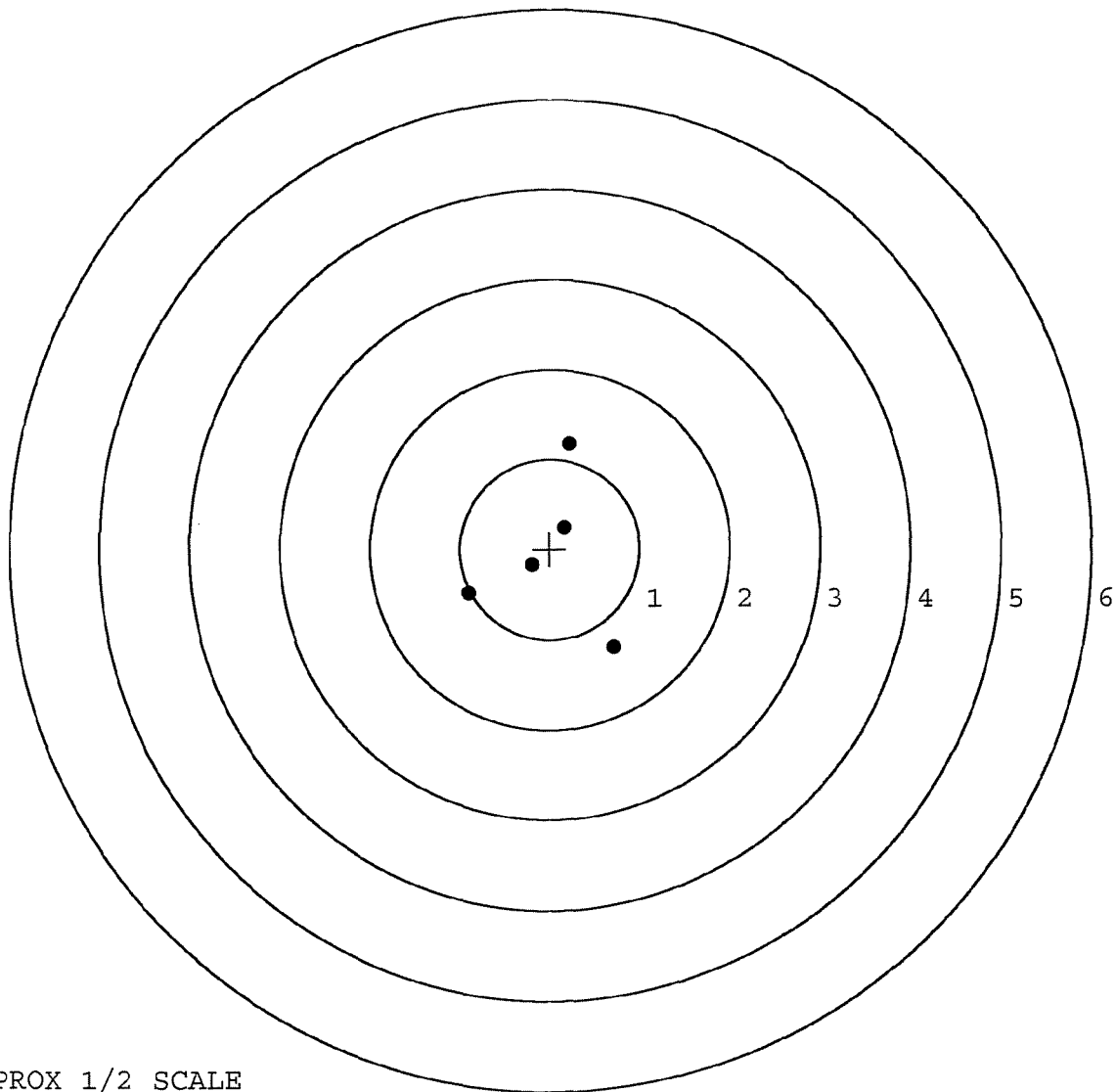
MAX RADIUS: 1.262

MEAN RADIUS: 0.816

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 2

in 3 IN DIAMETER: 5



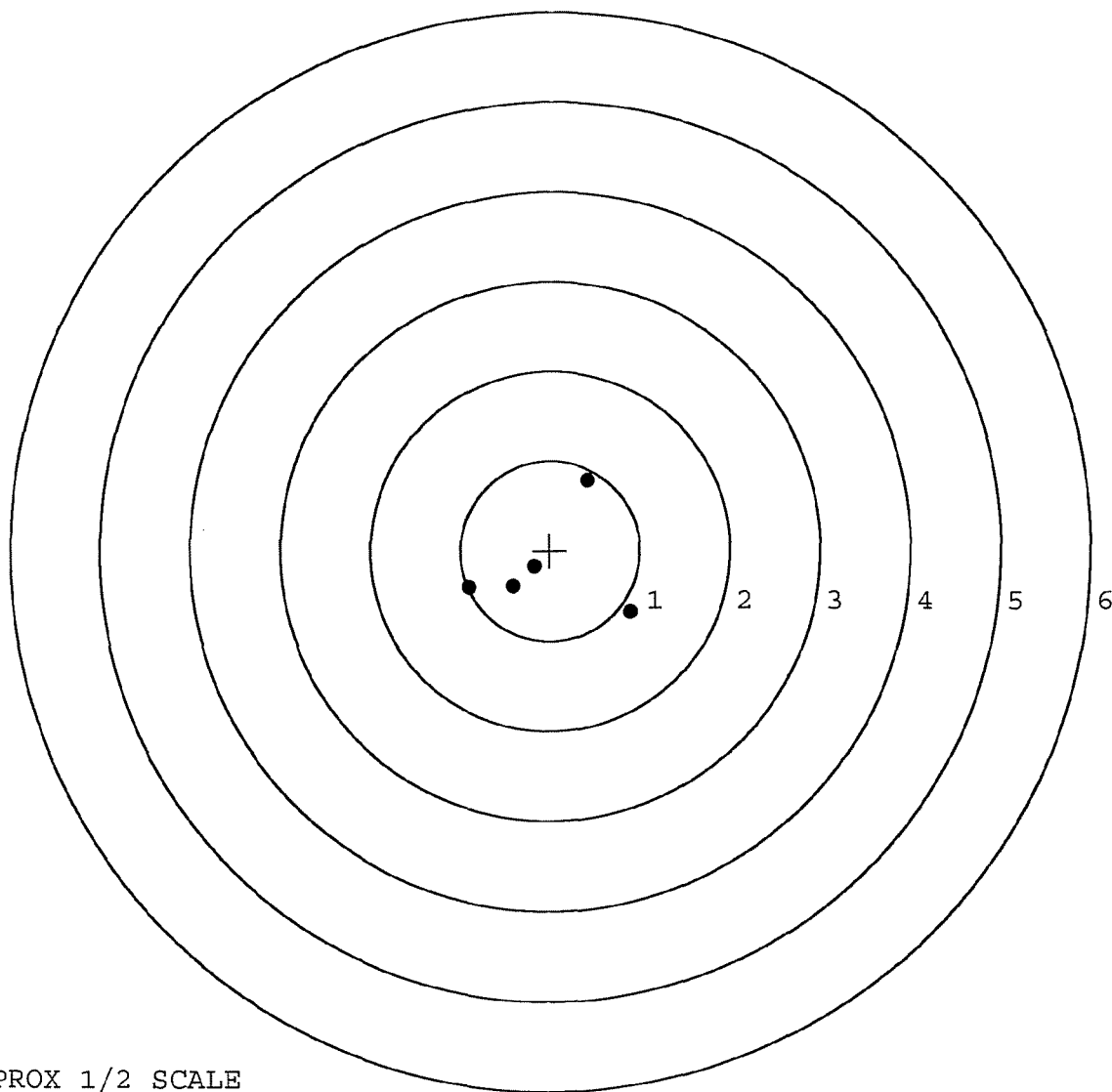
TARGET APPROX 1/2 SCALE

BARBER - M24 0158036

SERIAL NUMBER: G6288203. __0
 TARGET NUMBER: 2
 FILE DATE: 09/11/2003
 FILE TIME: 07:07

POINT#	X	Y
1:	0.897	-0.681
2:	-0.174	-0.175
3:	0.414	0.786
4:	-0.407	-0.396
5:	-0.906	-0.411

X CENTROID: -0.035
 Y CENTROID: -0.175
 POA TO CENTROID: 0.179
 HORZ SPREAD: 1.803
 VERT SPREAD: 1.467
 GROUP SPREAD: 1.782
 MIN RADIUS: 0.139
 MAX RADIUS: 1.061
 MEAN RADIUS: 0.719
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 3
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE