

56288205

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
rifle.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

SERIAL NO. **66288205**
ORDER NO. **25716**

Made in Illinois, U.S.A. Reg. U.S. Pat. & Tm. Off. Trade Registered Mark Deposee.

02EX

5716 66288205

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



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UPC



SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
 BOLT ACTION CENTERFIRE RIFLE
 24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



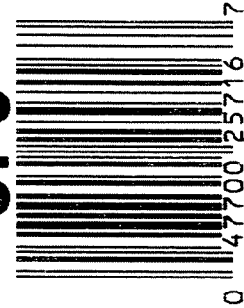
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6288205

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6288205

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-12-03	RTL
600	PROOF		8-12-03	Ac
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	8-12-03	Ac
610	DIS-ASSEMBLE GUN		11-12-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RK</u>		
615	ROLLMARK CALIBER		8-15-03	SB
617	DRILL AND TAP SIGHT HOLES		8-13-03	TRW
620	APPLY COATINGS (BARREL ACTION)		9-19-03	TA
	(BOLT)		9-19-03	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-25-03	LW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-25-03	LW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-25-03	LW
	D) OIL FIRING PIN ASSEMBLY		9-25-03	LW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP #	OPERATION NAME	BARBER - M24058050	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>6⁰</u> <u>6⁰</u> <u>6⁰</u>	9-30-03	RTL
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>3⁰</u> <u>3⁰</u> <u>3⁰</u>	9-30-03	RTL
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u> <u>.023</u> <u>.022</u>	9-30-03	RTL
	J) ASSEMBLE STOCK			9-25-03	RTL
	K) ASSEMBLE SWIVEL STUDS			9-30-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			9-25-03	RTL
	M) IRON SIGHT ALIGNMENT			9-25-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			9-25-03	RTL
640	GALLERY TEST AND TARGET		PASS FAIL	9-26-03	TRW
	MALFUNCTION		CORRECTION	9-26-03	TRW
	MALFUNCTION		CORRECTION	9-26-03	TRW
	MALFUNCTION		CORRECTION	9-26-03	TRW
	MALFUNCTION		CORRECTION	9-26-03	TRW
645	INSPECT FOR LIVE AMMO			9-26-03	TRW
655	FINAL INSPECTION A) HEADSPACE			9-30-03	RTL
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.34</u> <u>2.45</u> <u>2.49</u> <u>2.52</u> <u>2.55</u>	9-30-03	DA
	C) FUNCTION			9-30-03	RTL
660	PACK			10/1/03	DA

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE 9-9-03

TESTER TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.48	2.51		2.79	
PULL #2	2.53	2.28		2.62	
PULL #3	2.60	2.21		2.48	
PULL #4	2.55	2.31		2.44	
PULL #5	2.56	2.17		2.43	
TOTAL	12.72	11.48		12.76	
AVERAGE	2.54	2.29		2.55	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.26	3.24		
PULL #2	3.30	3.25		
PULL #3	3.32	3.20		
PULL #4	3.28	3.21		
PULL #5	3.31	3.18		
TOTAL	16.47	16.08		
AVERAGE	3.29	3.21		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.44	4.30		4.47
PULL #2	4.31	4.47		4.46
PULL #3	4.29	4.33		4.47
PULL #4	4.34	4.35		4.47
PULL #5	4.27	4.44		4.45
TOTAL	21.65	21.89		22.32
AVERAGE	4.33	4.37		4.46

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288205.___0
FILE DATE AND TIME: 09/26/2003 04:52

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

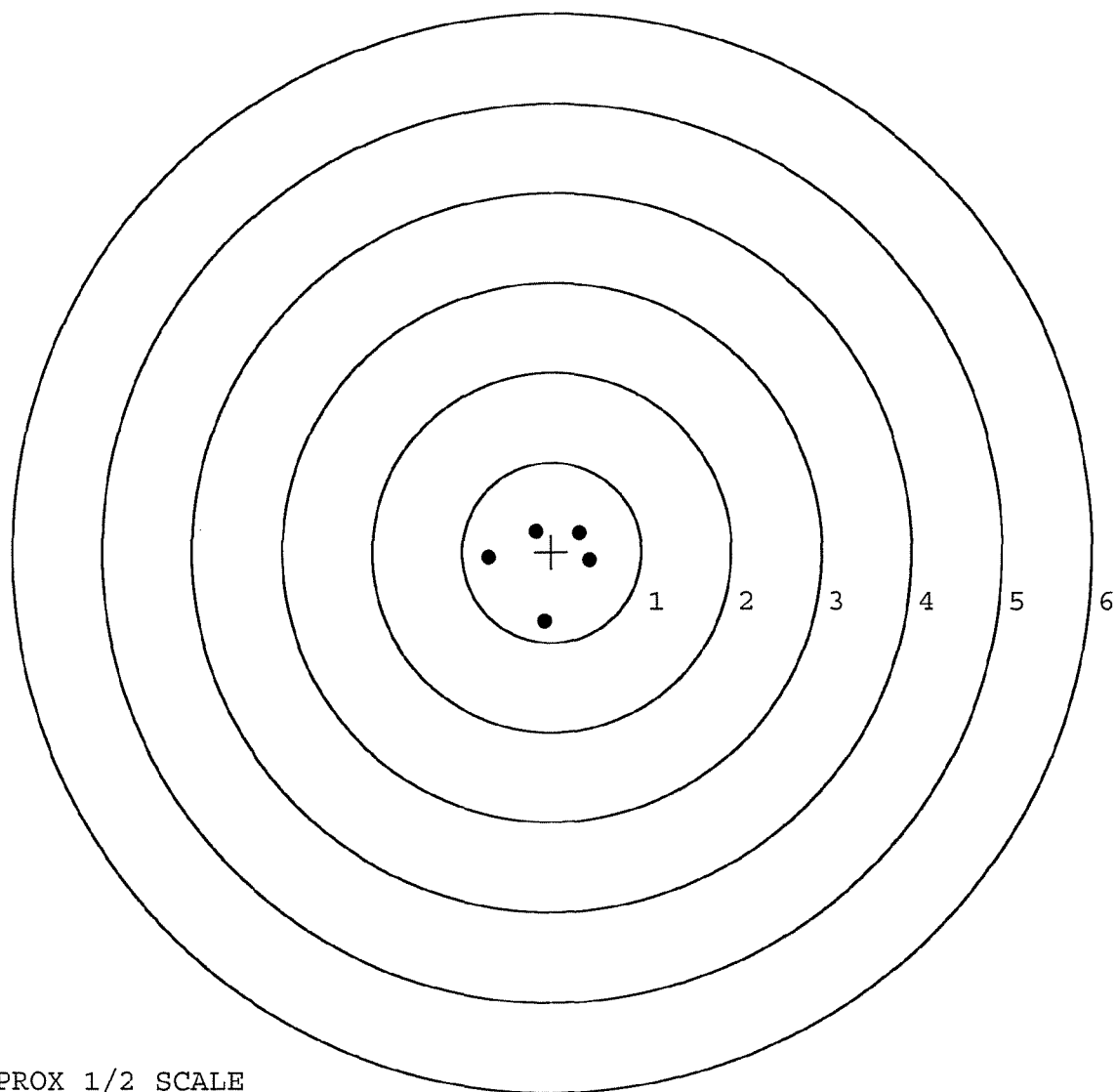
mean .816

BARBER - M24 0158053

SERIAL NUMBER: G6288205. __0
 TARGET NUMBER: 1
 FILE DATE: 09/26/2003
 FILE TIME: 04:52

POINT#	X	Y
1:	0.433	-0.098
2:	0.313	0.207
3:	-0.179	0.223
4:	-0.701	-0.061
5:	-0.086	-0.770

X CENTROID: -0.044
 Y CENTROID: -0.100
 POA TO CENTROID: 0.109
 HORZ SPREAD: 1.134
 VERT SPREAD: 0.993
 GROUP SPREAD: 1.055
 MIN RADIUS: 0.350
 MAX RADIUS: 0.672
 MEAN RADIUS: 0.525
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

BARBER - M24 0158054

SERIAL NUMBER: G6288205. __0

TARGET NUMBER: 2

FILE DATE: 09/26/2003

FILE TIME: 04:52

POINT#	X	Y
1:	0.063	-0.565
2:	0.314	-0.163
3:	-0.096	0.546
4:	-1.999	-0.542
5:	-1.917	-0.832

X CENTROID: -0.727

Y CENTROID: -0.311

POA TO CENTROID: 0.791

HORZ SPREAD: 2.313

VERT SPREAD: 1.378

GROUP SPREAD: 2.329

MIN RADIUS: 0.830

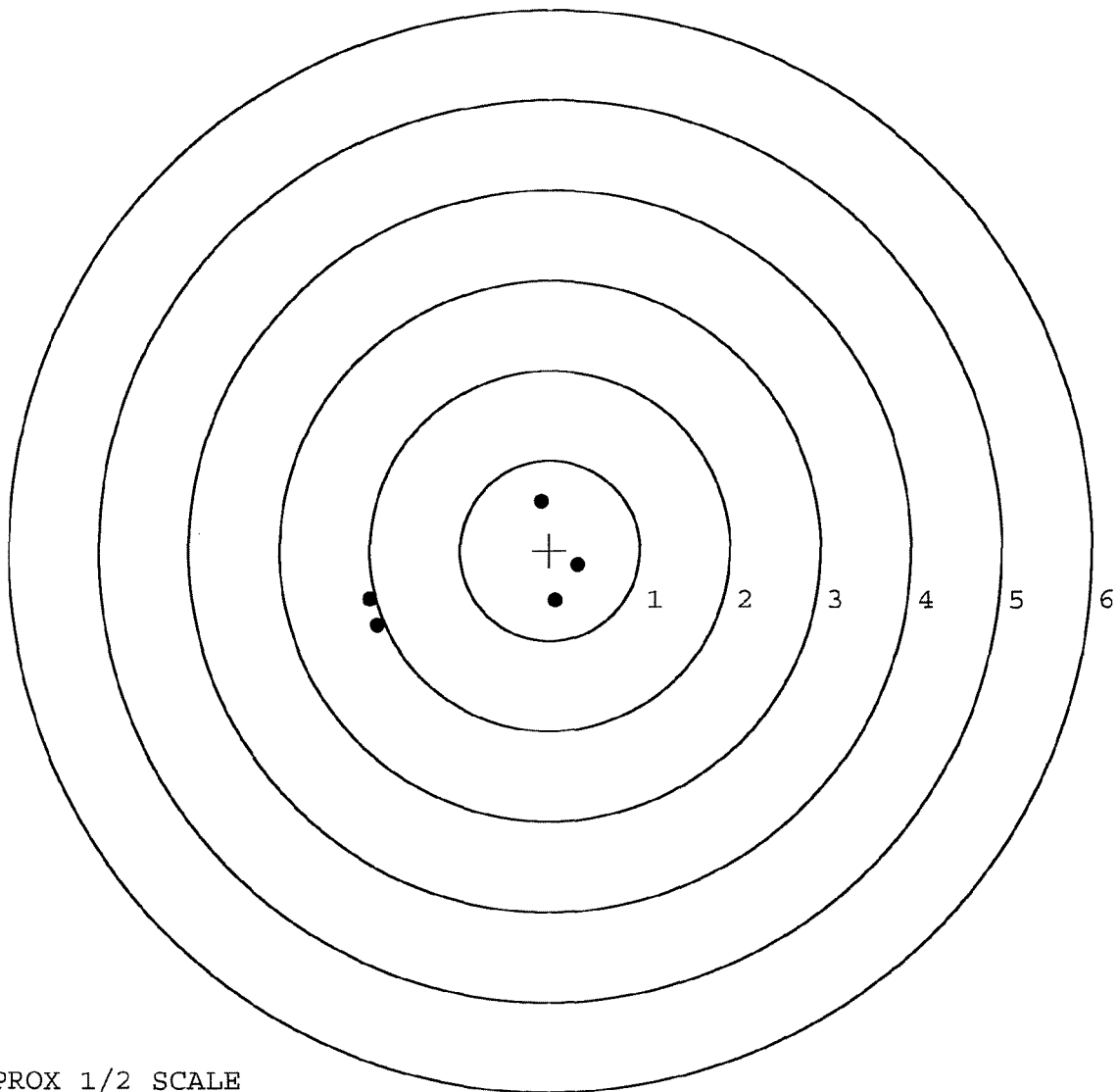
MAX RADIUS: 1.299

MEAN RADIUS: 1.107

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 1

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE