

G6288207

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. J
G6288207

ORDER NO.
25716

46

20AX


5716 G6288207

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M/24 7.62 NATO S.W.S. (COMPLETE SYSTI
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M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

**BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO**

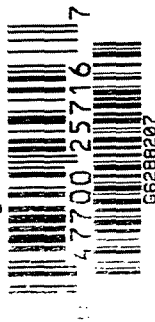
- INSTRUCTION BOOK 3518

46 FJPM

proof of purchase



owner registration sticker



ORDER NO.

25716

BARREL LENGTH

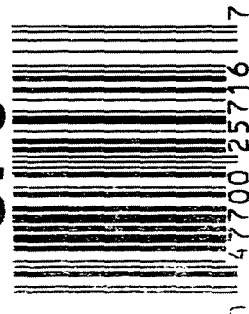
24"

CAPACITY

6

G6288207

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6288207

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-8-03	RW
600	PROOF		1-8-03	RW
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	1-8-03	RW
610	DIS-ASSEMBLE GUN		1-8-03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	JAN 15 2003 OPERATOR <u>RL</u>		
615	ROLLMARK CALIBER		1/16/03	RB
617	DRILL AND TAP SIGHT HOLES		1-29-03	RW
620	APPLY COATINGS (BARREL ACTION)		2-27	TA
	(BOLT)		2-27	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-13-03	✓
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-13-03	✓
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-13-03	✓
	D) OIL FIRING PIN ASSEMBLY		3-14-03	RTL
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		3-18-03	ROL

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.0</u> <u>6.0</u> <u>6.0</u>	3-17-03	DA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5</u> <u>2.5</u> <u>2.5</u>	3-17-03	DA
	H) TRIGGER PULL TEST AND RETAINABILITY		3-18-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.021</u> <u>.023</u>	3-17-03	DA
	J) ASSEMBLE STOCK		3-14-03	RTL
	K) ASSEMBLE SWIVEL STUDS		3-18-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		3-18-03	RTL
	M) IRON SIGHT ALIGNMENT		3-18-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		3-18-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	3-15-03	TRW
	MALFUNCTION	CORRECTION	3-15-03	TRW
	MALFUNCTION	CORRECTION	3-15-03	TRW
	MALFUNCTION	CORRECTION	3-15-03	TRW
	MALFUNCTION	CORRECTION	3-15-03	TRW
645	INSPECT FOR LIVE AMMO		3-15-03	TRW
655	FINAL INSPECTION A) HEADSPACE		3-18-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.74</u> <u>2.74</u> <u>2.78</u> <u>2.75</u> <u>2.85</u>	3-17-03	DA
	C) FUNCTION		3-18-03	RTL
660	PACK		3-18-03	DA

AVERAGE PULL FORCE BETWEEN
BARBER - M24 0158060 CYCLE TESTS

SERIAL NO. _____

2.50# + .50#
 3.00# + .75#
 4.00# + 1.00#

DATE 1-10-03

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.25	2.34		2.50	MIN. SETTING
PULL #2	2.28	2.11		2.43	NO AVG. OF 5
PULL #3	2.43	2.33		2.37	READINGS ACCEPT
PULL #4	2.54	2.36		2.40	ABLE LESS THAN
PULL #5	2.44	2.34		2.23	
TOTAL	11.94	11.48		11.93	
AVG.	2.38	2.29		2.38	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.11	3.03		
PULL #2	3.12	3.10		
PULL #3	3.07	2.99		
PULL #4	3.01	2.98		
PULL #5	3.06	3.06		
TOTAL	15.37	15.16		
AVG.	3.07	3.03		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.08	4.37		4.23
PULL #2	4.26	4.33		4.22
PULL #3	4.33	4.32		4.26
PULL #4	4.38	4.33		4.24
PULL #5	4.30	4.38		4.22
TOTAL	21.35	21.73		21.17
AVG.	4.27	4.34		4.23

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288207.___0
FILE DATE AND TIME: 03/16/2003 11:41

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN .707

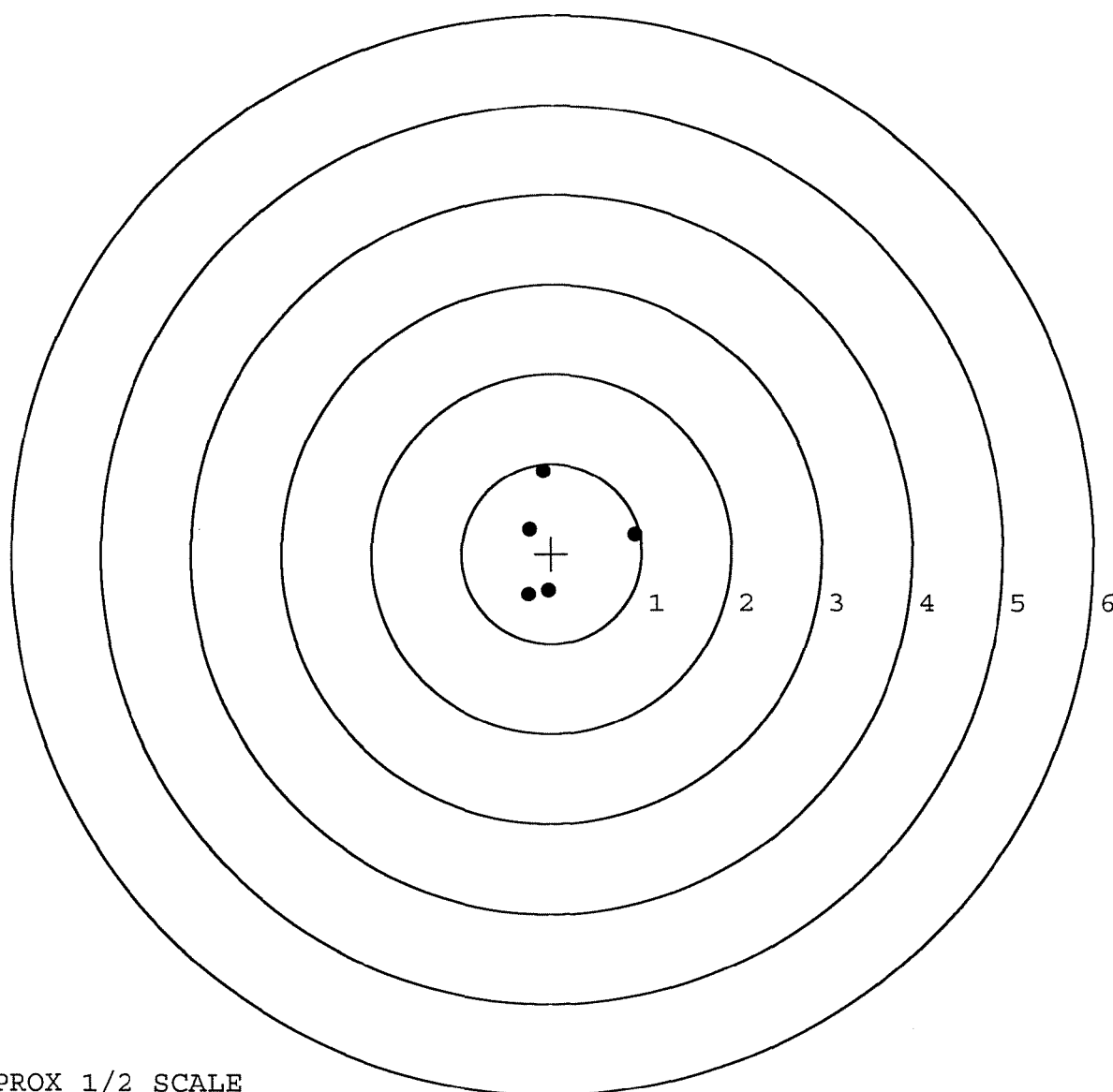
BARBER - M24 0158062

SERIAL NUMBER: G6288207. __0
TARGET NUMBER: 1
FILE DATE: 03/16/2003
FILE TIME: 11:41

POINT#	X	Y
1:	-0.034	-0.411
2:	-0.256	-0.455
3:	-0.248	0.271
4:	-0.096	0.917
5:	0.923	0.211

X CENTROID: 0.058
Y CENTROID: 0.107
POA TO CENTROID: 0.121
HORZ SPREAD: 1.179
VERT SPREAD: 1.372
GROUP SPREAD: 1.354
MIN RADIUS: 0.347
MAX RADIUS: 0.871
MEAN RADIUS: 0.643

IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



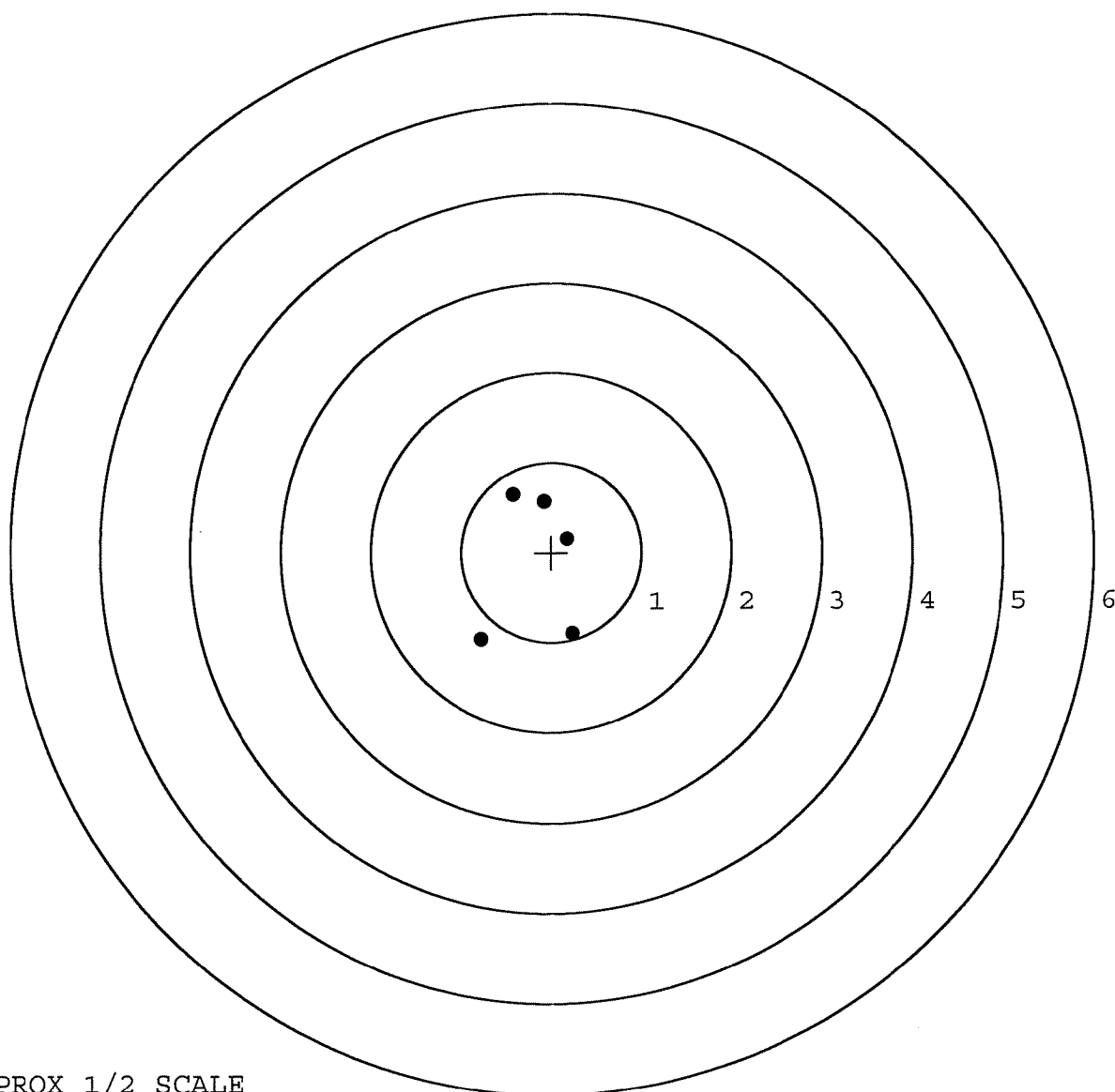
TARGET APPROX 1/2 SCALE

BARBER - M24 0158063

SERIAL NUMBER: G6288207. __0
TARGET NUMBER: 2
FILE DATE: 03/16/2003
FILE TIME: 11:41

POINT#	X	Y
1:	0.237	-0.910
2:	-0.782	-0.968
3:	0.174	0.148
4:	-0.081	0.565
5:	-0.424	0.646

X CENTROID: -0.175
Y CENTROID: -0.104
POA TO CENTROID: 0.204
HORZ SPREAD: 1.019
VERT SPREAD: 1.614
GROUP SPREAD: 1.686
MIN RADIUS: 0.431
MAX RADIUS: 1.056
MEAN RADIUS: 0.771
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE