

56288210

VERY IMPORTANT! Instruction Book enclosed to assure safe use of this firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO. **G6288210**

ORDER NO. **25716**

31AX

5716 G6288210

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M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

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SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



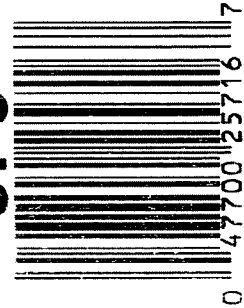
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6288210

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66288210

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-8-03	RW
600	PROOF		1-8-03	RW
607	CHECK HEADSPACE	MAGNA-FLUX	1-8-03	RW
610	DIS-ASSEMBLE GUN	INSPECTED	1-8-03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	JAN 15 2003 OPERATOR <i>RL</i>		
615	ROLLMARK CALIBER		1/16/03	JB
617	DRILL AND TAP SIGHT HOLES		1-29-03	TRW
620	APPLY COATINGS (BARREL ACTION)		2-27	TR
	(BOLT)		2-27	TR
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-13-03	<i>[Signature]</i>
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-13-03	<i>[Signature]</i>
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-13-03	<i>[Signature]</i>
	D) OIL FIRING PIN ASSEMBLY		3-14-03	RTL
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	3-22-03	TRW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>9.0</u> <u>9.75</u> <u>9.50</u>	3-22-03	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.0</u> <u>2.0</u> <u>2.0</u>	3-22-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY		3-24-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.0245</u> <u>.024</u> <u>.022</u>	3-22-03	TRW
	J) ASSEMBLE STOCK		3-14-03	RTL
	K) ASSEMBLE SWIVEL STUDS		3-24-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		3-24-03	RTL
	M) IRON SIGHT ALIGNMENT		3-24-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		3-24-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	3-15-03	TRW
	MALFUNCTION	CORRECTION	3-15-03	TRW
	MALFUNCTION	CORRECTION	3-15-03	TRW
	MALFUNCTION	CORRECTION	3-15-03	TRW
	MALFUNCTION	CORRECTION	3-15-03	TRW
645	INSPECT FOR LIVE AMMO		3-15-03	TRW
655	FINAL INSPECTION A) HEADSPACE		3-24-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.40</u> <u>2.38</u> <u>2.45</u> <u>2.52</u> <u>2.68</u>	3-22-03	TRW
	C) FUNCTION		3-24-03	RTL
660	PACK		3-25-03	DA

AVERAGE PULL FORCE BETWEEN

SERIAL NO.

BARBER - M24 0158078

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

DATE 1-06-03

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.32	2.50		2.49	MIN. SETTING,
PULL #2	2.40	2.35		2.33	NO AVG. OF 5
PULL #3	2.33	2.37		2.41	READINGS ACCEPT
PULL #4	2.52	2.42		2.43	ABLE LESS THAN
PULL #5	2.56	2.47		2.45	
TOTAL	12.13	12.11		12.11	
AVG.	2.42	2.42		2.42	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.31	3.27		
PULL #2	3.32	3.44		
PULL #3	3.31	3.24		
PULL #4	3.29	3.46		
PULL #5	3.34	3.44		
TOTAL	16.57	16.85		
AVG.	3.31	3.37		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# IF TARGET & ACCU
PULL #1	4.24	4.21		4.24
PULL #2	4.10	4.07		4.07
PULL #3	4.11	4.16		4.17
PULL #4	3.98	4.17		4.29
PULL #5	4.13	4.09		4.21
TOTAL	20.56	20.70		20.98
AVG.	4.11	4.14		4.19

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288210.__0

FILE DATE AND TIME: 03/16/2003 11:32

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

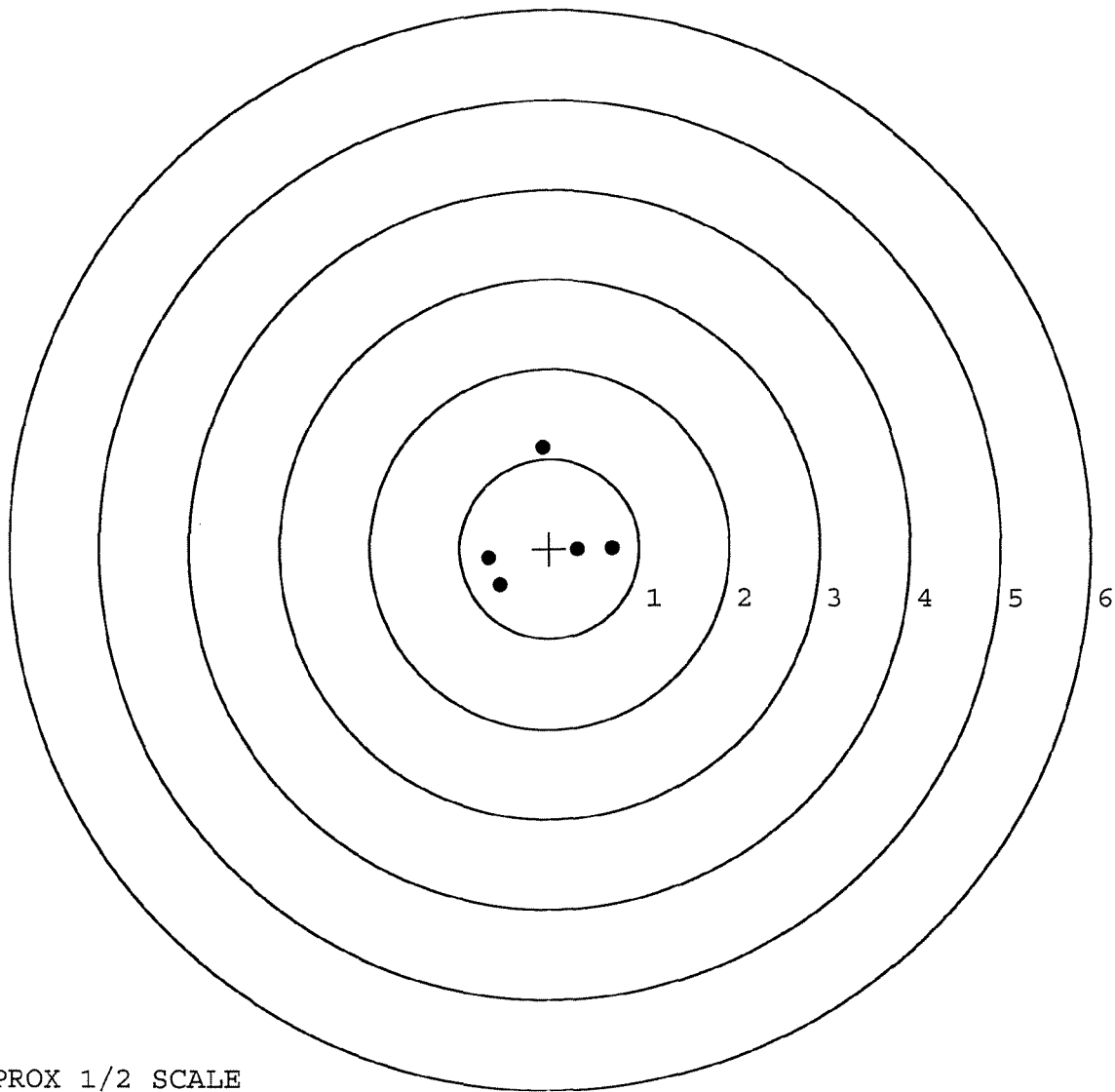
Ave. mean .6485

BARBER - M24 0158080

SERIAL NUMBER: G6288210. __0
 TARGET NUMBER: 1
 FILE DATE: 03/16/2003
 FILE TIME: 11:32

POINT#	X	Y
1:	0.703	0.013
2:	0.316	-0.013
3:	-0.680	-0.104
4:	-0.552	-0.405
5:	-0.074	1.133

X CENTROID: -0.057
 Y CENTROID: 0.125
 POA TO CENTROID: 0.137
 HORZ SPREAD: 1.383
 VERT SPREAD: 1.538
 GROUP SPREAD: 1.611
 MIN RADIUS: 0.398
 MAX RADIUS: 1.008
 MEAN RADIUS: 0.713
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 5



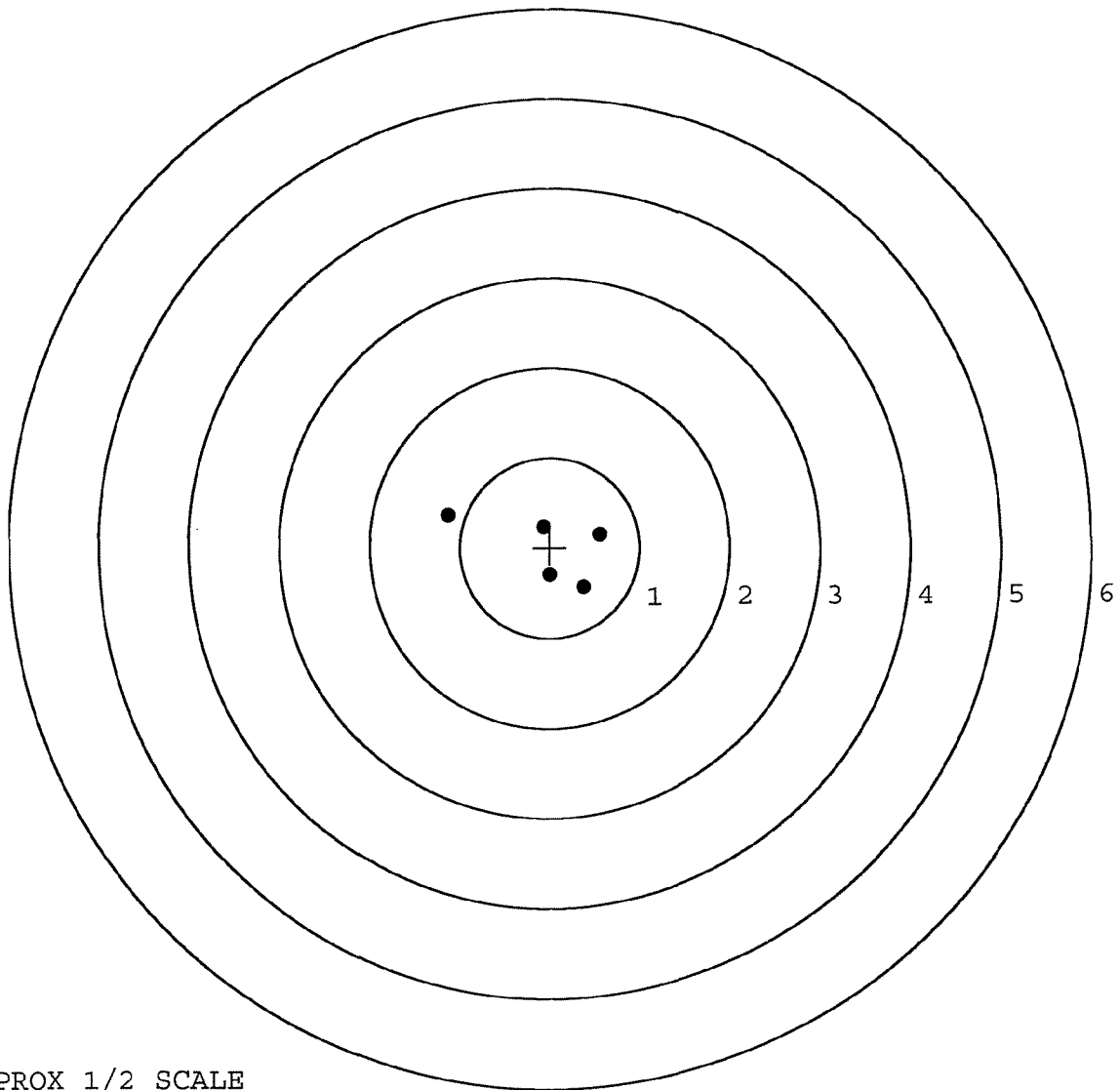
TARGET APPROX 1/2 SCALE

BARBER - M24 0158081

SERIAL NUMBER: G6288210. __0
 TARGET NUMBER: 2
 FILE DATE: 03/16/2003
 FILE TIME: 11:32

POINT#	X	Y
1:	0.379	-0.443
2:	0.002	-0.301
3:	-0.069	0.231
4:	0.572	0.142
5:	-1.120	0.368

X CENTROID: -0.047
 Y CENTROID: -0.001
 POA TO CENTROID: 0.047
 HORZ SPREAD: 1.692
 VERT SPREAD: 0.811
 GROUP SPREAD: 1.707
 MIN RADIUS: 0.233
 MAX RADIUS: 1.134
 MEAN RADIUS: 0.584
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE