

G-62882-11

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
weapon

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

Serial No. **66288211**
Order No. **25716**

Made in Union, NY Reg. U.S. Pat. & Tm. Off. Remington-Union, Inc. New York, N.Y.

28AX

5716 66288211

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYSTI
UPC



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BOLT ACTION CENTERFIRE RIFLE
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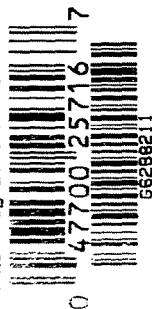
- INSTRUCTION BOOK 3518

46 FO A

proof of purchase



gun registration sticker



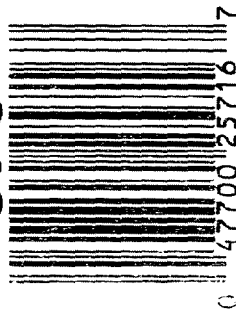
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6288211

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 56288211

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-8-03	RW
600	PROOF		1-8-03	RW
607	CHECK HEADSPACE	MAGNA-FLUX	1-8-03	RW
610	DIS-ASSEMBLE GUN	INSPECTED	1-8-03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	JAN 13 2003 OPERATOR RL		
615	ROLLMARK CALIBER		1/16/03	AB
617	DRILL AND TAP SIGHT HOLES		1-29-03	TRW
620	APPLY COATINGS (BARREL ACTION)		3/11	HP
	(BOLT)			
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-14-03	AC
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-14-03	AC
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-14-03	AC
	D) OIL FIRING PIN ASSEMBLY		3-14-03	AC
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		3-22-03	TRW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.25</u> <u>7.5</u> <u>7.5</u>	3-22-03	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5</u> <u>3.5</u> <u>3.5</u>	3-22-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY		3-24-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.023</u> <u>.021⁵</u>	3-22-03	TRW
	J) ASSEMBLE STOCK		3-14-03	RW
	K) ASSEMBLE SWIVEL STUDS		3-24-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		3-14-03	RW
	M) IRON SIGHT ALIGNMENT		3-14-03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		3-14-03	RW
640	GALLERY TEST AND TARGET	PASS FAIL	3-17-03	A
	MALFUNCTION	CORRECTION	3-17-03	A
	MALFUNCTION	CORRECTION	3-17-03	A
	MALFUNCTION	CORRECTION	3-17-03	A
	MALFUNCTION	CORRECTION	3-17-03	A
645	INSPECT FOR LIVE AMMO		3-17-03	A
655	FINAL INSPECTION A) HEADSPACE		3-24-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.83</u> <u>2.89</u> <u>2.88</u> <u>2.81</u> <u>2.82</u>	3-22-03	TRW
	C) FUNCTION		3-24-03	RTL
660	PACK		3-24-03	WA

AVERAGE PULL FORCE BETWEEN
BARBER M24 0158087 TESTS

SERIAL NO.

DATE 1-08-03

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.37	2.22		2.30	MIN. SETTING
PULL #2	2.61	2.29		2.28	NO AVG. OF 5
PULL #3	2.62	2.33		2.29	READINGS ACCEPT
PULL #4	2.58	2.28		2.24	ABLE LESS THAN
PULL #5	2.60	2.11		2.29	
TOTAL	12.78	11.23		11.40	
AVG.	2.55	2.24		2.28	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.09	3.21		
PULL #2	3.28	3.12		
PULL #3	3.20	3.01		
PULL #4	3.02	3.04		
PULL #5	3.06	3.01		
TOTAL	15.65	15.39		
AVG.	3.13	3.07		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.07	4.06		4.20
PULL #2	4.09	4.16		4.16
PULL #3	4.05	4.06		4.15
PULL #4	4.06	4.08		4.18
PULL #5	4.00	4.11		4.16
TOTAL	20.27	20.47		20.85
AVG.	4.05	4.09		4.17

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288211.__0
FILE DATE AND TIME: 03/18/2003 11:07

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

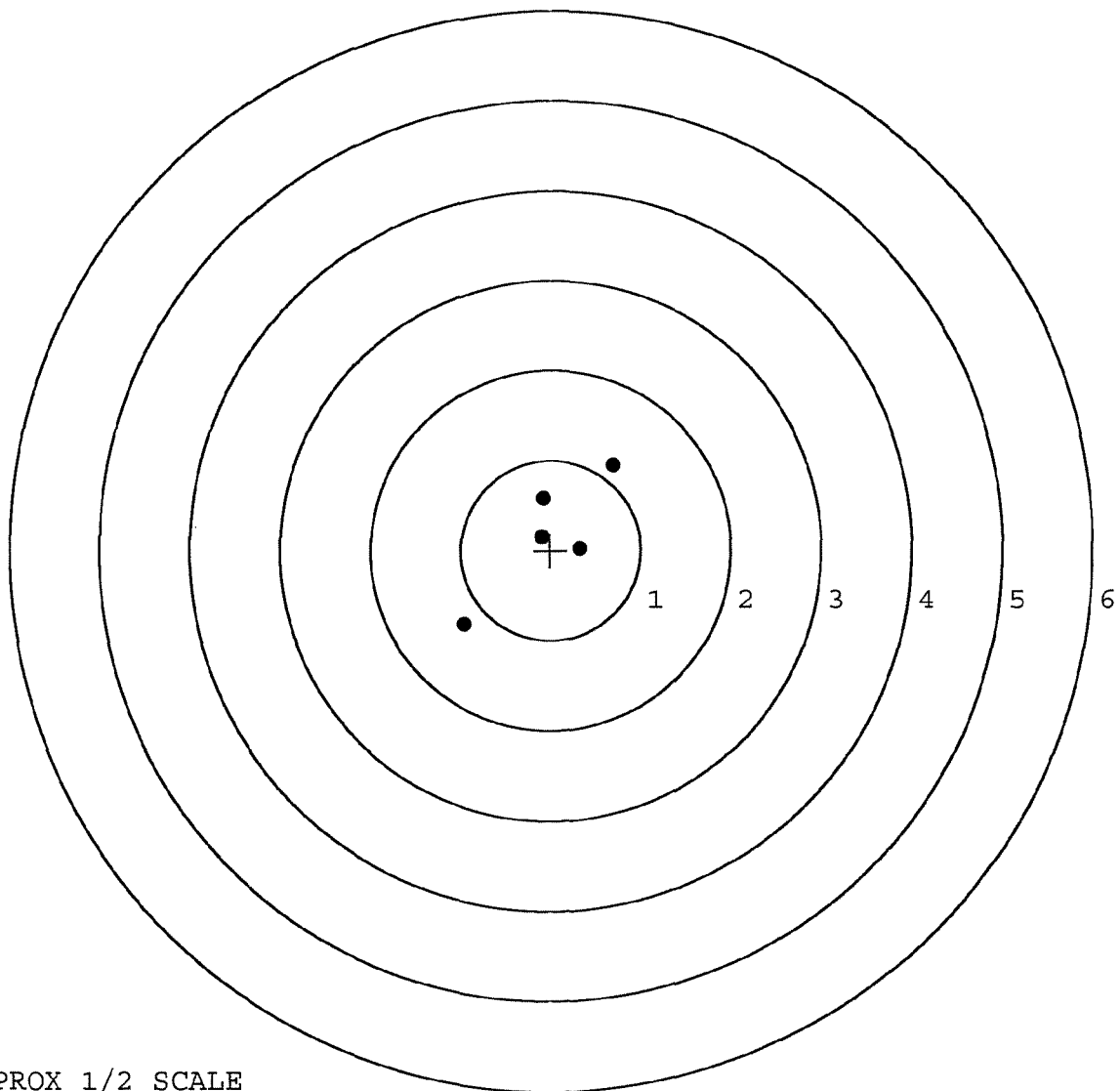
AVE. MEAN 7995

BARBER - M24 0158089

SERIAL NUMBER: G6288211. __0
 TARGET NUMBER: 1
 FILE DATE: 03/18/2003
 FILE TIME: 11:07

POINT#	X	Y
1:	0.327	0.024
2:	-0.094	0.153
3:	-0.082	0.578
4:	0.706	0.945
5:	-0.965	-0.820

X CENTROID: -0.022
 Y CENTROID: 0.176
 POA TO CENTROID: 0.177
 HORZ SPREAD: 1.671
 VERT SPREAD: 1.765
 GROUP SPREAD: 2.431
 MIN RADIUS: 0.076
 MAX RADIUS: 1.372
 MEAN RADIUS: 0.659
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 3
 # in 3 IN DIAMETER: 5



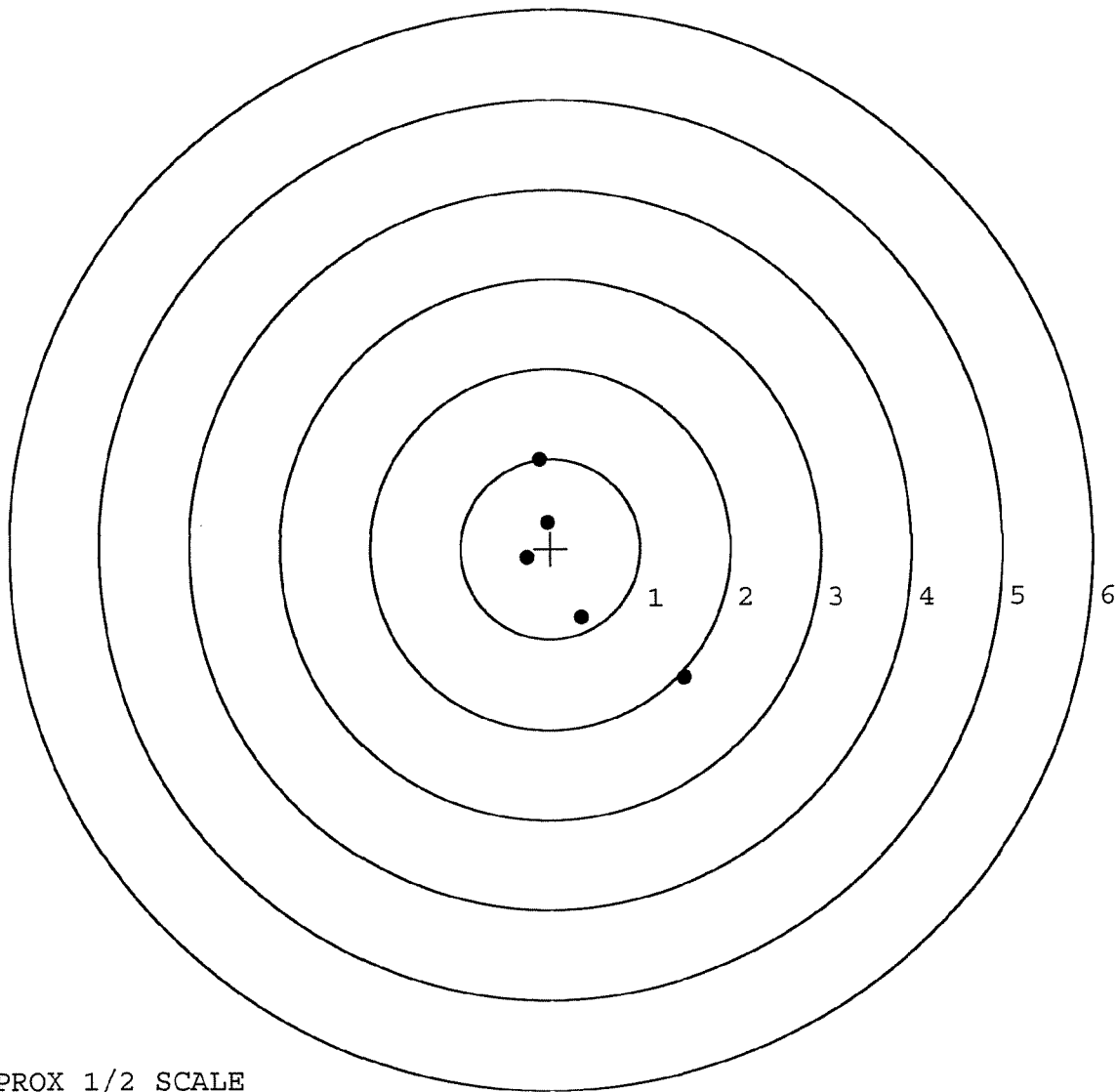
TARGET APPROX 1/2 SCALE

BARBER - M24 0158090

SERIAL NUMBER: G6288211. __0
 TARGET NUMBER: 2
 FILE DATE: 03/18/2003
 FILE TIME: 11:07

POINT#	X	Y
1:	1.480	-1.444
2:	0.341	-0.767
3:	-0.264	-0.105
4:	-0.125	0.998
5:	-0.030	0.293

X CENTROID: 0.280
 Y CENTROID: -0.205
 POA TO CENTROID: 0.347
 HORZ SPREAD: 1.744
 VERT SPREAD: 2.442
 GROUP SPREAD: 2.922
 MIN RADIUS: 0.554
 MAX RADIUS: 1.725
 MEAN RADIUS: 0.940
 # IN 1 IN DIAMETER: 0
 # IN 2 IN DIAMETER: 3
 # in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE