

56288213

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
rifle

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. **66288213**
Order No. **25716**

46

Made in U.S.A. Pat. & Reg. U.S. Pat. & Reg. Off. Marca Registrada. Marque Deposee.

02EX

5716 66288213

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYS
UPC



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UPC



SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



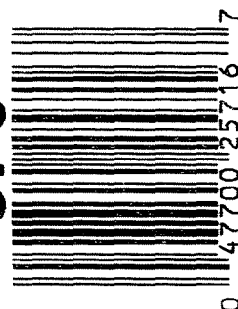
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6288213

UPC



46 FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6288213

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		8-13-03	RTL
600	PROOF	MAGNA-FLUX	8-13-03	Ac
607	CHECK HEADSPACE	INSPECTED	8-13-03	Ac
610	DIS-ASSEMBLE GUN	AUG 17 2003	8-14-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <i>RL</i>		
615	ROLLMARK CALIBER		8-15-03	SB
617	DRILL AND TAP SIGHT HOLES		8-14-03	TRW
620	APPLY COATINGS (BARREL ACTION)		9-4	TA
	(BOLT)		9-4	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-8-03	RLW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-8-03	RLW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-8-03	RLW
	D) OIL FIRING PIN ASSEMBLY		9-8-03	RLW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		9-22-03	RTL

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	9-13-03	DA
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.0</u> <u>2.0</u> <u>2.0</u>	9-13-03	DA
	H) TRIGGER PULL TEST AND RETAINABILITY		9-22-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.022</u> <u>.023</u>	9-13-03	DA
	J) ASSEMBLE STOCK		9-8-03	KW
	K) ASSEMBLE SWIVEL STUDS		9-22-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-11-03	RTL
	M) IRON SIGHT ALIGNMENT		9-11-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-11-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	9-12-03	A
	MALFUNCTION	CORRECTION	9-12-03	A
	MALFUNCTION	CORRECTION	9-12-03	A
	MALFUNCTION	CORRECTION	9-12-03	A
	MALFUNCTION	CORRECTION	9-12-03	A
645	INSPECT FOR LIVE AMMO		9-12-03	A
655	FINAL INSPECTION A) HEADSPACE		9-22-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.61</u> <u>2.67</u> <u>2.61</u> <u>2.77</u> <u>2.68</u>	9-13-03	DA
	C) FUNCTION		9-22-03	RTL
660	PACK		9-12-03	DA

AVERAGE BULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE 9-8-03

TESTER TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.62	2.64		2.66	
PULL #2	2.58	2.55		2.84	
PULL #3	2.64	2.56		2.59	
PULL #4	2.56	2.59		2.68	
PULL #5	2.60	2.67		2.43	
TOTAL	13.00	13.01		13.20	
AVERAGE	2.60	2.60		2.64	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.28	3.38		
PULL #2	3.24	3.43		
PULL #3	3.37	3.39		
PULL #4	3.07	3.32		
PULL #5	3.01	3.27		
TOTAL	15.97	16.79		
AVERAGE	3.19	3.35		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX-SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.32	4.38		4.15
PULL #2	4.01	4.27		3.90
PULL #3	4.05	4.49		4.03
PULL #4	4.01	4.31		4.10
PULL #5	4.09	4.24		4.03
TOTAL	20.48	21.69		20.21
AVERAGE	4.09	4.33		4.04

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288213.___0

FILE DATE AND TIME: 09/12/2003 06:54

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

mean 1.033

BARBER - M24 0158107

SERIAL NUMBER: G6288213. 0

TARGET NUMBER: 1

FILE DATE: 09/12/2003

FILE TIME: 06:54

POINT#	X	Y
1:	0.330	-0.563
2:	0.415	-0.085
3:	-0.528	0.187
4:	-0.810	-0.896
5:	0.535	1.384

X CENTROID: -0.012

Y CENTROID: 0.005

POA TO CENTROID: 0.013

HORZ SPREAD: 1.345

VERT SPREAD: 2.280

GROUP SPREAD: 2.647

MIN RADIUS: 0.436

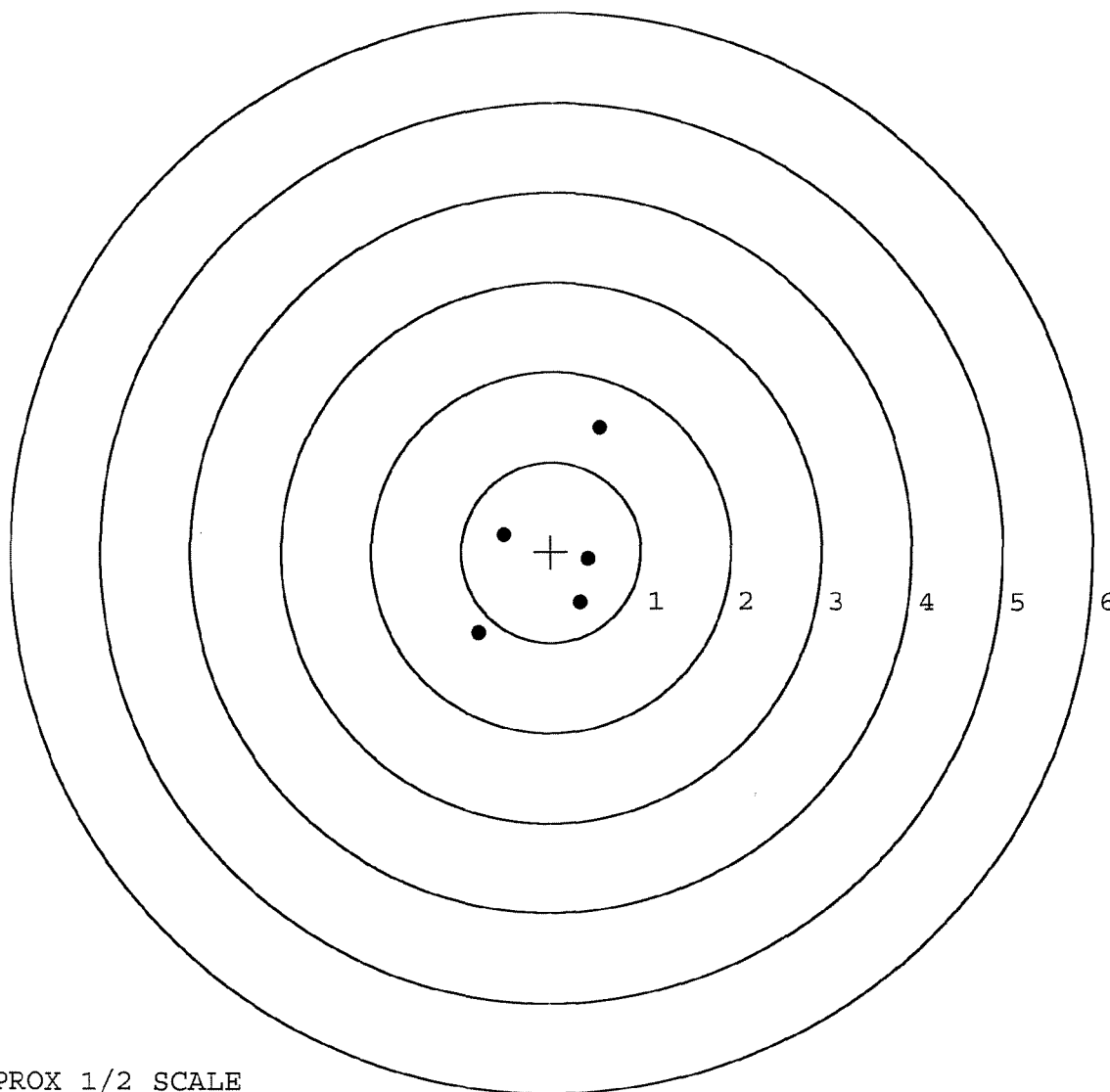
MAX RADIUS: 1.483

MEAN RADIUS: 0.867

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 5



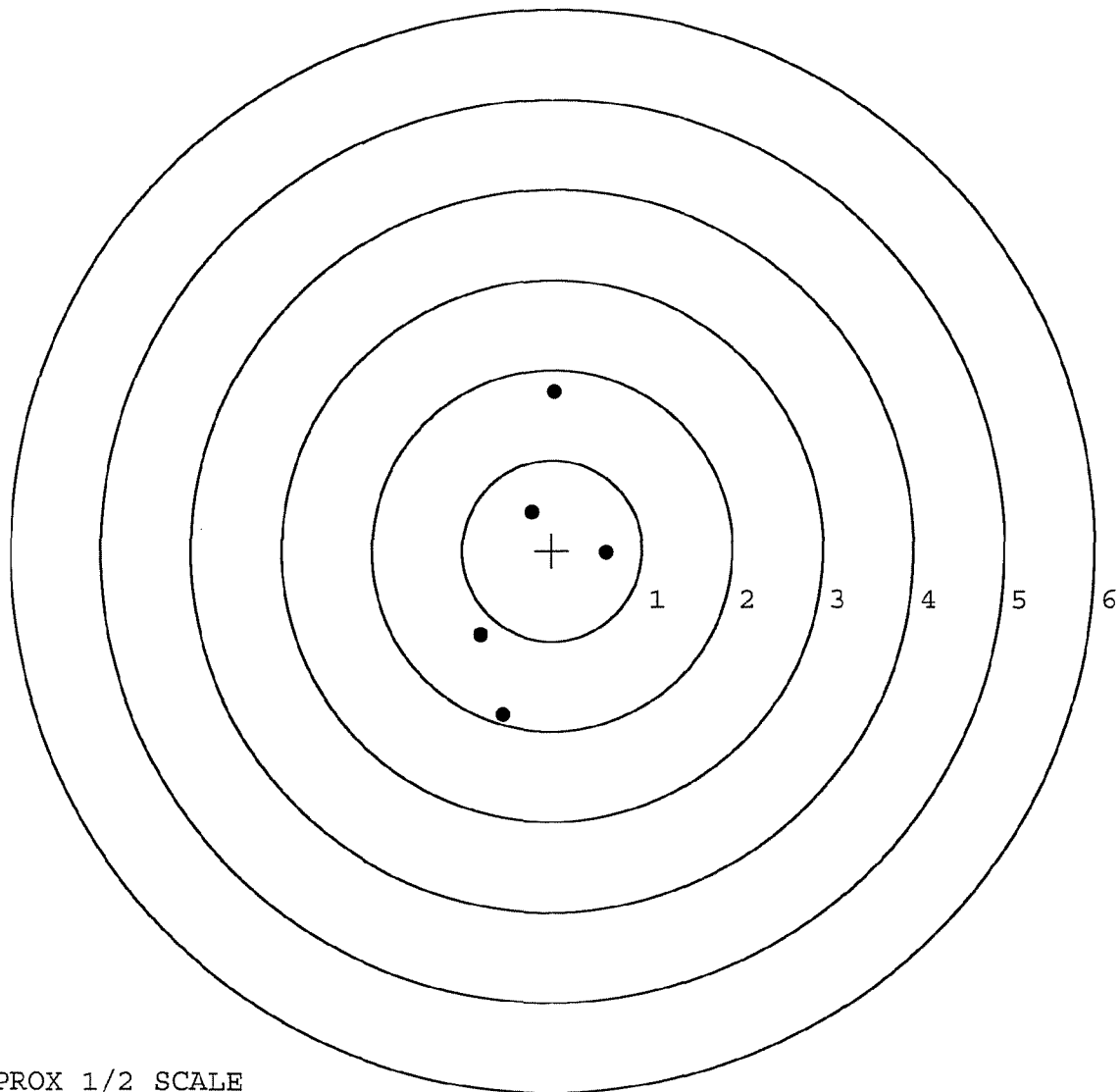
TARGET APPROX 1/2 SCALE

BARBER - M24 0158108

SERIAL NUMBER: G6288213. __0
TARGET NUMBER: 2
FILE DATE: 09/12/2003
FILE TIME: 06:54

POINT#	X	Y
1:	-0.541	-1.826
2:	-0.798	-0.935
3:	0.610	-0.030
4:	-0.231	0.422
5:	0.027	1.756

X CENTROID: -0.187
Y CENTROID: -0.123
POA TO CENTROID: 0.223
HORZ SPREAD: 1.408
VERT SPREAD: 3.582
GROUP SPREAD: 3.627
MIN RADIUS: 0.546
MAX RADIUS: 1.891
MEAN RADIUS: 1.199
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 2
in 3 IN DIAMETER: 3



TARGET APPROX 1/2 SCALE