

G-62 88214

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
 firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

Made in Illinois, U.S.A. Pat. & Reg. U.S. Pat. & Reg. Off. Marca Registrada. Marque Deposee.

SERIAL NO.
66288214

ORDER NO.
25716

02EX

5716 66288214

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



ORDER NO.

25716

BARREL LENGTH

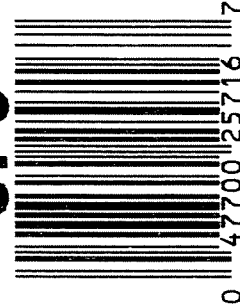
24"

CAPACITY

6

G6288214

UPC



46 FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6288214

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		8-7-03	RL
600	PROOF		8-8-03	AL
607	CHECK HEADSPACE	MAGNA-FLUX	8-8-03	AL
610	DIS-ASSEMBLE GUN	INSPECTED	8-8-03	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RL</u>		
615	ROLLMARK CALIBER		8-12-03	SB
617	DRILL AND TAP SIGHT HOLES		8-11-03	TRW
620	APPLY COATINGS (BARREL ACTION)		8-26	TA
	(BOLT)		8-26	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-27-03	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-27-03	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-27-03	RW
	D) OIL FIRING PIN ASSEMBLY		8-27-03	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP #	OPERATION NAME	58113	READINGS			DATE	INITIAL		
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>0.0</u>	<u>0.0</u>	<u>5.72</u>	9-27-03	RTL		
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>2.0</u>	<u>2.0</u>	<u>2.0</u>	9-27-03	RTL		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.022</u>	<u>.021</u>	<u>.022</u>	9-27-03	RTL		
	J) ASSEMBLE STOCK					9-27-03	RW		
	K) ASSEMBLE SWIVEL STUDS					9-27-03	RTL		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					9-24-03	RW		
	M) IRON SIGHT ALIGNMENT					9-24-03	RW		
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					9-24-03	RW		
640	GALLERY TEST AND TARGET		PASS	FAIL		9-25-03	TRW		
	MALFUNCTION		CORRECTION			9-25-03	TRW		
	MALFUNCTION		CORRECTION			9-25-03	TRW		
	MALFUNCTION		CORRECTION			9-25-03	TRW		
	MALFUNCTION		CORRECTION			9-25-03	TRW		
645	INSPECT FOR LIVE AMMO					9-25-03	TRW		
655	FINAL INSPECTION A) HEADSPACE					9-27-03	RTL		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.62</u>	<u>2.43</u>	<u>2.69</u>	<u>2.57</u>	<u>2.41</u>	9/27/03	DA
	C) FUNCTION					9-27-03	RTL		
660	PACK					9/28/03	DA		

INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

DATE

9-9-03

3.00 LBS (plus or minus 0.75 LBS)

TESTER

TRW

4.00 LBS (plus or minus 1.00 LBS)

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.53	2.53		2.41	
PULL #2	2.71	2.49		2.26	
PULL #3	2.50	2.36		2.21	
PULL #4	2.40	2.34		2.28	
PULL #5	2.50	2.26		2.30	
TOTAL	12.64	11.98		11.46	
AVERAGE	2.52	2.39		2.29	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.39	3.33		
PULL #2	3.06	3.13		
PULL #3	3.21	3.17		
PULL #4	3.37	3.03		
PULL #5	3.31	3.10		
TOTAL	16.34	15.76		
AVERAGE	3.26	3.15		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX-SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.09	4.21		4.06
PULL #2	4.10	4.01		4.20
PULL #3	4.03	4.05		4.13
PULL #4	4.08	4.08		4.10
PULL #5	4.17	4.04		4.15
TOTAL	20.47	20.39		20.64
AVERAGE	4.09	4.07		4.12

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288214.___0
FILE DATE AND TIME: 09/25/2003 05:42

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

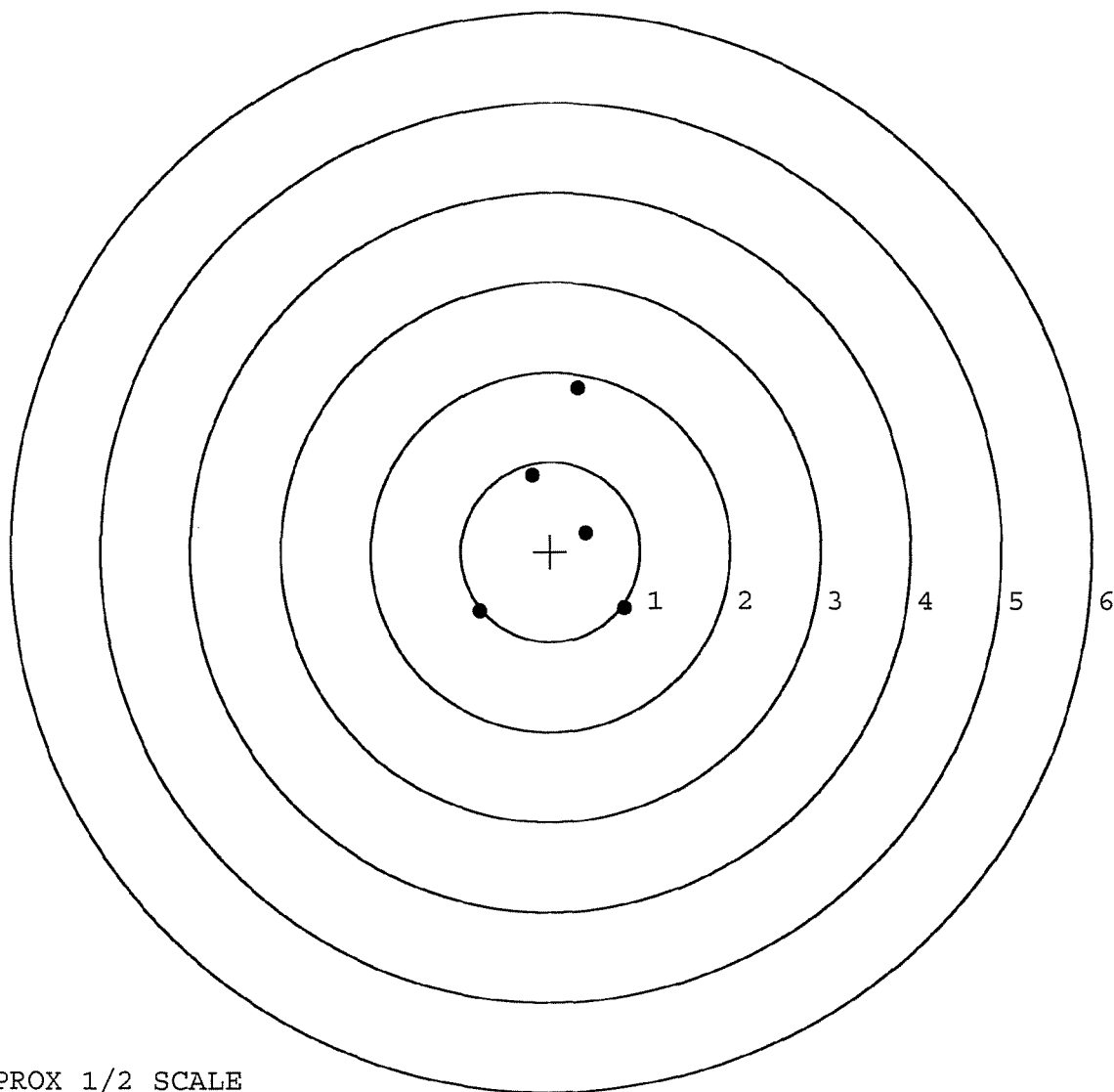
mean .8455

BARBER - M24 0158116

SERIAL NUMBER: G6288214. __0
 TARGET NUMBER: 1
 FILE DATE: 09/25/2003
 FILE TIME: 05:42

POINT#	X	Y
1:	0.823	-0.640
2:	0.389	0.212
3:	-0.793	-0.664
4:	-0.204	0.848
5:	0.302	1.824

X CENTROID: 0.103
 Y CENTROID: 0.316
 POA TO CENTROID: 0.332
 HORZ SPREAD: 1.616
 VERT SPREAD: 2.488
 GROUP SPREAD: 2.718
 MIN RADIUS: 0.304
 MAX RADIUS: 1.521
 MEAN RADIUS: 0.993
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 2
 # in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE

BARBER - M24 0158117

SERIAL NUMBER: G6288214. __0

TARGET NUMBER: 2

FILE DATE: 09/25/2003

FILE TIME: 05:42

POINT#	X	Y
1:	1.083	-0.595
2:	0.236	-0.268
3:	-0.343	-0.381
4:	-0.219	0.394
5:	0.170	0.919

X CENTROID: 0.185

Y CENTROID: 0.014

POA TO CENTROID: 0.186

HORZ SPREAD: 1.426

VERT SPREAD: 1.514

GROUP SPREAD: 1.768

MIN RADIUS: 0.286

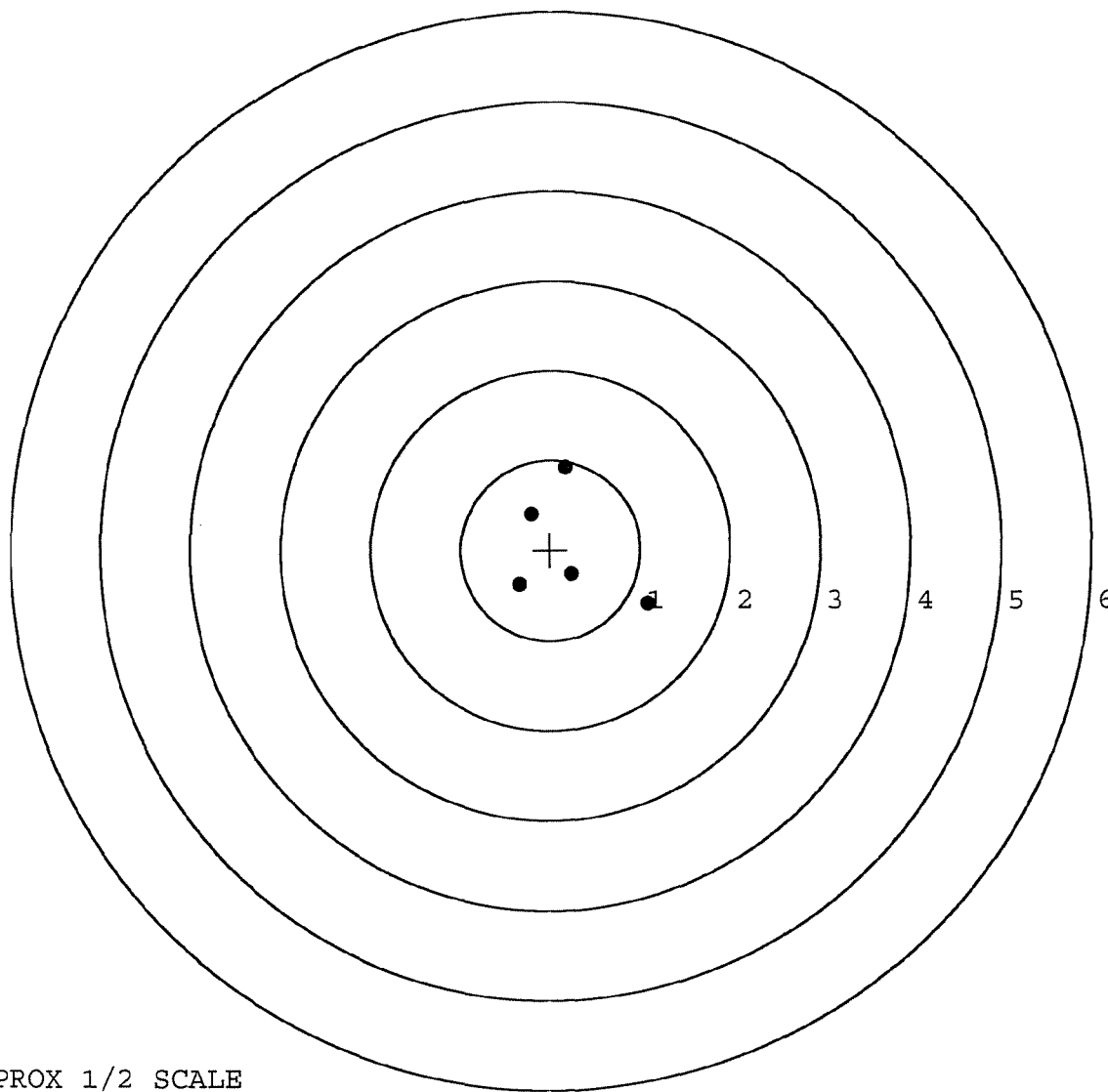
MAX RADIUS: 1.085

MEAN RADIUS: 0.698

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE