

06258220

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
rifle.

Made in Illinois, U.S.A. Pat. & Reg. U.S. Pat. & Reg. Office. Marca Registrada. Marque Déposée.

SERIAL NO. **G6288220**
ORDER NO. **25716**

07EX



5716 G6288220

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



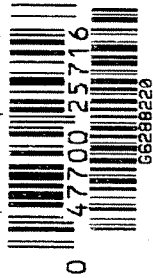
SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



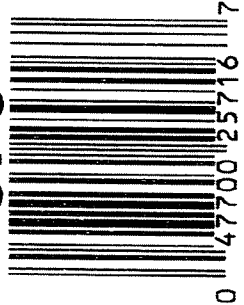
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6288220

UPC



28 FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6288220

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		8-7-03	RL
600	PROOF		8-8-03	AL
607	CHECK HEADSPACE		8-8-03	AL
610	DIS-ASSEMBLE GUN	MAGNA-FLUX INSPECTED	8-8-03	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	AUG 11 2003 OPERATOR <i>RLH</i>		
615	ROLLMARK CALIBER		8-12-03	SB
617	DRILL AND TAP SIGHT HOLES		8-11-03	TRW
620	APPLY COATINGS (BARREL ACTION)		8-26	TA
	(BOLT)		8-26	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-28-03	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-28-03	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-28-03	RW
	D) OIL FIRING PIN ASSEMBLY		8-28-03	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8.75</u> <u>9.0</u> <u>8.75</u>	9-30-03	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>2.75</u> <u>2.5</u>	9-30-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022⁵</u> <u>.023</u>	9-30-03	TRW
	J) ASSEMBLE STOCK		8-28-03	RW
	K) ASSEMBLE SWIVEL STUDS		10-1-03	RK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-29-03	RW
	M) IRON SIGHT ALIGNMENT		9-29-03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-29-03	RW
640	GALLERY TEST AND TARGET	PASS FAIL	9-30-03	TRW
	MALFUNCTION	CORRECTION	9-30-03	TRW
	MALFUNCTION	CORRECTION	9-30-03	TRW
	MALFUNCTION	CORRECTION	9-30-03	TRW
	MALFUNCTION	CORRECTION	9-30-03	TRW
645	INSPECT FOR LIVE AMMO		9-30-03	TRW
655	FINAL INSPECTION A) HEADSPACE		10-1-03	RK
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.30</u> <u>2.33</u> <u>2.25</u> <u>2.28</u> <u>2.99</u>	9/30/03	DA
	C) FUNCTION		10-1-03	RK
660	PACK		10/1/03	DA

INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

DATE 8-12-03

TESTER TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.09	2.11		2.26	
PULL #2	2.15	2.09		2.50	
PULL #3	2.33	2.13		2.41	
PULL #4	2.37	2.10		2.50	
PULL #5	2.45	2.17		2.56	
TOTAL	11.39	10.60		12.23	
AVERAGE	2.27	2.12		2.44	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.31	3.43		
PULL #2	3.37	3.28		
PULL #3	3.39	3.35		
PULL #4	3.36	3.26		
PULL #5	3.46	3.29		
TOTAL	16.89	16.61		
AVERAGE	3.37	3.32		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.42	4.17		4.23
PULL #2	4.44	4.06		4.28
PULL #3	4.09	4.35		4.39
PULL #4	4.32	4.17		4.40
PULL #5	4.23	4.24		4.33
TOTAL	21.50	20.99		21.63
AVERAGE	4.30	4.19		4.32

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288220.__0

FILE DATE AND TIME: 09/30/2003 06:32

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

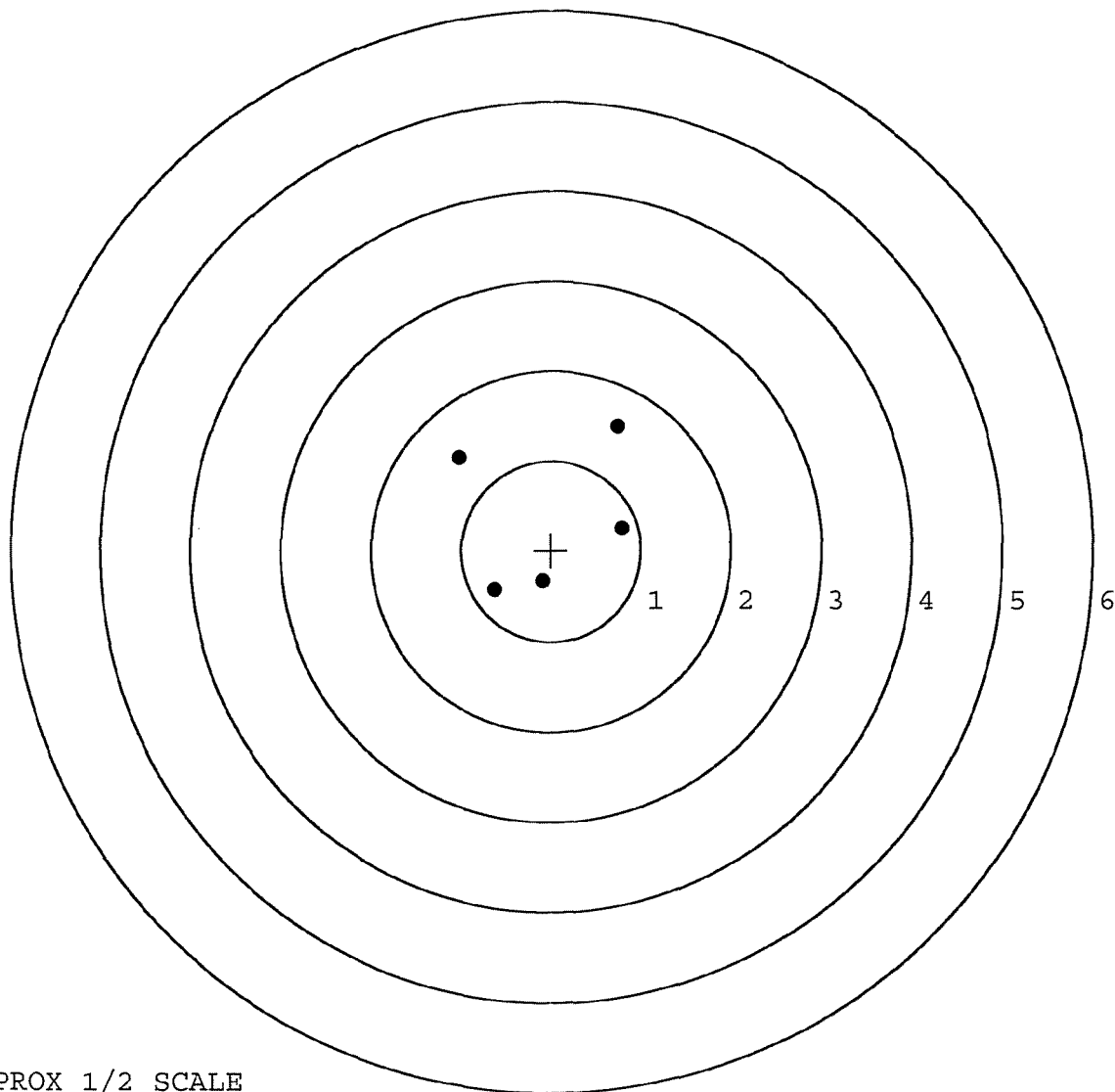
mean 9475

BARBER - M24 0158152

SERIAL NUMBER: G6288220. __0
 TARGET NUMBER: 1
 FILE DATE: 09/30/2003
 FILE TIME: 06:32

POINT#	X	Y
1:	-0.094	-0.346
2:	-0.630	-0.429
3:	0.791	0.242
4:	0.742	1.382
5:	-1.022	1.039

X CENTROID: -0.043
 Y CENTROID: 0.378
 POA TO CENTROID: 0.380
 HORZ SPREAD: 1.813
 VERT SPREAD: 1.811
 GROUP SPREAD: 2.272
 MIN RADIUS: 0.725
 MAX RADIUS: 1.275
 MEAN RADIUS: 1.005
 # IN 1 IN DIAMETER: 0
 # IN 2 IN DIAMETER: 3
 # in 3 IN DIAMETER: 5



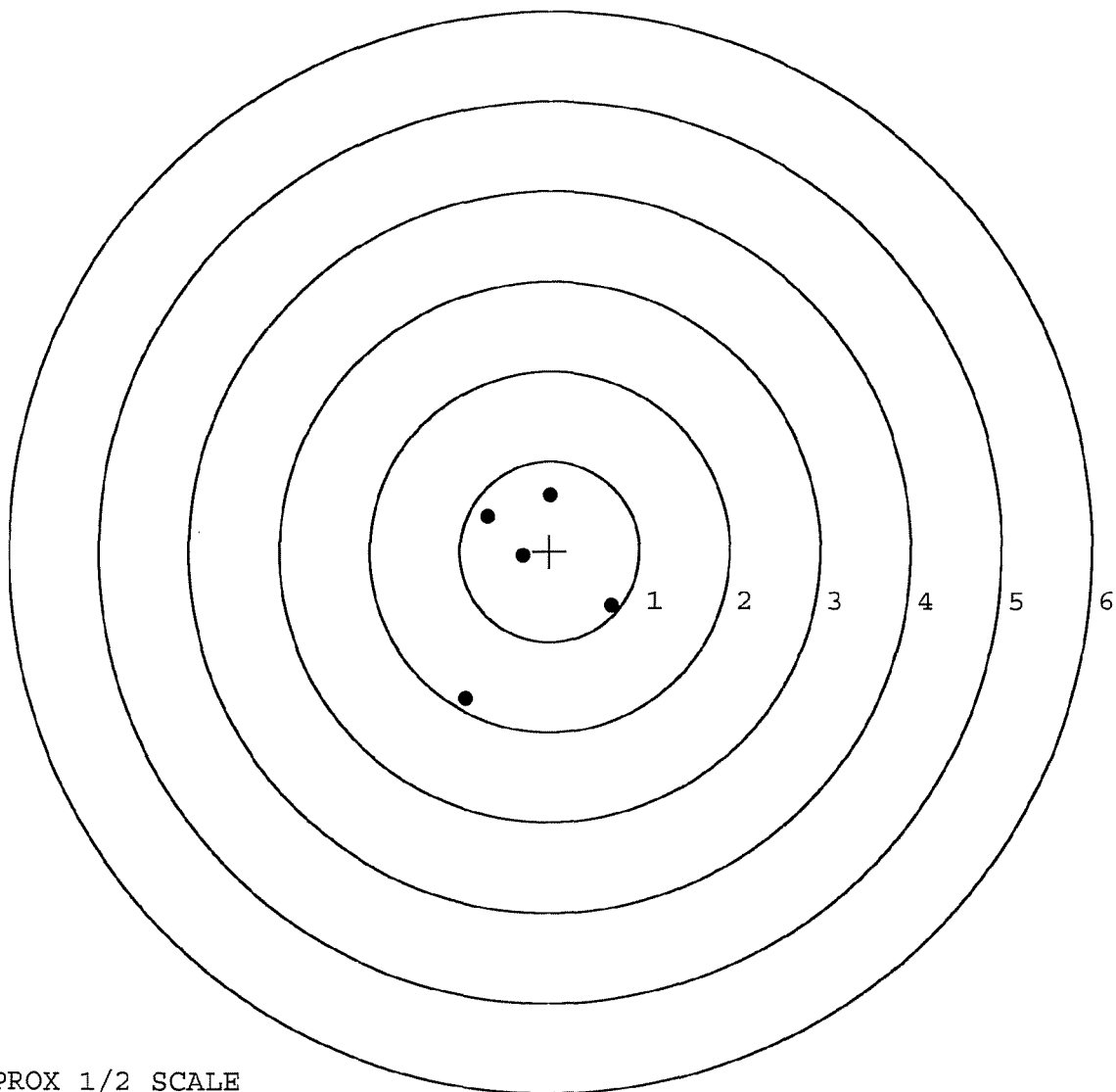
TARGET APPROX 1/2 SCALE

BARBER - M24 0158153

SERIAL NUMBER: G6288220. 0
 TARGET NUMBER: 2
 FILE DATE: 09/30/2003
 FILE TIME: 06:32

POINT#	X	Y
1:	0.693	-0.601
2:	-0.300	-0.047
3:	-0.696	0.391
4:	0.012	0.626
5:	-0.928	-1.628

X CENTROID: -0.244
 Y CENTROID: -0.252
 POA TO CENTROID: 0.350
 HORZ SPREAD: 1.621
 VERT SPREAD: 2.254
 GROUP SPREAD: 2.442
 MIN RADIUS: 0.212
 MAX RADIUS: 1.537
 MEAN RADIUS: 0.890
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE