

668822

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.
Made in Union, NY

SERIAL NO.
66288222

ORDER NO.
25716

02EX

5716 66288222

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



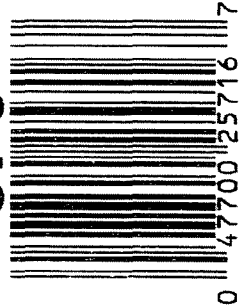
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6288222

UPC



46 FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6288222

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		8-7-03	RL
600	PROOF		8-8-03	AC
607	CHECK HEADSPACE		8-8-03	AC
610	DIS-ASSEMBLE GUN		8-8-03	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RL</u>		
615	ROLLMARK CALIBER		8-12-03	SB
617	DRILL AND TAP SIGHT HOLES		8-11-03	TRW
620	APPLY COATINGS (BARREL ACTION)		8-26	TA
	(BOLT)		8-26	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8/28/03	OA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8/28/03	OA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8/28/03	OA
	D) OIL FIRING PIN ASSEMBLY		8/28/03	OA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.0</u> <u>6.5</u> <u>5.0</u>	9-23-03	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.25</u> <u>2.0</u> <u>2.25</u>	9-23-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.025</u> <u>.024</u>	9-24-03	RTL
	J) ASSEMBLE STOCK		9-10-03	RW
	K) ASSEMBLE SWIVEL STUDS		9-25-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-17-03	RW
	M) IRON SIGHT ALIGNMENT		9-17-03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-17-03	RW
640	GALLERY TEST AND TARGET	PASS FAIL	9-23-03	A
	MALFUNCTION	CORRECTION	9-23-03	A
	MALFUNCTION	CORRECTION	9-23-03	A
	MALFUNCTION	CORRECTION	9-23-03	A
	MALFUNCTION	CORRECTION	9-23-03	A
645	INSPECT FOR LIVE AMMO		9-23-03	A
655	FINAL INSPECTION A) HEADSPACE		9-25-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.66</u> <u>2.71</u> <u>2.61</u> <u>2.62</u> <u>2.64</u>	9-24-03	RA
	C) FUNCTION		9-25-03	RTL
660	PACK		9-26-03	RA

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288222.___0
FILE DATE AND TIME: 09/23/2003 09:00

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

mean .5665

BARBER - M24 0158160

SERIAL NUMBER: G6288222. 0

TARGET NUMBER: 1

FILE DATE: 09/23/2003

FILE TIME: 09:00

POINT#	X	Y
1:	-0.921	-0.208
2:	-0.176	0.095
3:	-0.270	0.344
4:	0.505	0.018
5:	0.703	-0.165

X CENTROID: -0.032

Y CENTROID: 0.017

POA TO CENTROID: 0.036

HORZ SPREAD: 1.624

VERT SPREAD: 0.552

GROUP SPREAD: 1.625

MIN RADIUS: 0.164

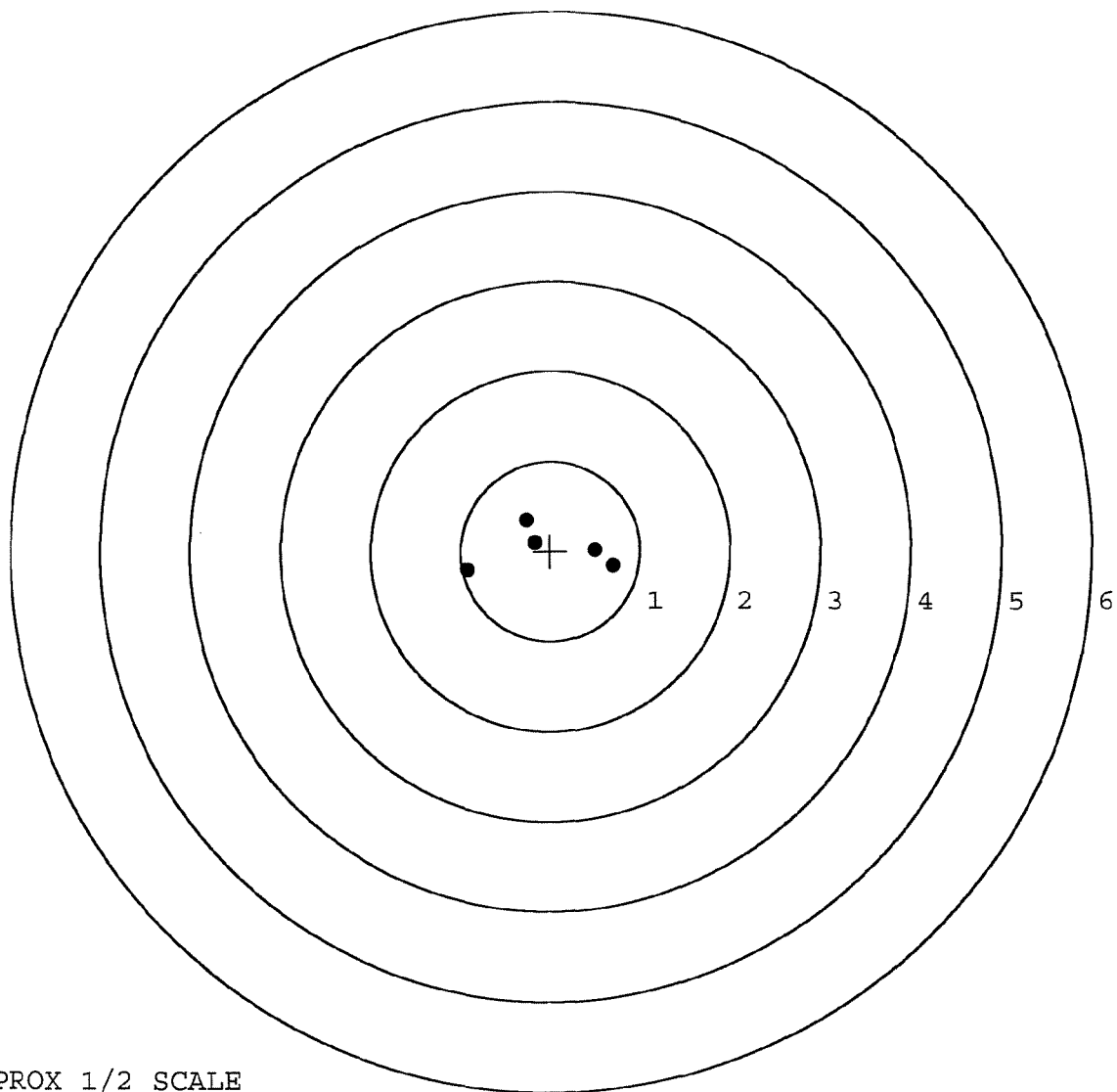
MAX RADIUS: 0.917

MEAN RADIUS: 0.556

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



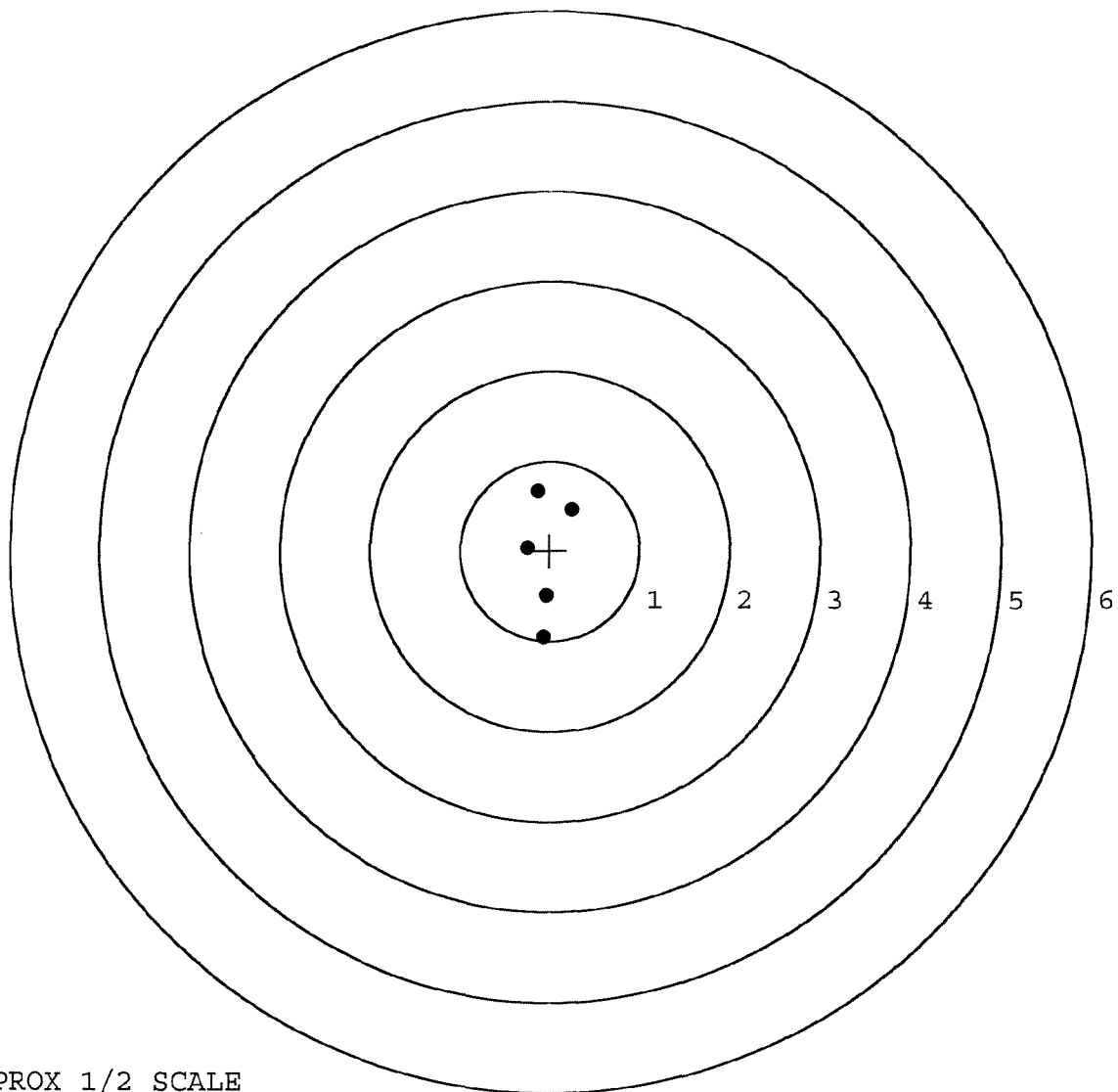
TARGET APPROX 1/2 SCALE

BARBER - M24 0158161

SERIAL NUMBER: G6288222. 0
 TARGET NUMBER: 2
 FILE DATE: 09/23/2003
 FILE TIME: 09:00

POINT#	X	Y
1:	-0.080	-0.962
2:	-0.041	-0.503
3:	-0.249	0.027
4:	0.242	0.459
5:	-0.139	0.661

X CENTROID: -0.053
 Y CENTROID: -0.064
 POA TO CENTROID: 0.083
 HORZ SPREAD: 0.491
 VERT SPREAD: 1.623
 GROUP SPREAD: 1.624
 MIN RADIUS: 0.216
 MAX RADIUS: 0.899
 MEAN RADIUS: 0.577
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

BARBER - M24 0158162**AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS**

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE 8-28-03TESTER TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.32	2.31		2.45	
PULL #2	2.53	2.40		2.78	
PULL #3	2.39	2.45		2.34	
PULL #4	2.37	2.54		2.42	
PULL #5	2.41	2.51		2.39	
TOTAL	12.02	12.21		12.38	
AVERAGE	2.40	2.44		2.47	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.36	3.20		
PULL #2	3.32	3.34		
PULL #3	3.34	3.32		
PULL #4	3.32	3.18		
PULL #5	3.33	3.10		
TOTAL	16.67	16.14		
AVERAGE	3.33	3.22		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.32	4.12		4.42
PULL #2	4.08	4.16		4.30
PULL #3	4.25	4.15		4.31
PULL #4	4.26	4.08		4.36
PULL #5	4.29	4.10		4.42
TOTAL	21.20	20.61		21.81
AVERAGE	4.24	4.12		4.36