

56288223

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. **G6288223**
Order No. **25716**

46

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

28AX

5716 G6288223

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

UPC



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M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

UPC



SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



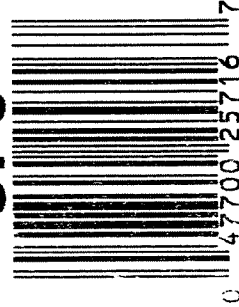
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6288223

UPC



46 FORM

INSPECTION CHECKLIST-NEW GUNS

8223
GUN SERIAL # G628 ~~8223~~

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-3-03	RL
600	PROOF		1-6-03	RL
607	CHECK HEADSPACE	MAGNA-FLUX	1-6-03	RL
610	DIS-ASSEMBLE GUN	INSPECTED	1-7-03	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	JAN 18 2003 OPERATOR <u>RL</u> MARKED RECIEVER		
615	ROLLMARK CALIBER		1/14/03	JB
617	DRILL AND TAP SIGHT HOLES		1-7-03	TRW
620	APPLY COATINGS (BARREL ACTION)		2-27	TA
	(BOLT)		2-27	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-13-03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-13-03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-13-03	DA
	D) OIL FIRING PIN ASSEMBLY		3-13-03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8.0</u> <u>8.0</u> <u>8.0</u>	3-20-03	DA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.0</u> <u>2.5</u> <u>2.0</u>	3-20-03	DA
	H) TRIGGER PULL TEST AND RETAINABILITY		3-20-03	RL
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.023</u> <u>.022</u>	3-20-03	DA
	J) ASSEMBLE STOCK		3-12-03	RL
	K) ASSEMBLE SWIVEL STUDS		3-20-03	RL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		3-20-03	RL
	M) IRON SIGHT ALIGNMENT		3-20-03	RL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		3-20-03	RL
640	GALLERY TEST AND TARGET	PASS FAIL	3-14-03	A
	MALFUNCTION	CORRECTION	3-14-03	A
	MALFUNCTION	CORRECTION	3-14-03	A
	MALFUNCTION	CORRECTION	3-14-03	A
	MALFUNCTION	CORRECTION	3-14-03	A
645	INSPECT FOR LIVE AMMO		3-14-03	A
655	FINAL INSPECTION A) HEADSPACE		3-20-03	RL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.43</u> <u>2.83</u> <u>2.76</u> <u>2.60</u> <u>2.74</u>	3-20-03	DA
	C) FUNCTION		3-20-03	RL
660	PACK		3-20-03	DA

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.42	2.50	2.47	MIN. SETTING,
PULL #2	2.39	2.54	2.54	NO AVG. OF 5
PULL #3	2.41	2.59	2.55	READINGS ACCEPT
PULL #4	2.38	2.40	2.49	ABLE LESS THAN
PULL #5	2.36	2.42	2.51	
TOTAL	11.96	12.45	12.56	
AVG.	2.39	2.49	2.51	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.14	3.07	
PULL #2	3.22	3.19	
PULL #3	3.27	3.13	
PULL #4	3.07	3.12	
PULL #5	3.18	3.03	
TOTAL	15.88	15.55	
AVG.	3.17	3.11	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# TARGET & ACCU
PULL #1	4.26	4.31		4.22
PULL #2	4.29	4.30		4.10
PULL #3	4.22	4.27		4.08
PULL #4	4.15	4.24		4.13
PULL #5	4.22	4.19		4.09
TOTAL	21.14	21.27		20.62
AVG.	4.22	4.25		4.12

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288223. __0

FILE DATE AND TIME: 03/15/2003 11:14

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

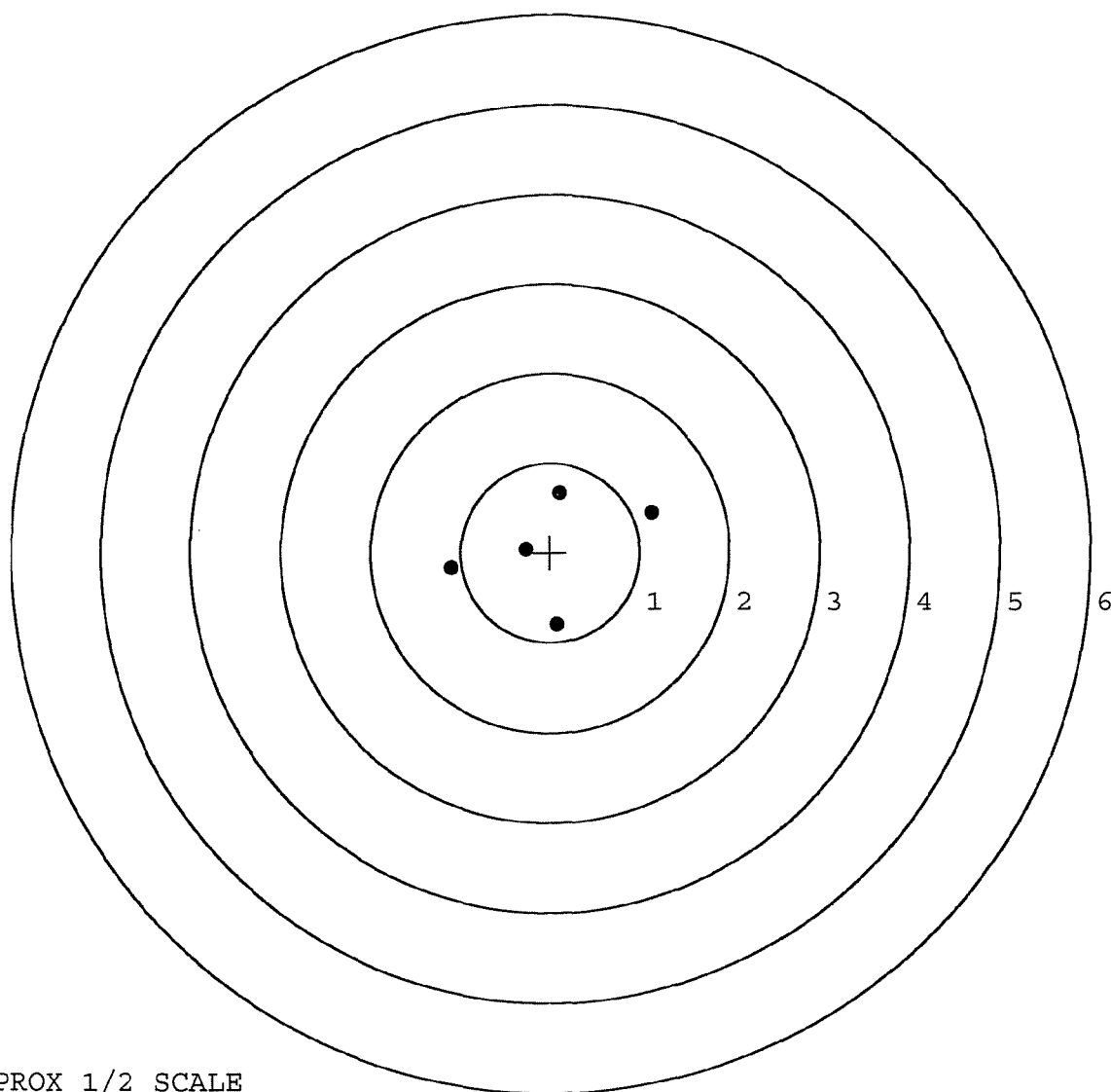
Ave. mean 8035

BARBER - M24 0158170

SERIAL NUMBER: G6288223. __0
TARGET NUMBER: 1
FILE DATE: 03/15/2003
FILE TIME: 11:14

POINT#	X	Y
1:	1.131	0.446
2:	0.110	0.663
3:	-0.273	0.037
4:	-1.101	-0.179
5:	0.075	-0.813

X CENTROID: -0.012
Y CENTROID: 0.031
POA TO CENTROID: 0.033
HORZ SPREAD: 2.232
VERT SPREAD: 1.476
GROUP SPREAD: 2.318
MIN RADIUS: 0.261
MAX RADIUS: 1.216
MEAN RADIUS: 0.816
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5



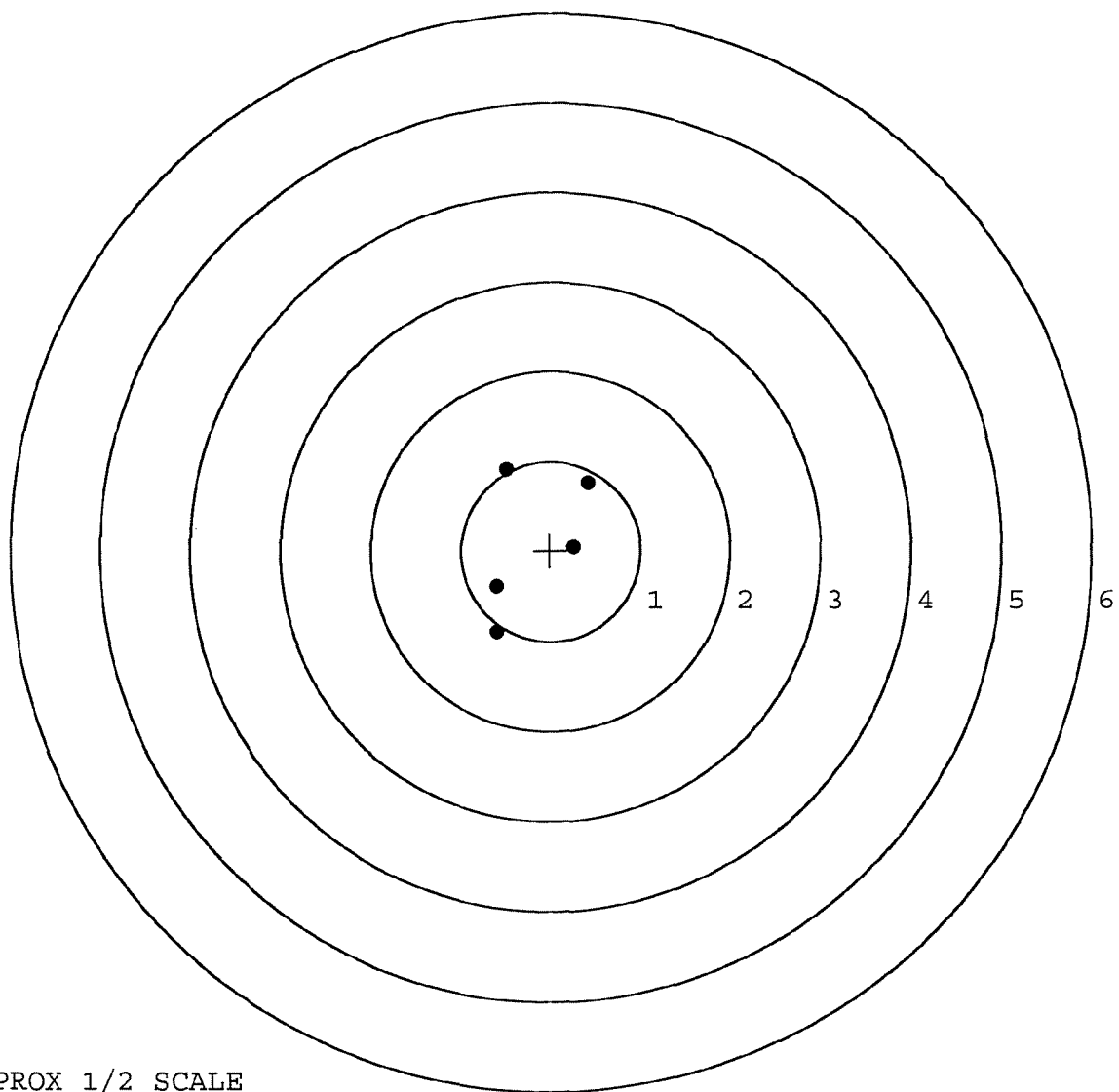
TARGET APPROX 1/2 SCALE

BARBER - M24 0158171

SERIAL NUMBER: G6288223. __0
TARGET NUMBER: 2
FILE DATE: 03/15/2003
FILE TIME: 11:14

POINT#	X	Y
1:	-0.602	-0.894
2:	0.265	0.034
3:	0.421	0.761
4:	-0.488	0.916
5:	-0.604	-0.399

X CENTROID: -0.202
Y CENTROID: 0.084
POA TO CENTROID: 0.218
HORZ SPREAD: 1.025
VERT SPREAD: 1.810
GROUP SPREAD: 1.946
MIN RADIUS: 0.469
MAX RADIUS: 1.056
MEAN RADIUS: 0.791
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE