

G628 8225

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

Serial No. **66288225**
Order No. **25716**

Made in Illinois, U.S.A. Pat. & Reg. U.S. Pat. & Reg. Off. Marks Registered Trade Mark Deposited.

02EX

5716 66288225

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYS)

UPC



ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYS)

UPC



SERIAL NO.



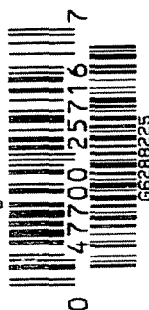
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



46 FORM

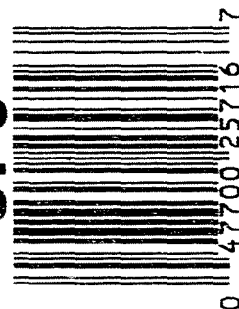
ORDER NO. **25716**

BARREL LENGTH 24"

CAPACITY 6

G6288225

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6288225

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		8-7-03	RL
600	PROOF		8-8-03	AC
607	CHECK HEADSPACE	MAGNA-FLUX	8-8-03	AC
610	DIS-ASSEMBLE GUN	INSPECTED	8-8-03	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <i>RL</i>		
615	ROLLMARK CALIBER		8-12-03	SB
617	DRILL AND TAP SIGHT HOLES		8-11-03	TRL
620	APPLY COATINGS (BARREL ACTION)		8-26	TA
	(BOLT)		8-26	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8/28/03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8/28/03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8/28/03	DA
	D) OIL FIRING PIN ASSEMBLY		8/28/03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8.0</u> <u>8.25</u> <u>8.5</u>	9-23-03	TRW
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>TRW</u> <u>8.0</u> <u>8.25</u> <u>8.25</u>	9-23-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	9-24-03	RTL
	J) ASSEMBLE STOCK		9-10-03	RLW
	K) ASSEMBLE SWIVEL STUDS		9-25-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-18-03	RLW
	M) IRON SIGHT ALIGNMENT		9-18-03	RLW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-18-03	RLW
640	GALLERY TEST AND TARGET	PASS FAIL	9-23-03	TRW
	MALFUNCTION	CORRECTION	9-23-03	TRW
	MALFUNCTION	CORRECTION	9-23-03	TRW
	MALFUNCTION	CORRECTION	9-23-03	TRW
	MALFUNCTION	CORRECTION	9-23-03	TRW
645	INSPECT FOR LIVE AMMO		9-23-03	TRW
655	FINAL INSPECTION A) HEADSPACE		9-25-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.81</u> <u>2.73</u> <u>2.81</u> <u>2.87</u> <u>2.70</u>	9-24-03	OA
	C) FUNCTION		9-25-03	RTL
660	PACK		9/26/03	OA

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288225. __0

FILE DATE AND TIME: 09/23/2003 08:58

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

mean .5785

BARBER - M24 0158190

SERIAL NUMBER: G6288225. __0

TARGET NUMBER: 1

FILE DATE: 09/23/2003

FILE TIME: 08:58

POINT#	X	Y
1:	0.148	-0.705
2:	-0.394	-0.107
3:	-0.122	-0.139
4:	-0.867	0.141
5:	0.211	0.318

X CENTROID: -0.205

Y CENTROID: -0.098

POA TO CENTROID: 0.227

HORZ SPREAD: 1.078

VERT SPREAD: 1.023

GROUP SPREAD: 1.321

MIN RADIUS: 0.092

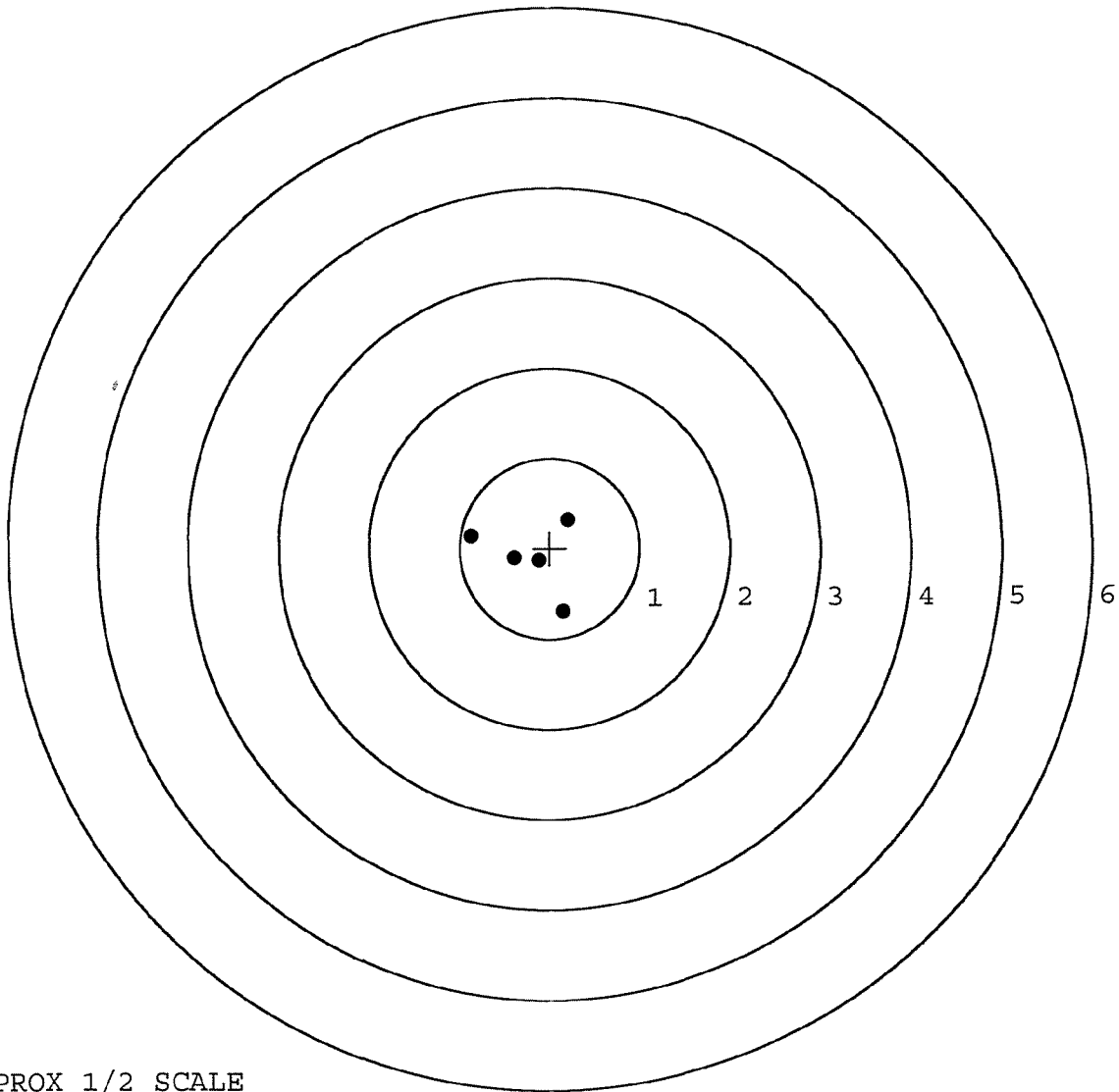
MAX RADIUS: 0.704

MEAN RADIUS: 0.455

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



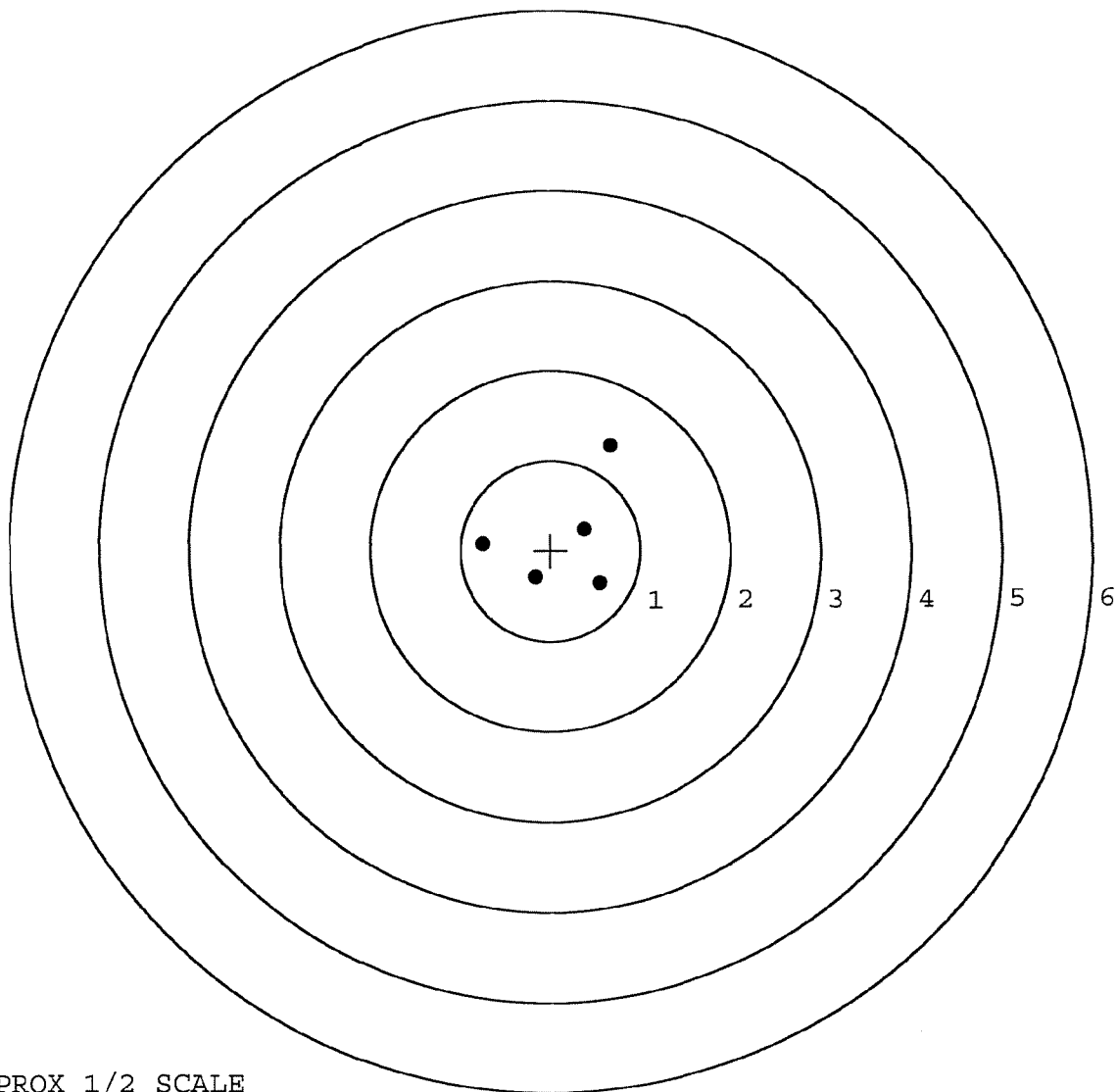
TARGET APPROX 1/2 SCALE

BARBER - M24 0158191

SERIAL NUMBER: G6288225. __0
 TARGET NUMBER: 2
 FILE DATE: 09/23/2003
 FILE TIME: 08:58

POINT#	X	Y
1:	0.550	-0.361
2:	0.385	0.228
3:	-0.167	-0.295
4:	-0.758	0.077
5:	0.675	1.163

X CENTROID: 0.137
 Y CENTROID: 0.162
 POA TO CENTROID: 0.212
 HORZ SPREAD: 1.433
 VERT SPREAD: 1.524
 GROUP SPREAD: 1.798
 MIN RADIUS: 0.257
 MAX RADIUS: 1.136
 MEAN RADIUS: 0.702
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN

SERIAL NO.

BARBER - M24 0158192

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

DATE 12-9-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.28	2.19		2.22	MIN. SETTING,
PULL #2	2.38	2.20		2.23	NO AVG. OF 5
PULL #3	2.45	2.21		2.21	READINGS ACCEPT
PULL #4	2.30	2.20		2.24	ABLE LESS THAN
PULL #5	2.27	2.22		2.25	
TOTAL	11.68	11.02		11.15	
AVG.	2.33	2.20		2.23	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.21	3.05		
PULL #2	3.12	3.03		
PULL #3	3.04	3.01		
PULL #4	3.03	3.14		
PULL #5	3.04	3.00		
TOTAL	15.44	15.23		
AVG.	3.08	3.04		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCUR
PULL #1	4.26	4.40		4.37
PULL #2	4.23	4.26		4.32
PULL #3	4.15	4.23		4.27
PULL #4	4.45	4.22		4.47
PULL #5	4.29	4.18		4.37
TOTAL	21.38	21.29		21.80
AVG.	4.27	4.25		4.36