

G6288227

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. J
G6288227

ORDER NO.
25716

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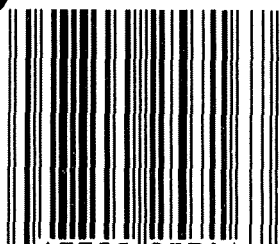
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M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

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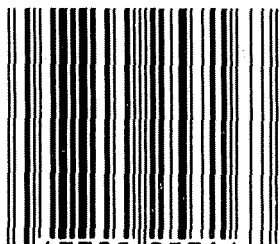
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M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

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M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

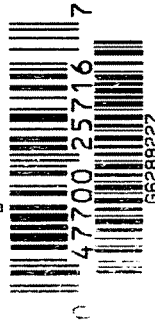
- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



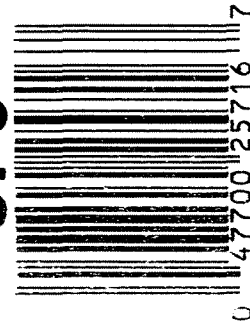
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6288227

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6288227

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-3-03	RL
600	PROOF		1-3-03	RL
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	1-3-03	RL
610	DIS-ASSEMBLE GUN	JAN 16 2003	1-3-03	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RL</u>		
615	ROLLMARK CALIBER		1/16/03	RL
617	DRILL AND TAP SIGHT HOLES		1-7-03	TRW
620	APPLY COATINGS (BARREL ACTION)		2-27	TH
	(BOLT)		2-27	TH
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-12-03	A
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-12-03	A
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-12-03	A
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	3-18-03	RL

BARBER M24 0158229			READINGS			DATE	INITIAL		
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>5.0</u>	<u>5.25</u>	<u>5.5</u>	3-17-03	TRW		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.0</u>	<u>3.0</u>	<u>3.25</u>	3-17-03	TRW		
	H) TRIGGER PULL TEST AND RETAINABILITY					3-18-03	RHL		
	I) FIRING PIN INDENT	.020 MIN	<u>.0225</u>	<u>.0235</u>	<u>.022</u>	3-17-03	TRW		
	J) ASSEMBLE STOCK					3-12-03	RW		
	K) ASSEMBLE SWIVEL STUDS					3-18-03	RHL		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					3-12-03	RW		
	M) IRON SIGHT ALIGNMENT					3-12-03	RW		
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					3-12-03	RW		
640	GALLERY TEST AND TARGET		PASS FAIL			3-13-03	TRW		
	MALFUNCTION		CORRECTION			3-13-03	TRW		
	MALFUNCTION		CORRECTION			3-13-03	TRW		
	MALFUNCTION		CORRECTION			3-13-03	TRW		
	MALFUNCTION		CORRECTION			3-13-03	TRW		
645	INSPECT FOR LIVE AMMO					3-13-03	TRW		
655	FINAL INSPECTION A) HEADSPACE					3-18-03	RHL		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.75</u>	<u>2.59</u>	<u>2.53</u>	<u>2.59</u>	<u>2.51</u>	3-17-03	TRW
	C) FUNCTION					3-18-03	RHL		
660	PACK					3-18-03	DA		

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.37	2.49		2.41	MIN. SETTING,
PULL #2	2.25	2.52		2.38	NO AVG. OF 5
PULL #3	2.33	2.56		2.31	READINGS ACCEPT
PULL #4	2.43	2.46		2.21	ABLE LESS THAN
PULL #5	2.38	2.39		2.29	
TOTAL	11.76	12.42		11.60	
AVG.	2.35	2.48		2.32	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.07	3.27		
PULL #2	3.35	3.18		
PULL #3	3.49	3.25		
PULL #4	3.35	3.26		
PULL #5	3.28	3.24		
TOTAL	16.54	16.20		
AVG.	3.30	3.24		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.09	4.04		4.00
PULL #2	4.07	4.10		4.16
PULL #3	4.05	4.04		4.02
PULL #4	4.02	4.05		4.14
PULL #5	4.07	4.10		4.12
TOTAL	20.30	20.33		20.44
AVG.	4.06	4.06		4.08

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288227.____0

FILE DATE AND TIME: 03/14/2003 12:09

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

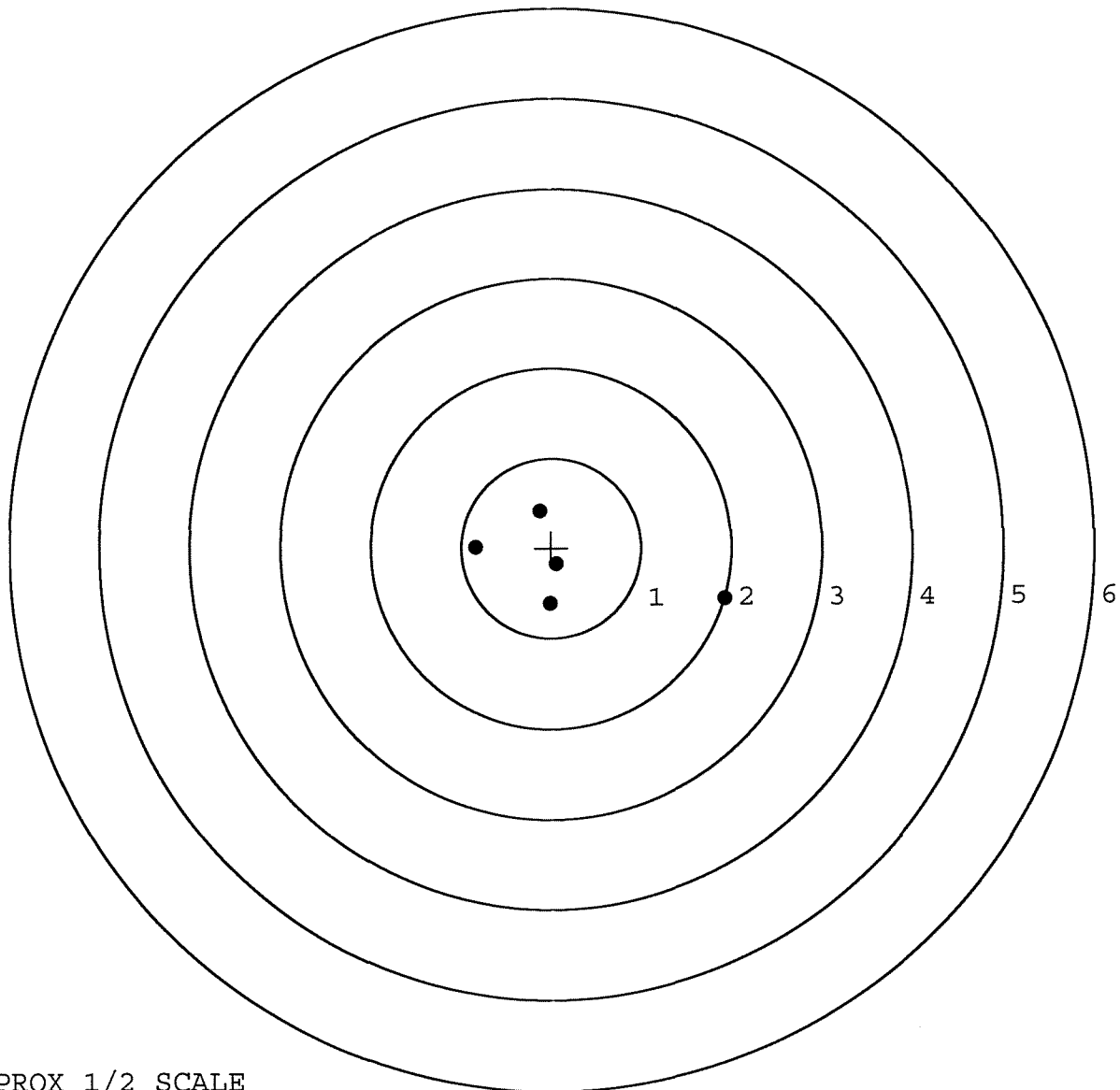
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN .7845

SERIAL NUMBER: G6288227. __0
 TARGET NUMBER: 1
 FILE DATE: 03/14/2003
 FILE TIME: 12:09

POINT#	X	Y
1:	1.925	-0.574
2:	0.058	-0.184
3:	-0.018	-0.621
4:	-0.126	0.409
5:	-0.843	0.008

X CENTROID: 0.199
 Y CENTROID: -0.192
 POA TO CENTROID: 0.277
 HORZ SPREAD: 2.768
 VERT SPREAD: 1.030
 GROUP SPREAD: 2.829
 MIN RADIUS: 0.141
 MAX RADIUS: 1.767
 MEAN RADIUS: 0.827
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 3
 # in 3 IN DIAMETER: 4

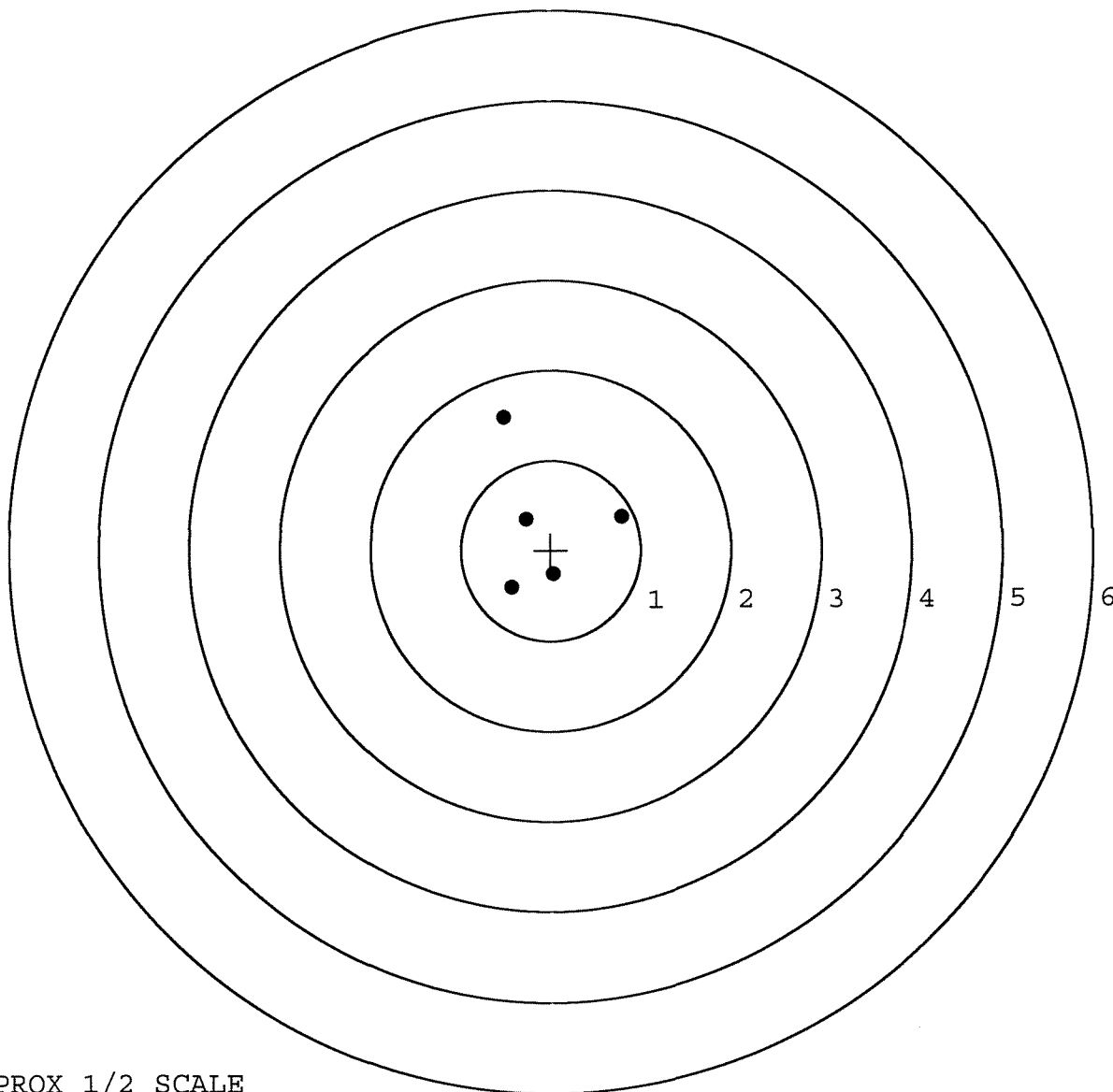


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288227. __0
 TARGET NUMBER: 2
 FILE DATE: 03/14/2003
 FILE TIME: 12:09

POINT#	X	Y
1:	0.796	0.372
2:	-0.268	0.340
3:	0.030	-0.271
4:	-0.435	-0.419
5:	-0.520	1.474

X CENTROID: -0.079
 Y CENTROID: 0.299
 POA TO CENTROID: 0.310
 HORZ SPREAD: 1.316
 VERT SPREAD: 1.893
 GROUP SPREAD: 1.895
 MIN RADIUS: 0.193
 MAX RADIUS: 1.255
 MEAN RADIUS: 0.742
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE