

060830

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm

SERIAL NO.
66288230

ORDER NO.
25716

46

Made in Union, N.Y. Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

02EX

5716 66288230

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



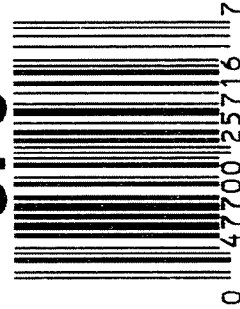
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6288230

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G628 8230

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		8-13-03	RTL
600	PROOF		8-13-03	AC
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	8-13-03	AC
610	DIS-ASSEMBLE GUN	2ND 8-13-03	8-14-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RL</u>		
615	ROLLMARK CALIBER		8-15-03	SB
617	DRILL AND TAP SIGHT HOLES		8-14-03	TRW
620	APPLY COATINGS (BARREL ACTION)		9-4	TA
	(BOLT)		9-4	TA
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		9-5-03	RTL
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-5-03	RTL
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-5-03	RTL
	D) OIL FIRING PIN ASSEMBLY		9-5-03	RTL
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP #	OPERATION NAME	58263	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>6⁰</u> <u>6⁰</u> <u>6⁰</u>	9-29-03	RTL
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>2²⁵</u> <u>2²⁵</u> <u>2²⁵</u>	9-29-03	RTL
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u> <u>.024</u> <u>.023</u>	9-29-03	RTL
	J) ASSEMBLE STOCK			9-11-03	RTL
	K) ASSEMBLE SWIVEL STUDS			9-29-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			9-11-03	RTL
	M) IRON SIGHT ALIGNMENT			9-11-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			9-11-03	RTL
640	GALLERY TEST AND TARGET		PASS FAIL	9-11-03	TRW
	MALFUNCTION		CORRECTION	9-11-03	TRW
	MALFUNCTION		CORRECTION	9-11-03	TRW
	MALFUNCTION		CORRECTION	9-11-03	TRW
	MALFUNCTION		CORRECTION	9-11-03	TRW
645	INSPECT FOR LIVE AMMO			9-11-03	TRW
655	FINAL INSPECTION A) HEADSPACE			9-25-03	RTL
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.75</u> <u>2.70</u> <u>2.70</u> <u>2.83</u> <u>2.57</u>	9/29/03	DA
	C) FUNCTION			9-25-03	RTL
660	PACK			9/29/03	DA

AVERAGE OF PULL FORCE BETWEEN
BARBER - M24 0158264
 INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
 3.00 LBS (plus or minus 0.75 LBS)
 4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE 9-9-03

TESTER TRLW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.54	2.69		2.81	
PULL #2	2.59	2.81		2.72	
PULL #3	2.73	2.71		2.69	
PULL #4	2.77	2.84		2.74	
PULL #5	2.66	2.57		2.72	
TOTAL	13.29	13.62		13.68	
AVERAGE	2.65	2.72		2.73	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.43	3.22		
PULL #2	3.11	3.20		
PULL #3	3.46	2.99		
PULL #4	3.21	3.13		
PULL #5	3.11	3.36		
TOTAL	16.32	15.90		
AVERAGE	3.26	3.18		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.21	4.24		4.04
PULL #2	4.28	4.22		4.38
PULL #3	4.32	4.15		4.00
PULL #4	3.96	4.18		4.15
PULL #5	4.29	4.14		4.11
TOTAL	21.06	20.93		20.68
AVERAGE	4.21	4.18		4.13

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288230.___0

FILE DATE AND TIME: 09/11/2003 07:46

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

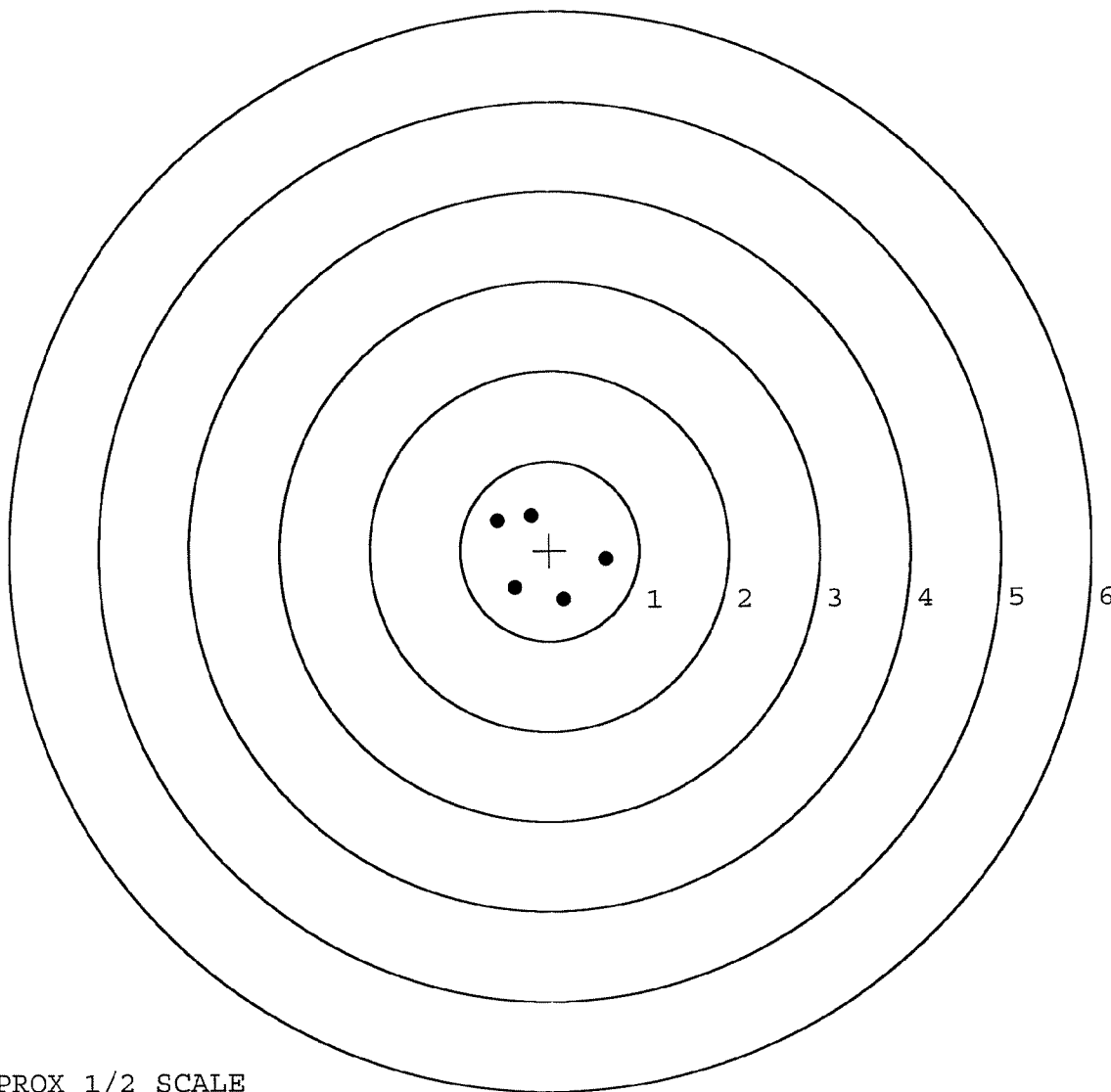
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

mean .603

SERIAL NUMBER: G6288230. __0
 TARGET NUMBER: 1
 FILE DATE: 09/11/2003
 FILE TIME: 07:46

POINT#	X	Y
1:	0.633	-0.106
2:	0.156	-0.550
3:	-0.388	-0.414
4:	-0.586	0.337
5:	-0.206	0.392

X CENTROID: -0.078
 Y CENTROID: -0.068
 POA TO CENTROID: 0.104
 HORZ SPREAD: 1.219
 VERT SPREAD: 0.942
 GROUP SPREAD: 1.297
 MIN RADIUS: 0.464
 MAX RADIUS: 0.712
 MEAN RADIUS: 0.568
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 5



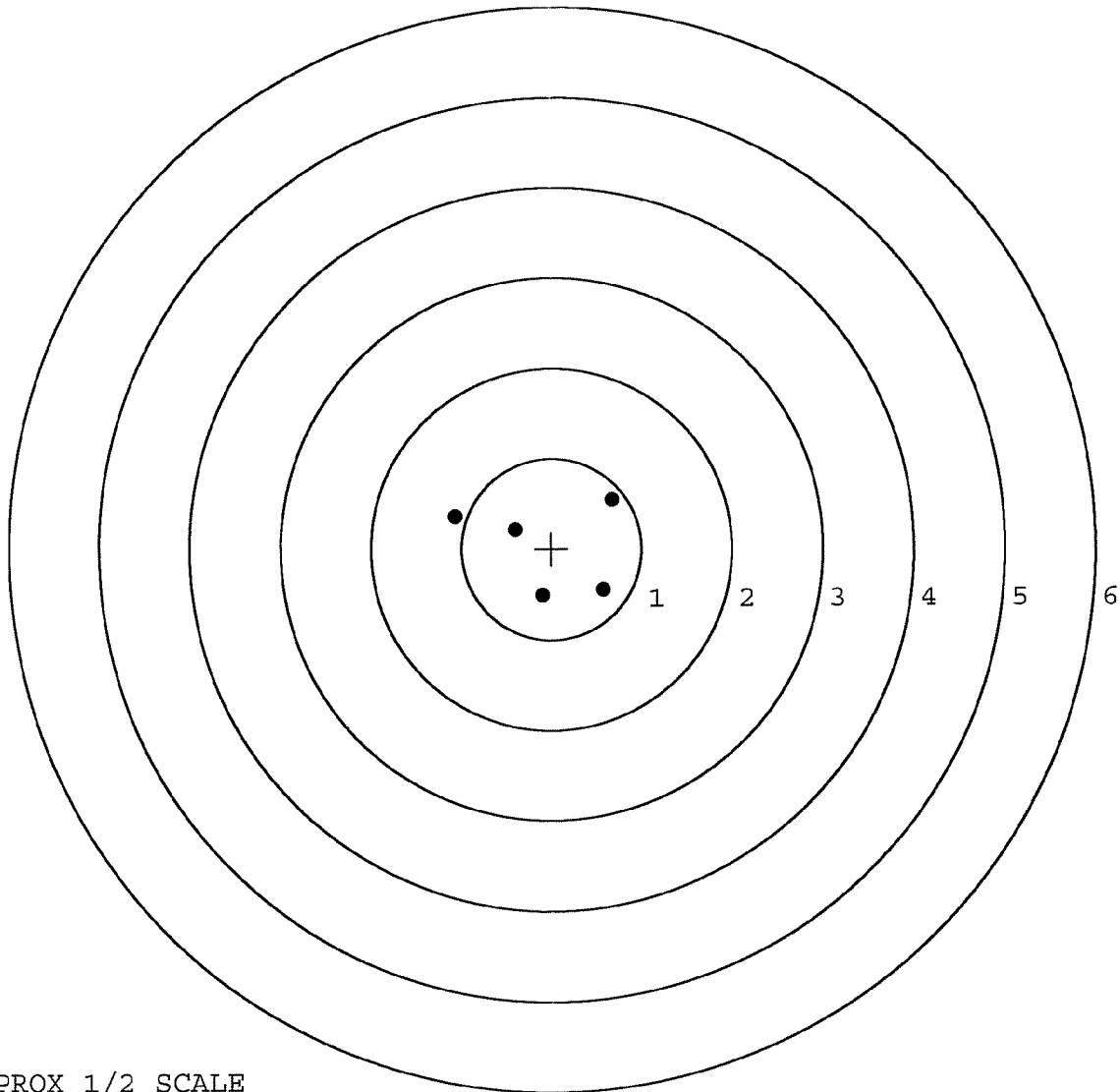
TARGET APPROX 1/2 SCALE

BARBER - M24 0158267

SERIAL NUMBER: G6288230. __0
TARGET NUMBER: 2
FILE DATE: 09/11/2003
FILE TIME: 07:46

POINT#	X	Y
1:	0.579	-0.459
2:	-0.103	-0.518
3:	-0.406	0.210
4:	0.675	0.535
5:	-1.067	0.354

X CENTROID: -0.064
Y CENTROID: 0.024
POA TO CENTROID: 0.069
HORZ SPREAD: 1.742
VERT SPREAD: 1.053
GROUP SPREAD: 1.836
MIN RADIUS: 0.389
MAX RADIUS: 1.055
MEAN RADIUS: 0.738
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE