

6628832

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
rifle.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. **66288232**
Order No. **25716**

46

Made in U.S.A. Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

29CX

5716 66288232

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



SERIAL NO.

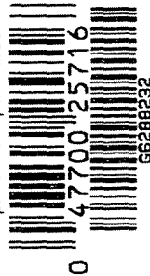


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BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

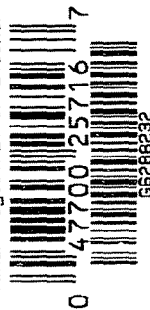
- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



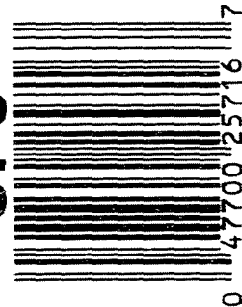
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6288232

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6288232

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-3-03	RL
600	PROOF		1-6-03	RL
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	1-6-03	RL
610	DIS-ASSEMBLE GUN	JAN 16 2003	1-7-03	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RL</u>		
615	ROLLMARK CALIBER		1/16/03	LB
617	DRILL AND TAP SIGHT HOLES		1-7-03	TRW
620	APPLY COATINGS (BARREL ACTION)		3-6	TA
	(BOLT)		3-6	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-18-03	A
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-18-03	A
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-18-03	A
	D) OIL FIRING PIN ASSEMBLY		3-18-03	A
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		4-1-03	TRW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>10.0</u> <u>9.25</u> <u>9.5</u>	4-1-03	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>4.0</u> <u>3.5</u>	4-1-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY		4-24-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.021</u> <u>.022</u> <u>.023</u>	4-1-03	TRW
	J) ASSEMBLE STOCK		3-24-03	RW
	K) ASSEMBLE SWIVEL STUDS		4-24-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		4-24-03	RTL
	M) IRON SIGHT ALIGNMENT		4-24-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		4-24-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	3-24-03	A
	MALFUNCTION	CORRECTION	3-24-03	A
	MALFUNCTION	CORRECTION	3-24-03	A
	MALFUNCTION	CORRECTION	3-24-03	A
	MALFUNCTION	CORRECTION	3-24-03	A
645	INSPECT FOR LIVE AMMO		3-24-03	A
655	FINAL INSPECTION A) HEADSPACE		4-24-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.09</u> <u>2.28</u> <u>2.26</u> <u>2.18</u> <u>2.01</u>	4-1-03	TRW
	C) FUNCTION		4-24-03	RTL
660	PACK		4/25/03	RTA

AVERAGE PULL FORCE BETWEEN
BARBER M24 0158285 TESTS

SERIAL NO.

DATE 12-19-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.64	2.62		2.56	MIN. SETTING,
PULL #2	2.59	2.46		2.67	NO AVG. OF 5
PULL #3	2.37	2.42		2.62	READINGS ACCEPT
PULL #4	2.38	2.23		2.69	ABLE LESS THAN
PULL #5	2.42	2.18		2.59	
TOTAL	12.40	11.91		13.13	
AVG.	2.48	2.38		2.62	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.34	3.19		
PULL #2	3.11	3.28		
PULL #3	3.42	3.20		
PULL #4	3.33	3.19		
PULL #5	3.31	3.22		
TOTAL	16.51	16.08		
AVG.	3.30	3.21		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.36	4.34		4.28
PULL #2	4.32	4.32		4.36
PULL #3	4.13	4.20		4.21
PULL #4	4.27	4.25		4.16
PULL #5	4.45	4.39		4.22
TOTAL	21.53	21.50		21.23
AVG.	4.30	4.30		4.24

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288232.__0
FILE DATE AND TIME: 03/25/2003 14:38

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

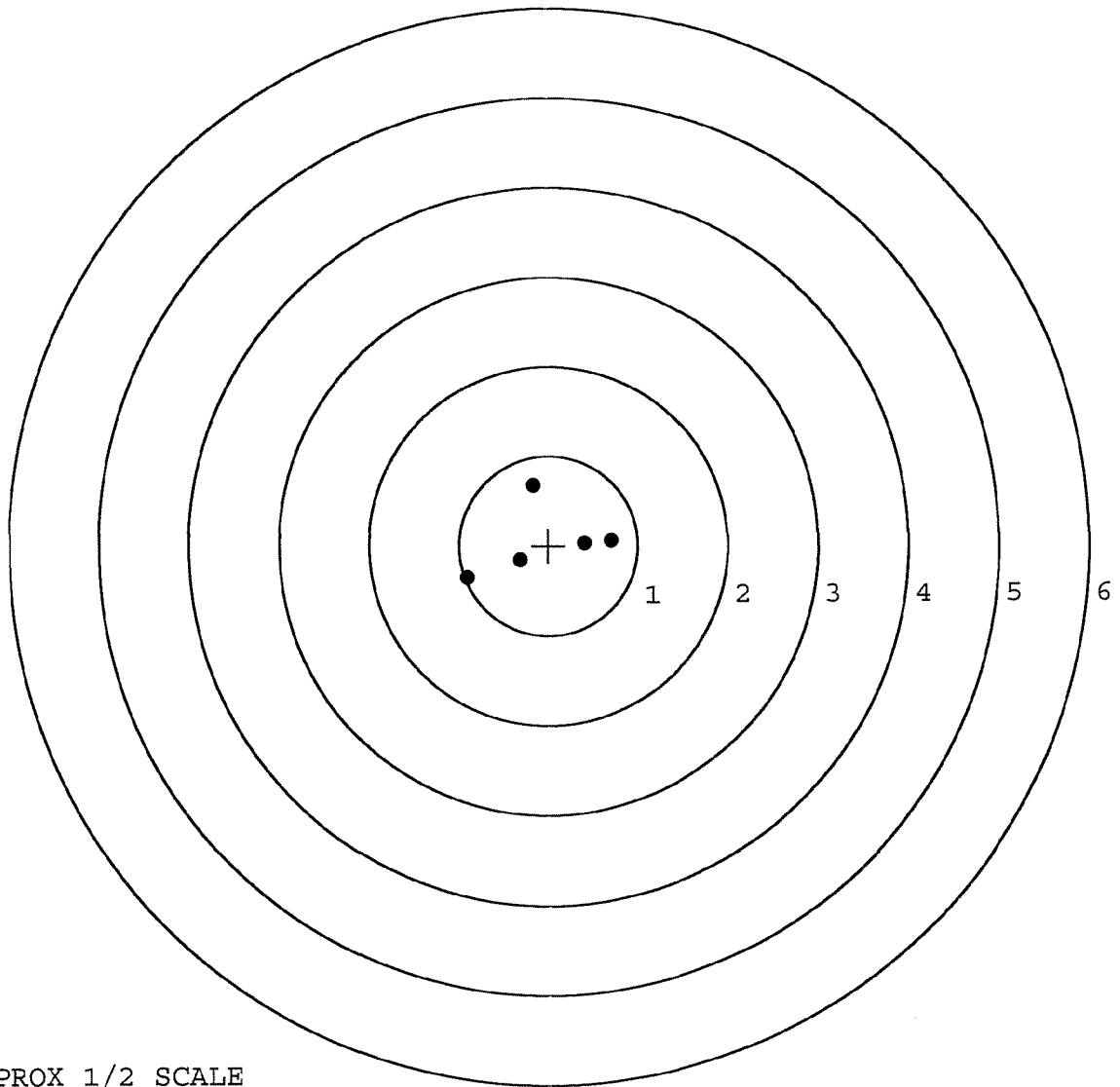
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN .812

SERIAL NUMBER: G6288232. __0
 TARGET NUMBER: 1
 FILE DATE: 03/25/2003
 FILE TIME: 14:38

POINT#	X	Y
1:	0.404	0.033
2:	0.704	0.057
3:	-0.165	0.667
4:	-0.316	-0.162
5:	-0.911	-0.354

X CENTROID: -0.057
 Y CENTROID: 0.048
 POA TO CENTROID: 0.074
 HORZ SPREAD: 1.615
 VERT SPREAD: 1.021
 GROUP SPREAD: 1.666
 MIN RADIUS: 0.334
 MAX RADIUS: 0.944
 MEAN RADIUS: 0.626
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 5



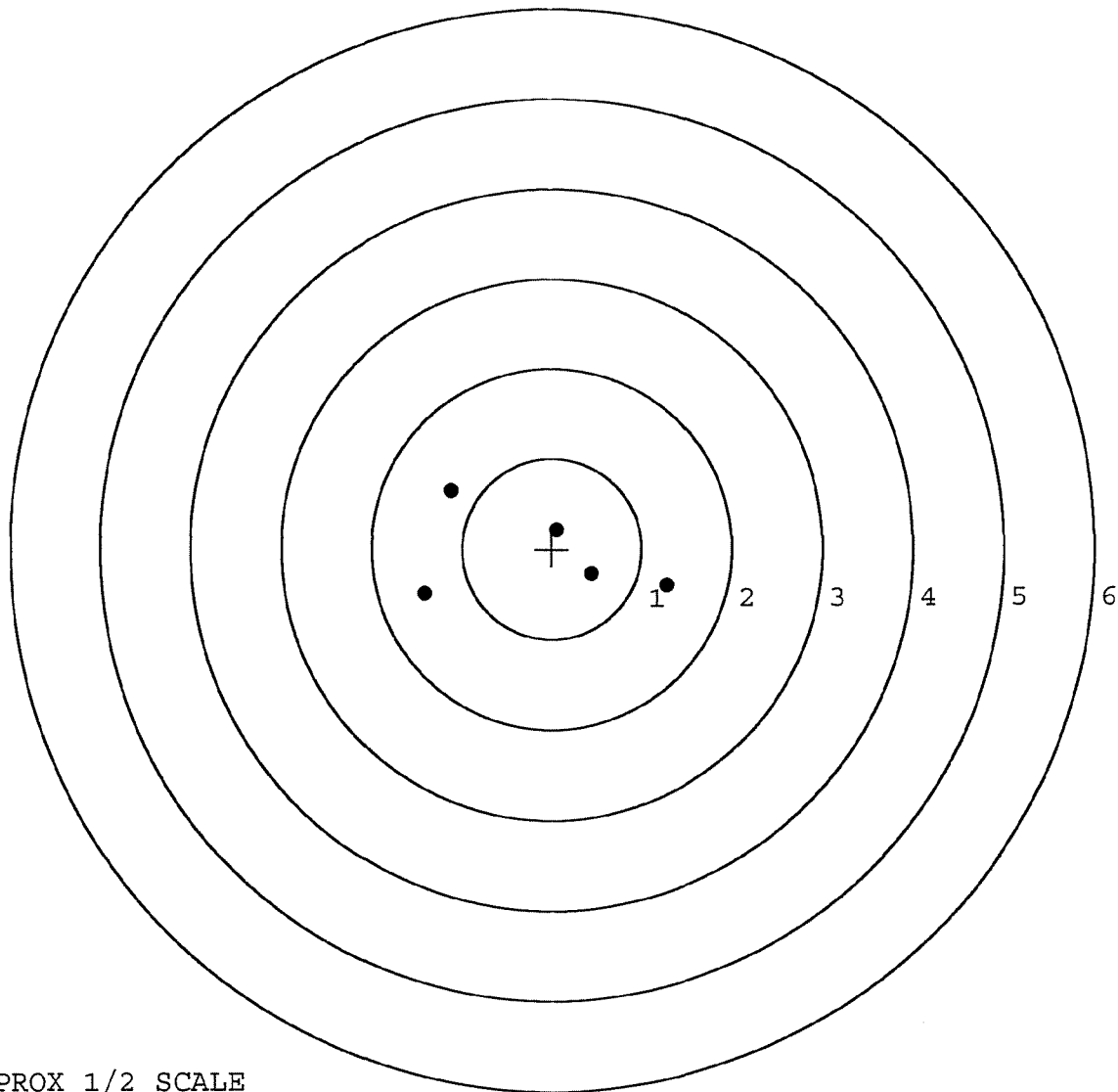
TARGET APPROX 1/2 SCALE

BARBER - M24 0158288

SERIAL NUMBER: G6288232. __0
 TARGET NUMBER: 2
 FILE DATE: 03/25/2003
 FILE TIME: 14:38

POINT#	X	Y
1:	1.276	-0.410
2:	0.446	-0.276
3:	0.055	0.219
4:	-1.117	0.649
5:	-1.415	-0.498

X CENTROID: -0.151
 Y CENTROID: -0.063
 POA TO CENTROID: 0.164
 HORZ SPREAD: 2.691
 VERT SPREAD: 1.147
 GROUP SPREAD: 2.692
 MIN RADIUS: 0.349
 MAX RADIUS: 1.469
 MEAN RADIUS: 0.998
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 2
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE