

G 6288234

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

SERIAL NO. **66288234**

ORDER NO. **25716**

28

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

07EX

5716 66288234

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



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UPC



SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



28 FORM

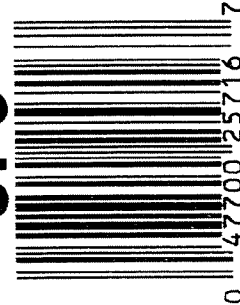
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6288234

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6288234

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-12-03	RTL
600	PROOF		8-12-03	Ac
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	8-12-03	Ac
610	DIS-ASSEMBLE GUN		11-12-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	AUG 14 2003 OPERATOR <i>BR</i>		
615	ROLLMARK CALIBER		8-15-03	SB
617	DRILL AND TAP SIGHT HOLES		8-13-03	TRW
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-29-03	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-29-03	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-29-03	RW
	D) OIL FIRING PIN ASSEMBLY		9-29-03	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP #	OPERATION	58305	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>616s</u> <u>616s</u> <u>616s</u>	10-1-03	AC
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>316s</u> <u>316s</u> <u>316s</u>	10-1-03	AC
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	10-1-03	AC
	J) ASSEMBLE STOCK			9-29-03	RW
	K) ASSEMBLE SWIVEL STUDS			10-1-03	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			9-29-03	RW
	M) IRON SIGHT ALIGNMENT			9-29-03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			9-29-03	RW
640	GALLERY TEST AND TARGET		PASS FAIL	9-30-03	✓
	MALFUNCTION		CORRECTION	9-30-03	✓
	MALFUNCTION		CORRECTION	9-30-03	✓
	MALFUNCTION		CORRECTION	9-30-03	✓
	MALFUNCTION		CORRECTION	9-30-03	✓
645	INSPECT FOR LIVE AMMO			9-30-03	✓
655	FINAL INSPECTION A) HEADSPACE			10/1/03	RW
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.37</u> <u>2.36</u> <u>2.59</u> <u>2.66</u> <u>2.44</u>	10-1-03	DA
	C) FUNCTION			10/1/03	RW
660	PACK			10-4-03	DA

INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

DATE 8-4-03

TESTER TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.45	2.62		2.71	
PULL #2	2.50	2.56		2.73	
PULL #3	2.43	2.67		2.76	
PULL #4	2.44	2.66		2.80	
PULL #5	2.47	2.65		2.75	
TOTAL	12.29	13.16		13.75	
AVERAGE	2.45	2.63		2.75	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.40	3.38		
PULL #2	3.34	3.16		
PULL #3	3.03	3.30		
PULL #4	3.28	3.49		
PULL #5	3.15	3.39		
TOTAL	16.20	16.72		
AVERAGE	3.24	3.34		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.23	4.17		4.41
PULL #2	4.27	4.23		4.06
PULL #3	4.37	4.02		4.26
PULL #4	4.25	4.10		4.37
PULL #5	4.23	4.21		4.33
TOTAL	21.35	20.73		21.43
AVERAGE	4.27	4.14		4.28

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288234. __0

FILE DATE AND TIME: 09/30/2003 06:42

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

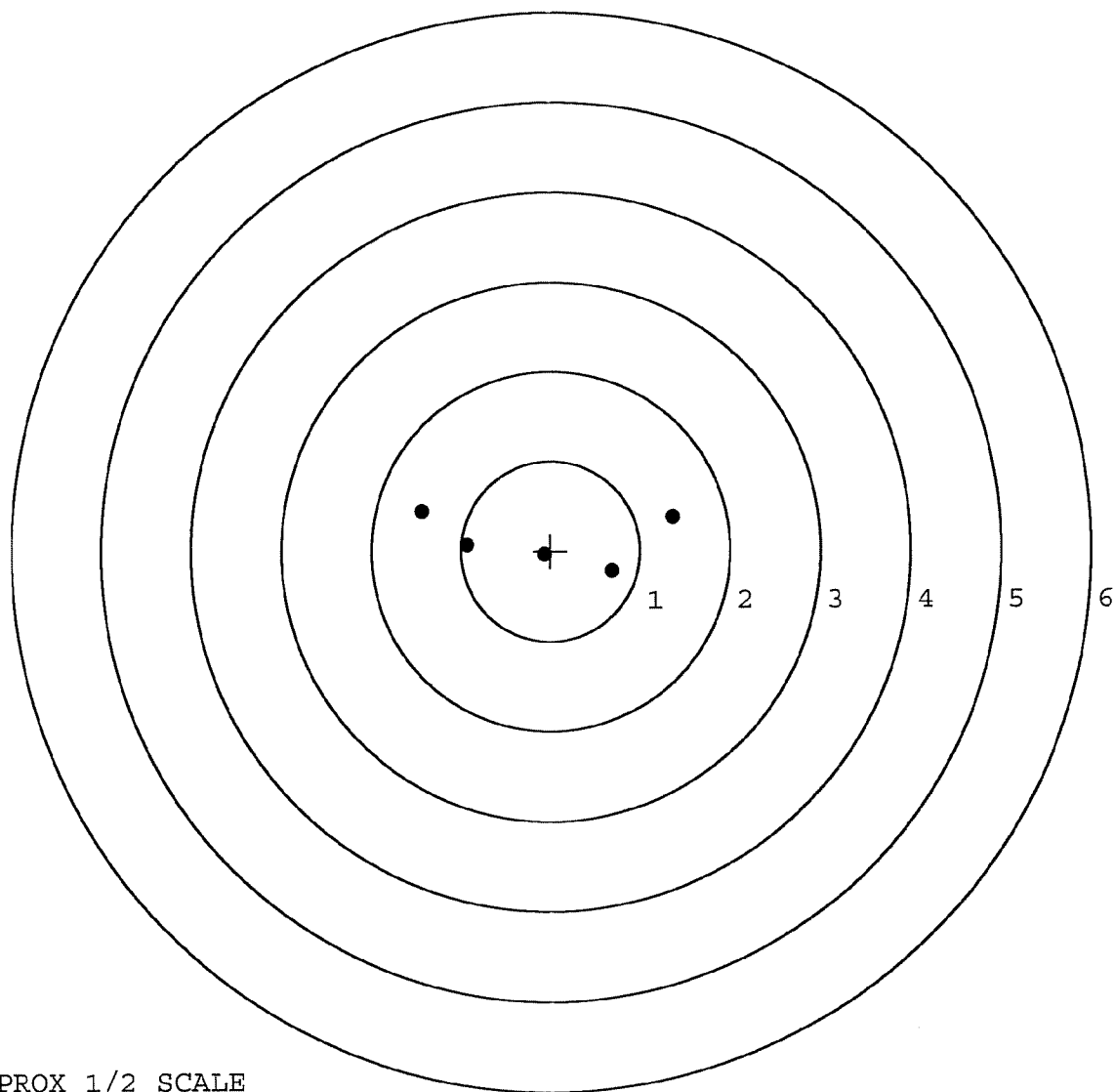
mean .953

BARBER - M24 0158308

SERIAL NUMBER: G6288234. __0
 TARGET NUMBER: 1
 FILE DATE: 09/30/2003
 FILE TIME: 06:42

POINT#	X	Y
1:	0.687	-0.228
2:	-0.071	-0.045
3:	-0.934	0.068
4:	-1.440	0.444
5:	1.361	0.372

X CENTROID: -0.079
 Y CENTROID: 0.122
 POA TO CENTROID: 0.146
 HORZ SPREAD: 2.801
 VERT SPREAD: 0.672
 GROUP SPREAD: 2.802
 MIN RADIUS: 0.167
 MAX RADIUS: 1.462
 MEAN RADIUS: 0.945
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 3
 # in 3 IN DIAMETER: 5



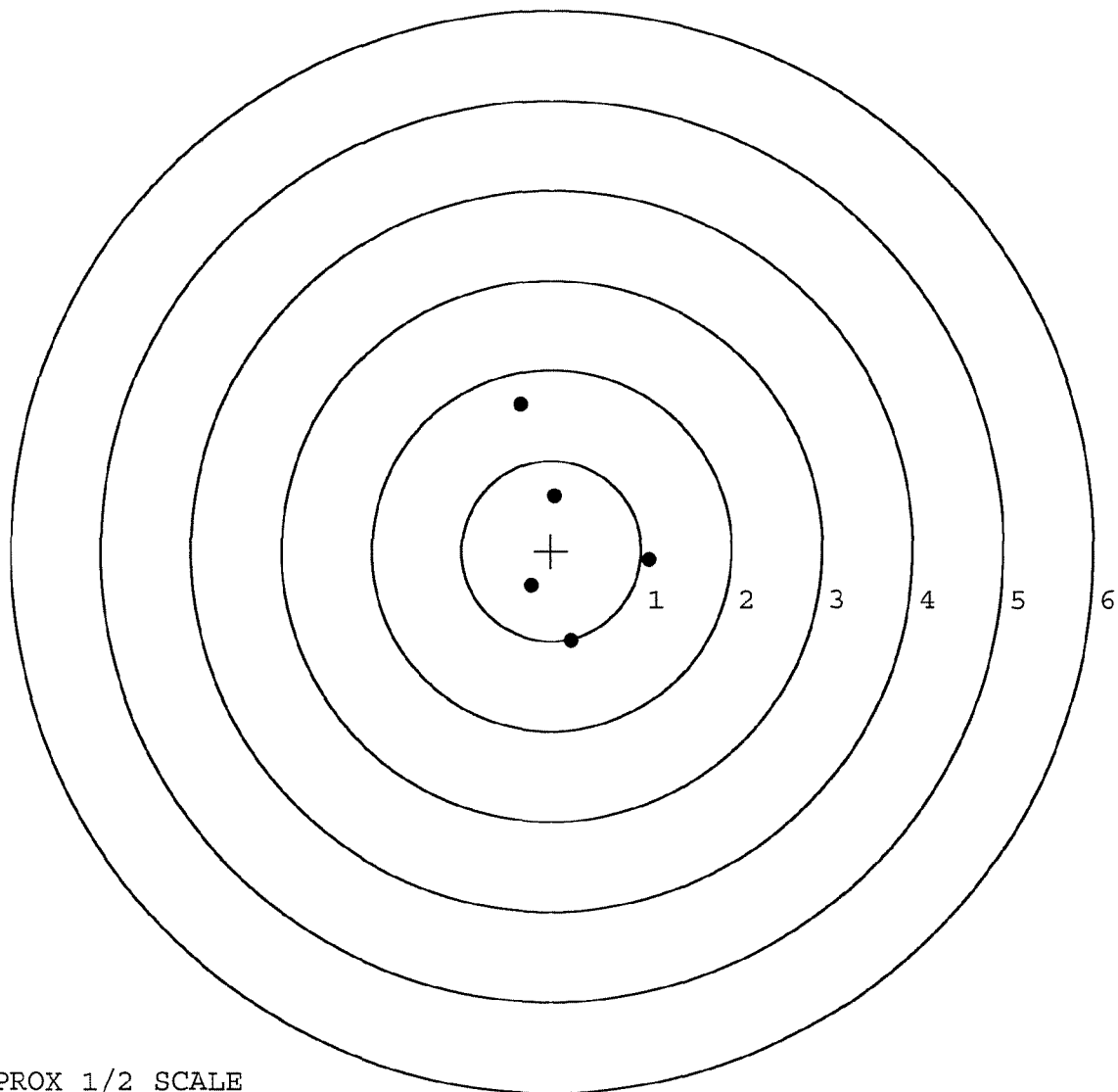
TARGET APPROX 1/2 SCALE

BARBER - M24 0158309

SERIAL NUMBER: G6288234. __0
 TARGET NUMBER: 2
 FILE DATE: 09/30/2003
 FILE TIME: 06:42

POINT#	X	Y
1:	1.093	-0.108
2:	0.221	-1.002
3:	-0.222	-0.390
4:	0.034	0.612
5:	-0.346	1.611

X CENTROID: 0.156
 Y CENTROID: 0.145
 POA TO CENTROID: 0.213
 HORZ SPREAD: 1.439
 VERT SPREAD: 2.613
 GROUP SPREAD: 2.674
 MIN RADIUS: 0.483
 MAX RADIUS: 1.550
 MEAN RADIUS: 0.961
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 3
 # in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE