

G-6288237

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO.
66288237

ORDER NO.
25716

02EX

5716 66288237

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



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M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



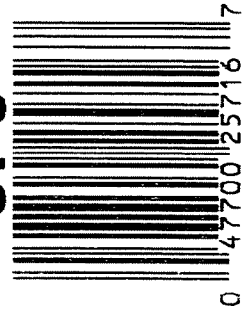
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6288237

UPC



46 FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 628 8237

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		8-13-03	RTL
600	PROOF		8-13-03	tc
607	CHECK HEADSPACE	MAGNAFLUX	8-13-03	xc
610	DIS-ASSEMBLE GUN		8-13-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	PK		
615	ROLLMARK CALIBER		8-15-03	SB
617	DRILL AND TAP SIGHT HOLES		8-14-03	TRL
620	APPLY COATINGS (BARREL ACTION)		9-4	TH
	(BOLT)		9-4	TH
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		9-5-03	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-5-03	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-5-03	RW
	D) OIL FIRING PIN ASSEMBLY		9-5-03	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		9-12-03	RTL

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.5</u> <u>5.0</u> <u>5.0</u>	9/12/03	DA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.0</u> <u>2.0</u> <u>2.0</u>	9/12/03	DA
	H) TRIGGER PULL TEST AND RETAINABILITY		9-12-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.023</u> <u>.022</u>	9/12/03	DA
	J) ASSEMBLE STOCK		9-5-03	RW
	K) ASSEMBLE SWIVEL STUDS		9-12-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-10-03	RW
	M) IRON SIGHT ALIGNMENT		9-10-03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-10-03	RW
640	GALLERY TEST AND TARGET	PASS FAIL	9-11-03	A
	MALFUNCTION	CORRECTION	9-11-03	A
	MALFUNCTION	CORRECTION	9-11-03	A
	MALFUNCTION	CORRECTION	9-11-03	A
	MALFUNCTION	CORRECTION	9-11-03	A
645	INSPECT FOR LIVE AMMO		9-11-03	A
655	FINAL INSPECTION A) HEADSPACE		9-12-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.66</u> <u>2.75</u> <u>2.69</u> <u>2.68</u> <u>2.70</u>	9/12/03	DA
	C) FUNCTION		9-12-03	RTL
660	PACK		9/22/03	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE 9-4-03

TESTER TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.29	2.52		2.39	
PULL #2	2.17	2.23		2.36	
PULL #3	2.28	2.33		2.22	
PULL #4	2.27	2.18		2.39	
PULL #5	2.22	2.15		2.29	
TOTAL	11.23	11.41		11.65	
AVERAGE	2.24	2.28		2.33	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.11	3.10		
PULL #2	3.09	3.16		
PULL #3	3.07	3.06		
PULL #4	3.14	3.18		
PULL #5	3.05	3.08		
TOTAL	15.46	15.58		
AVERAGE	3.09	3.11		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX. SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.13	4.06		4.37
PULL #2	4.33	4.41		4.27
PULL #3	4.34	4.04		4.42
PULL #4	3.98	4.39		4.10
PULL #5	4.32	4.26		4.26
TOTAL	21.10	21.16		21.42
AVERAGE	4.22	4.23		4.28

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288237.___0

FILE DATE AND TIME: 09/11/2003 07:54

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

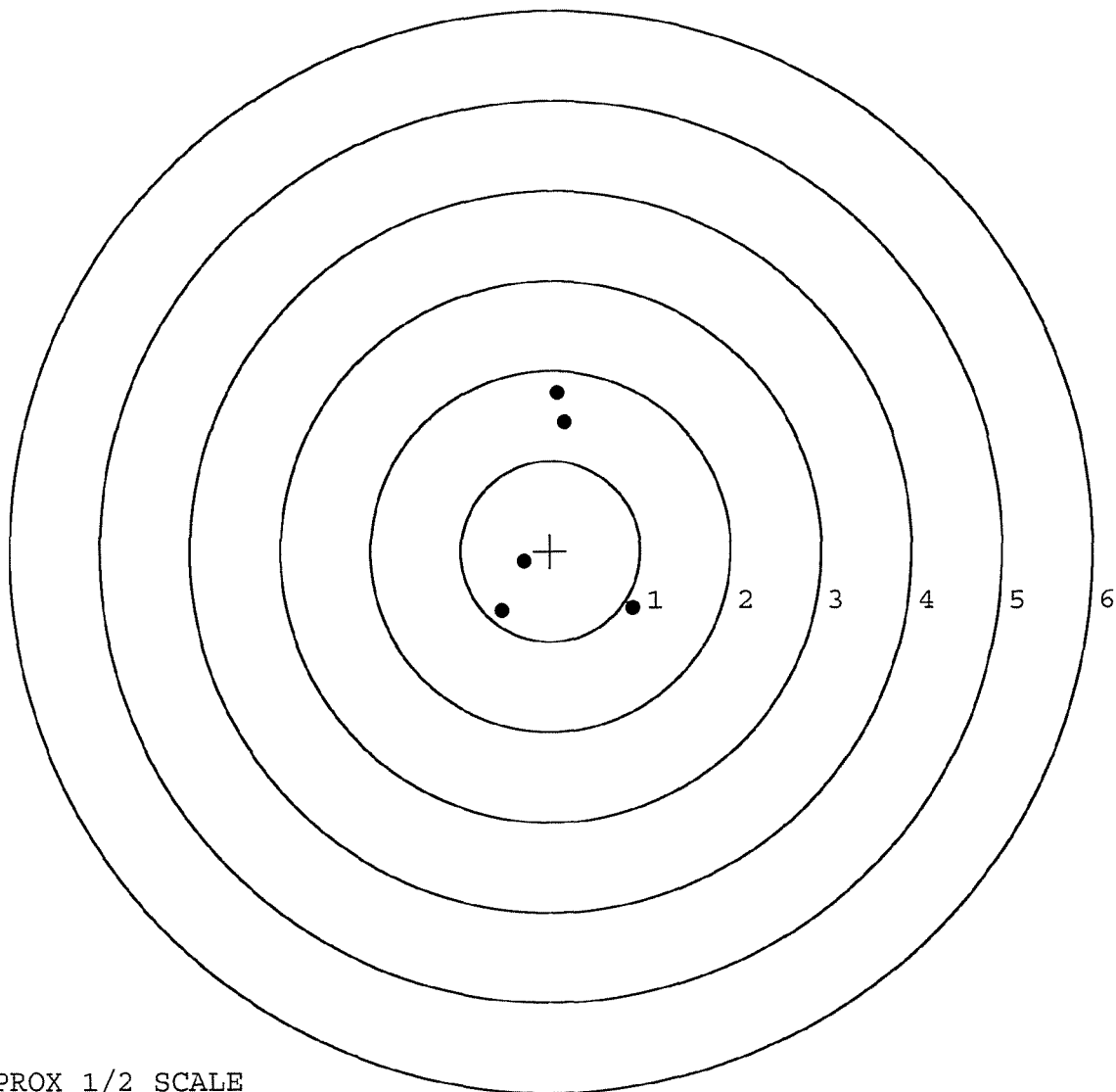
mean 1.019

BARBER - M24 0158335

SERIAL NUMBER: G6288237. __0
 TARGET NUMBER: 1
 FILE DATE: 09/11/2003
 FILE TIME: 07:54

POINT#	X	Y
1:	0.915	-0.634
2:	-0.288	-0.117
3:	-0.545	-0.665
4:	0.156	1.424
5:	0.075	1.750

X CENTROID: 0.063
 Y CENTROID: 0.352
 POA TO CENTROID: 0.357
 HORZ SPREAD: 1.460
 VERT SPREAD: 2.415
 GROUP SPREAD: 2.528
 MIN RADIUS: 0.585
 MAX RADIUS: 1.398
 MEAN RADIUS: 1.110
 # IN 1 IN DIAMETER: 0
 # IN 2 IN DIAMETER: 1
 # in 3 IN DIAMETER: 5



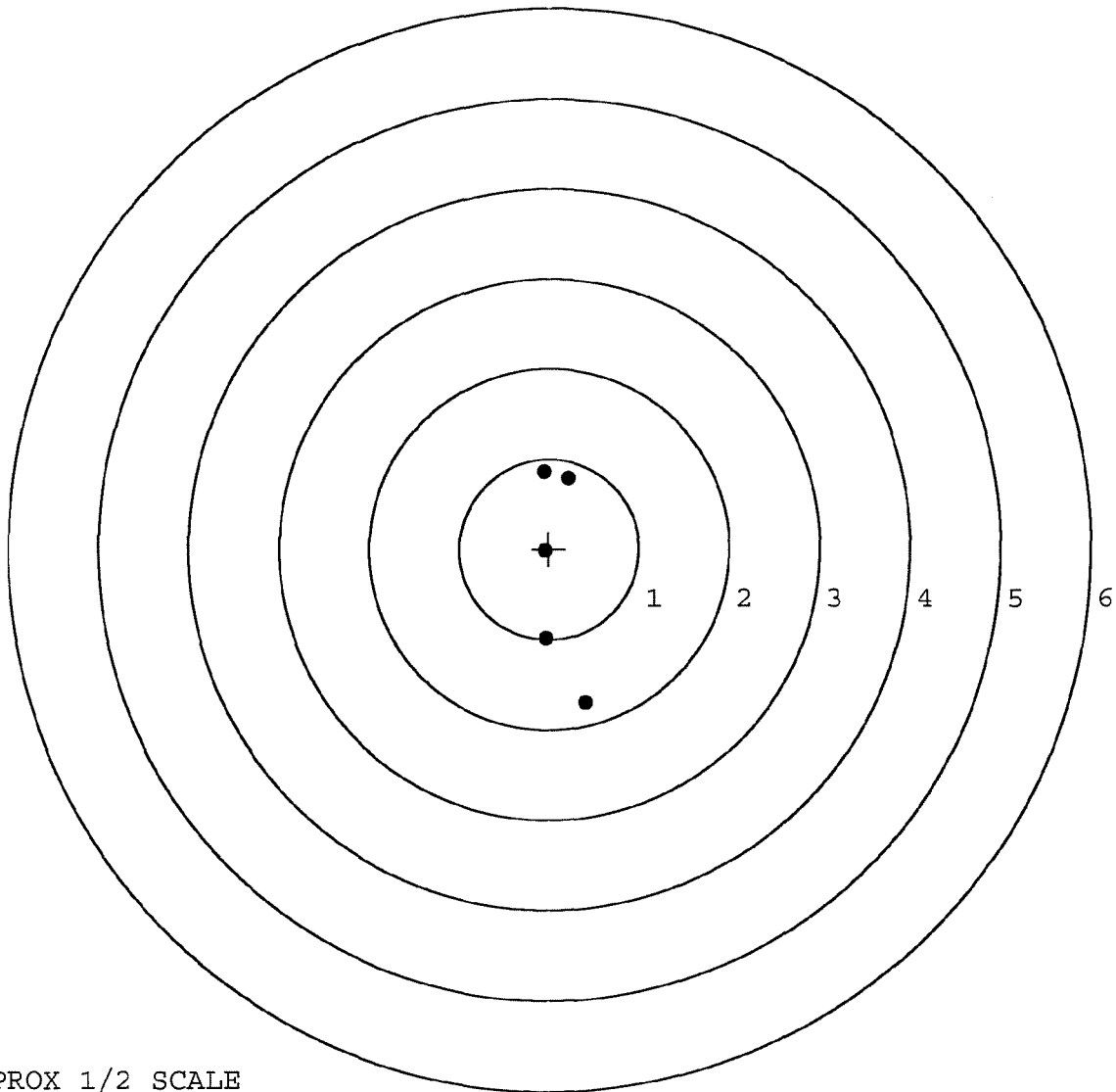
TARGET APPROX 1/2 SCALE

BARBER - M24 0158336

SERIAL NUMBER: G6288237. __0
TARGET NUMBER: 2
FILE DATE: 09/11/2003
FILE TIME: 07:54

POINT#	X	Y
1:	-0.036	-0.994
2:	0.409	-1.703
3:	-0.045	-0.022
4:	0.214	0.786
5:	-0.054	0.857

X CENTROID: 0.098
Y CENTROID: -0.215
POA TO CENTROID: 0.236
HORZ SPREAD: 0.463
VERT SPREAD: 2.560
GROUP SPREAD: 2.602
MIN RADIUS: 0.240
MAX RADIUS: 1.520
MEAN RADIUS: 0.928
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 2
in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE