

6288238

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

28

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

MADE IN ILLINOIS, U.S.A.

SERIAL NO.
66288238

ORDER NO.
25716

07EX



5716 66288238

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



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SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

28 FORM

proof of purchase



owner registration sticker



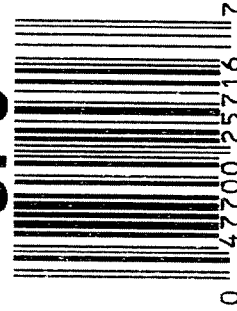
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6288238

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 6628 8238

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-12-03	RTL
600	PROOF		8-12-03	AC
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	8-12-03	AC
610	DIS-ASSEMBLE GUN		11-12-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <i>RL</i>		
615	ROLLMARK CALIBER		8-15-03	SB
617	DRILL AND TAP SIGHT HOLES		8-13-03	TRLW
620	APPLY COATINGS (BARREL ACTION)		9-19	RTL
	(BOLT)		9-19	RTL
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-27-03	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-27-03	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-27-03	RW
	D) OIL FIRING PIN ASSEMBLY		9-27-03	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP #	OPERATION NAME	58341	READINGS			DATE	INITIAL		
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>5.0</u>	<u>5.5</u>	<u>5.0</u>	9-30-03	RA		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>2.0</u>	<u>2.0</u>	<u>2.0</u>	9-30-03	RA		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.020</u>	<u>.021</u>	<u>.021</u>	9-30-03	RA		
	J) ASSEMBLE STOCK					9-27-03	RW		
	K) ASSEMBLE SWIVEL STUDS					10-1-03	RTL		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					9-27-03	RW		
	M) IRON SIGHT ALIGNMENT					9-27-03	RW		
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					9-27-03	RW		
640	GALLERY TEST AND TARGET		PASS	FAIL		9-29-03	TRW		
	MALFUNCTION		CORRECTION			9-29-03	TRW		
	MALFUNCTION		CORRECTION			9-29-03	TRW		
	MALFUNCTION		CORRECTION			9-29-03	TRW		
	MALFUNCTION		CORRECTION			9-29-03	TRW		
645	INSPECT FOR LIVE AMMO					9-29-03	TRW		
655	FINAL INSPECTION A) HEADSPACE					10-1-03	RTL		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.57</u>	<u>2.62</u>	<u>2.65</u>	<u>2.58</u>	<u>2.37</u>	9-30-03	RA
	C) FUNCTION					10-1-03	RTL		
660	PACK					10/1/03	RA		

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE 9-10-03

TESTER TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.37	2.28		2.79	
PULL #2	2.60	2.37		2.58	
PULL #3	2.37	2.41		2.64	
PULL #4	2.48	2.30		2.72	
PULL #5	2.42	2.31		2.71	
TOTAL	12.24	11.67		13.44	
AVERAGE	2.44	2.33		2.68	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.12	3.34		
PULL #2	3.28	3.41		
PULL #3	3.03	3.36		
PULL #4	3.05	3.44		
PULL #5	3.00	3.41		
TOTAL	15.48	16.96		
AVERAGE	3.09	3.39		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.46	4.45		4.21
PULL #2	4.45	4.28		4.30
PULL #3	4.04	4.36		4.23
PULL #4	4.43	4.38		4.31
PULL #5	4.38	4.32		4.16
TOTAL	21.76	21.79		21.21
AVERAGE	4.35	4.35		4.24

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288238.___0
FILE DATE AND TIME: 09/29/2003 07:00

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

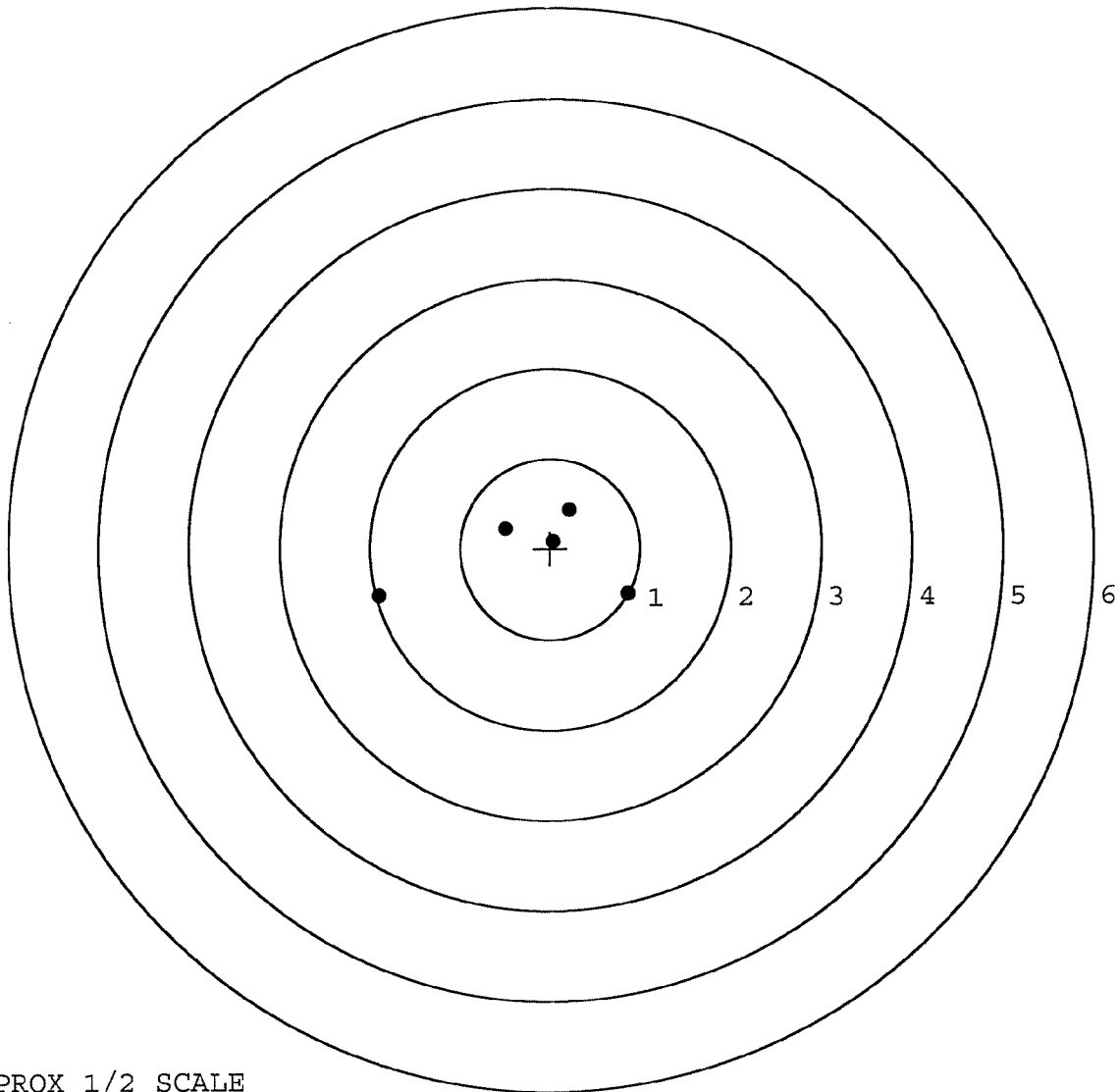
mean .6925

BARBER - M24 0158344

SERIAL NUMBER: G6288238. __0
TARGET NUMBER: 1
FILE DATE: 09/29/2003
FILE TIME: 07:00

POINT#	X	Y
1:	0.863	-0.513
2:	0.216	0.432
3:	0.039	0.074
4:	-0.495	0.224
5:	-1.906	-0.517

X CENTROID: -0.257
Y CENTROID: -0.060
POA TO CENTROID: 0.264
HORZ SPREAD: 2.769
VERT SPREAD: 0.949
GROUP SPREAD: 2.769
MIN RADIUS: 0.325
MAX RADIUS: 1.712
MEAN RADIUS: 0.859
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE

BARBER - M24 0158345

SERIAL NUMBER: G6288238. 0

TARGET NUMBER: 2

FILE DATE: 09/29/2003

FILE TIME: 07:00

POINT#	X	Y
1:	0.290	-0.470
2:	0.211	0.043
3:	0.621	0.452
4:	-0.319	-0.378
5:	-0.661	-0.071

X CENTROID: 0.028

Y CENTROID: -0.085

POA TO CENTROID: 0.089

HORZ SPREAD: 1.282

VERT SPREAD: 0.922

GROUP SPREAD: 1.385

MIN RADIUS: 0.223

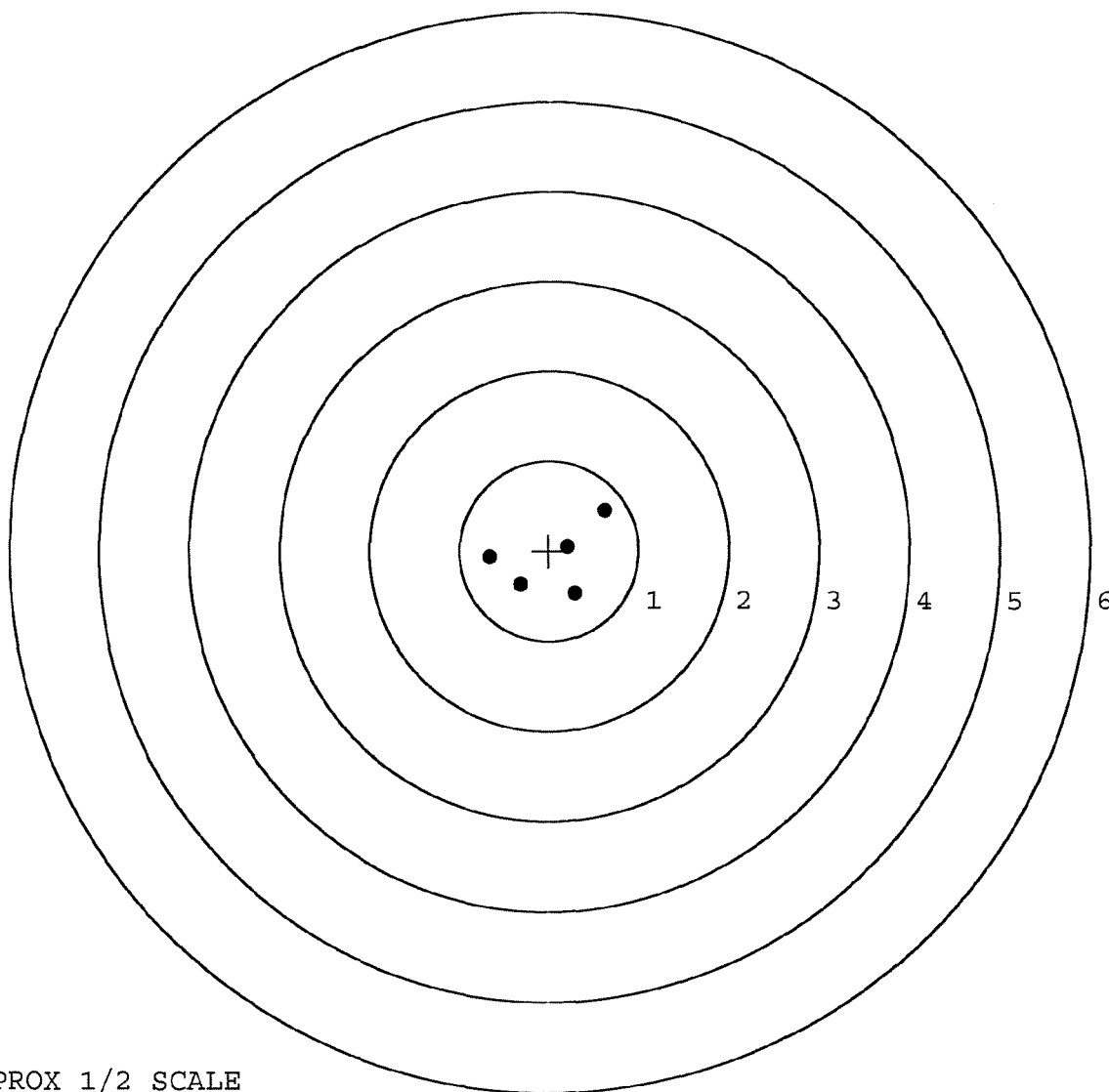
MAX RADIUS: 0.800

MEAN RADIUS: 0.526

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE