

66288239

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
weapon.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Patent Registered Trademark Deposee.

SERIAL NO. 66288239	J
ORDER NO. 25716	46
07KX	


5716 66288239

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



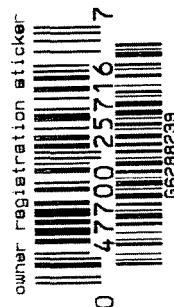
SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

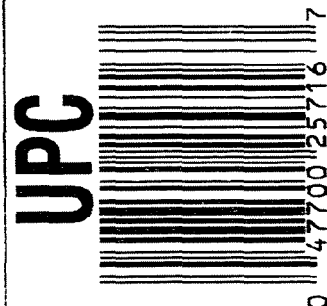
- INSTRUCTION BOOK 3518

46 FORM



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

G6288239



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6288239

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-3-03	RL
600	PROOF		1-6-03	RL
607	CHECK HEADSPACE	MAGNA FLUX	1-6-03	RL
610	DIS-ASSEMBLE GUN	INSPECTED	1-7-03	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	JAN 16 2003 OPERATOR <u>RL</u>		
615	ROLLMARK CALIBER		1/16/03	B
617	DRILL AND TAP SIGHT HOLES		1-7-03	TRW
620	APPLY COATINGS (BARREL ACTION)		3/11	110
	(BOLT)			
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		4-28-03	TRW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.75</u> <u>7.0</u> <u>7.25</u>	4-24-03	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.25</u> <u>2.0</u> <u>2.5</u>	4-24-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY		4-24-03	RT
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.0225</u>	4-24-03	TRW
	J) ASSEMBLE STOCK		4-21-03	RW
	K) ASSEMBLE SWIVEL STUDS		4-29-03	RT
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		4-21-03	RW
	M) IRON SIGHT ALIGNMENT		4-21-03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		4-21-03	RW
640	GALLERY TEST AND TARGET	PASS FAIL	4-23-03	TRW
	MALFUNCTION	CORRECTION	4-23-03	TRW
	MALFUNCTION	CORRECTION	4-23-03	TRW
	MALFUNCTION	CORRECTION	4-23-03	TRW
	MALFUNCTION	CORRECTION	4-23-03	TRW
645	INSPECT FOR LIVE AMMO		4-23-03	TRW
655	FINAL INSPECTION A) HEADSPACE		4-29-03	RT
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.82</u> <u>2.57</u> <u>2.58</u> <u>2.73</u> <u>2.62</u>	4-28-03	TRW
	C) FUNCTION		4-29-03	RT
660	PACK		4/30/03	OA

AVERAGE PULL FORCE BETWEEN
BARBER - M24 0158351 TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. 12-11-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.50	2.30		2.71	MIN. SETTING
PULL #2	2.51	2.33		2.57	NO AVG. OF 5
PULL #3	2.40	2.35		2.34	READINGS ACCEPT
PULL #4	2.51	2.39		2.36	ABLE LESS THAN
PULL #5	2.63	2.40		2.47	
TOTAL	12.55	11.77		12.45	
AVG.	2.51	2.35		2.49	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.30	3.22		
PULL #2	3.09	3.17		
PULL #3	3.03	3.18		
PULL #4	3.05	3.21		
PULL #5	3.03	3.06		
TOTAL	15.50	15.84		
AVG.	3.10	3.16		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.17	4.04		4.39
PULL #2	4.03	4.00		4.29
PULL #3	3.97	4.18		4.23
PULL #4	4.00	3.85		4.20
PULL #5	4.02	4.18		4.26
TOTAL	20.19	20.25		21.37
AVG.	4.03	4.05		4.27

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288239.__0

FILE DATE AND TIME: 04/24/2003 00:51

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

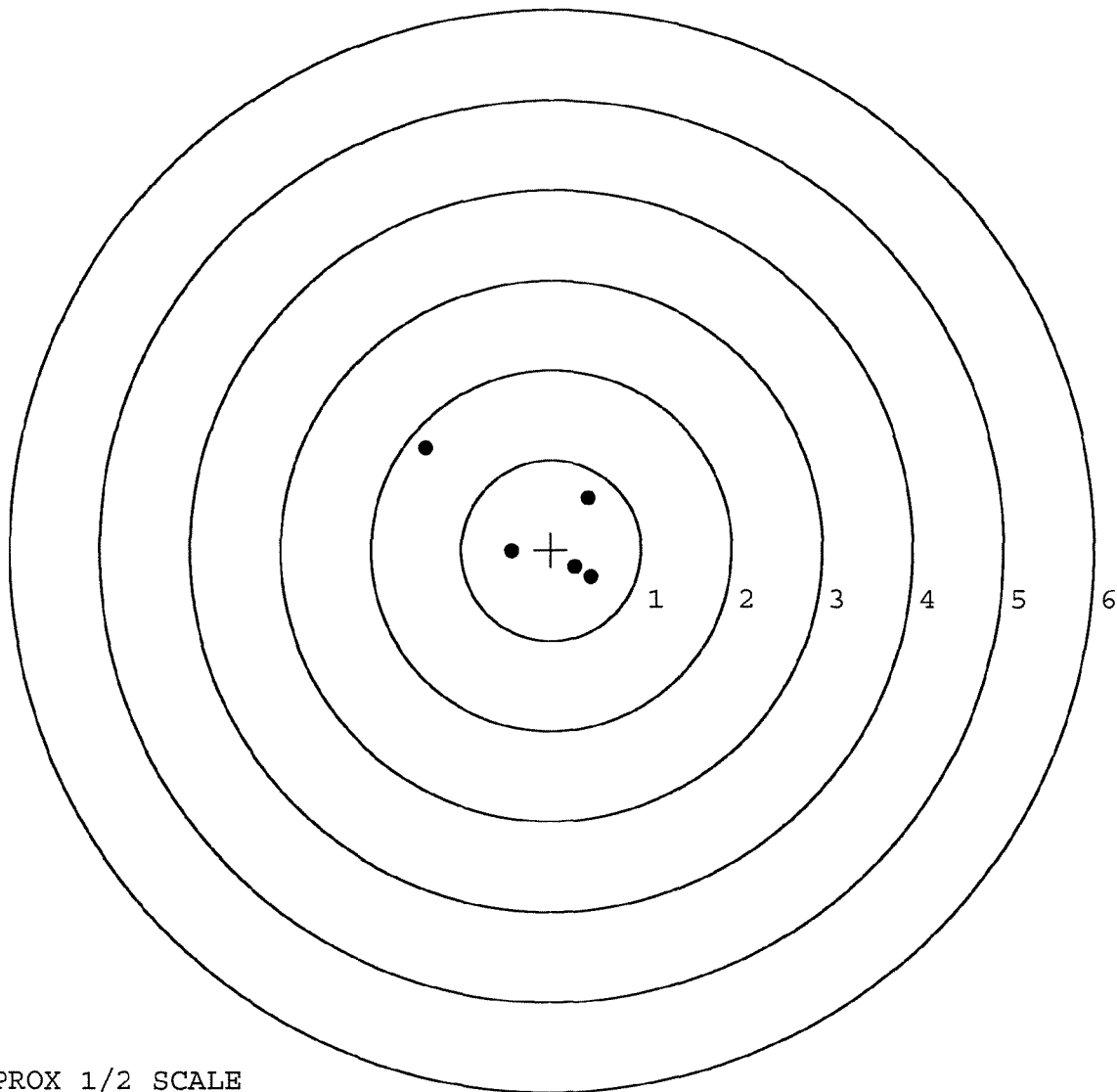
ave. mean 7345

BARBER - M24 0158353

SERIAL NUMBER: G6288239. 0
TARGET NUMBER: 1
FILE DATE: 04/24/2003
FILE TIME: 00:51

POINT#	X	Y
1:	0.451	-0.302
2:	0.272	-0.193
3:	-0.434	-0.020
4:	0.419	0.579
5:	-1.388	1.127

X CENTROID: -0.136
Y CENTROID: 0.238
POA TO CENTROID: 0.274
HORZ SPREAD: 1.839
VERT SPREAD: 1.429
GROUP SPREAD: 2.329
MIN RADIUS: 0.394
MAX RADIUS: 1.535
MEAN RADIUS: 0.794
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE

BARBER - M24 0158354

SERIAL NUMBER: G6288239. 0

TARGET NUMBER: 2

FILE DATE: 04/24/2003

FILE TIME: 00:51

POINT#	X	Y
1:	-0.137	-1.095
2:	-0.051	-0.015
3:	0.462	0.268
4:	-0.369	0.734
5:	-0.812	0.344

X CENTROID: -0.181

Y CENTROID: 0.047

POA TO CENTROID: 0.187

HORZ SPREAD: 1.274

VERT SPREAD: 1.829

GROUP SPREAD: 1.844

MIN RADIUS: 0.144

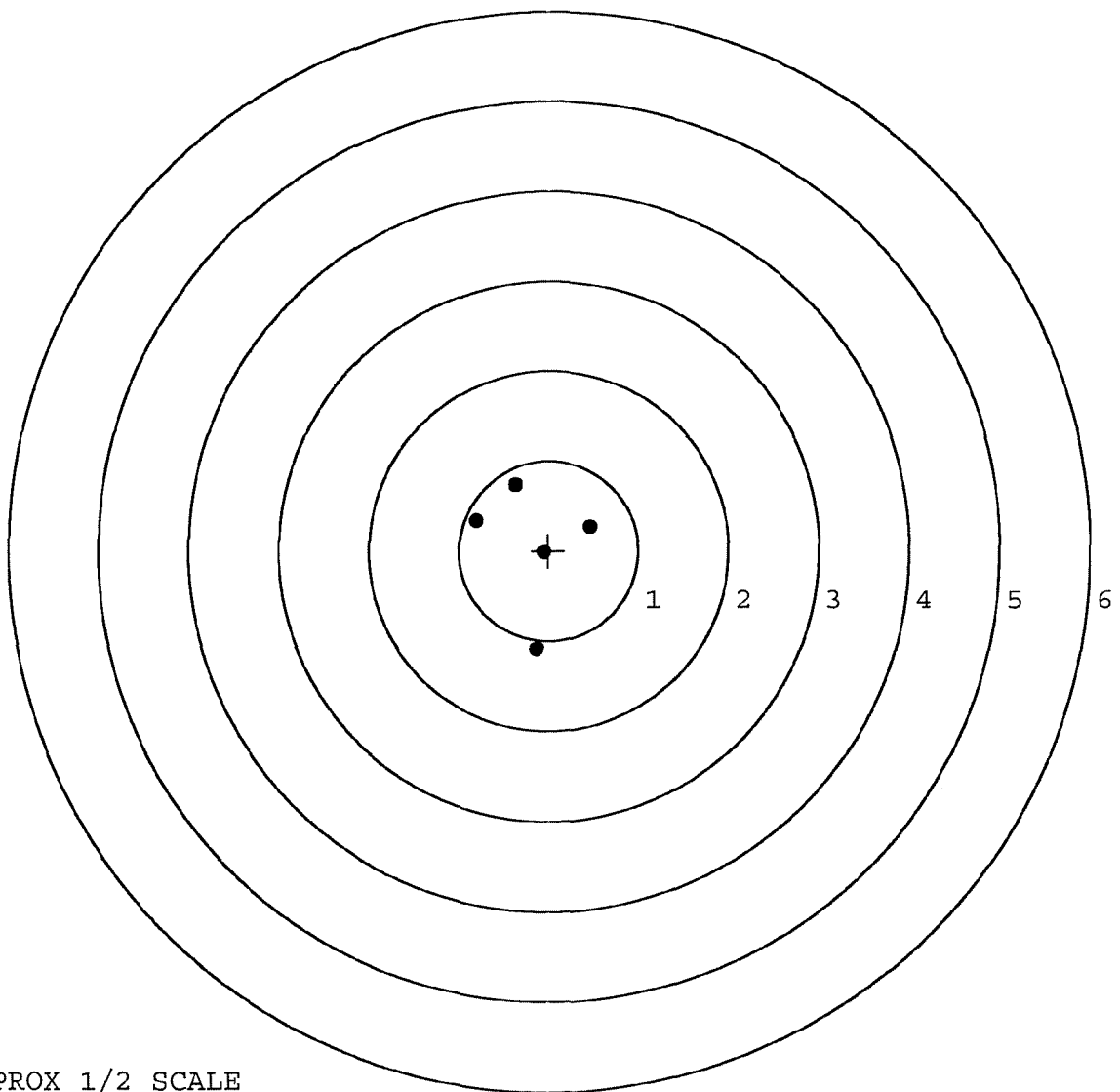
MAX RADIUS: 1.143

MEAN RADIUS: 0.675

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE