

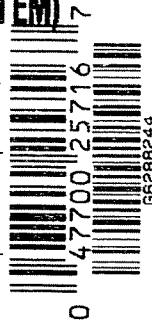
5-6288244

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

-- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



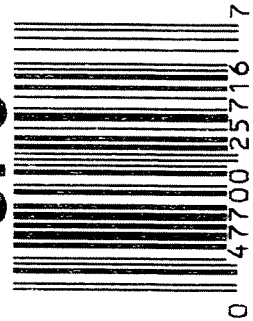
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6288244

UPC



VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Par que Deposee.

SERIAL NO.
G6288244

ORDER NO.
25716

46

02EX


5716 G6288244

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M/24 7.62 NATO S.W.S. (COMPLETE SYS
UPC



ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYS
UPC



SERIAL NO.



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G-628 8244

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		8-13-03	RTL
600	PROOF		8-13-03	AC
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	8-13-03	AC
610	DIS-ASSEMBLE GUN		8-14-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RR</u>		
615	ROLLMARK CALIBER		8-15-03	SB
617	DRILL AND TAP SIGHT HOLES		8-14-03	TRW
620	APPLY COATINGS (BARREL ACTION)		9-4	TA
	(BOLT)		9-4	TA
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		9-5-03	RTL
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-5-03	RTL
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-5-03	RTL
	D) OIL FIRING PIN ASSEMBLY		9-5-03	RTL
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.25</u> <u>7.0</u> <u>7.0</u>	9-23-03	TRW
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.0</u> <u>2.5</u> <u>2.25</u>	9-23-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.024</u> <u>.024</u>	9-24-03	RTL
	J) ASSEMBLE STOCK		9-5-03	RTL
	K) ASSEMBLE SWIVEL STUDS		9-24-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-22-03	RTL
	M) IRON SIGHT ALIGNMENT		9-22-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-22-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	9-23-03	TRW
	MALFUNCTION	CORRECTION	9-23-03	TRW
	MALFUNCTION	CORRECTION	9-23-03	TRW
	MALFUNCTION	CORRECTION	9-23-03	TRW
	MALFUNCTION	CORRECTION	9-23-03	TRW
645	INSPECT FOR LIVE AMMO		9-23-03	TRW
655	FINAL INSPECTION A) HEADSPACE		9-24-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.42</u> <u>2.41</u> <u>2.42</u> <u>2.43</u> <u>2.40</u>	9-24-03	DA
	C) FUNCTION		9-24-03	RTL
660	PACK		9/24/03	DA

BARBER - M24 0158396

SERIAL NO. _____

INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

DATE 9-3-03

TESTER TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.42	2.38		2.49	
PULL #2	2.31	2.32		2.46	
PULL #3	2.30	2.31		2.37	
PULL #4	2.37	2.32		2.51	
PULL #5	2.35	2.36		2.55	
TOTAL	11.75	11.69		12.38	
AVERAGE	2.35	2.33		2.47	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.39	3.44		
PULL #2	3.36	3.37		
PULL #3	3.42	3.31		
PULL #4	3.36	3.34		
PULL #5	3.37	3.33		
TOTAL	16.90	16.79		
AVERAGE	3.38	3.35		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.10	4.18		4.13
PULL #2	4.15	4.17		4.06
PULL #3	4.11	4.05		4.08
PULL #4	4.15	4.06		4.16
PULL #5	4.14	4.08		4.15
TOTAL	20.65	20.54		20.58
AVERAGE	4.13	4.10		4.11

BARBER - M24 0158397

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288244.____0
FILE DATE AND TIME: 09/23/2003 08:38

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

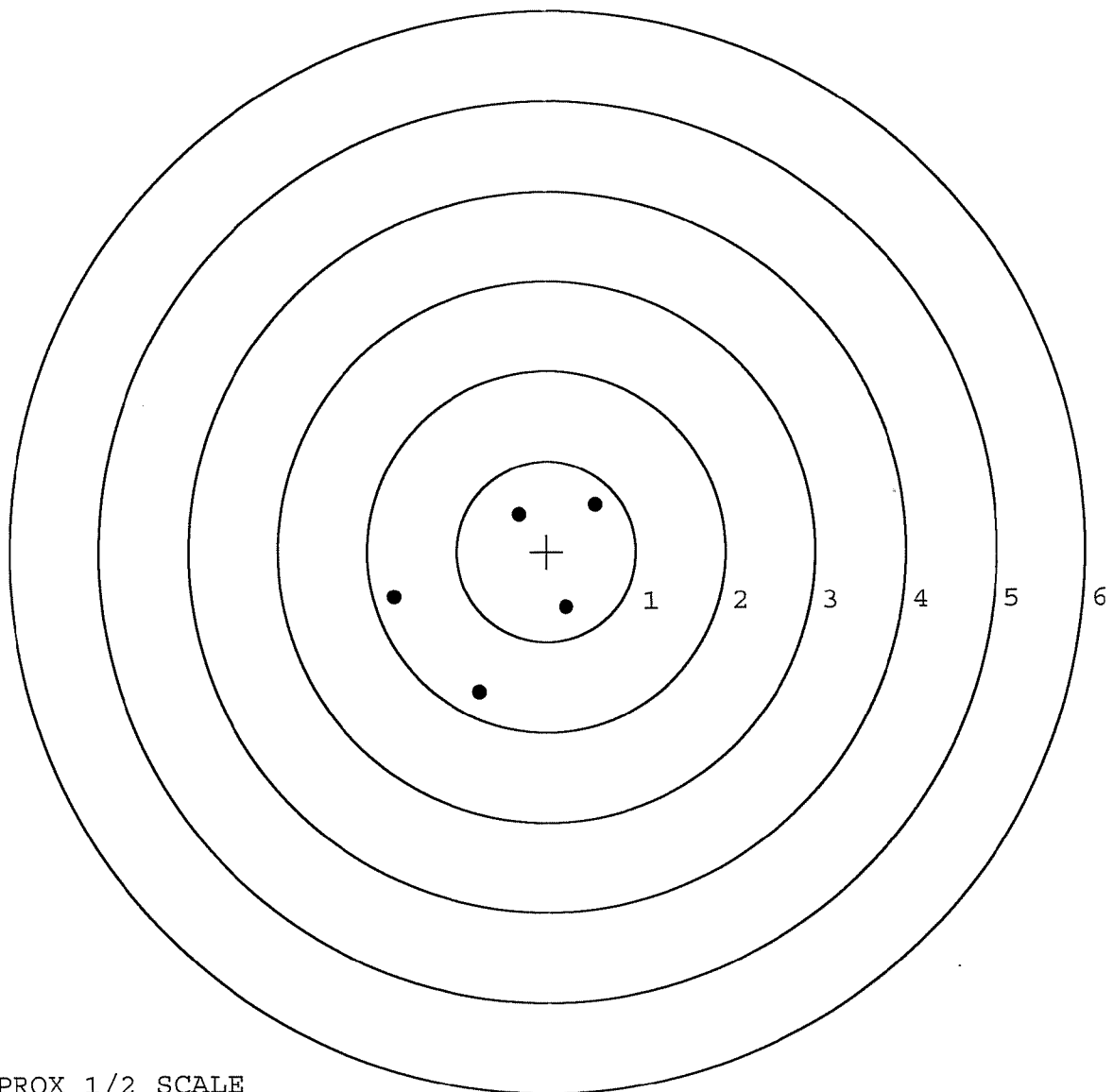
mean .911

BARBER - M24 0158398

SERIAL NUMBER: G6288244. __0
TARGET NUMBER: 1
FILE DATE: 09/23/2003
FILE TIME: 08:38

POINT#	X	Y
1:	0.220	-0.626
2:	-0.307	0.411
3:	0.548	0.517
4:	-0.758	-1.557
5:	-1.700	-0.501

X CENTROID: -0.399
Y CENTROID: -0.351
POA TO CENTROID: 0.532
HORZ SPREAD: 2.248
VERT SPREAD: 2.074
GROUP SPREAD: 2.468
MIN RADIUS: 0.678
MAX RADIUS: 1.309
MEAN RADIUS: 1.060
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 2
in 3 IN DIAMETER: 5



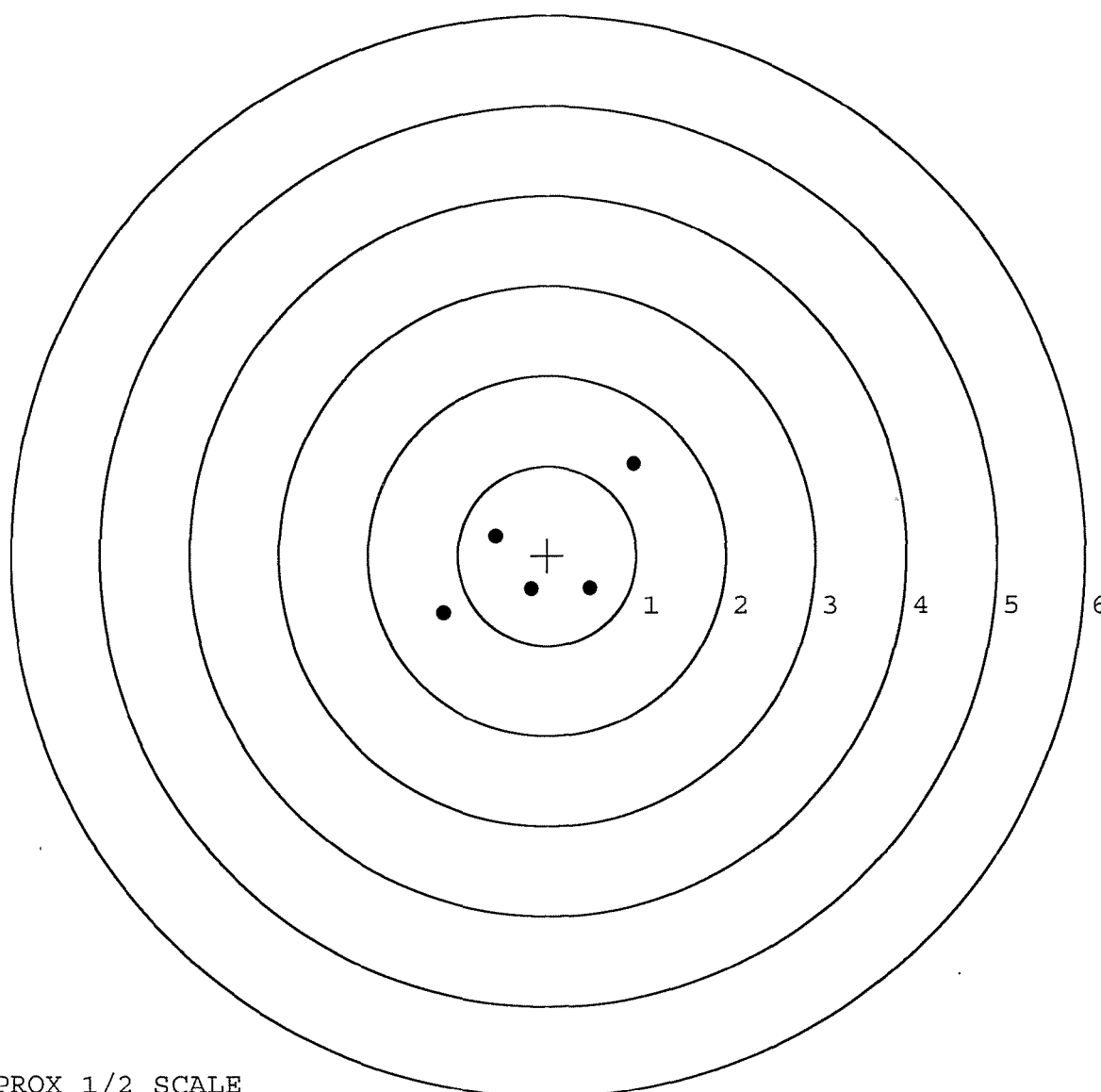
TARGET APPROX 1/2 SCALE

BARBER - M24 0158399

SERIAL NUMBER: G6288244. __0
TARGET NUMBER: 2
FILE DATE: 09/23/2003
FILE TIME: 08:38

POINT#	X	Y
1:	0.484	-0.361
2:	-0.185	-0.375
3:	-0.582	0.215
4:	-1.162	-0.651
5:	0.970	1.033

X CENTROID: -0.095
Y CENTROID: -0.028
POA TO CENTROID: 0.099
HORZ SPREAD: 2.132
VERT SPREAD: 1.684
GROUP SPREAD: 2.717
MIN RADIUS: 0.359
MAX RADIUS: 1.503
MEAN RADIUS: 0.862
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE