

G 6288275

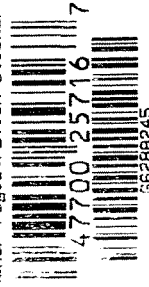
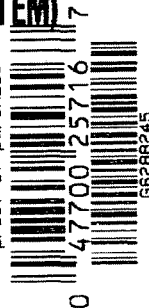
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

40 FORM

proof of purchase

owner registration sticker



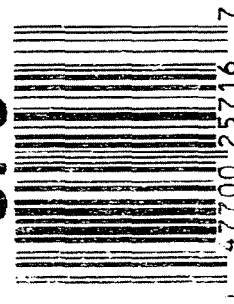
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6288245

UPC



VERY IMPORTANT
 Instruction Book
 enclosed to assist
 safe use of this
 firearm

Remington

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
 BOLT ACTION CENTERFIRE RIFLE
 24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marqué Déposé.

SERIAL NO. **J**
66288245

ORDER NO.
25716

20AX

5716 66288245

ORDER 25716
 M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

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 M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

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SERIAL NO.



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6288245

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-3-03	RL
600	PROOF		1-6-03	RL
607	CHECK HEADSPACE	MAGNA-FLUX	1-6-03	RL
610	DIS-ASSEMBLE GUN	INSPECTED	1-7-03	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	JAN 10 2003 OPERATOR <i>RL</i>		
615	ROLLMARK CALIBER		1/16/03	B
617	DRILL AND TAP SIGHT HOLES		1-7-03	TRW
620	APPLY COATINGS (BARREL ACTION)		2-27	TA
	(BOLT)		2-27	TR
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-12-03	AC
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-12-03	A
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-12-03	A
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>9.5</u> <u>9.0</u> <u>9.0</u>	3-14-03	TRW
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.75</u> <u>2.50</u> <u>2.75</u>	3-14-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.021</u> <u>.0225</u> <u>.022</u>	3-14-03	TRW
	J) ASSEMBLE STOCK		3-12-03	RW
	K) ASSEMBLE SWIVEL STUDS		3-12-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		3-12-03	RW
	M) IRON SIGHT ALIGNMENT		3-12-03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		3-12-03	RW
640	GALLERY TEST AND TARGET	PASS FAIL	3-14-03	A
	MALFUNCTION	CORRECTION	3-14-03	A
	MALFUNCTION	CORRECTION	3-14-03	A
	MALFUNCTION	CORRECTION	3-14-03	A
	MALFUNCTION	CORRECTION	3-14-03	A
645	INSPECT FOR LIVE AMMO		3-14-03	A
655	FINAL INSPECTION A) HEADSPACE		3-17-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.69</u> <u>2.63</u> <u>2.49</u> <u>2.21</u> <u>2.22</u>	3-14-03	TRW
	C) FUNCTION		3-17-03	RTL
660	PACK		3-17-03	WA

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.48	2.53		2.13	MIN. SETTING
PULL #2	2.57	2.51		2.16	NO AVG. OF 5
PULL #3	2.49	2.53		2.18	READINGS ACCEPT
PULL #4	2.66	2.57		2.23	ABLE LESS THAN
PULL #5	2.65	2.62		2.15	
TOTAL	12.85	12.76		10.85	
AVG.	2.57	2.55		2.17	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.21	3.30		
PULL #2	3.34	3.19		
PULL #3	3.17	3.26		
PULL #4	3.22	3.29		
PULL #5	3.18	3.20		
TOTAL	16.12	16.24		
AVG.	3.22	3.24		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# TARGET & ACCU
PULL #1	4.12	4.07		4.34
PULL #2	4.07	4.02		4.37
PULL #3	4.03	4.14		4.33
PULL #4	4.04	4.27		4.30
PULL #5	4.09	4.21		4.36
TOTAL	20.35	20.71		21.70
AVG.	4.07	4.14		4.34

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288245.__0
FILE DATE AND TIME: 03/15/2003 11:22

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

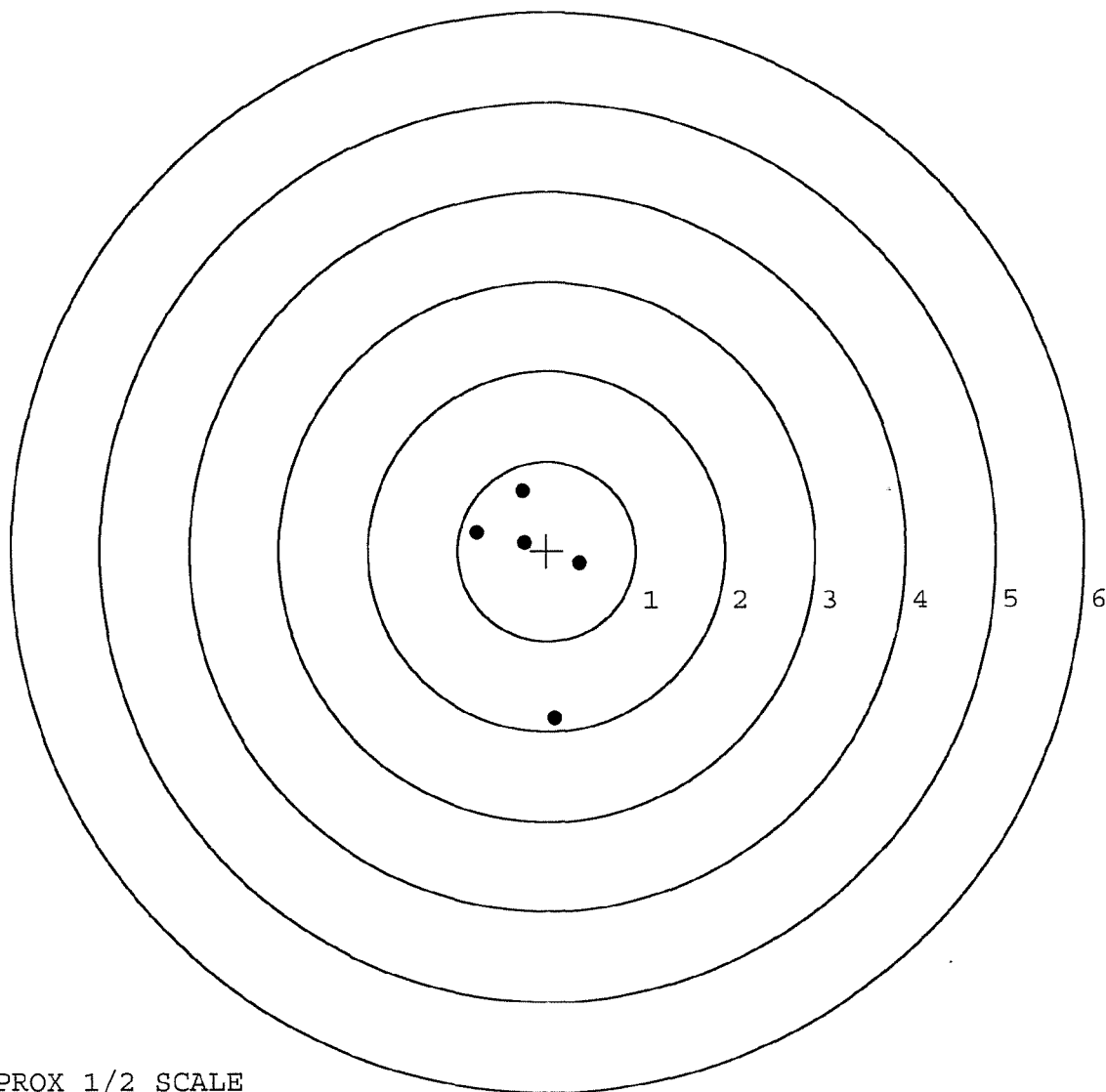
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean 7945

SERIAL NUMBER: G6288245. 0
 TARGET NUMBER: 1
 FILE DATE: 03/15/2003
 FILE TIME: 11:22

POINT#	X	Y
1:	0.080	-1.865
2:	0.371	-0.137
3:	-0.252	0.091
4:	-0.785	0.209
5:	-0.274	0.673

X CENTROID: -0.172
 Y CENTROID: -0.206
 POA TO CENTROID: 0.268
 HORZ SPREAD: 1.156
 VERT SPREAD: 2.538
 GROUP SPREAD: 2.563
 MIN RADIUS: 0.307
 MAX RADIUS: 1.678
 MEAN RADIUS: 0.832
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 4

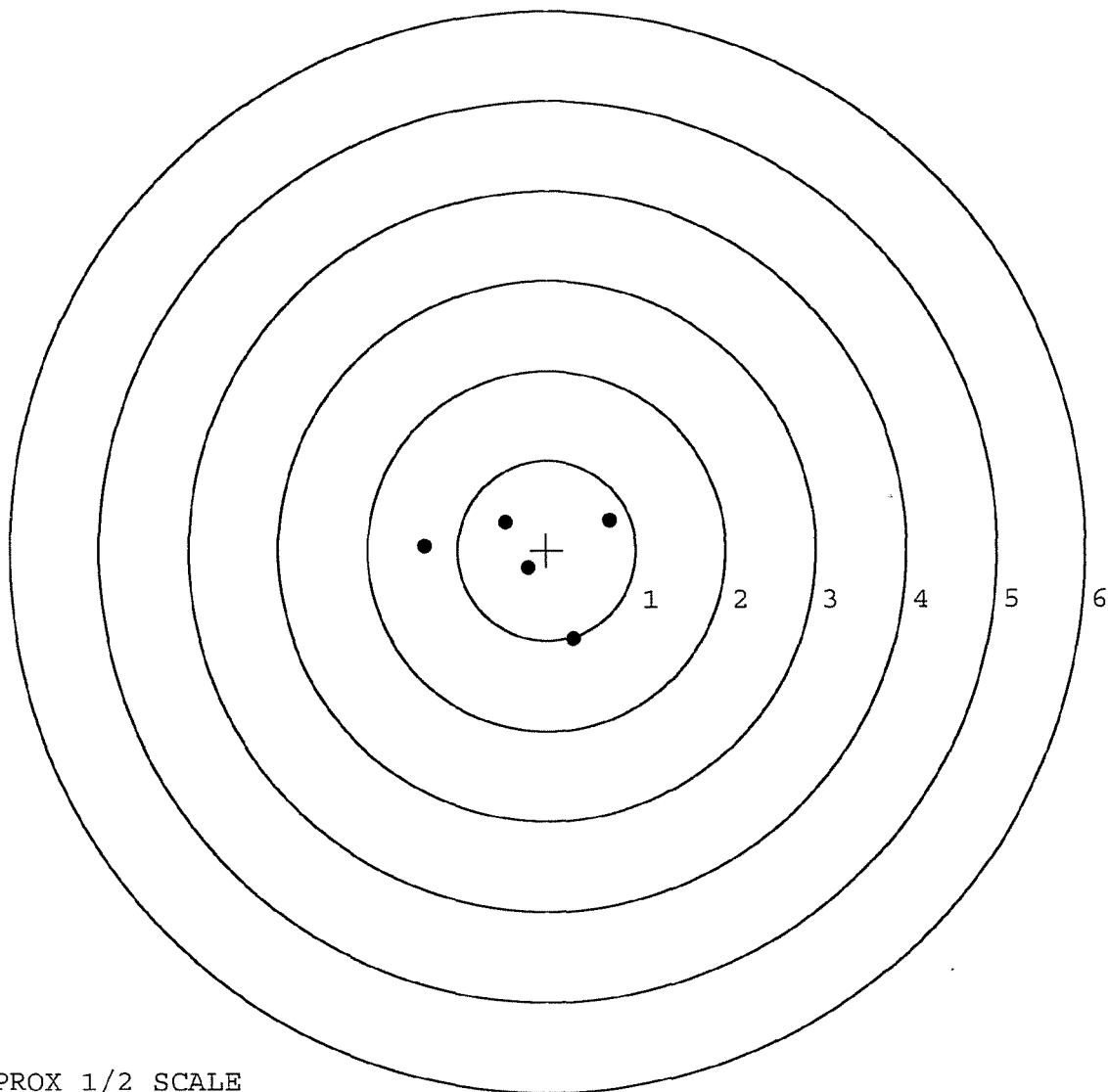


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288245. __0
 TARGET NUMBER: 2
 FILE DATE: 03/15/2003
 FILE TIME: 11:22

POINT#	X	Y
1:	0.296	-0.985
2:	-0.213	-0.204
3:	-0.468	0.307
4:	-1.365	0.042
5:	0.703	0.340

X CENTROID: -0.209
 Y CENTROID: -0.100
 POA TO CENTROID: 0.232
 HORZ SPREAD: 2.068
 VERT SPREAD: 1.325
 GROUP SPREAD: 2.089
 MIN RADIUS: 0.104
 MAX RADIUS: 1.164
 MEAN RADIUS: 0.757
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 2
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE