

G 6288248

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

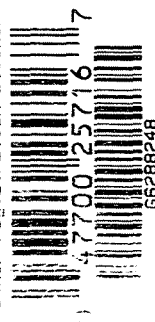
- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



serial registration sticker



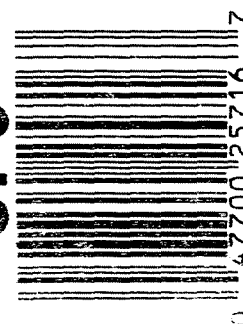
ORDER NO. **25716**

BARREL LENGTH 24"

CAPACITY 6

G6288248

UPC



Remington®

**M/24 7.62 NATO S.W.S. (COMPLETE SYST
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO**

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marqu



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M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

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SERIAL NO.



G6288248

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6288248

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-25-03	RTL
600	PROOF		3-25-03	RTL
607	CHECK HEADSPACE		3-26-03	RTL
610	DIS-ASSEMBLE GUN		3-26-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR MAR 28 2003 INSPECTED MAGNA-FLUX	3-26-03	
615	ROLLMARK CALIBER		3/27/03	RB
617	DRILL AND TAP SIGHT HOLES		3-26-03	TRLW
620	APPLY COATINGS (BARREL ACTION)		4-2	TA
	(BOLT)		4-2	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-2-03	A
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-2-03	A
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-2-03	A
	D) OIL FIRING PIN ASSEMBLY		4-2-03	A
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		4-3-02	TRLW

OP #	OPERATION NAME	BARBER M24 M158434	READINGS			DATE	INITIAL		
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>7.5</u>	<u>7.5</u>	<u>7.5</u>	4-3-03	TRL		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.0</u>	<u>3.0</u>	<u>3.0</u>	4-3-03	TRW		
	H) TRIGGER PULL TEST AND RETAINABILITY					4-3-03	RTL		
	I) FIRING PIN INDENT	.020 MIN	<u>.022</u>	<u>.023</u>	<u>.022</u>	4-3-03	TRW		
	J) ASSEMBLE STOCK					4-2-03	RL		
	K) ASSEMBLE SWIVEL STUDS					04-14-03	RTL		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					04-14-03	RTL		
	M) IRON SIGHT ALIGNMENT					04-14-03	RTL		
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					04-14-03	RTL		
640	GALLERY TEST AND TARGET		PASS FAIL			4-3-03	AC		
	MALFUNCTION		CORRECTION			4-3-03	A		
	MALFUNCTION		CORRECTION			4-3-03	A		
	MALFUNCTION		CORRECTION			4-3-03	A		
	MALFUNCTION		CORRECTION			4-3-03	A		
645	INSPECT FOR LIVE AMMO					4-3-03	A		
655	FINAL INSPECTION A) HEADSPACE					04-14-03	RTL		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.36</u>	<u>2.28</u>	<u>2.30</u>	<u>2.32</u>	<u>2.36</u>	4-3-03	TRL
	C) FUNCTION					04-14-03	RTL		
660	PACK					7/15/03	RA		

BARBER - M24 0158435 TS
 2.50# + .50#
 3.00# + .75#
 4.00# + 1.00#

DATE 4-2-03

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.47	2.73		2.51	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2
PULL #2	2.34	2.51		2.57	
PULL #3	2.29	2.50		2.55	
PULL #4	2.32	2.44		2.61	
PULL #5	2.45	2.45		2.62	
TOTAL	11.87	12.63		12.86	
AVG.	2.37	2.52		2.57	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.38	3.38		
PULL #2	3.23	3.48		
PULL #3	3.34	3.36		
PULL #4	3.31	3.29		
PULL #5	3.43	3.36		
TOTAL	16.69	16.87		
AVG.	3.33	3.37		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCUR
PULL #1	4.20	4.32		4.17
PULL #2	4.16	4.26		4.09
PULL #3	4.26	4.33		4.17
PULL #4	4.25	4.32		4.20
PULL #5	4.27	4.31		4.19
TOTAL	21.14	21.54		20.82
AVG.	4.22	4.30		4.16

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288248.__0

FILE DATE AND TIME: 04/04/2003 02:38

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean .874

SERIAL NUMBER: G6288248. __0

TARGET NUMBER: 1

FILE DATE: 04/04/2003

FILE TIME: 02:38

POINT#	X	Y
1:	0.701	-0.922
2:	0.275	-0.366
3:	-1.021	0.254
4:	-1.191	0.403
5:	0.911	0.992

X CENTROID: -0.065

Y CENTROID: 0.072

POA TO CENTROID: 0.097

HORZ SPREAD: 2.102

VERT SPREAD: 1.914

GROUP SPREAD: 2.183

MIN RADIUS: 0.555

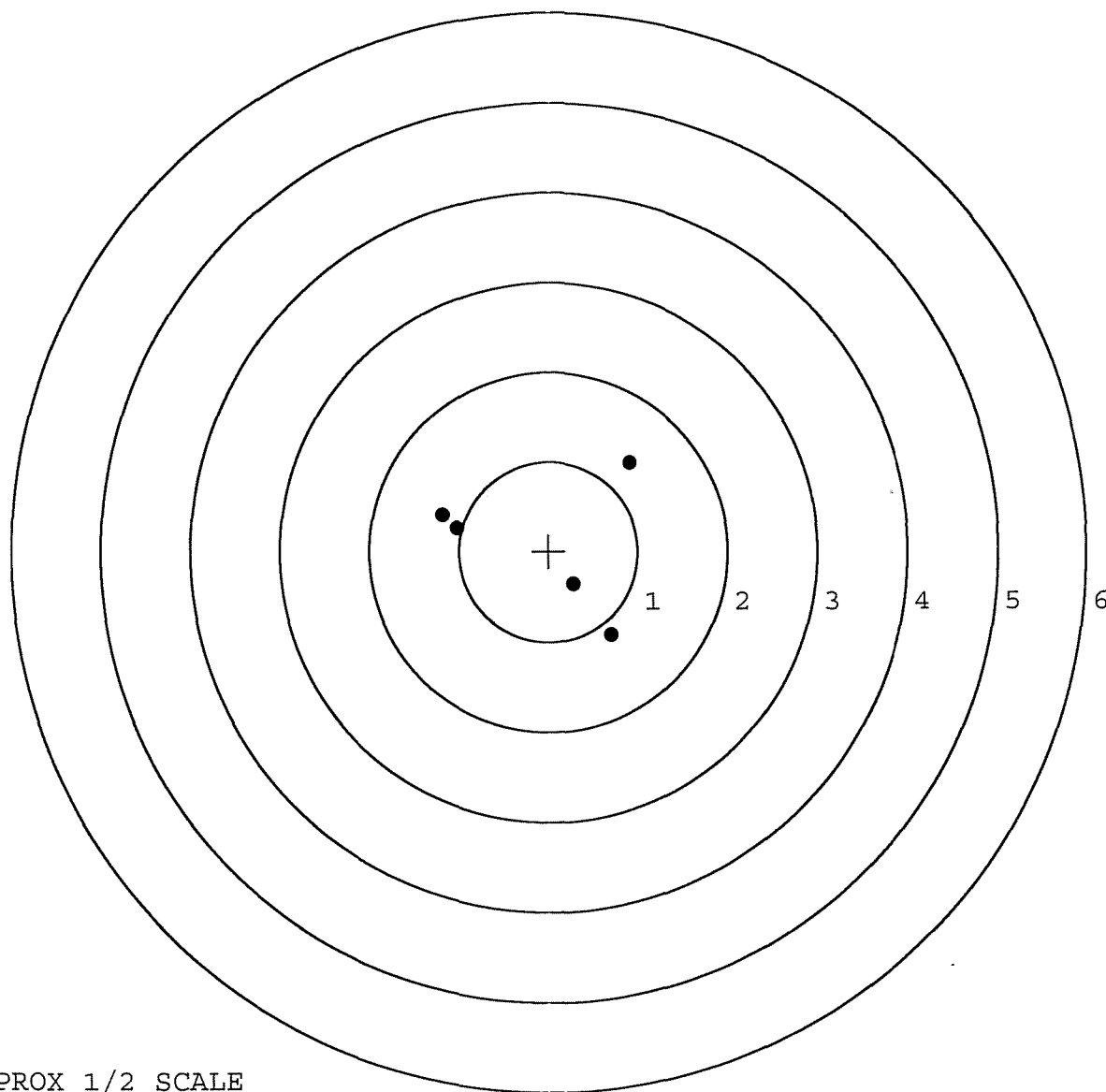
MAX RADIUS: 1.341

MEAN RADIUS: 1.060

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 2

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288248. __0

TARGET NUMBER: 2

FILE DATE: 04/04/2003

FILE TIME: 02:38

POINT#	X	Y
1:	1.483	-0.028
2:	-0.019	0.655
3:	0.137	-0.059
4:	-0.437	0.157
5:	-0.288	-0.565

X CENTROID: 0.175

Y CENTROID: 0.032

POA TO CENTROID: 0.178

HORZ SPREAD: 1.920

VERT SPREAD: 1.220

GROUP SPREAD: 1.929

MIN RADIUS: 0.099

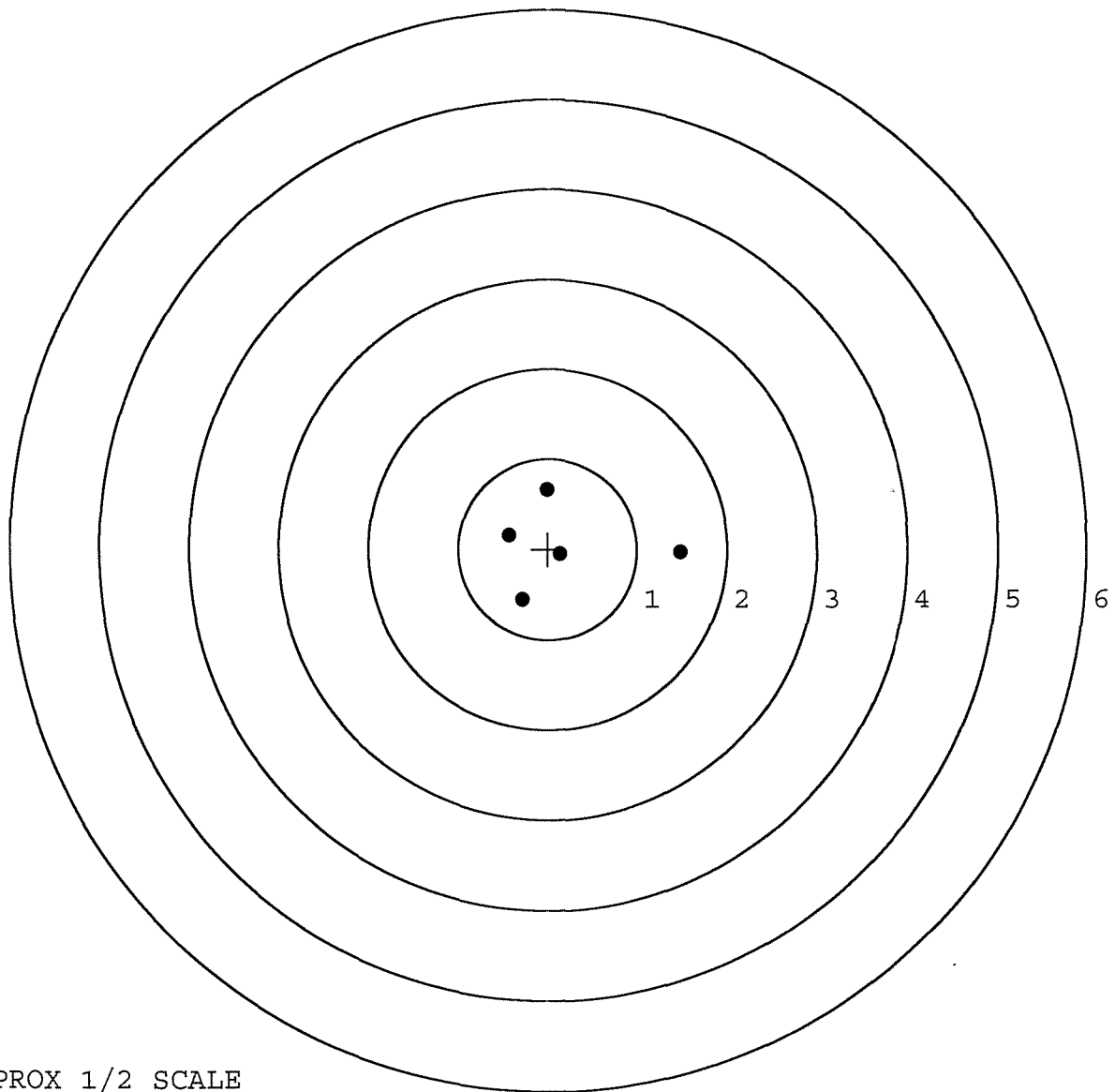
MAX RADIUS: 1.309

MEAN RADIUS: 0.688

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE