

G-6288249

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

— INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



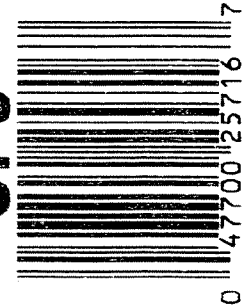
ORDER NO. **25716**

BARREL LENGTH 24"

CAPACITY 6

G6288249

UPC



Remington

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

VERY IMPORTANT
INSTRUCTION BOOK
ENCLOSED TO ASSURE
SAFE USE OF THIS
WEAPON

SERIAL NO.
66288249

ORDER NO.
25716

46

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

02EX

5716 66288249

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



SERIAL NO.



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 628 8249

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		8-13-03	RTL
600	PROOF		8-13-03	X
607	CHECK HEADSPACE	MAGNA - FLUX INSPECTED	8-13-03	X
610	DIS-ASSEMBLE GUN		8-14-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <i>RL</i>		
615	ROLLMARK CALIBER		8-15-03	SB
617	DRILL AND TAP SIGHT HOLES		8-14-03	TRL
620	APPLY COATINGS (BARREL ACTION)		9-4	TA
	(BOLT)		9-4	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9/5/03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9/5/03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9/5/03	DA
	D) OIL FIRING PIN ASSEMBLY		9/5/03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		9-19-03	RL

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.5</u> <u>3.5</u> <u>3.5</u>	9/12/03	DA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.0</u> <u>2.0</u> <u>2.0</u>	9/14/03	DA
	H) TRIGGER PULL TEST AND RETAINABILITY		9-12-03	RJL
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	9/12/03	DA
	J) ASSEMBLE STOCK		9-11-03	RJL
	K) ASSEMBLE SWIVEL STUDS		9-12-03	RJL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-10-03	RW
	M) IRON SIGHT ALIGNMENT		9-10-03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-10-03	RW
640	GALLERY TEST AND TARGET	PASS FAIL	9-11-03	TRW
	MALFUNCTION	CORRECTION	9-11-03	TRW
	MALFUNCTION	CORRECTION	9-11-03	TRW
	MALFUNCTION	CORRECTION	9-11-03	TRW
	MALFUNCTION	CORRECTION	9-11-03	TRW
645	INSPECT FOR LIVE AMMO		9-11-03	TRW
655	FINAL INSPECTION A) HEADSPACE		9-12-03	RJL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.78</u> <u>2.84</u> <u>2.60</u> <u>2.83</u> <u>2.90</u>	9/12/03	DA
	C) FUNCTION		9-12-03	RJL
660	PACK		9/22/03	DA

INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

DATE 9-4-03

TESTER TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.10	2.05		2.14	
PULL #2	2.37	2.12		2.21	
PULL #3	2.17	2.11		2.18	
PULL #4	2.39	2.02		2.31	
PULL #5	2.15	2.11		2.16	
TOTAL	11.18	10.41		11.00	
AVERAGE	2.23	2.08		2.20	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.32	3.13		
PULL #2	3.07	3.19		
PULL #3	3.14	3.13		
PULL #4	3.12	3.14		
PULL #5	3.16	3.17		
TOTAL	15.81	15.76		
AVERAGE	3.16	3.15		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.19	4.07		4.40
PULL #2	4.09	4.10		4.20
PULL #3	3.98	4.18		4.33
PULL #4	4.19	4.14		4.30
PULL #5	4.10	4.18		4.33
TOTAL	20.55	20.67		21.56
AVERAGE	4.11	4.13		4.31

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288249.__0
FILE DATE AND TIME: 09/11/2003 07:01

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

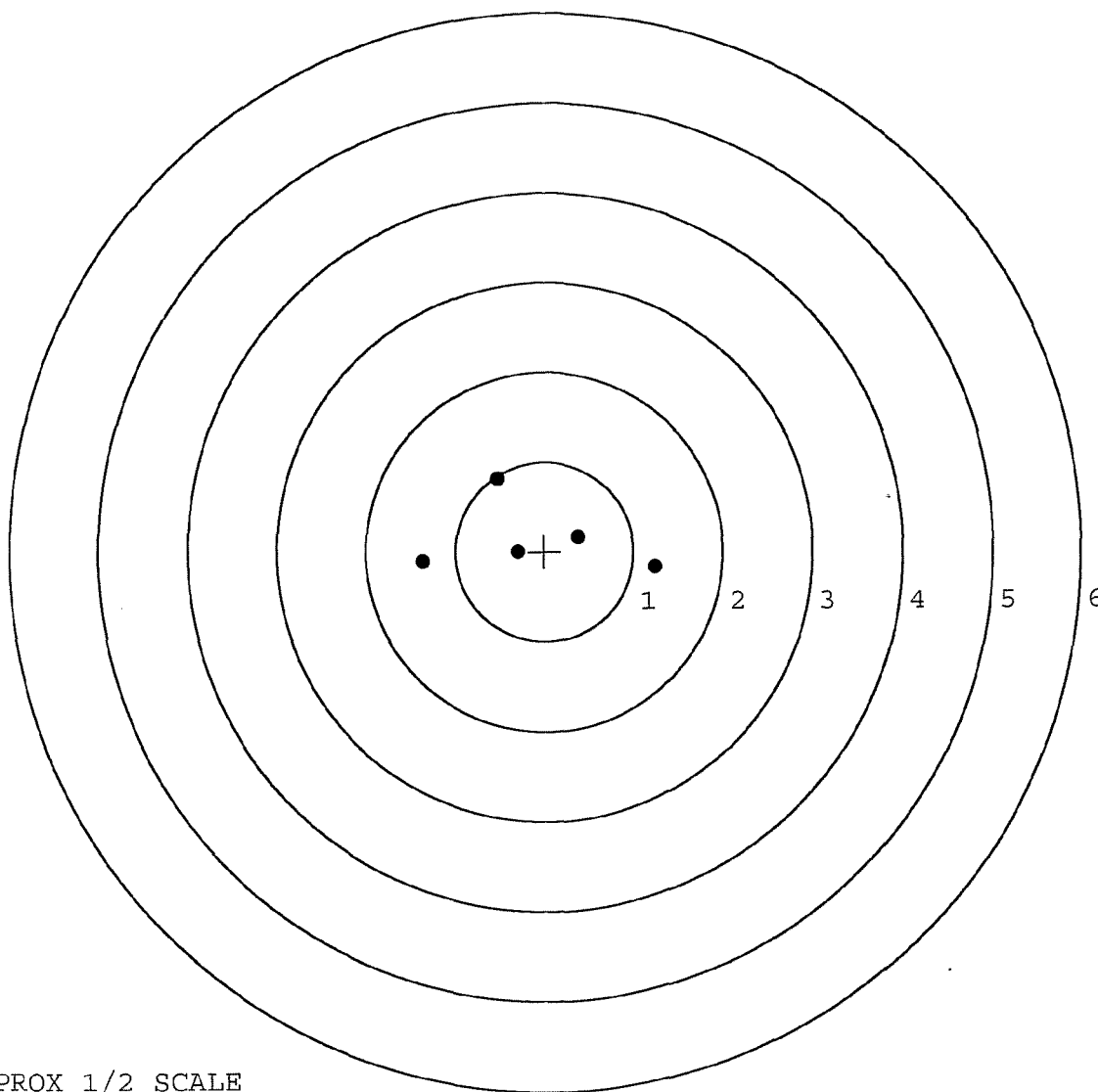
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

mean .657

SERIAL NUMBER: G6288249. __0
 TARGET NUMBER: 1
 FILE DATE: 09/11/2003
 FILE TIME: 07:01

POINT#	X	Y
1:	1.245	-0.179
2:	0.386	0.164
3:	-0.302	-0.008
4:	-0.527	0.820
5:	-1.366	-0.115

X CENTROID: -0.113
 Y CENTROID: 0.136
 POA TO CENTROID: 0.177
 HORZ SPREAD: 2.611
 VERT SPREAD: 0.999
 GROUP SPREAD: 2.612
 MIN RADIUS: 0.238
 MAX RADIUS: 1.394
 MEAN RADIUS: 0.842
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 3
 # in 3 IN DIAMETER: 5

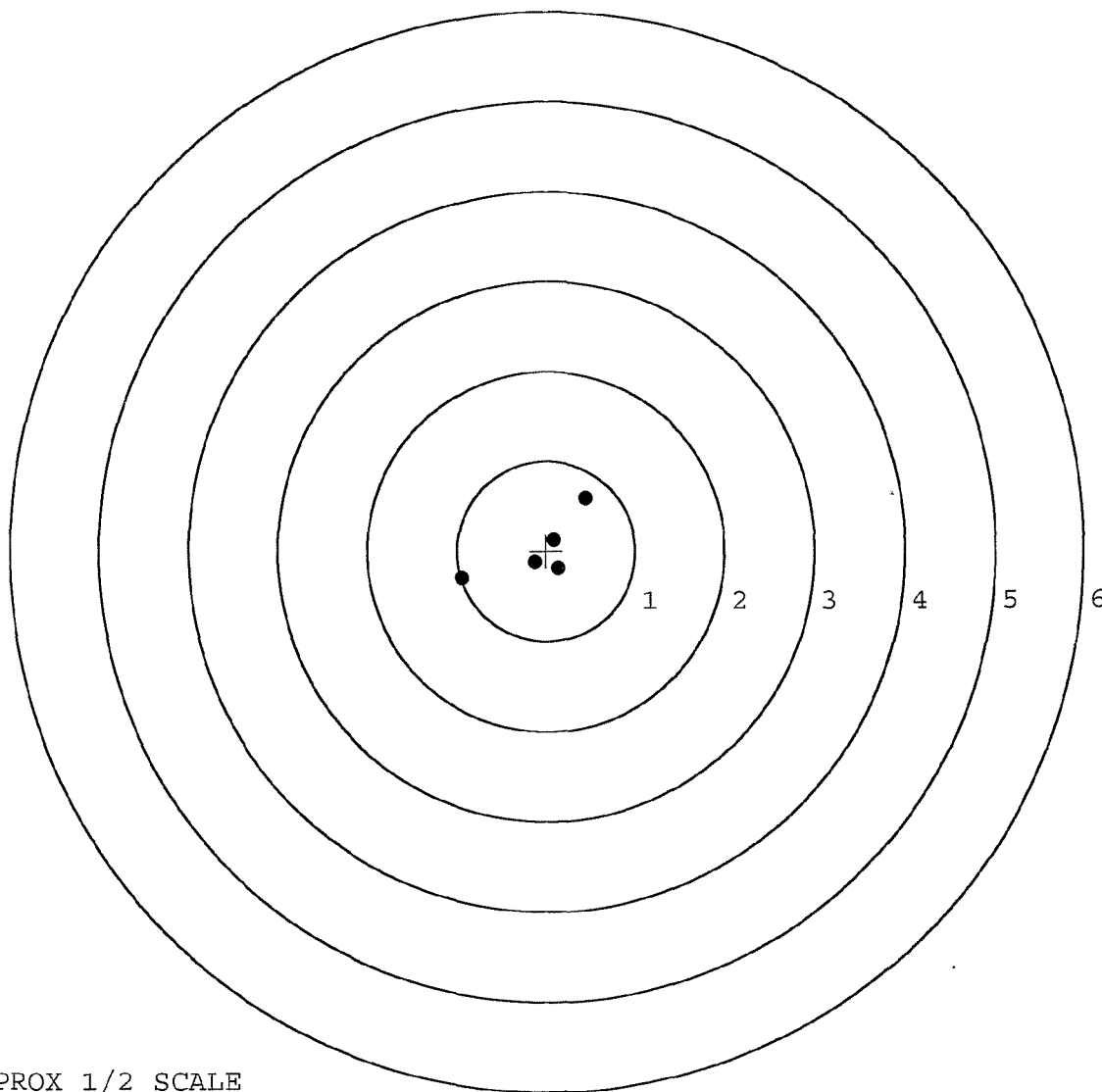


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288249. __0
 TARGET NUMBER: 2
 FILE DATE: 09/11/2003
 FILE TIME: 07:01

POINT#	X	Y
1:	0.446	0.588
2:	-0.945	-0.300
3:	0.093	0.122
4:	-0.133	-0.131
5:	0.135	-0.197

X CENTROID: -0.081
 Y CENTROID: 0.016
 POA TO CENTROID: 0.082
 HORZ SPREAD: 1.391
 VERT SPREAD: 0.888
 GROUP SPREAD: 1.650
 MIN RADIUS: 0.156
 MAX RADIUS: 0.920
 MEAN RADIUS: 0.472
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE