

G6288254

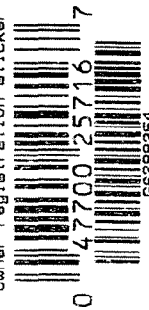
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



28 FORM

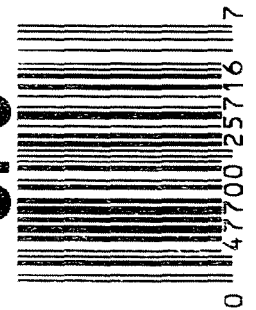
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6288254

UPC



VERY IMPORTANT
Instruction Book
66288254 to assure
safe use of this
 firearm

Remington[®]

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. **66288254**
Order No. **25716**

Made in Union, N.Y. Reg. U.S. Pat. & Inv. Off. Remington-Union, N.Y. Remington-Union, N.Y.

5716 66288254

07EX

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



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M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



SERIAL NO.



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6288254

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-12-03	RTL
600	PROOF		8-12-03	Ac
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	8-12-03	Ac
610	DIS-ASSEMBLE GUN		11-12-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <i>RL</i>		
615	ROLLMARK CALIBER		8-15-03	SB
617	DRILL AND TAP SIGHT HOLES		8-13-03	TRW
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-26-03	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-26-03	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-26-03	RW
	D) OIL FIRING PIN ASSEMBLY		9-26-03	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	10-3-03	TRW

OP #	OPERATION	58461	READINGS			DATE	INITIAL	
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>9.0</u>	<u>9.0</u>	<u>9.0</u>	10-3-03	TRW	
CONT.								
	G) SAFETY OFF FORCE	2 LBS MIN	<u>2.5</u>	<u>2.5</u>	<u>2.25</u>	10-3-03	TRW	
	H) TRIGGER PULL TEST AND RETAINABILITY							
	I) FIRING PIN INDENT	.020 MIN	<u>.022</u>	<u>.0225</u>	<u>.023</u>	10-3-03	TRW	
	J) ASSEMBLE STOCK					9-26-03	RW	
	K) ASSEMBLE SWIVEL STUDS					10-3-03	RW	
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					9-26-03	RW	
	M) IRON SIGHT ALIGNMENT					9-26-03	RW	
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					9-26-03	RW	
640	GALLERY TEST AND TARGET		PASS FAIL			9-27-03	<i>[Signature]</i>	
	MALFUNCTION		CORRECTION			9-29-03	<i>[Signature]</i>	
	MALFUNCTION		CORRECTION			9-29-03	<i>[Signature]</i>	
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645	INSPECT FOR LIVE AMMO					9-29-03	<i>[Signature]</i>	
655	FINAL INSPECTION A) HEADSPACE					10-3-03	RW	
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.54</u>	<u>2.60</u>	<u>2.65</u>	<u>2.57</u>	<u>2.60</u>	10/3/03 RW
	C) FUNCTION					10-3-03	RW	
660	PACK					10/4/03	RA	

INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

DATE

9-2-03

TESTER

TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.67	2.59		2.81	
PULL #2	2.71	2.65		2.80	
PULL #3	2.58	2.52		2.83	
PULL #4	2.56	2.53		2.87	
PULL #5	2.58	2.56		2.90	
TOTAL	13.10	12.85		14.21	
AVERAGE	2.62	2.57		2.84	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.29	3.15		
PULL #2	3.40	3.47		
PULL #3	3.43	3.49		
PULL #4	3.45	3.45		
PULL #5	3.40	3.14		
TOTAL	16.97	16.70		
AVERAGE	3.39	3.34		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX. SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.44	4.40		4.15
PULL #2	4.33	4.28		4.14
PULL #3	4.03	4.09		4.20
PULL #4	4.26	4.30		4.25
PULL #5	4.22	4.14		4.09
TOTAL	21.28	21.21		20.83
AVERAGE	4.25	4.24		4.16

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288254.__0
FILE DATE AND TIME: 09/29/2003 06:58

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

mean .643

SERIAL NUMBER: G6288254. 0

TARGET NUMBER: 1

FILE DATE: 09/29/2003

FILE TIME: 06:58

POINT#	X	Y
1:	0.595	-0.063
2:	0.294	-0.609
3:	0.010	0.520
4:	-0.285	0.520
5:	-0.934	-0.220

X CENTROID: -0.064

Y CENTROID: 0.030

POA TO CENTROID: 0.071

HORZ SPREAD: 1.529

VERT SPREAD: 1.129

GROUP SPREAD: 1.537

MIN RADIUS: 0.496

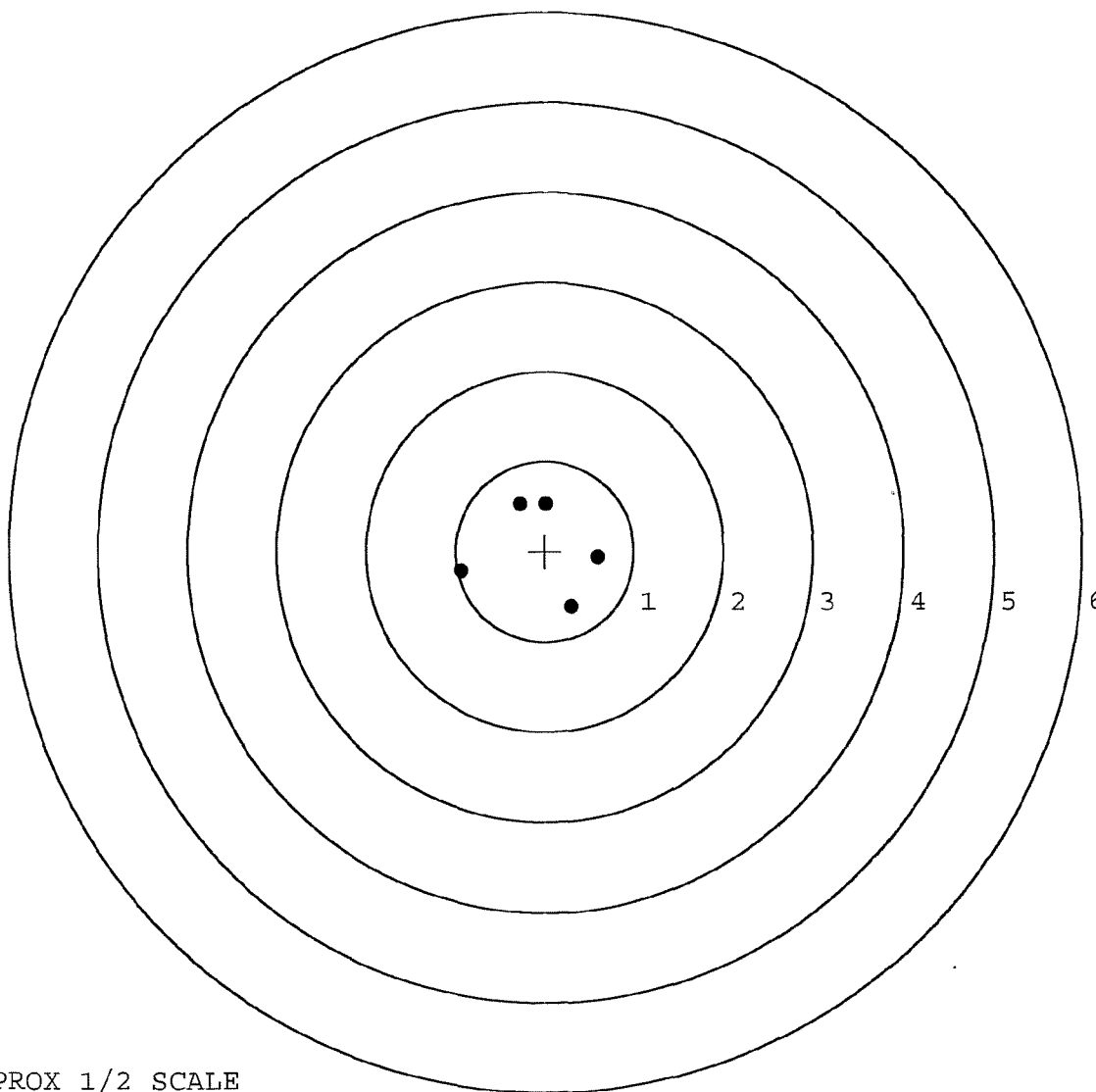
MAX RADIUS: 0.905

MEAN RADIUS: 0.667

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288254. 0

TARGET NUMBER: 2

FILE DATE: 09/29/2003

FILE TIME: 06:58

POINT#	X	Y
1:	0.177	-0.750
2:	-0.062	-0.368
3:	0.345	-0.118
4:	-0.503	0.468
5:	-0.194	0.859

X CENTROID: -0.047

Y CENTROID: 0.018

POA TO CENTROID: 0.051

HORZ SPREAD: 0.848

VERT SPREAD: 1.609

GROUP SPREAD: 1.651

MIN RADIUS: 0.386

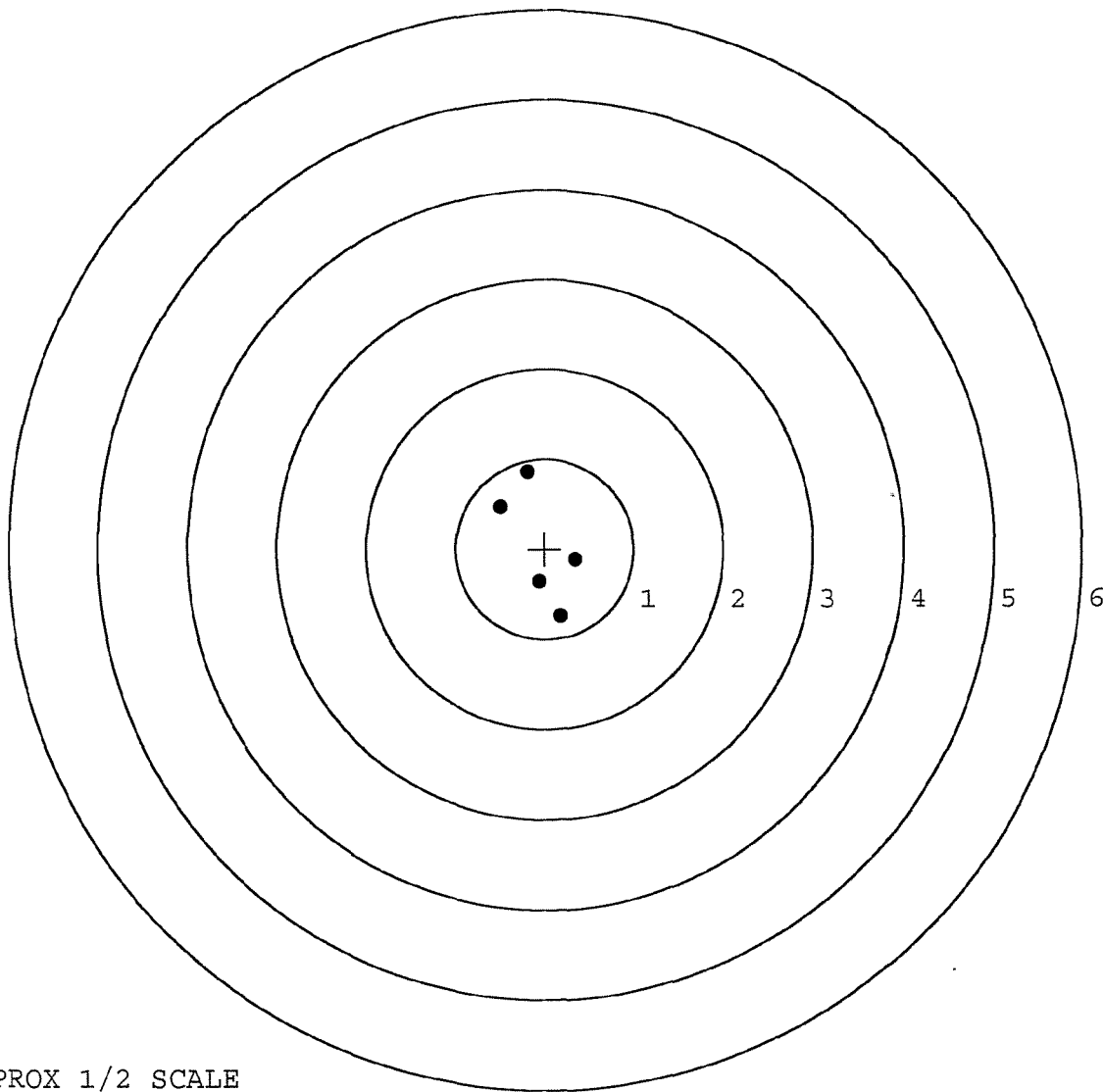
MAX RADIUS: 0.853

MEAN RADIUS: 0.619

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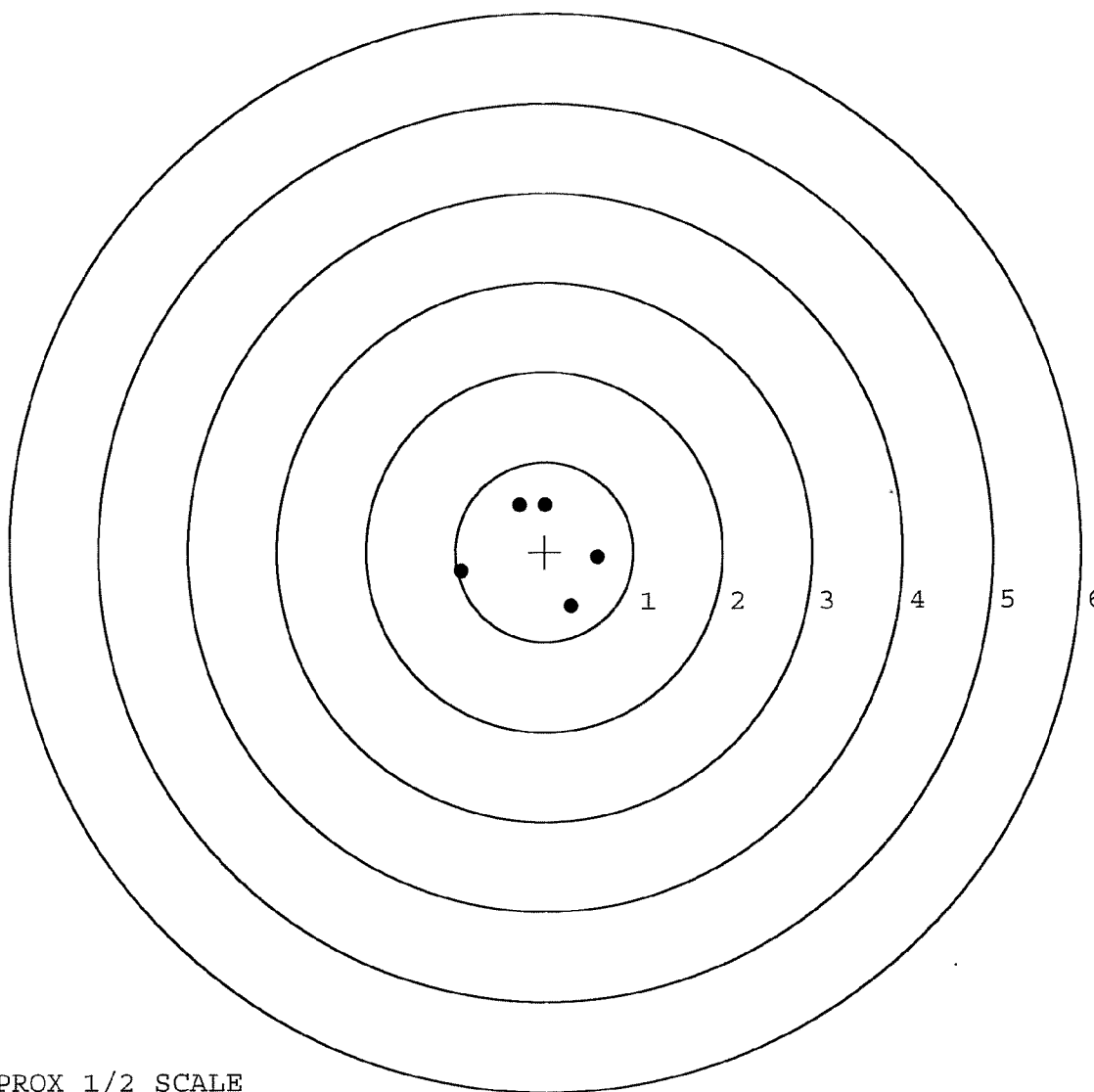
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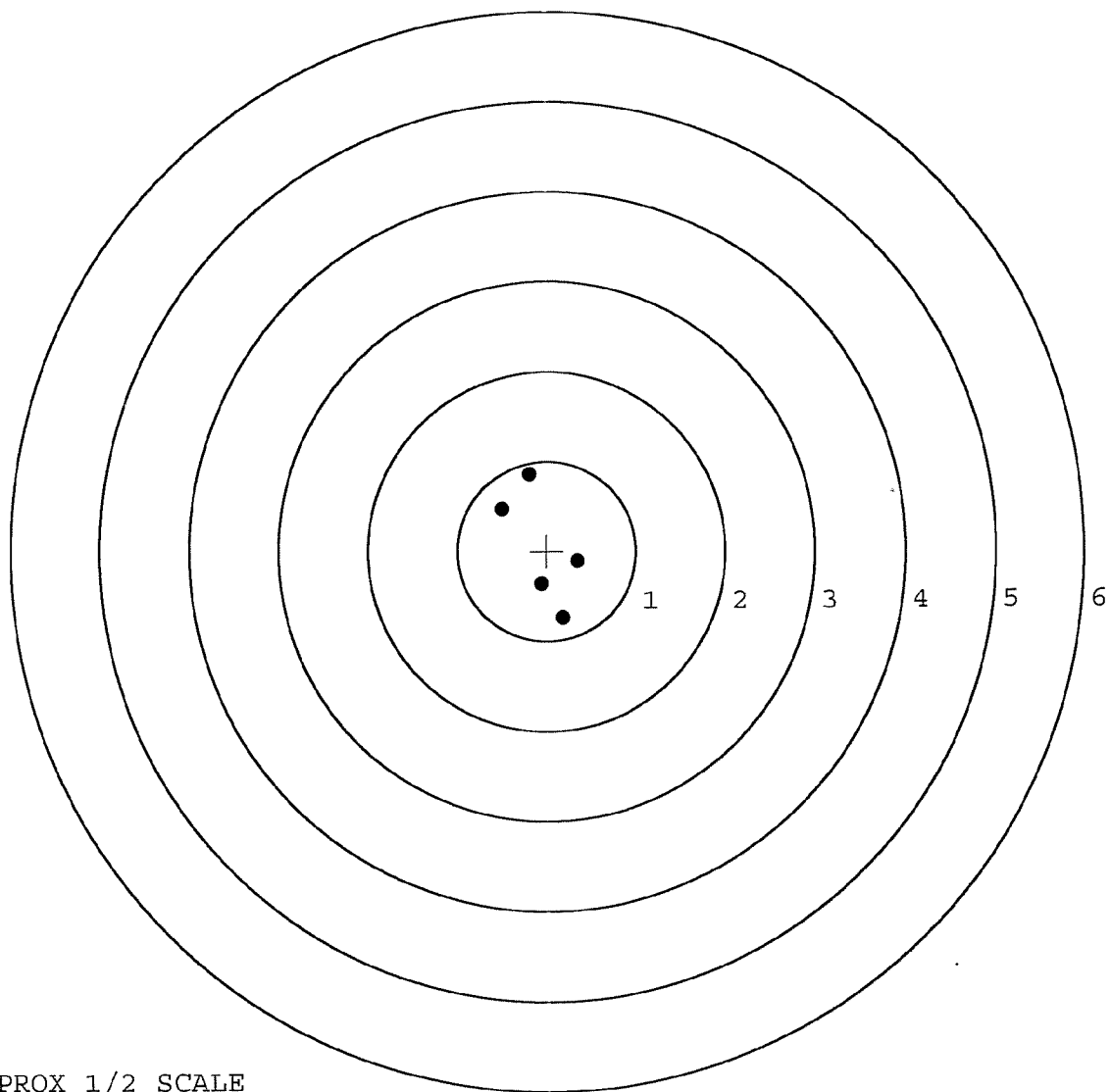
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