

5628259

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker

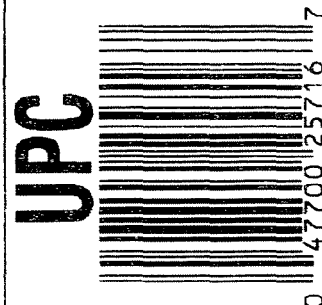


ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6288259



VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
weapon.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO. **66288259**
ORDER NO. **25716**

Made in Illinois, NY Reg. U.S. Pat. & tm. Off. Marks Registered Marque Deposee.

02EX

5716 66288259

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6288259

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-12-03	RTL
600	PROOF		8-12-03	AC
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	8-12-03	AC
610	DIS-ASSEMBLE GUN		11-12-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <i>BL</i>		
615	ROLLMARK CALIBER		8-15-03	SB
617	DRILL AND TAP SIGHT HOLES		8-13-03	TRW
620	APPLY COATINGS (BARREL ACTION)		9-18-03	TA
	(BOLT)		9-18-03	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-22-03	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-22-03	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-22-03	RW
	D) OIL FIRING PIN ASSEMBLY		9-22-03	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP #	OPERATION NAME	58527	READINGS			DATE	INITIAL		
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>6⁰</u>	<u>6⁰</u>	<u>6⁰</u>	9-29-03	RTL		
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>2⁰</u>	<u>2⁰</u>	<u>2⁰</u>	9-29-03	RTL		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.022</u>	<u>.022</u>	<u>.022</u>	9-29-03	RTL		
	J) ASSEMBLE STOCK					9-22-03	RLW		
	K) ASSEMBLE SWIVEL STUDS					9-29-03	RTL		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					9-22-03	RLW		
	M) IRON SIGHT ALIGNMENT					9-22-03	RLW		
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					9-22-03	RLW		
640	GALLERY TEST AND TARGET		PASS	FAIL		9-24-03	TRW		
	MALFUNCTION		CORRECTION			9-24-03	TRW		
	MALFUNCTION		CORRECTION			9-24-03	TRW		
	MALFUNCTION		CORRECTION			9-24-03	TRW		
	MALFUNCTION		CORRECTION			9-24-03	TRW		
645	INSPECT FOR LIVE AMMO					9-24-03	TRW		
655	FINAL INSPECTION A) HEADSPACE					9-29-03	RTL		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.46</u>	<u>2.33</u>	<u>2.32</u>	<u>2.99</u>	<u>2.32</u>	9/29/03	DA
	C) FUNCTION					9-29-03	RTL		
660	PACK					9/29/03	DA		

INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

DATE 9-8-03

TESTER TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.54	2.36		2.44	
PULL #2	2.46	2.17		2.17	
PULL #3	2.41	2.27		2.25	
PULL #4	2.44	2.20		2.18	
PULL #5	2.40	2.19		2.19	
TOTAL	12.25	11.19		11.23	
AVERAGE	2.45	2.23		2.24	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.23	3.32		
PULL #2	3.17	3.17		
PULL #3	3.11	3.15		
PULL #4	3.15	3.13		
PULL #5	3.00	3.19		
TOTAL	15.66	15.96		
AVERAGE	3.13	3.19		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.41	4.07		4.17
PULL #2	4.20	4.09		4.01
PULL #3	4.23	3.97		4.00
PULL #4	4.39	4.00		4.17
PULL #5	3.92	4.04		3.89
TOTAL	21.15	20.17		20.24
AVERAGE	4.23	4.03		4.04

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288259.__0
FILE DATE AND TIME: 09/24/2003 08:02

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

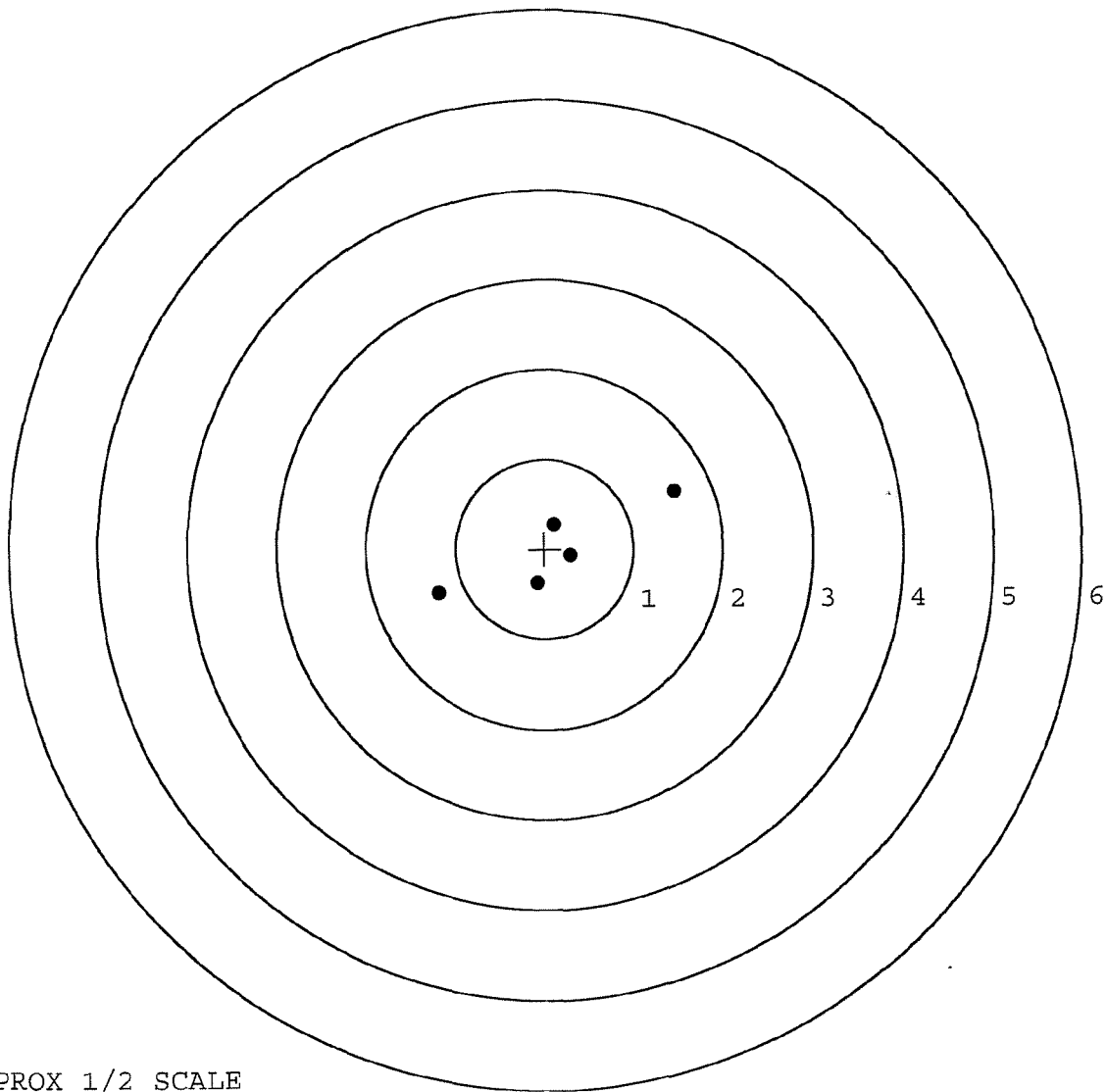
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

mean .7635

SERIAL NUMBER: G6288259. 0
 TARGET NUMBER: 1
 FILE DATE: 09/24/2003
 FILE TIME: 08:02

POINT#	X	Y
1:	1.459	0.641
2:	0.106	0.267
3:	0.289	-0.073
4:	-0.081	-0.382
5:	-1.193	-0.497

X CENTROID: 0.116
 Y CENTROID: -0.009
 POA TO CENTROID: 0.116
 HORZ SPREAD: 2.652
 VERT SPREAD: 1.138
 GROUP SPREAD: 2.886
 MIN RADIUS: 0.185
 MAX RADIUS: 1.492
 MEAN RADIUS: 0.754
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 3
 # in 3 IN DIAMETER: 5

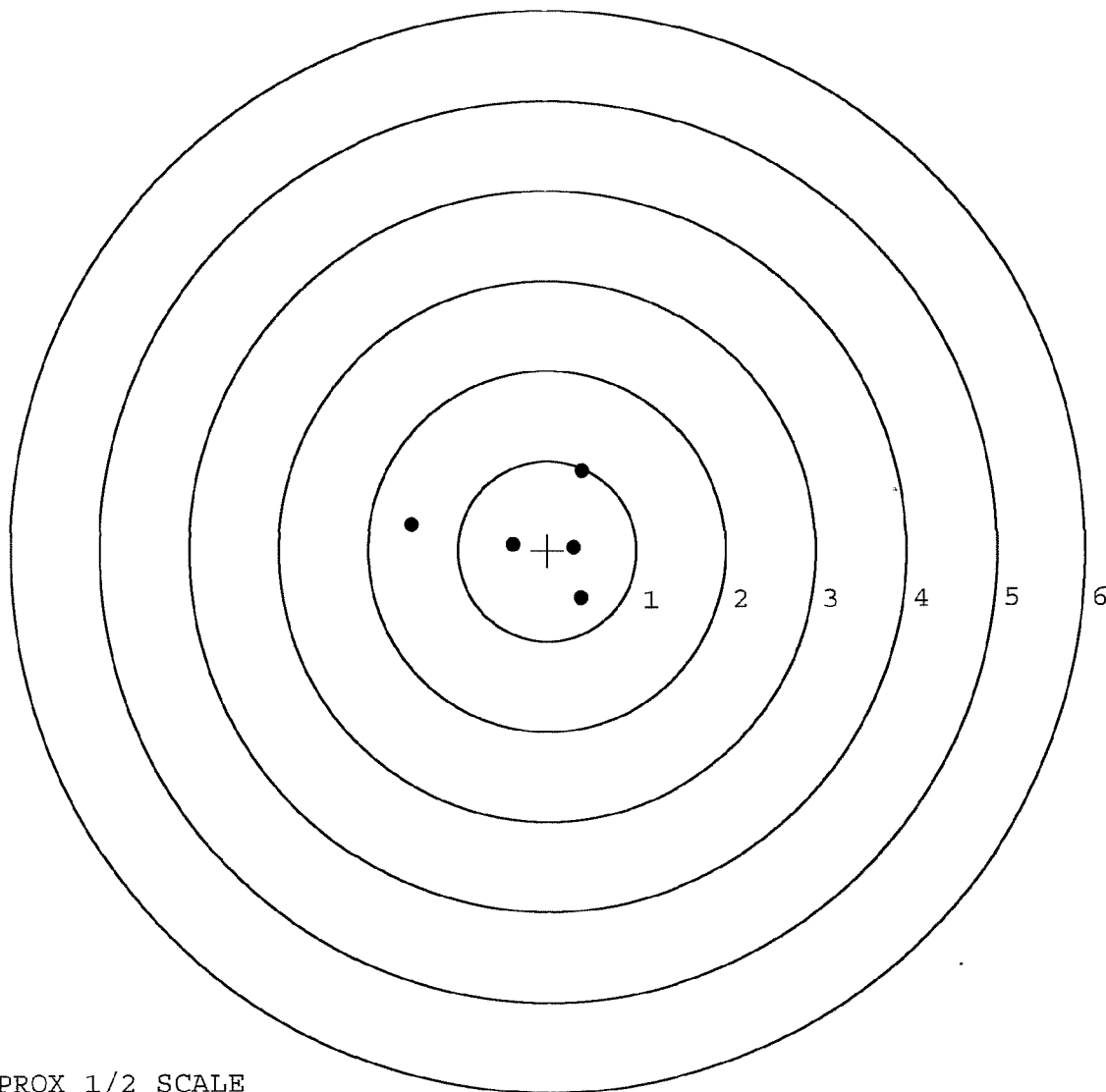


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288259. __0
 TARGET NUMBER: 2
 FILE DATE: 09/24/2003
 FILE TIME: 08:02

POINT#	X	Y
1:	0.374	-0.532
2:	0.295	0.030
3:	-0.393	0.065
4:	-1.508	0.290
5:	0.388	0.893

X CENTROID: -0.169
 Y CENTROID: 0.149
 POA TO CENTROID: 0.225
 HORZ SPREAD: 1.896
 VERT SPREAD: 1.425
 GROUP SPREAD: 2.054
 MIN RADIUS: 0.239
 MAX RADIUS: 1.347
 MEAN RADIUS: 0.773
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE