

G-6296703

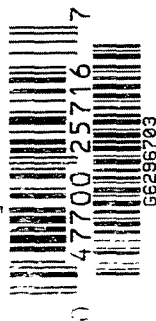
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



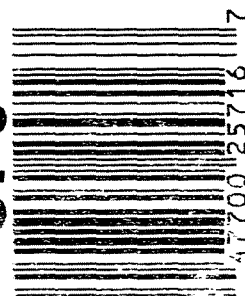
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6296703

UPC



46 50231

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. J
G6296703

ORDER NO.
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M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

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SERIAL NO.



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 06296703

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		2/3/03	RW
600	PROOF		2/3/03	RW
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	2/3/03	RW
610	DIS-ASSEMBLE GUN	FEB 03 2003	2/3/03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <i>RG</i>		
615	ROLLMARK CALIBER		2/6/03	SB
617	DRILL AND TAP SIGHT HOLES		2-7-03	TRW
620	APPLY COATINGS (BARREL ACTION)		2-14	TA
	(BOLT)		2-14	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2/18/03	RTL
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2/18/03	RTL
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2/18/03	RTL
	D) OIL FIRING PIN ASSEMBLY		2/18/03	RTL
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.0</u> <u>6.0</u> <u>6.0</u>	3-7-03	NA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.0</u> <u>2.0</u> <u>2.5</u>	3-7-03	NA
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.024</u> <u>.023</u>	3-7-03	NA
	J) ASSEMBLE STOCK		2/18/03	RTL
	K) ASSEMBLE SWIVEL STUDS		3-15-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		3-15-03	RTL
	M) IRON SIGHT ALIGNMENT		3-15-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		3-15-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	2-26-03	✓
	MALFUNCTION	CORRECTION	2-26-03	✓
	MALFUNCTION	CORRECTION	2-26-03	✓
	MALFUNCTION	CORRECTION	2-26-03	✓
	MALFUNCTION	CORRECTION	2-26-03	✓
645	INSPECT FOR LIVE AMMO		2-26-03	✓
655	FINAL INSPECTION A) HEADSPACE		3-15-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>5.37</u> <u>2.27</u> <u>2.27</u> <u>2.14</u> <u>2.21</u>	3-7-03	NA
	C) FUNCTION		3-15-03	RTL
660	PACK		3-15-03	NA

AVERAGE PULL FORCE BETWEEN

SERIAL NO.

BARBER - M24 0158596

2.50# ± .50#

DATE 2-13-03

3.00# ± .75#

TESTER

TRW

4.00# ± 1.00#

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.50	2.65		2.28	MIN. SETTING,
PULL #2	2.46	2.43		2.52	NO AVG. OF 5
PULL #3	2.50	2.55		2.55	READINGS ACCEPT-
PULL #4	2.50	2.64		2.54	ABLE LESS THAN 2
PULL #5	2.46	2.60		2.57	
TOTAL	12.42	12.87		12.46	
AVG.	2.48	2.57		2.49	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.33	3.01		
PULL #2	3.36	3.08		
PULL #3	3.35	3.14		
PULL #4	3.44	3.19		
PULL #5	3.35	3.23		
TOTAL	16.83	15.65		
AVG.	3.36	3.13		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FC TARGET & ACCUR
PULL #1	4.09	3.97		4.11
PULL #2	4.16	4.08		4.07
PULL #3	4.37	3.99		4.12
PULL #4	4.28	4.06		4.16
PULL #5	4.10	4.14		4.22
TOTAL	21.00	20.24		20.68
AVG.	4.20	4.04		4.13

BARBER - M24 0158597

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296703. __0

FILE DATE AND TIME: 02/27/2003 14:51

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

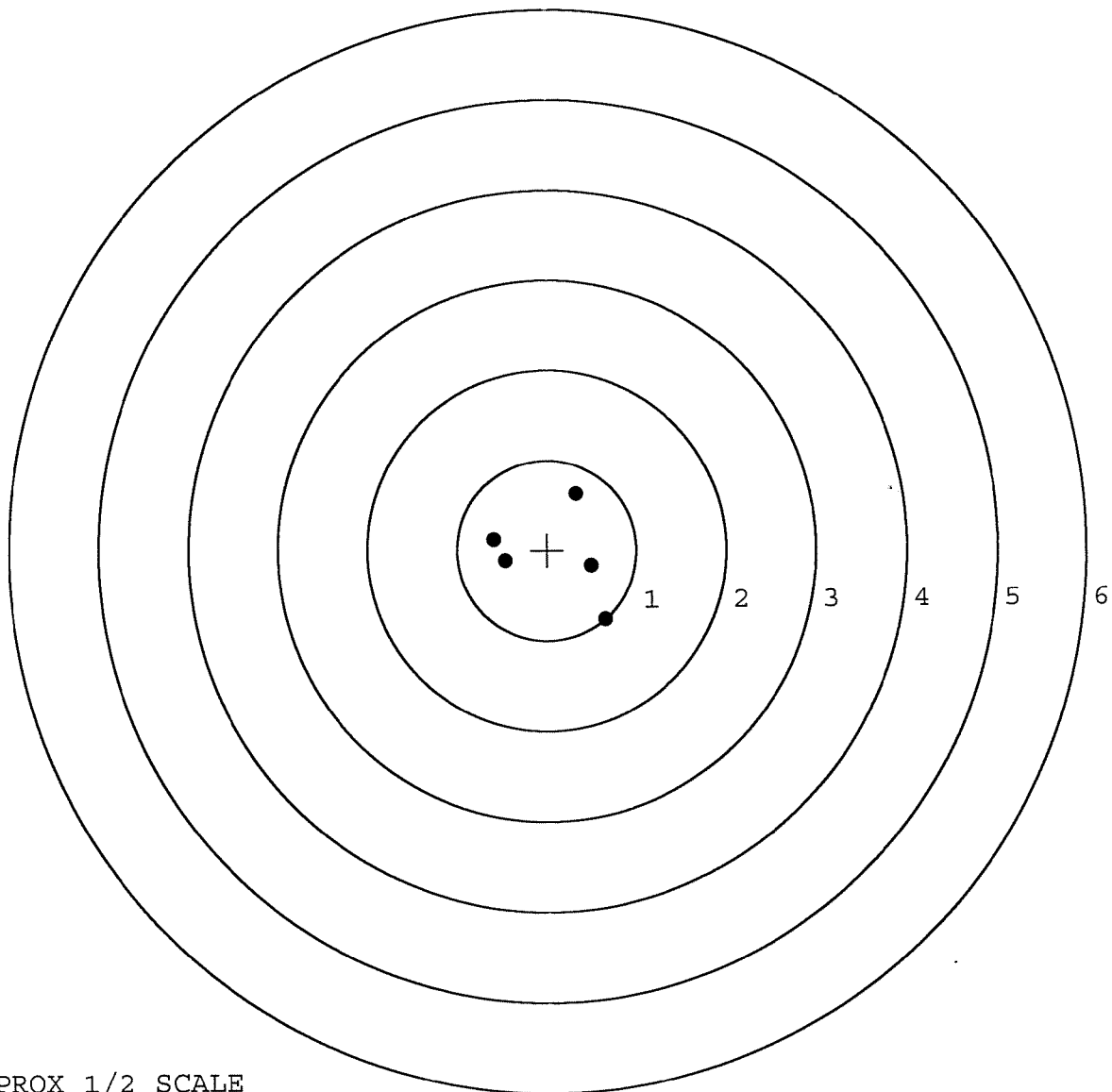
Ave. mean .6285

BARBER - M24 0158598

SERIAL NUMBER: G6296703. __0
TARGET NUMBER: 1
FILE DATE: 02/27/2003
FILE TIME: 14:51

POINT#	X	Y
1:	0.650	-0.769
2:	0.498	-0.175
3:	-0.470	-0.123
4:	-0.600	0.120
5:	0.327	0.625

X CENTROID: 0.081
Y CENTROID: -0.064
POA TO CENTROID: 0.103
HORZ SPREAD: 1.250
VERT SPREAD: 1.394
GROUP SPREAD: 1.534
MIN RADIUS: 0.431
MAX RADIUS: 0.906
MEAN RADIUS: 0.666
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



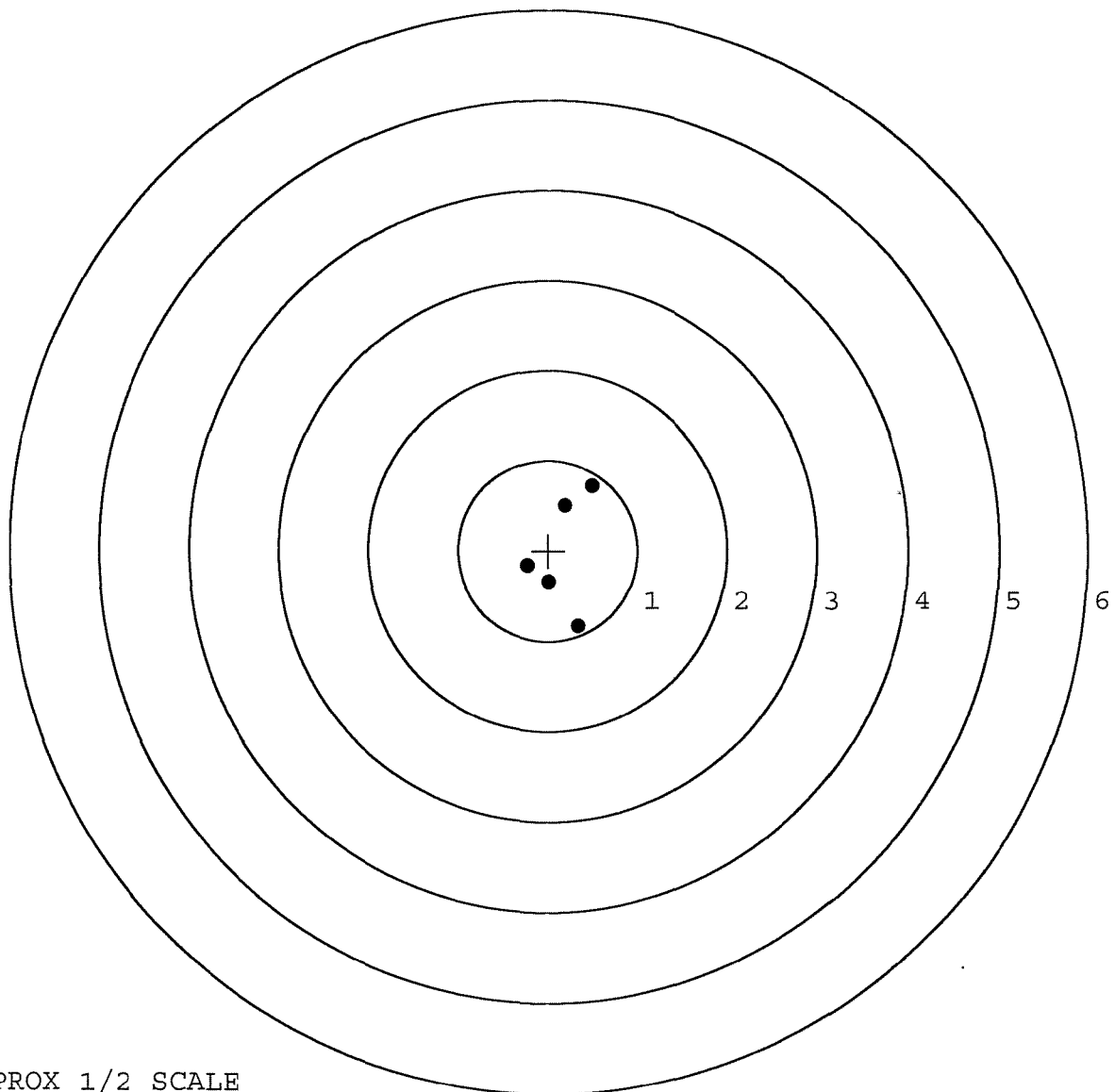
TARGET APPROX 1/2 SCALE

BARBER - M24 0158599

SERIAL NUMBER: G6296703. __0
TARGET NUMBER: 2
FILE DATE: 02/27/2003
FILE TIME: 14:51

POINT#	X	Y
1:	0.345	-0.834
2:	0.002	-0.353
3:	-0.237	-0.173
4:	0.193	0.498
5:	0.496	0.718

X CENTROID: 0.160
Y CENTROID: -0.029
POA TO CENTROID: 0.162
HORZ SPREAD: 0.733
VERT SPREAD: 1.552
GROUP SPREAD: 1.559
MIN RADIUS: 0.361
MAX RADIUS: 0.826
MEAN RADIUS: 0.591
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE