

G 629 6704

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



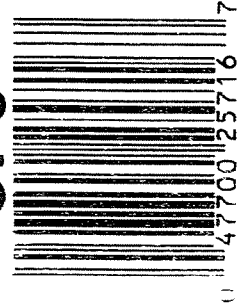
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296704

UPC



VERY IMPORTANT - INSTRUCTIONS BOOK ENCLOSED TO ASSURE SAFE USE OF THIS WEAPON.

Remington

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO. **66296704**
ORDER NO. **25716**

46

Made in Union, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee

22CX

5716 66296784

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M/24 7.62 NATO S.W.S. (COMPLETE SYSTI
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SERIAL NO.



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 629 6704

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-25-03	RTL
600	PROOF			
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	3-26-03	RTL
610	DIS-ASSEMBLE GUN	JAN 27 2003	3-26-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <i>PK</i>		
615	ROLLMARK CALIBER		3/27/03	RB
617	DRILL AND TAP SIGHT HOLES		3-26-03	TRW
620	APPLY COATINGS (BARREL ACTION)		4-4	TH
	(BOLT)		4-4	TH
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-9-03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-9-03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-9-03	DA
	D) OIL FIRING PIN ASSEMBLY		4-9-03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		4-14-03	TRW

OP #	DESCRIPTION	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.75</u> <u>7.75</u> <u>7.75</u>	4-14-03	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5</u> <u>4.0</u> <u>4.0</u>	4-14-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY		4-14-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.0225</u> <u>.0245</u> <u>.022</u>	4-14-03	TRW
	J) ASSEMBLE STOCK		04-10-03	RTL
	K) ASSEMBLE SWIVEL STUDS		04-15-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		04-10-03	RTL
	M) IRON SIGHT ALIGNMENT		04-10-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		04-10-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	4-11-03	✓
	MALFUNCTION	CORRECTION	4-11-03	✓
	MALFUNCTION	CORRECTION	4-11-03	✓
	MALFUNCTION	CORRECTION	4-11-03	✓
	MALFUNCTION	CORRECTION	4-11-03	✓
645	INSPECT FOR LIVE AMMO		4-11-03	✓
655	FINAL INSPECTION A) HEADSPACE		04-15-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.19</u> <u>2.38</u> <u>2.32</u> <u>2.28</u> <u>2.32</u>	4-14-03	TRW
	C) FUNCTION		04-15-03	RTL
660	PACK		4-16-03	DA

2.50# + .50#
 3.00# + .75#
 4.00# + 1.00#

DATE 11-22-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.36	2.43		2.45	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.37	2.22		2.58	
PULL #3	2.33	2.61		2.31	
PULL #4	2.49	2.58		2.43	
PULL #5	2.36	2.63		2.51	
TOTAL	11.91	12.47		12.28	
AVG.	2.38	2.49		2.45	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.27	3.10		
PULL #2	3.20	3.21		
PULL #3	3.17	3.29		
PULL #4	3.24	3.22		
PULL #5	3.17	3.35		
TOTAL	16.05	16.17		
AVG.	3.21	3.23		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.19	4.25		4.05
PULL #2	4.11	4.19		4.10
PULL #3	4.15	4.39		4.28
PULL #4	4.04	4.42		4.13
PULL #5	4.16	4.45		4.16
TOTAL	20.65	21.70		20.72
AVG.	4.13	4.34		4.14

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296704. __0

FILE DATE AND TIME: 04/12/2003 00:21

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN 899

SERIAL NUMBER: G6296704. 0

TARGET NUMBER: 1

FILE DATE: 04/12/2003

FILE TIME: 00:21

POINT#	X	Y
1:	0.442	-0.224
2:	0.327	-0.149
3:	0.356	0.065
4:	-0.692	0.416
5:	-0.991	-1.612

X CENTROID: -0.112

Y CENTROID: -0.301

POA TO CENTROID: 0.321

HORZ SPREAD: 1.433

VERT SPREAD: 2.028

GROUP SPREAD: 2.151

MIN RADIUS: 0.464

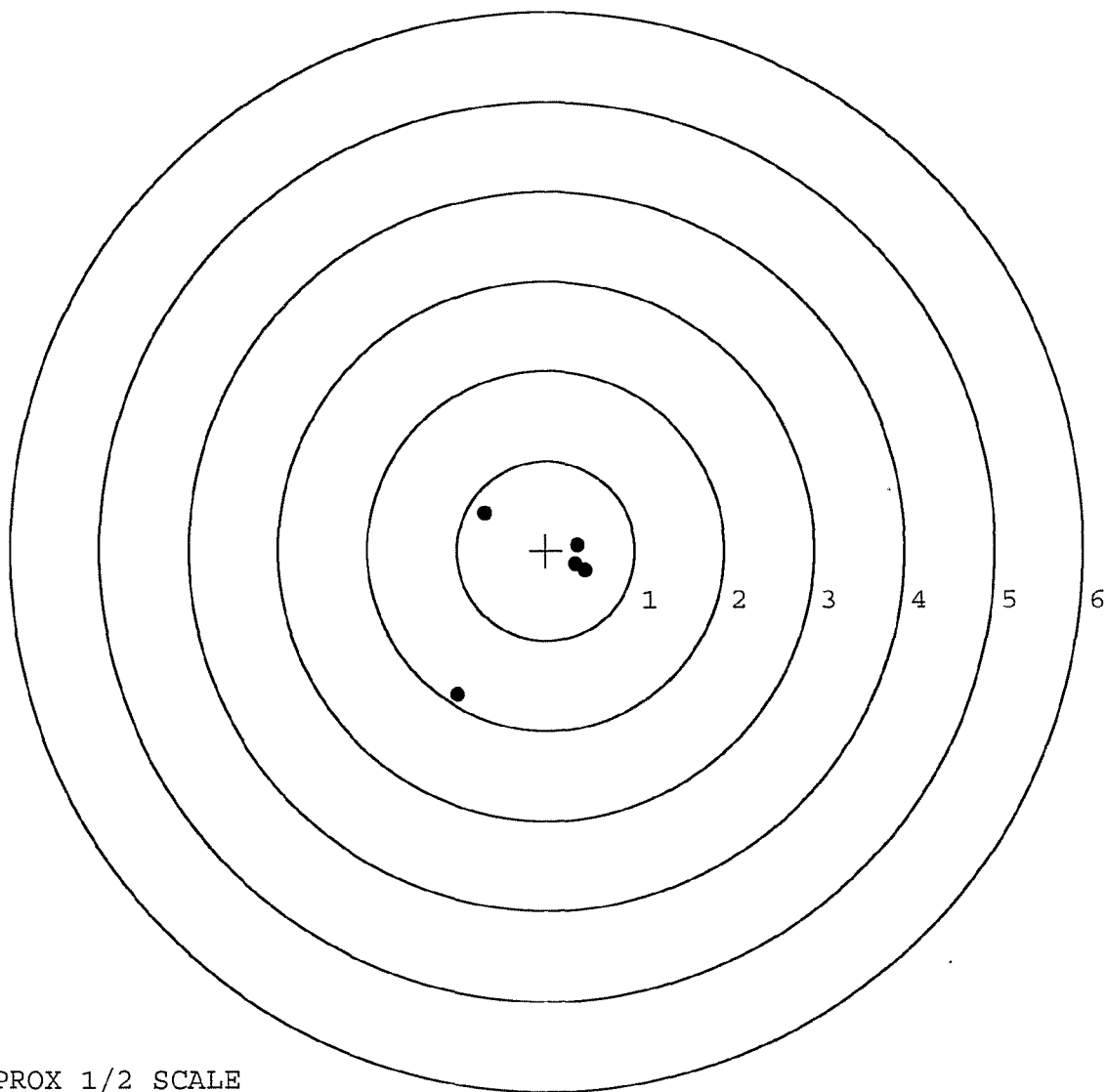
MAX RADIUS: 1.579

MEAN RADIUS: 0.824

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296704. __0

TARGET NUMBER: 2

FILE DATE: 04/12/2003

FILE TIME: 00:21

POINT#	X	Y
1:	1.191	0.916
2:	-0.114	0.743
3:	-0.135	0.359
4:	0.198	-0.557
5:	-0.263	-1.604

X CENTROID: 0.175

Y CENTROID: -0.029

POA TO CENTROID: 0.178

HORZ SPREAD: 1.454

VERT SPREAD: 2.520

GROUP SPREAD: 2.909

MIN RADIUS: 0.497

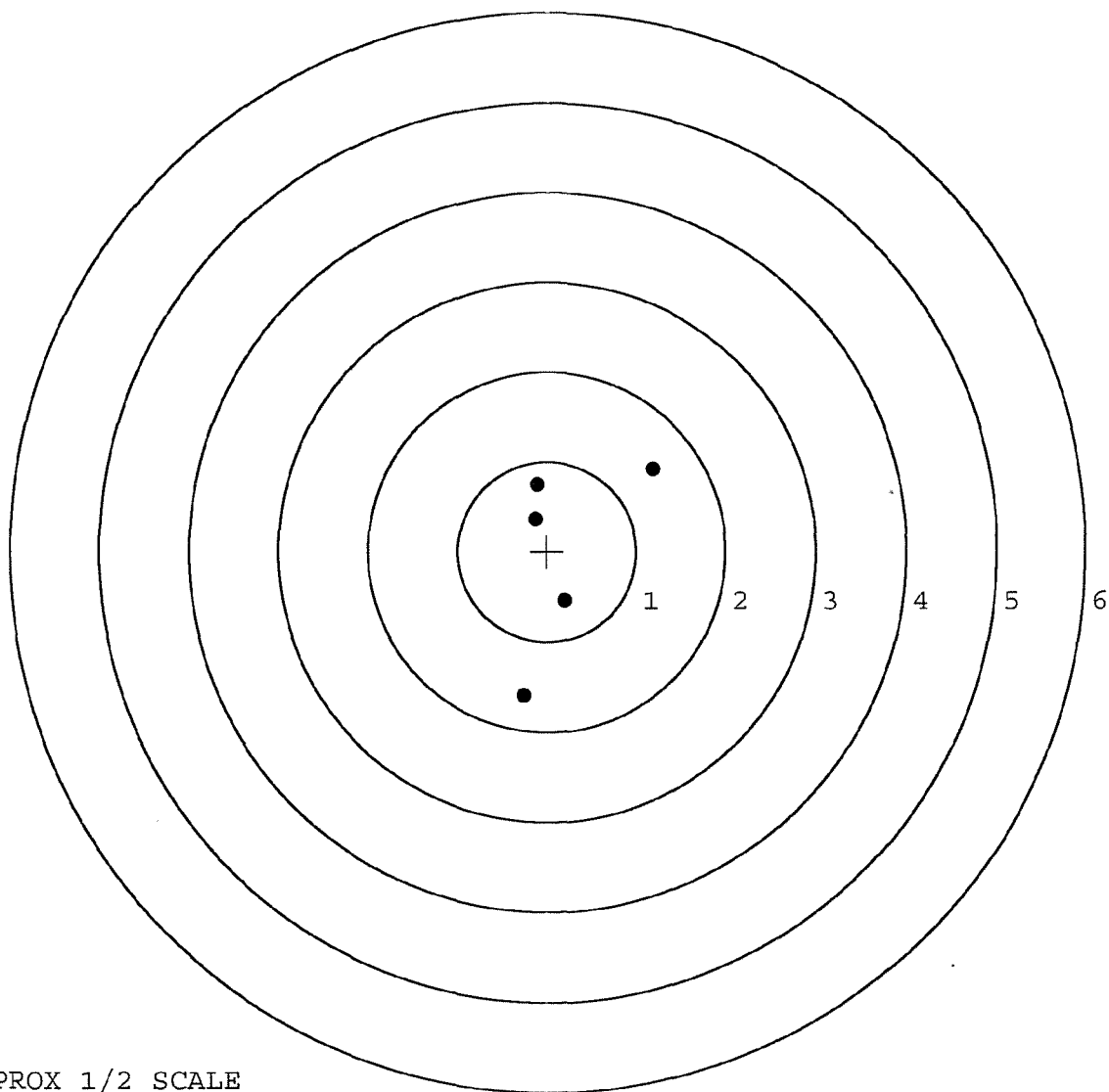
MAX RADIUS: 1.635

MEAN RADIUS: 0.974

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE