

G6296709

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO.
G6296709

ORDER NO.
25716

46


5716 G6296709

02EX

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



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M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



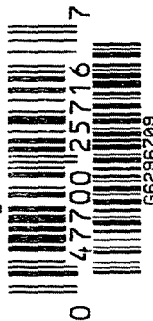
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



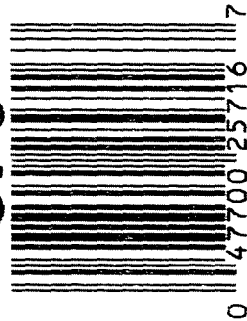
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6296709

UPC



46 FORM

INSPECTION CHECKLIST-NEW GUNS

G6296709

GUN SERIAL # G6286709

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		8-7-03	RL
600	PROOF		8-8-03	AL
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	8-8-03	AL
610	DIS-ASSEMBLE GUN		8-8-03	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR RL		
615	ROLLMARK CALIBER		8-12-03	SB
617	DRILL AND TAP SIGHT HOLES		8-11-03	TRW
620	APPLY COATINGS (BARREL ACTION)		8-26	TA
	(BOLT)		8-26	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8/27/03	RA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8/27/03	RA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8/27/03	RA
	D) OIL FIRING PIN ASSEMBLY		8/27/03	RA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>60</u> <u>5.75</u> <u>5.75</u>	9-27-03	RTL
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.25</u> <u>2.0</u> <u>2.45</u>	9-27-03	RTL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>0.22</u> <u>.022</u> <u>.022</u>	9-27-03	RTL
	J) ASSEMBLE STOCK		9-10-03	RW
	K) ASSEMBLE SWIVEL STUDS		9-27-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-18-03	RW
	M) IRON SIGHT ALIGNMENT		9-18-03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-18-03	RW
640	GALLERY TEST AND TARGET	PASS FAIL	9-23-03	TRW
	MALFUNCTION	CORRECTION	9-23-03	TRW
	MALFUNCTION	CORRECTION	9-23-03	TRW
	MALFUNCTION	CORRECTION	9-23-03	TRW
	MALFUNCTION	CORRECTION	9-23-03	TRW
645	INSPECT FOR LIVE AMMO		9-23-03	TRW
655	FINAL INSPECTION A) HEADSPACE		9-27-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.64</u> <u>2.60</u> <u>2.73</u> <u>2.68</u> <u>2.73</u>	9/27/03	DA
	C) FUNCTION		9-27-03	RTL
660	PACK		9/27/03	DA

BARBER M24 0158644

SERIAL NO.

INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

DATE 8-26-03

TESTER TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.68	2.63		2.45	
PULL #2	2.47	2.45		2.48	
PULL #3	2.53	2.52		2.44	
PULL #4	2.50	2.58		2.39	
PULL #5	2.48	2.47		2.36	
TOTAL	12.66	12.57		12.12	
AVERAGE	2.53	2.51		2.42	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.11	3.04		
PULL #2	3.06	3.08		
PULL #3	3.22	3.10		
PULL #4	3.06	3.03		
PULL #5	3.00	3.01		
TOTAL	15.45	15.26		
AVERAGE	3.09	3.05		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.24	4.18		4.03
PULL #2	4.22	4.16		4.10
PULL #3	4.21	4.08		4.21
PULL #4	4.05	4.16		4.20
PULL #5	4.00	4.19		4.19
TOTAL	20.72	20.77		20.73
AVERAGE	4.14	4.15		4.14

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296709.___0

FILE DATE AND TIME: 09/23/2003 09:05

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

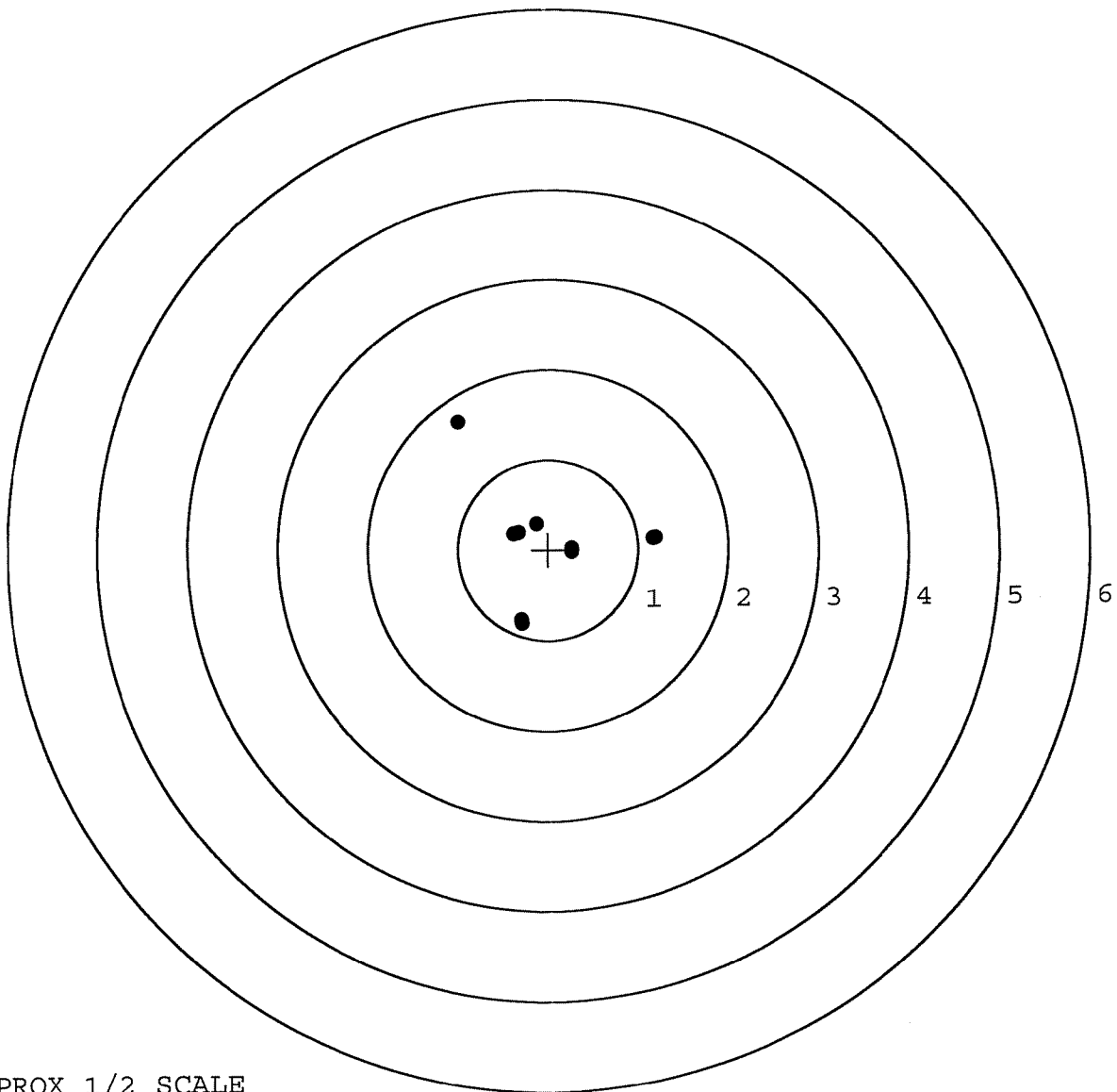
mean .722

BARBER - M24 0158646

SERIAL NUMBER: G6296709. __0
TARGET NUMBER: 1
FILE DATE: 09/23/2003
FILE TIME: 09:05

X CENTROID: 0.046
Y CENTROID: 0.071
POA TO CENTROID: 0.085
HORZ SPREAD: 2.177
VERT SPREAD: 2.251
GROUP SPREAD: 2.540
MIN RADIUS: 0.227
MAX RADIUS: 1.709
MEAN RADIUS: 0.743
IN 1 IN DIAMETER: 5
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 9

POINT#	X	Y
1:	1.166	0.119
2:	0.267	0.018
3:	-0.386	0.177
4:	-0.300	-0.778
5:	-0.131	0.282
6:	1.189	0.124
7:	0.272	-0.027
8:	-0.331	0.187
9:	-0.295	-0.819
10:	-0.988	1.432



TARGET APPROX 1/2 SCALE

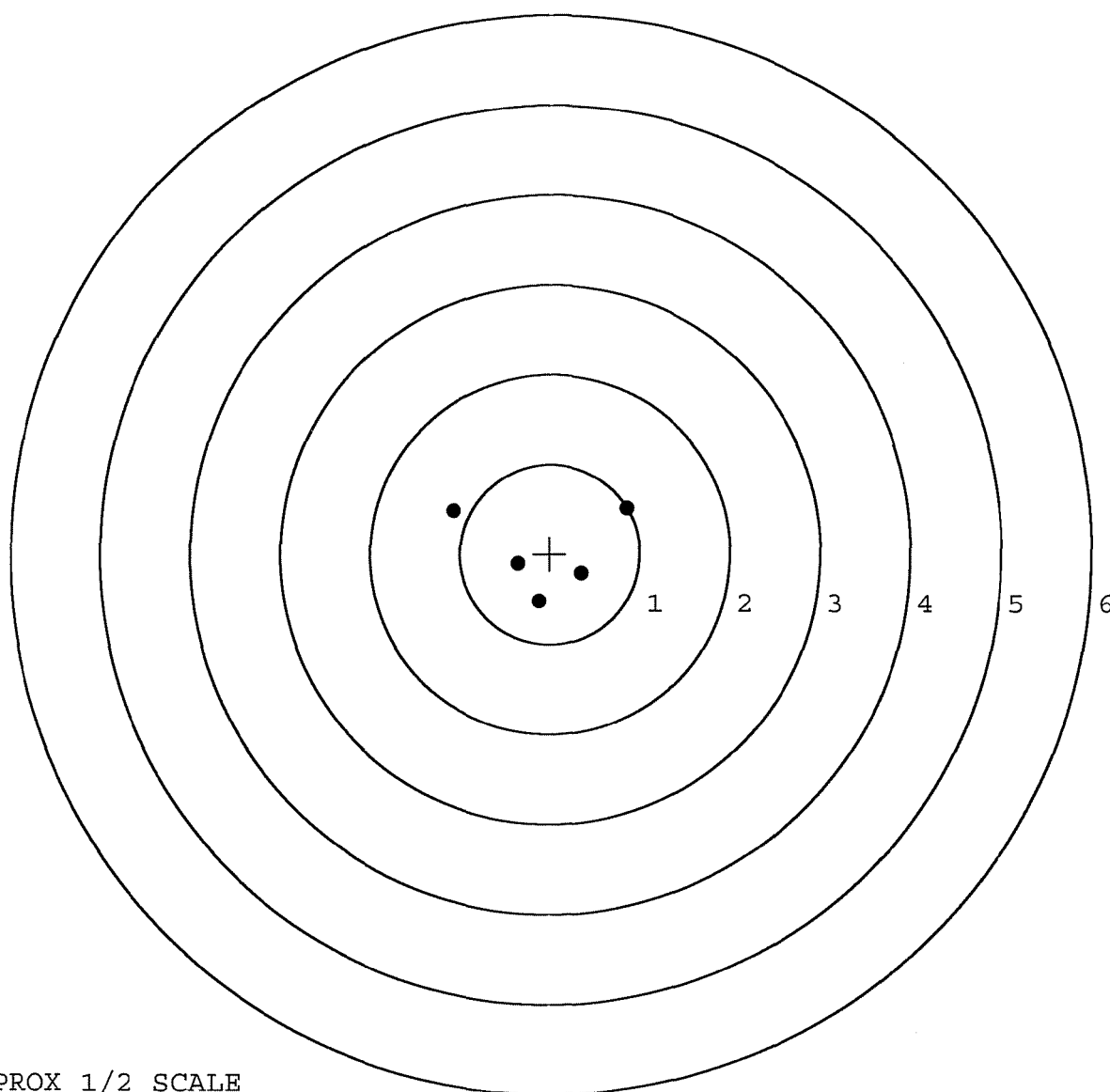
BARBER - M24 0158647

SERIAL NUMBER: G6296709. __0
TARGET NUMBER: 2
FILE DATE: 09/23/2003
FILE TIME: 09:05

POINT#	X	Y
1:	0.855	0.501
2:	0.356	-0.218
3:	-0.124	-0.532
4:	-0.354	-0.107
5:	-1.075	0.474

X CENTROID: -0.068
Y CENTROID: 0.024
POA TO CENTROID: 0.072
HORZ SPREAD: 1.930
VERT SPREAD: 1.033
GROUP SPREAD: 1.930
MIN RADIUS: 0.314
MAX RADIUS: 1.103
MEAN RADIUS: 0.701

IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE